

~~UNCLASSIFIED~~

~~SECRET~~

Total Pages 650

February 16, 1998

**INTEC**

sandia national laboratories

DEPARTMENT OF ENERGY DECLASSIFICATION REVIEW	
1ST REVIEW DATE: <u>6-18-98</u>	DETERMINATION (CIRCLE NUMBER(S))
AUTHORITY: <input type="checkbox"/> AOC <input type="checkbox"/> ADD <input type="checkbox"/> ADD	<input checked="" type="radio"/> 1 CLASSIFICATION RETAINED
NAME: <u>DICK CRANE</u>	<input type="radio"/> 2 CLASSIFICATION CHANGED TO: _____
2ND REVIEW DATE: <u>7-26-99</u>	<input type="radio"/> 3 CONTAINS NO DOE CLASSIFIED INFO
AUTHORITY: <u>ADD</u>	<input type="radio"/> 4 COORDINATE WITH: <u>DDO</u>
NAME: <u>Phil Ullrich</u>	<input type="radio"/> 5 CLASSIFICATION CANCELLED
	<input type="radio"/> 6 CLASSIFIED INFO BRACKETED
	<input type="radio"/> 7 OTHER (SPECIFY): _____

# Survey of Weapon Development and Technology (WR708) (U)

~~Restricted Data~~

This document contains Restricted Data as defined in the Atomic Energy Act of 1954. Unauthorized disclosure subject to Administrative and Criminal Sanctions.

~~Classified By: John C. Hogan~~

~~Title/Org: Manager, DP Knowledge Integration & Ed, 5507, 8/22/97~~

~~Derived From: CG-W-501/84~~

~~TCG-1-1, 04/86~~

~~TCG-BTS-1, 10/84~~

~~TCG-SAFF-1, 10/86~~

~~TCG-UC-2, 10/93~~

~~CRITICAL NUCLEAR WEAPON DESIGN INFORMATION~~  
~~- DOD DIRECTIVE 5210.2 APPLIES -~~

~~NUCLEAR WEAPON DATA~~

~~SIGMA 1 & 2~~

~~UNCLASSIFIED~~

DEPARTMENT OF ENERGY DECLASSIFICATION REVIEW	
1ST REVIEW DATE: <u>6-18-98</u>	DETERMINATION (CIRCLE NUMBER(S))
AUTHORITY: <u>DDO</u>	<input checked="" type="radio"/> 1 CLASSIFICATION RETAINED
NAME: <u>Dick Crane, SNO</u>	<input type="radio"/> 2 CLASSIFICATION CHANGED TO: _____
2ND REVIEW DATE: _____	<input type="radio"/> 3 CONTAINS NO DOE CLASSIFIED INFO
AUTHORITY: <u>ADD</u>	<input type="radio"/> 4 COORDINATE WITH: _____
NAME: <u>Phil Ullrich</u>	<input type="radio"/> 5 CLASSIFICATION CANCELLED
	<input type="radio"/> 6 CLASSIFIED INFO BRACKETED
	<input type="radio"/> 7 OTHER (SPECIFY): _____

Corporate Training & Development

~~SECRET~~

① 99SA120AC000 3.3



## National Security Strategy: Deterrence

---

<u>Decade</u>	<u>Implementation</u>
1950	Massive Retaliation
1960	Flexible Response
1970	Flexible Response
1980	Flexible Response
1990	Last Resort

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

# SIGNIFICANT HISTORICAL EVENTS RELATIVE TO NUCLEAR WEAPONS

YEAR	1940	1945	1950	1955	1960	
PRESIDENT	F.D. Roosevelt		Truman		Eisenhower	Kennedy
USSR LEADERS	Stalin		Malenkov		Bulganin	Khrushchev
SIGNIFICANT HISTORICAL EVENTS	World War II		French-Indochina War		Cuban Civil War	
WARS	Palestinian War		Korean War		Suez Crisis	
Battles	Pearl Harbor		Invasion of Sicily		Soviets Invade Hungary	
Conflicts	Guadalcanal		MacArthur Returns to Philippines		Soviets Test ICBM	
Crisis	D-Day		Berlin Airlift		First Atlas Launch	
Happenings	Battle of the Bulge		Soviets Explode A-Bomb		First H-Bomb	
Nuclear	Iwo Jima		British Explode A-Bomb		Bay of Pigs	
Related	Hiroshima and Nagasaki		United States Explodes First H-Bomb		French Explode H-Bomb	
WEAPONS RELATED ADVANCES	Jet Aircraft (centrifugal-flow turbojet) Retarded Bombs Target Marking Munitions Radar Bombing Radio Proximity Fuze V-1 Cruise Missile Nuclear Reactor Radio Controlled Glide Bomb Hardened Targets Weapons V-2 Ballistic Missile Axial-Flow Turbojets Pulse Jet Missile (V-1 "Buzz Bomb") Aircraft Rockets Radar Controlled Glide Bomb		First Rocket to Escape Atmosphere Sound Barrier Broken Transistors Experimental Ramjet Aircraft Pulsejet Aircraft Guided Air-to-Air Rockets Maser Mach 2 Powerplants Radar Guided Air-to-Air Missile Inertial Navigation IR-Guided Air-to-Air Missile Radio Controlled Air-to-Ground Missile Turbofan Engines Mach 3 Powerplants		Satellite Communications Integrated Circuits Laser Modern Cryo	

# SIGNIFICANT HISTORICAL EVENTS RELATIVE TO NUCLEAR WEAPONS

~~SECRET~~

UNCLASSIFIED

1965	1970	1975	1980	1985	1990
Johnson	Nixon	Ford	Carter	Reagan	Bush
Kosygin-Brezhnev			Brezhnev	Andropov Chernenko	Gorbachev
Vietnam War			Soviet Intervention in Afghanistan		
Over Soviet Union	● Soviets Invade Czechoslovakia		✦ Israeli Planes Destroy Iraqi Reactor		
Crisis	✧ India Explodes A-Bomb		✦ Space Shuttle Flight Program Begins		
Missile Crisis	✧ Chinese Explode H-Bomb		✦ Columbia Makes First Shuttle Flight Into Space		
• ✧ Chinese Explode A-Bomb	✧ Chinese Explode A-Bomb		✦ Intermediate Range Nuclear Forces Treaty		
A-Bomb			✦ Strategic Arms Limitation Treaty (START)		
Fiber Optics			✦ Intermediate Range Nuclear Forces Treaty		
Large-Scale Integrated Circuits					
genics Leads to Development of Infrared Technology					
Antiradiation Missile			Particle Beams		
TV-Guided Glide Bomb			Very Large-Scale Integrated Circuits		
			Ring-Laser Gyros		
			Low-Observable (Stealth) Technology		

~~SECRET~~

# Strategy, Arms Control, and Weapon Systems Technology Drive Stockpile Requirements

Strategy	Threat	Tech.	Size/Wt.	Yield	Arms Control	Number
1950 Massive retaliation	Global	A/C & missiles inaccurate	Large	Very high	Very limited talks	Growing
1960 Flexible response	Global Theater	A/C & missiles improve	Decrease	Decrease	Limited talks	Growing
1970 Flexible response	Global Theater	A/C & missiles improve accuracy	Decrease even more	tactical needed lower yields	SALT ABM limitations	Decline
1980 Flexible response	Global Theater	A/C & missiles very accurate	Large decrease	Continued decrease	Mutual elimination & reduce	Decline more
1990 Last resort	Theater Global	A/C & missiles very accurate	Remain small	Remain same	Large cuts mutual elimination/ unilateral	Large reduction

~~SECRET~~

UNCLASSIFIED

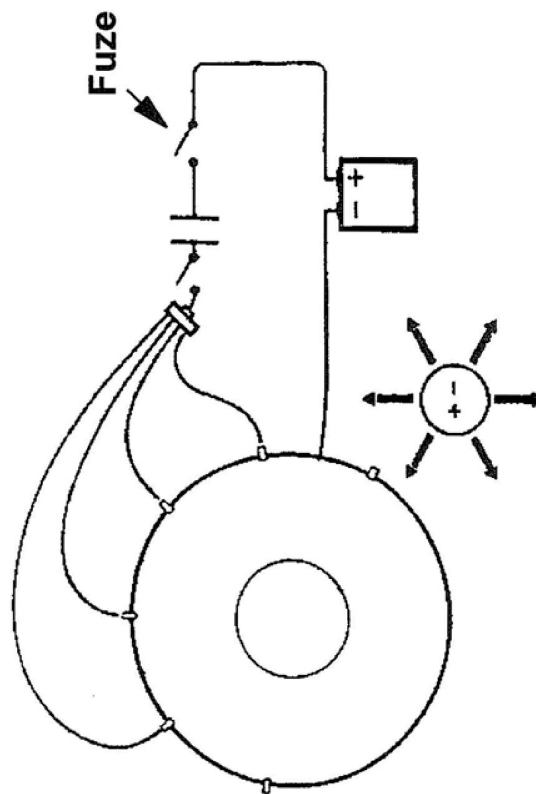
~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

## Basic Elements of a Nuclear Weapon



UNCLASSIFIED

~~SECRET~~



## GAS BOOSTING

- INITIAL FISSION RAISES BOOST GAS TO FUSION TEMPERATURES
- D.T REACTIONS RELEASE A FLOOD OF HIGH ENERGY NEUTRONS FOR FISSIONING OF OY AND/OR PU

~~SECRET~~

UNCLASSIFIED

UNCLASSIFIED

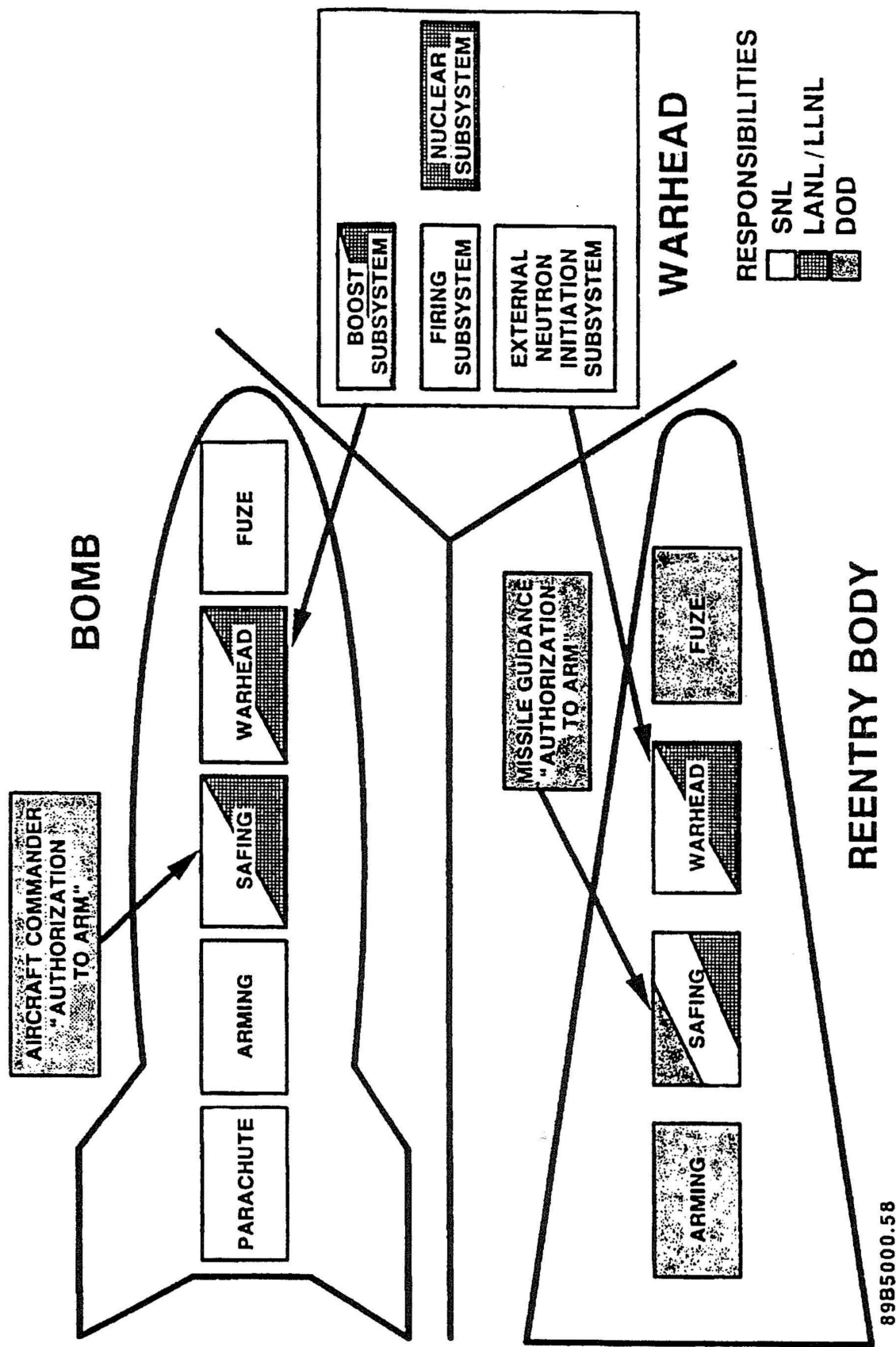
~~SECRET~~

~~SECRET~~

UNCLASSIFIED

22

# DIVISION OF RESPONSIBILITIES



89B5000.58

UNCLASSIFIED

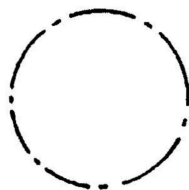
~~SECRET~~

# TERMINOLOGY

NUCLEAR PACKAGE  
PHYSICS PACKAGE



PRIMARY/SECONDARY  
(Includes High Explosive)



NUCLEAR WARHEAD



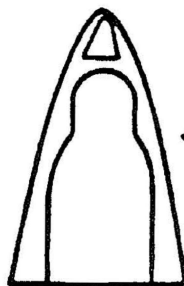
NUCLEAR PACKAGE &  
WEAPON ELECTRICAL  
SYSTEM & PLUMBING



NUCLEAR WEAPON



NUCLEAR WARHEAD &  
ARMING & FUZING &  
AERODYNAMIC CASE,  
ALSO REENTRY VEHICLE



NUCLEAR WEAPON SYSTEM



NUCLEAR WEAPON & DoD  
DELIVERY SYSTEM



- THE TERM NUCLEAR DEVICE

USUALLY IMPLIES A TEST WARHEAD BUT  
IS SOMETIMES USED IN A PLACE OF EITHER  
NUCLEAR PACKAGE OR WARHEAD

- THE ARMY USED THE TERM NUCLEAR WARHEAD SECTION TO INCLUDE WARHEAD  
+ AK + BALLISTIC BASE

UNCLASSIFIED

~~SECRET~~

~~SECRET~~

UNCLASSIFIED

## WEAPON PROGRAM OBLIGATIONS

### STOCKPILE MANAGEMENT:

MAINTENANCE OF THE NATIONAL STOCKPILE OF NUCLEAR WEAPONS IN A SAFE,  
SECURE, RELIABLE, READY CONDITION

### WEAPONIZATION:

DEVELOP AND PRODUCE NUCLEAR WEAPONS FOR STOCKPILE AS JOINTLY  
AGREED TO BY DOD & DOE AND AS AUTHORIZED BY THE PRESIDENT

### WEAPON TECHNOLOGY:

PURSUE TECHNOLOGY IN THE SCIENCE & ENGINEERING OF NUCLEAR WEAPONS SO  
THAT OUR UNDERSTANDING & ABILITY TO DEVELOP IS SECOND TO NONE

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

## **As the nuclear weapons systems integrator for the DOE, Sandia has responsibility for:**

---

- Fire set development--neutron generator, batteries, capacitors, etc.
- Electrical & mechanical interface compatibility
- Electrical detonation safety
- Use control & use control equipment
- Handling and ancillary equipment
- Stockpile surveillance (reliability)--testing & evaluation
- Military training & manuals
- Field support
- Weapon systems (including DoD hardware) independent evaluations
- DOE & DoD security facility upgrade
- Safe secure trailers (total life cycle) & DOE courier training
- Neutron generator production

~~SECRET~~

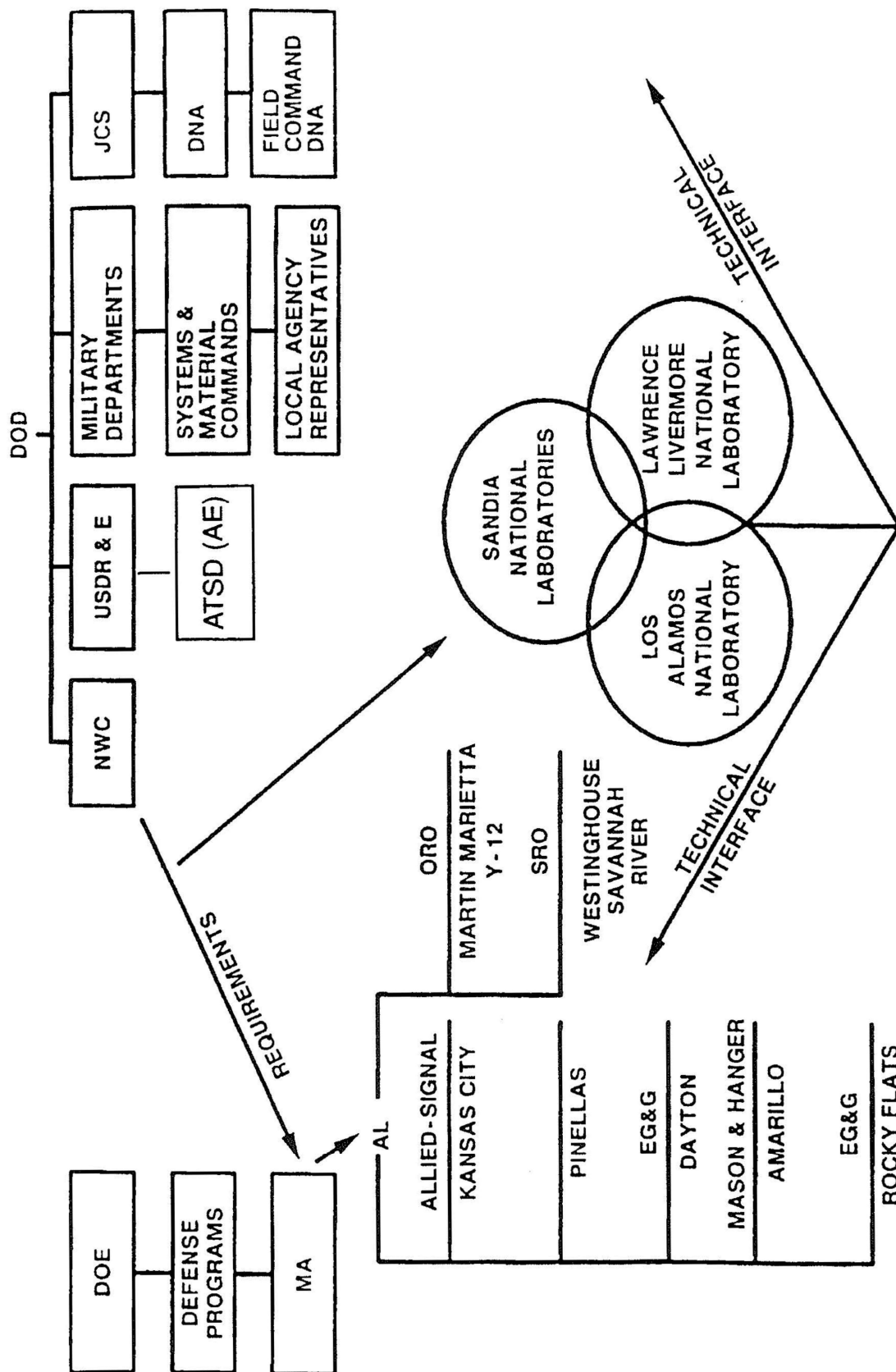
UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED



# SANDIA - DOE / DOD INTERFACES WEAPON PROGRAM



~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

# **Rocky Flats Golden, Colorado -Historical Context-**

**Contractor:**

**EG&G**

**Principal Missions:**

**Fabrication of beryllium,  
plutonium on uranium alloy;  
Plutonium recovery and  
research;  
Fabrication of pressure  
vessels**

~~**SECRET**~~

**UNCLASSIFIED**

~~**SECRET**~~

**UNCLASSIFIED**

## Kansas City Plant Kansas City, Missouri

**Contractor:**

**Allied-Signal**

**Principal Missions:**

**Fabrication and assembly of  
electrical, electronic,  
electro-mechanical, precision  
mechanical, rubber and plastic  
components;  
Heavy machining**

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

# **Y-12 Plant Oak Ridge, Tennessee**

**Contractor:**

**Martin Marietta**

**Principal Missions:**

**Fabrication of test and  
stockpile secondary  
assemblies;**

**Fabrication and research in  
uranium;  
Machining**

~~**SECRET**~~

**UNCLASSIFIED**

~~**SECRET**~~

**UNCLASSIFIED**

# **Pinellas Plant St. Petersburg, Florida**

## **Contractor:**

**Martin Marietta speciality  
components, inc.**

## **Principal Missions:**

**Neutron generators, thermal  
batteries, Radioisotopic  
Thermoelectric Generator  
(RTGs), lightning arrester  
connectors, capacitors,  
neutron detectors**

**UNCLASSIFIED**

~~**SECRET**~~

**UNCLASSIFIED**

~~**SECRET**~~



# **Savannah River Plant Aiken, South Carolina**

**Contractor:**

**Westinghouse**

**Principal Missions:**

**Production of tritium and  
plutonium;  
Fill reservoirs with tritium**

~~SECRET~~

UNCLASSIFIED

UNCLASSIFIED

~~SECRET~~

# **Pantex Plant Amarillo, Texas**

**Contractor:**

**Mason and Hanger**

**Principal Missions:**

**Fabricate high explosive  
system;**

**Final assembly, disassembly  
and retirement of weapons**

~~**SECRET**~~

UNCLASSIFIED

~~**SECRET**~~

UNCLASSIFIED

# Historical Pressure on Nuclear Designs

	PEACETIME EMPHASIS	WARTIME EMPHASIS
IMPROVE	SAFETY  SECURITY  CONTROL	SURVIVABILITY DELIVERABILITY EFFECTIVENESS FLEXIBILITY BATTLE MANAGEMENT
REDUCE	MAINTENANCE  MOVEMENT  TRAINING	REACTION TIME  OPERATIONAL CONSTRAINTS COLLATERAL DAMAGE

UNCLASSIFIED

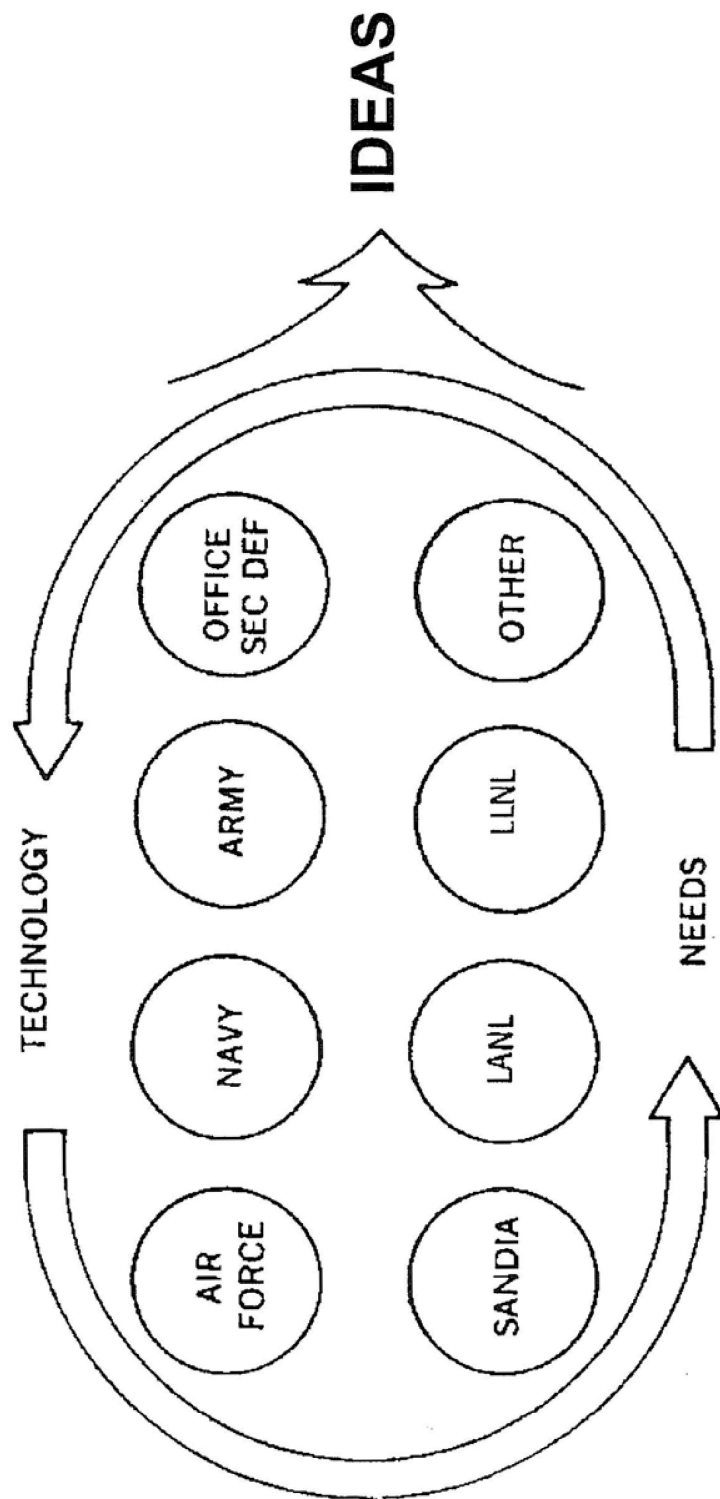
~~SECRET~~

~~SECRET~~

UNCLASSIFIED

# PHASE 1 CONCEPT FORMULATION

(Φ1)



~~SECRET~~

UNCLASSIFIED

UNCLASSIFIED

~~SECRET~~

## Phase 1 - Weapon Conception

### DOE

Continuing studies by DOE agencies. Studies may be informal and independent from DoD or may be conducted jointly with DoD. May result in the focusing of sufficient DoD interest in a modification of a present weapon or in the development of a new type weapon to warrant formal study.

### DoD

Continuing studies by DoD agencies. May be independent of the DOE or may be conducted jointly with DOE. Sufficient attention may become focused on an item to warrant a formal program study. DoD requests DOE to make a program study on a new idea for a weapon or component or may initiate its own study.

~~SECRET~~

UNCLASSIFIED

UNCLASSIFIED

~~SECRET~~

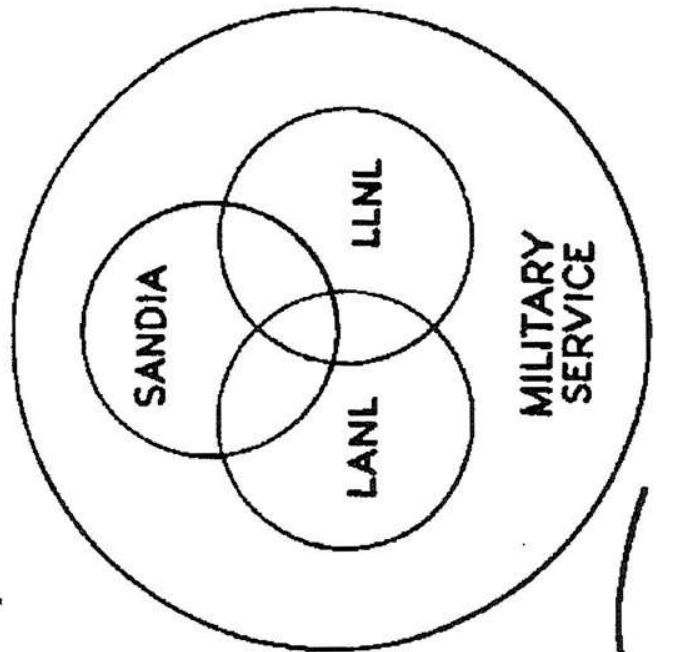


~~SECRET~~

UNCLASSIFIED

## PHASE 2 FEASIBILITY

(02)



IDEAS



DESIGN ALTERNATIVES  
MAJOR IMPACT  
REPORT



UNCLASSIFIED

~~SECRET~~

~~SECRET~~

UNCLASSIFIED

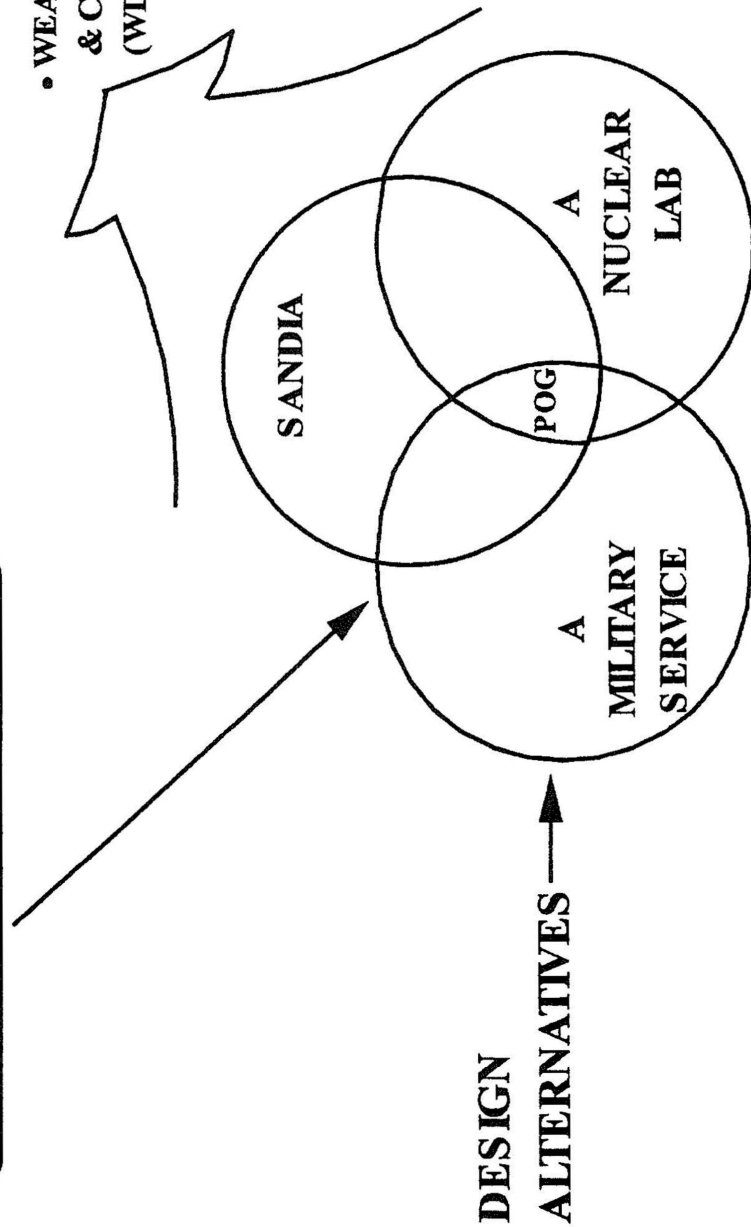
# Phase 2A VALIDATION (Φ2A)

• SELECT  
BASELINE  
DESIGN & LAB

• SCHEDULE

• WEAPON DESIGN  
& COST REPORT  
(WDCR)

DESIGN TEAM SELECTION



~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

Phase 2A - Design Definition and Cost Studies

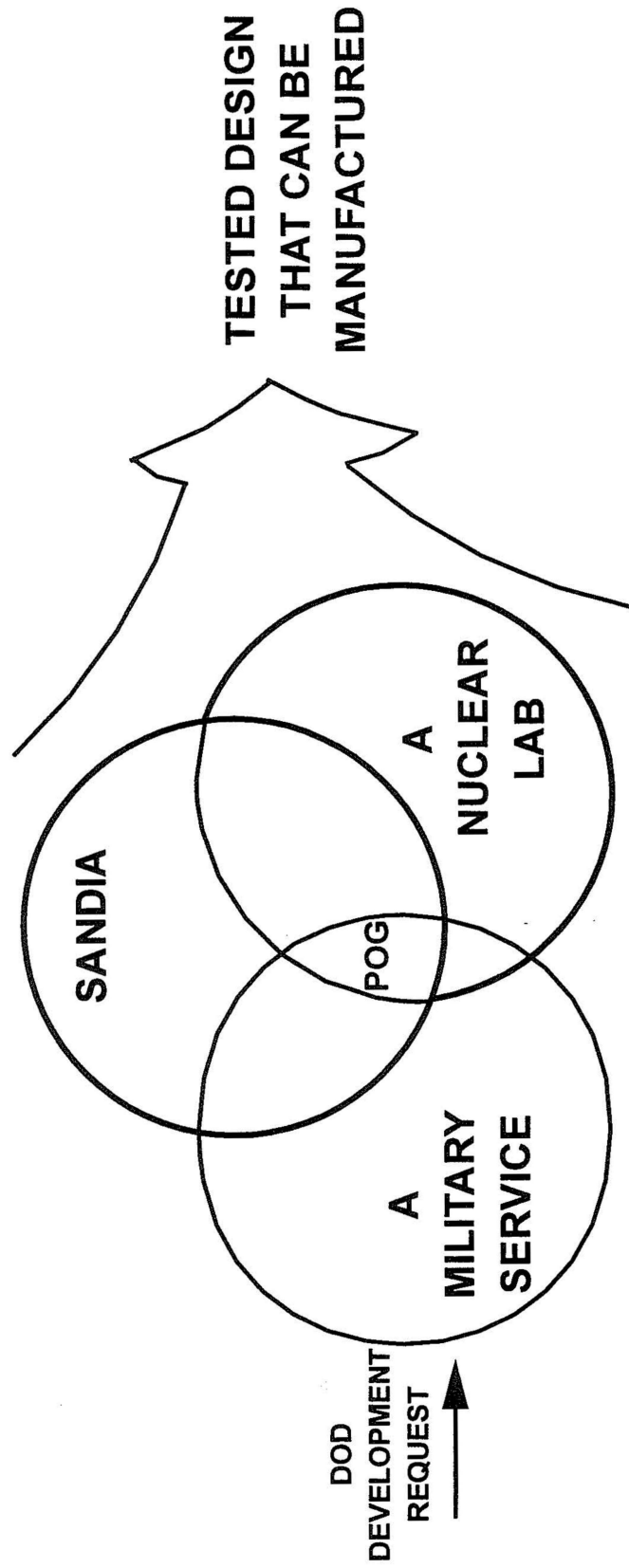
A DOE design team will normally be selected and a Project Officer Group will be formed. The POG will conduct trade-off studies to identify baseline design(s) which best balances resources and requirements. Review and revise draft MCs and STs. Establish tentative development and production schedule and division of responsibilities. A Weapon Design and Cost Report will be prepared.

UNCLASSIFIED

~~SECRET~~

# Phase 3 ENGINEERING DEVELOPMENT

(Ø3)



~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

### Phase 3 - Development Engineering

#### DOE

Launches a development program based on required military characteristics. Produces prototypes for DOE and DoD evaluation.  
Provides development specifications to DoD as they become available.  
Determines the developmental design release date and submits a final report on the development design to the DoD.

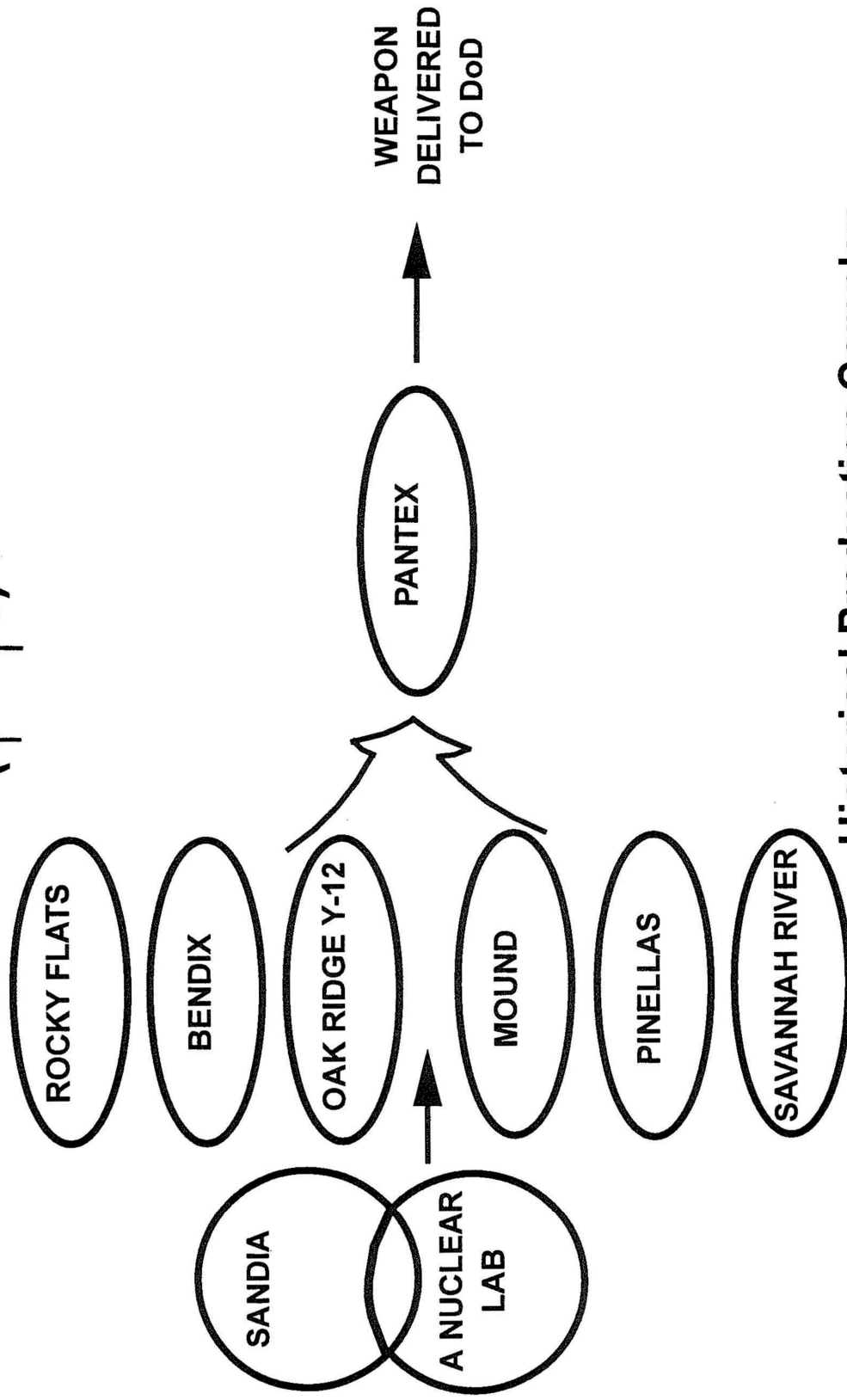
#### DoD

Maintains liaison with DOE field agencies and conducts independent evaluation of prototypes as considered necessary.  
Studies the development specifications of the weapon design and gives appropriate guidance to the DOE.

UNCLASSIFIED

~~SECRET~~

# Phase 4-6 PRODUCTION (Q4-Q6)



~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

- Historical Production Complex
- Reconfiguration Will Impact

~~SECRET~~

UNCLASSIFIED

#### Phase 4 - Production Engineering

##### DOE

Proceeds with production engineering of weapon, tooling, and layout of manufacturing facilities, without waiting for formal comments of DoD on the developmental design. Such guidance is integrated when received. Further prototype evaluation is performed during this phase.

Prepares product specifications for production release and furnishes these specifications to the DoD for review.

##### DoD

Reviews product specification.

Maintains liaison with appropriate DOE agencies on product design changes and specifications and gives appropriate guidance to DOE.

Continues evaluation of prototypes as considered necessary.

#### Phase 5 - First Production

##### DOE

Initiates manufacture of weapons according to product specifications by production tools, without waiting for DoD's comments on product specifications. DOE performs own evaluation and on basis of preliminary evaluation releases weapons to DoD for testing, training, and other purposes. Makes final evaluation and approves weapon model as suitable for standardization.

##### DoD

Completes operational suitability tests and makes independent evaluation of production type weapons. If weapon as designed, produced, and approved by DOE is satisfactory, approves the weapon as standard.

UNCLASSIFIED

~~SECRET~~

Phase 6 - Quantity Production and Stockpile

DOE

Brings various production facilities up to full production pursuant to DoD requirements. Maintains production, inspection and quality control programs to ensure that each article produced meets specifications.

Maintains quality assurance and functional surveillance programs to ensure the continued quality of weapons in stockpile, in accordance with current agreements with respect to stockpile operations. These programs and the data obtained thereof will be made available to the DoD.

DoD

Maintains liaison with DOE agencies at production facilities. Continues appraisal of weapon performance.

Maintains liaison with DOE to review performance and technical advances in anticipation of modernization changes.

Reviews DOE's quality assurance and functional surveillance programs and results and submits appropriate comments and recommendations to the DOE. Maintains functional surveillance program in accordance with current agreements with respect to stockpile operations.

~~SECRET~~

UNCLASSIFIED

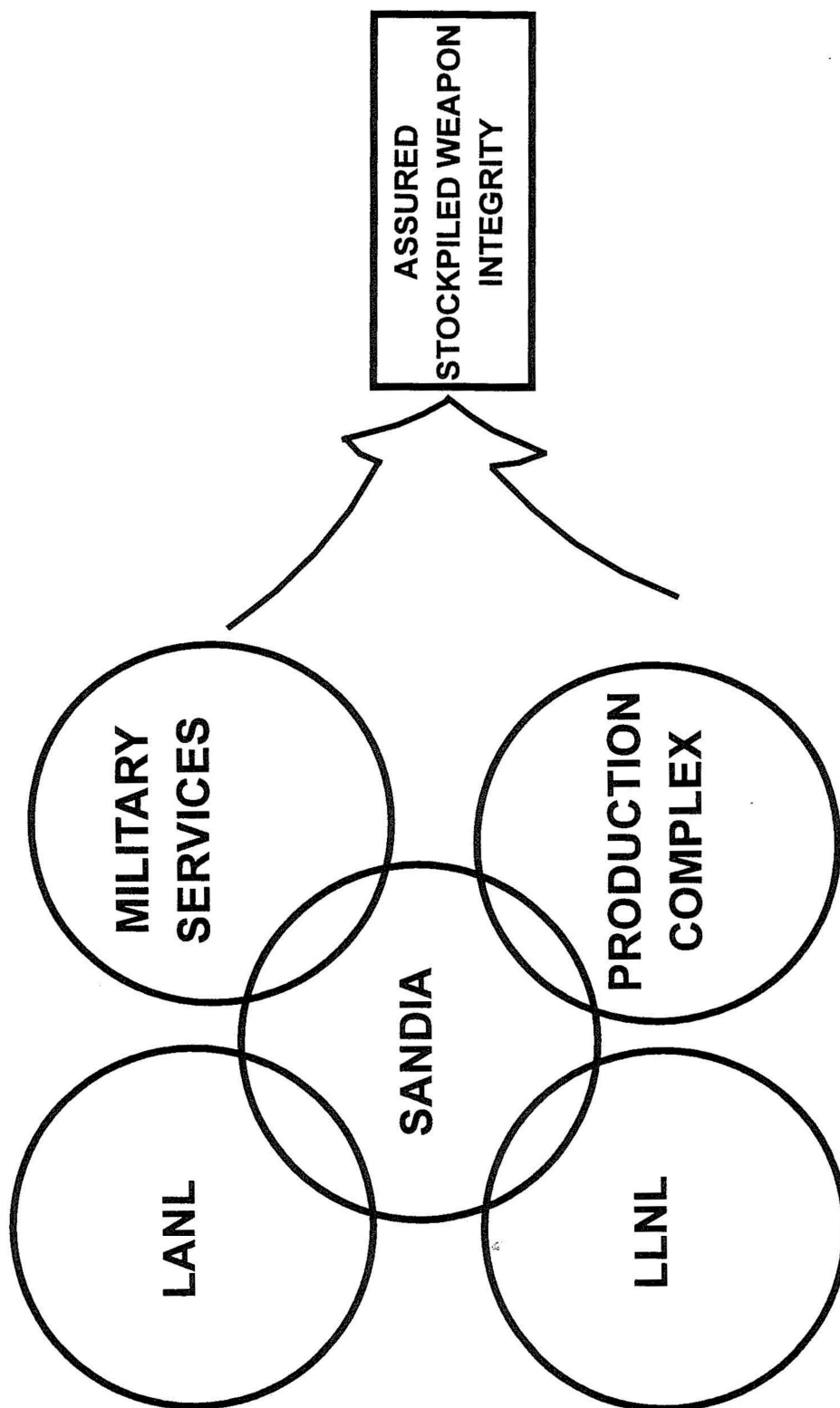
UNCLASSIFIED

~~SECRET~~



# Phase 6 STOCKPILE SURVEILLANCE

(Φ6)



~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

# Nuclear Weapon Life Cycle

(The following pages are for reference. Not all of the material will be presented during the briefing)

~~SECRET~~

UNCLASSIFIED

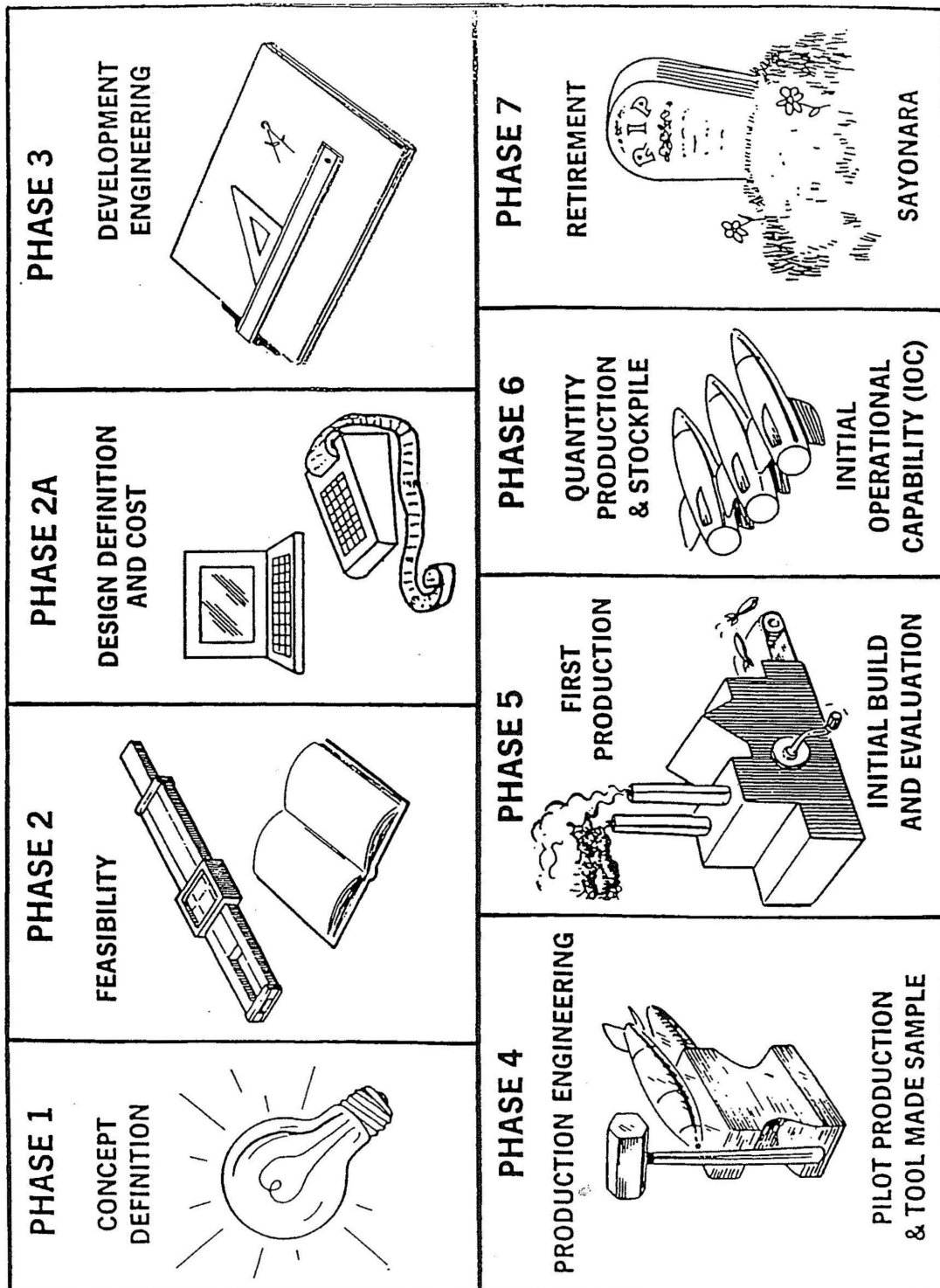
UNCLASSIFIED

~~SECRET~~

~~SECRET~~

UNCLASSIFIED

## WEAPON DEVELOPMENT



UNCLASSIFIED

~~SECRET~~

## Phase 1 -- Concept Definition

<b>Initiation:</b>	Informal agreement between participants to undertake study
<b>Purpose:</b>	Study a Service requirement or DOE technological breakthrough/innovation for weapon application
<b>Organization:</b>	Joint DoD/DOE Study Group with appropriate working groups. (Note: it can be a DOE or DoD-only study group.) Working Groups: Surety, Requirements Analysis, Mission Analysis, Design, and Systems Engineering
<b>Warhead</b>	
<b>Deliverables:</b>	Phase 1 Study Report [In some cases: Draft Military Characteristics (MCs) & Draft Stockpile-to-Target Sequence (STS)]

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

## Phase 1 Activities

### Military Characteristics

Warhead performance requirements

Warhead physical characteristics

Requirements for nuclear safety

UNCLASSIFIED

~~SECRET~~

~~SECRET~~  
UNCLASSIFIED

## Phase 1 Activities

### Stockpile-to-Target Sequence

Logistical employment concepts

Operational employment concepts

Normal & abnormal environments applicable to MC  
safety requirements

~~SECRET~~  
UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

## Phase 1 -- Concept Definition

Initiation:	Informal agreement between participants to undertake study
Purpose:	Study a service requirement or DOE technological breakthrough/innovation for weapon application.
Organization:	Joint DoD/DOE Study Group with appropriate working groups. (Note: it can be a DOE or DoD-only study group.) Working Groups: surety, requirements analysis, mission analysis, warhead design, and systems engineering
Deliverables:	Phase 1 study report [In some cases: Draft Military Characteristics (MCs) & Draft Stockpile-to-Target Sequence (STS)]
Duration & Cost:	Normally 1 year and low cost

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

## Phase 2 -- Weapon Feasibility

<b>Initiation:</b>	Formal request from DoD [ATSD (AE)] to DOE to participate with DoD in study.
<b>Purpose:</b>	Develop various weapon alternatives to fulfill service requirements.
<b>Organization:</b>	Joint DoD/DOE Study Group with appropriate working groups. [Sometimes a Project Office Group, (POG) is formed.] Working Groups: Surety, requirements analysis, mission analysis, warhead design, and systems engineering.
<b>Deliverables:</b>	<p>Phase 2 study report with warhead alternatives</p> <p>Draft Military Characteristics (MCs)</p> <p>Draft Stockpile-to-Target Sequence (STS)</p> <p>Nuclear Safety &amp; Use Control Themes</p> <p>Major Impact Report (MIR)</p> <p>Decision Cost Estimates</p>
<b>Duration &amp; Cost:</b>	Normally 2 years and low cost.
<b>Parallel DoD Activities:</b>	Milestone 1 Concept Demonstration Approval precedes Phase 2.

~~SECRET~~  
UNCLASSIFIED

~~SECRET~~ UNCLASSIFIED



## Phase 2A -- Design Definition & Cost

Initiation:	Normal included as part of Phase 2 authorization. If not, then formal ATSD (AE) request to DOE is required
Purpose:	Develop a definitive cost estimate of the selected warhead design
Organization:	Formal Project Officers Group with appropriate subgroups. Subgroups: Safety & Surety, Maintenance & Logistics, Command & Control, Military Characteristics, Interface, and Stockpile-to-Target Sequence, among many
Deliverables:	Phase 2A Study Report Final Military Characteristics (MCs) Final Stockpile-to-Target Sequence (STS). DoD/DOE Memorandum of Understanding
Duration & Cost:	Normally 6 months and low cost

UNCLASSIFIED

~~SECRET~~

~~SECRET~~

UNCLASSIFIED

## Phase 3 -- Development Engineering

<b>Initiation:</b>	ATSD (AE) formally passes MCs, STS, and MOU to DOE/DP requesting their acceptance and requesting DOE participation in Phase 3 activities
<b>Purpose:</b>	Develop a finalized and tested weapon design that meets MC and STS criteria, and that can be produced by the DOE production complex
<b>Organization:</b>	Formal Project Officers Group with appropriate subgroups. Subgroups: Safety & Surety, Maintenance & Logistics, Command & Control, Military Characteristics, Interface, and Stockpile-to-Target Sequence, among many
<b>Deliverables:</b>	Phase 3 Study Report Final tested weapon design to include all required H & T gear.
<b>Duration &amp; Cost:</b>	Normally 2.5 - 3 years and high cost
<b>Other Activities:</b>	DRAAG begins its activities, reviews PWDR. JNWPS manual begun

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

## Phase 4 -- Production Engineering

<b>Purpose:</b>	DOE production complex determines how it will produce the warhead. DOE production complex tools up necessary production lines
<b>Duration &amp; Cost:</b>	Normally 2.5 years and high cost
<b>Other Activities:</b>	All weapons manual produced First generation training of military initiated DRAAG continues its activities, reviews IWDR

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

## Phase 4 Activities

### DOE Production Complex

Allied Signal, Kansas City Division

Location: Kansas City Missouri

DOE Contractor: Allied Signal Corporation

Product:

Non-nuclear electrical, electronic, electromechanical, mechanical, plastic, and nonfissionable metal components

Pinellas - Neutron detectors, LACs, among others

Rocky Flats - Reservoirs and SST construction

Mound - Flat & round cables and ACORNS

~~SECRET~~

UNCLASSIFIED

UNCLASSIFIED

~~SECRET~~

## Phase 4 Activities

### DOE Production Complex

#### Savannah River Plant

Location: Aiken, South Carolina

DOE Contractor: Westinghouse Corporation

Product:

Tritium, special isotopes, targets, and naval reactor fuel material

Fill boost reservoirs and ship them to the military

Mound - Gas transfer systems

~~SECRET~~

UNCLASSIFIED

UNCLASSIFIED

~~SECRET~~

## Phase 4 Activities

### DOE Production Complex

#### Sandia National Laboratories

Location: Albuquerque, New Mexico

DOE Contractor: Lockheed-Martin Corporation

Product:

Pinellas - Thermal batteries, neutron generators, CAP assemblies, capacitors, and frequency devices/clocks

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

## Phase 4 Activities

### DOE Production Complex

#### Los Alamos National Laboratory

Location: Los Alamos, New Mexico

DOE Contractor: University of California

#### Product:

Pinellas - Neutron tube target loading  
Rocky Flats - Beryllium technology and pit  
support functions  
Mound - High power detonators and  
calorimeters

~~SECRET~~

UNCLASSIFIED

UNCLASSIFIED

~~SECRET~~

## Phase 4 Activities

### DOE Production Complex

#### Pantex Plant

Location: Amarillo, Texas

DOE Contractor: Mason & Hanger

Product:

Explosive components

Assemble all nuclear weapons

Disassemble all weapons

~~SECRET~~

UNCLASSIFIED

UNCLASSIFIED

~~SECRET~~



## Phase 4 -- Production Engineering

### Purpose:

DOE Production Complex determines how it will produce the warhead. DOE Production Complex tools up necessary production lines

### Duration & Cost:

Normally 2.5 years and high cost

### Other Activities:

All weapons manuals produced  
First generation training of military initiated  
DRAAG continues its activities, reviews IWDR

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

## Phase 5 -- First Production

<b>Purpose:</b>	Produce initial products for new material evaluation testing. Refine production lines as a result of new material testing. Increase production rate to that required in Phase 6
<b>Duration &amp; Cost:</b>	Normally 6 months and low cost
<b>Other Activities:</b>	DRAAG completes its activities. Nuclear certification of receiving service units

UNCLASSIFIED

~~SECRET~~

~~SECRET~~

UNCLASSIFIED

## **Nuclear Weapons Safety Study Group (NWSSG)**

**Chaired by Representative Service**

**Membership includes DOE, Defense Nuclear Agency, and representatives from Service Operational and Developmental Commands**

**Performs Safety Studies**

**Initial Safety Study - as early as possible in weapon development**

**Pre-operational Safety Study - at least 120 days before IOC**

**Operational Safety Review - within 2 yrs of fielding and every 5 yrs thereafter**

**Special Safety Study - whenever system changes or problems require it**

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

## Phase 6 -- Quantity Production & Stockpile

### Purpose:

Produce War Reserve (WR) warheads in quantities directed by the Nuclear Weapons Stockpile Memorandum (NWSM) to support military IOC

### Other Activities:

Operational activities

Logistics activities

Nuclear accident/incident activities

Technical inspections of nuclear-certified units

Stockpile quality assurance and reliability testing

Weapon modifications and retrofits

Inactive stockpile

~~SECRET~~

~~SECRET~~

UNCLASSIFIED

UNCLASSIFIED

## Phase 6 Activities

### Nuclear Weapon Operations

Nuclear weapon stockpile demonstrable element of nuclear deterrent strategy

Ability to employ effectively

Surety

Deployment

Peacetime threat

Peacetime storage

Wartime threat

Wartime storage

Employment

Rigorously controlled process

Presidential release to a unified commander

Conveyance of presidential release to executing commander

Execution of nuclear mission by delivery units

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

## Phase 6 Activities

### Nuclear Weapon Operations (cont.)

#### Command and Control

Provides critical link and positive control by the President  
Designated communications systems  
Specific authentication procedures and codes

#### Training

Ensure maximum unit and force readiness  
Exercises are still conducted

#### Personnel Reliability and Assurance Program

Ensures highest possible standards of individual  
reliability

DoD (PRP)

DOE (PAP)

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

## Phase 6 Activities

### Logistics Activities

#### Transportation

Logistic movements (DOE and DoD)

Operational movements (DoD)

Safety and Security are important considerations

#### Storage

DOE

DoD

Security Areas

#### Maintenance

Normally accomplished by the custodial service

Accomplished at weapon storage area maintenance facilities  
or in maintenance trucks (USAFE)

LLCE--boost reservoirs, neutron generators, RTGs

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED



# Phase 6 Activities

## Accident/Incident Activities

### **Nuclear Weapon Accident--unexpected event involving:**

- Accidental or unauthorized launching, firing, or use by US forces or U.S. supported allied forces of a nuclear capable system
- An accidental, unauthorized, or unexplained nuclear detonation
- Non-nuclear detonation or burning of a nuclear weapon or nuclear component
- Radioactive contamination
- Jettisoning of a nuclear weapon or nuclear component
- Public hazard, actual or perceived

### **Nuclear Weapon Significant Incident--unexpected event involving:**

- Evident damage to a nuclear weapon
- Immediate action for safety or security
- Adverse public reaction
- A situation that could lead to a nuclear weapon accident

### **Accident/Incident Response Preparation**

- DoD (EOD) and DOE (ARG) personnel continuously trained
- EOD manual and ARG procedures kept updated
- Joint DoD/DOE Accident/Incident training exercises held

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

~~SECRET~~



## Phase 6 Activities

### Technical Inspections

Performed by Service or Field Command, Defense Nuclear Agency teams

Conducted at least annually

Used to recertify nuclear capable units

Emphasis on safety as well as operational requirements

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

## Phase 6 Activities

### Stockpile Quality Assurance and Reliability Testing

Begun after the system has been in the field for a year

Consists of two types of testing:

Stockpile Laboratory Testing (SLT)

Stockpile Flight Testing (SFT)

Used to include Stockpile Confidence Testing (SCT), but the UGT Moratorium has effectively canceled them

Each year test units chosen at random from the active stockpile

Test units disassembled at Pantex Plant

Non-nuclear components tested via SLT and SFT

One nuclear physics package testing non-nuclearly at physics lab

All but one test unit rebuilt and returned to the field

Each Service tests non-DOE system components

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

## Phase 6 Activities

### Weapon Modification and Retrofits

Can be done in the field or at Pantex Plant

Modifications and retrofits usually incorporate new technology to increase weapon safety and/or reliability

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

## Phase 6 Activities

Inactive Stockpile (IS)

UNCLASSIFIED

~~SECRET~~

000  
b(1)

UNCLASSIFIED

~~SECRET~~

Components may be stored to upgrade IS weapons to the status of the same weapons in the active stockpile

## Phase 7-- Retirement

**Purpose:** To identify warheads to leave the active stockpile and to be dismantled by the Doe Productive Complex

**Other Activities:** Temporary storage of retired weapons by military is required as Pantex cannot accept all retired warheads  
Proper disposal of dismantlement waste stream  
Storage of nuclear components at Pantex due to inability to dispose of them  
Special nuclear material is reclaimed and retained

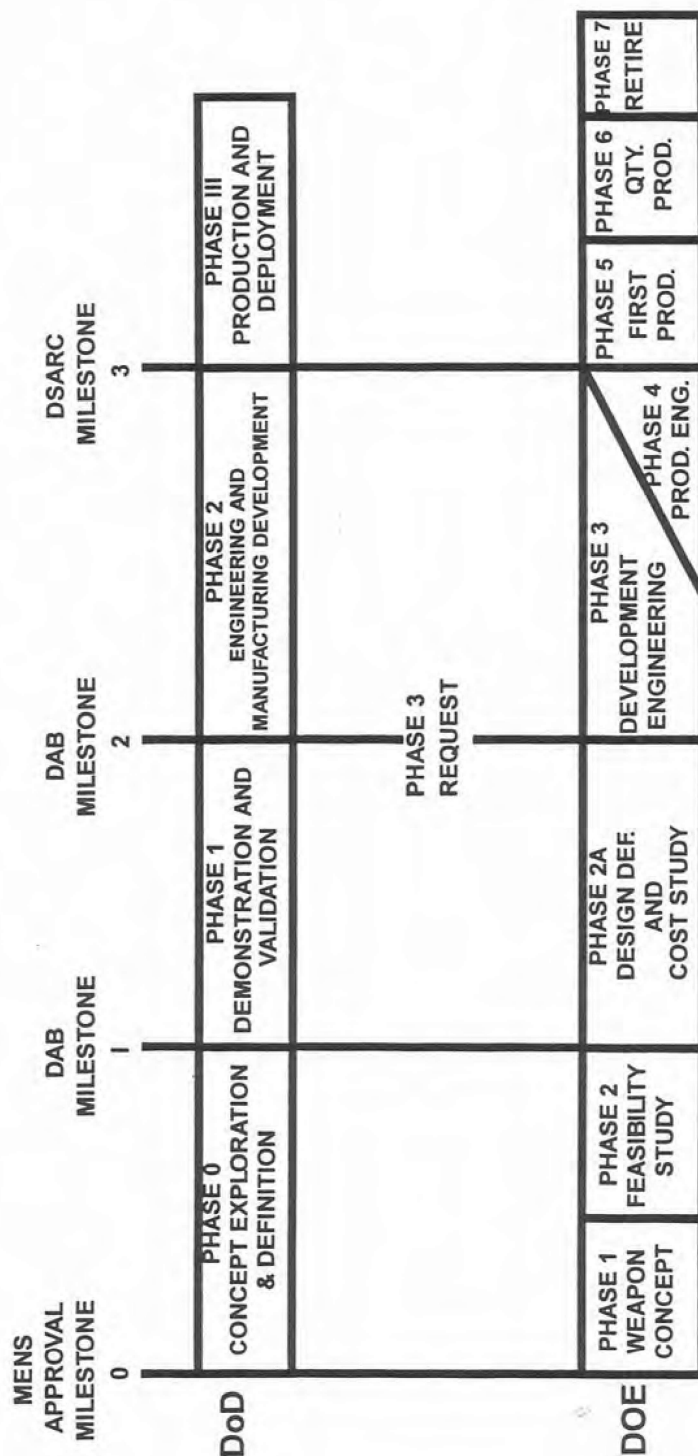
~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

# DOD and DOE Acquisition



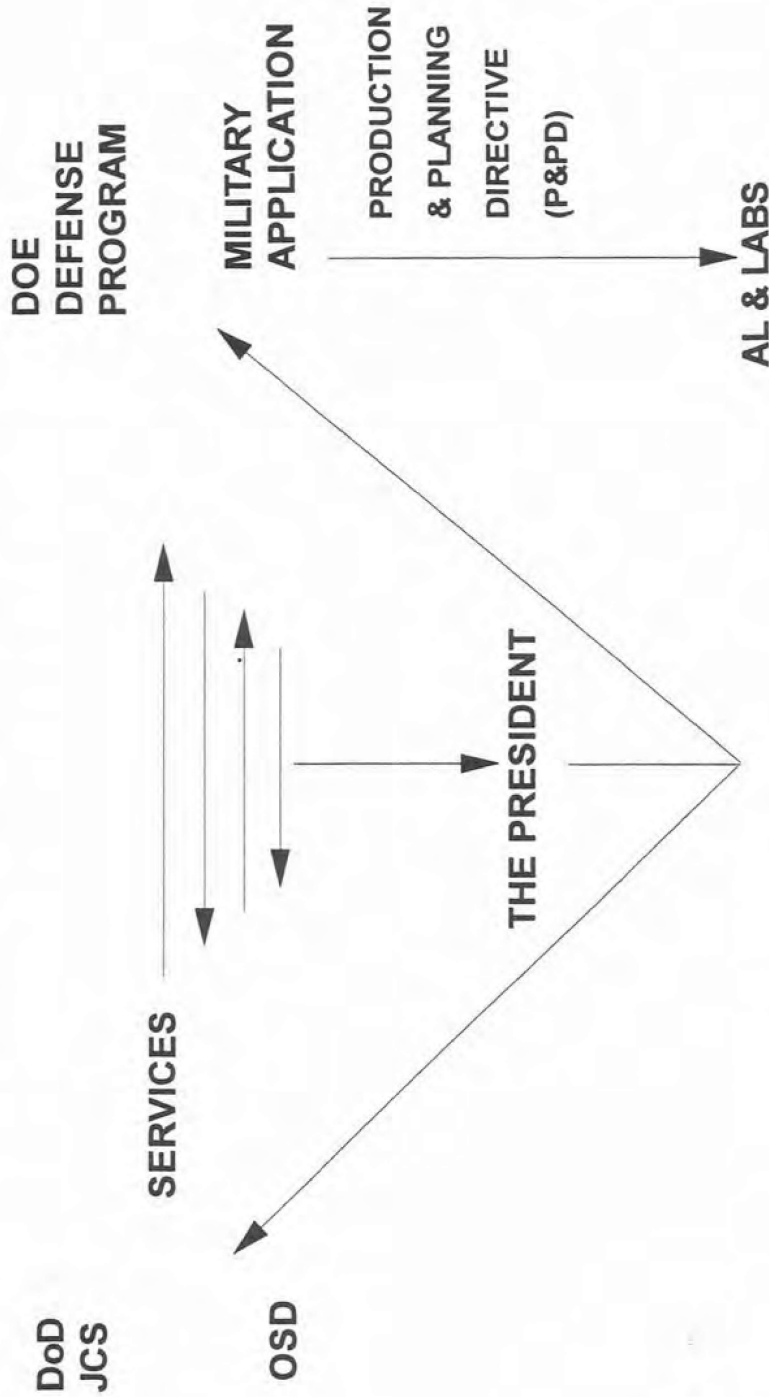
~~SECRET~~

UNCLASSIFIED

UNCLASSIFIED

~~SECRET~~

# ANNUAL STOCKPILE PAPER



LOOKS 11 YEARS AHEAD FOR PLANNING  
 AUTHORIZED 5 YEARS OF PRODUCTION  
 AND LONG LEAD PROCUREMENT  
 DoD & DOE MAY ADJUST UP TO 10%

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

# REFERENCES

AN AGREEMENT BETWEEN THE AEC AND THE DoD FOR THE DEVELOPMENT, PRODUCTION, AND STANDARDIZATION OF ATOMIC WEAPONS. MAR. 21, 1953 - SUPPLEMENT DATED SEPT. 5, 1984.

A MEMORANDUM OF UNDERSTANDING BETWEEN THE ERDA AND THE DoD ON NUCLEAR WEAPONS DEVELOPMENT LIAISON PROCEDURES. SEPT. 4, 1974.

STATEMENT OF THE DIVISION OF EQUIPMENT AND RESPONSIBILITIES BETWEEN THE AEC AND THE ARMED FORCES. MAR. 1954 (DMA & ASWOP).

DoD DIRECTIVES 3150.1 AND 5030.55.

FUNDING AND MANAGEMENT ALTERNATIVES FOR ERDA MILITARY APPLICATION AND RESTRICTED DATA FUNCTIONS. ERDA 97, (SRD) JANUARY 1976.

PLANT MISSION POLICY, PART II ALO RS3172-3/08333.

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED



# GLOSSARY

ABM	Anti Ballistic Missile
ACDA	Arms Control and Disarmament Agency
ADM	Atomic Demolition Munition
AEC	Atomic Energy Commission - then ERDA, now DOE
AF&F	Arming, Fuzing and Firing
AFAP	Artillery Fired Atomic Projectile
AFWL	Air Force Weapons Laboratory - now Phillips Laboratory
AK	Adaptation Kit
$\alpha$	Alpha (Neutron Multiplication Rate)
ALCM	Air Launched Cruise Missile
AL	Albuquerque Operations Office
AMAC	Aircraft Monitor and Control
ASDP	Assistant Secretary (DOE) for Defense Programs
ATSD (AE)	Assistant to the Secretary of Defense for Atomic Energy
AWLPG	AL Workload Planning Guidance
Barn	Unit of cross section - $10^{-24}$ cm <sup>2</sup>
Boosting	The use of deuterium/tritium to increase primary yield
Burnt Orange	The colors of a well-known outstanding university
CAT (A,B,C,D,E, or F) PAL	Permissive Action Link - code controlled open switch in the weapons arming circuit. Characteristics as defined in the "General Characteristics" of PAL definition
CD	Command Disable (locally initiated disablement of a nuclear weapon. Not, certificate of deposit, but can be command destruct

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

**CDU**

**CEP**

**Channel**

Capacitor Discharge Unit

Circular Error Probable; circle within which 50% of the weapons are expected to hit  
The space around the secondary and between the primary and secondary but inside the radiation case

**CHE**

Conventional High Explosive (means non-IHE)

**CINC**

Commander-in-Chief

**CNWDI**

Critical Nuclear Weapon Design Information - a DoD category of Secret RD information or higher pertaining to sensitive weapon design information; not, Caught Naked While Driving Intoxicated

**Critical Mass**

The minimum amount of fissionable material capable of supporting a chain reaction under precisely specified conditions

**CTB**

Comprehensive Test Ban

**DAB**

Defense Acquisition Board

**DASMA**

Deputy Assistant Secretary for Military Applications

**Depleted Uranium**

Uranium which has had much of the isotope U<sup>235</sup> removed; essentially U<sup>238</sup>

**Destruct**

Normally refers to the intentional destruction of a weapon by the high order detonation of the weapons HE at a single point

**Disablement**

Usually nonviolent actions taken on weapon hardware to prevent normal use.  
Disablement and destruct normally differ in degree

**DMA**

Directory of Military Application - now DASMA

**DNA**

Defense Nuclear Agency

**DoD**

Department of Defense

**DRAAG**

Design Review and Acceptance Group

**EBW**

Exploding BridgeWire (Detonator)

**EMP**

Electromagnetic Pulse

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

UNCLASSIFIED

EMR, EMI

Electromagnetic Radiation, Electromagnetic Interference

ENDS

Enhanced Nuclear Detonation Safety

Enhanced Electrical Safety

Embodiment of the exclusion region, strong-link, weak-link, unique signal concept (ENDS)

EOD

Explosive Ordnance Disposal

EP

Earth Penetrator

ER

Enhanced Radiation - usually neutron enhancement

ERDA

Energy Research Development Administration - was AEC, now DOE

ESD

Environmental Sensing Device

FEBA

Forward Edge of Battle Area - now FLOT

FLOT

Forward line of troops

FPU

First Production Unit

FRD

Formerly Restricted Data. Same as RD for foreign nationals

FRP

Fire Resistant Pit

Fuze

Component or subsystem that triggers the firing set. Use of fuse will likely bring abuse on you from old fuzing heads

FY

Fiscal Year

GLCM

Ground Launched Cruise Missile

HE

High Explosive

HOB

Height of Burst - vertical distance from the Earths surface to the point of burst

ICBM

Intercontinental Ballistic Missile

IFI

In-Flight-Insertion (mechanism)

IHE

Insensitive High Explosive - some form of TATB

INC

Insertable Nuclear Capsule

INF

Intermediate Range Nuclear Forces

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

**Interstage Area**  
**Intrinsic Radiation**

**IOC**

**JAIEG**

**JCAE**

**JCS**

**JTA**

**kT**

**LANL**

**Lay-down**

**Limited Stockpile Item**

**LLC**

**LLNL**

**LPO**

**LRNTF**

**MA**

**MAR**

**MIR**

**MIRV**

The space between the primary and secondary

Naturally occurring neutron and gamma radiation present at the surface of a weapon

Initial Operational Capability

Joint Atomic Information Exchange Group

Joint Committee Information Exchange Group

Joint Chiefs of Staff

Joint Test Assembly

Kiloton equivalent of TNT hydrodynamic yield

Los Alamos National Laboratory

A form of weapon delivery and/or fuzing. Parachute delivered bomb from very low altitudes with delayed groundburst using a timer fuze

A stockpiled weapon which has not been accepted as a "standard" item and for which the DoD has requested additional development

Limited Life Component; component which must be periodically replaced due to aging

Lawrence Livermore National Laboratory

Lead Project Officer

Long Range Theater Nuclear Forces

Military Application (DOE) - usually refers to the DASMA office or staff

Major Assembly Release; SNL prepared, AL approved statement that war reserve weapon material is satisfactory for release on a designated date to the DoD for specified use qualified by exceptions and limitations

Major Impact Report

Multiple Independently Targetable Reentry Vehicle

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

Mk#

Mark Number. The system of certifying nuclear weapons and RV/RBs, cars, and other assorted goods (like TV programs!) For nuclear weapons - now replaced by W for Warhead and B for Bomb or other

MLC

Military Liaison Committee - historically was the coordinating and interchange of information focus between DoD and DOE

MRR

Minimum Residual Radiation - now RRR

MRV

Multiple Reentry Vehicle

MT

Megaton, million tons equivalent TNT. Also metric tons - 1000 kilograms

UNCLASSIFIED

~~SECRET~~~~SECRET~~

DUE

UNCLASSIFIED

OMA

Office of Military Application - now office of DASMA

OMB

Office of Management and Budget

One Point

The detonation of the weapon HE at a single point

~~SECRET~~

UNCLASSIFIED

Oy	Oralloy - Oak Ridge Alloy. Uranium enriched in the isotope U <sup>235</sup> to 93.5%
OSD	Office of the Secretary of Defense
PL	Phillips Laboratory (formerly Air Force Weapons Lab)
PAL	Permissive Action Link - coded use control feature
PA&E	Program Analysis and Evaluation, OSD, (not program annihilation and elimination)
P&PD	Production and Planning Directive
P&S	Production and Surveillance
PM-NUC	Program Manager - Nuclear Munitions (Army program office for nuclear-no longer active)
POC	Programs of Cooperation
POG	Project Officers Group
POM	Meeting of the POG
Primary	The "fission" device
Pu	Plutonium, a reactor produced fissionable material obtained by bombarding U <sup>238</sup> with neutrons
QA	Quality Assurance - DoD uses QART—Quality Assurance, Reliability Testing
QRA	Quick Reaction Alert; weapon system deployed in a state that would allow its employment in a stated minimum specified time
RB	Reentry Body - Navy term for RV
RD	Restricted Data; all data concerning design, manufacture, or utilization of nuclear weapons and the production of special nuclear material which has not been removed by the Atomic Energy Act of 1954
Rolomite	A Sandia designed ESD sensor
RRR	Reduced Residual Radiation - reduced fission devices—formerly MRR (Minimum Residual Radiation)
RTG	Radioisotopic Thermoelectric Generator

UNCLASSIFIED

~~SECRET~~

RV Reentry Vehicle Army, Air Force - Navy calls them RBs, definitely not a recreational vehicle

SAC Strategic Air Command

Secondary The "thermonuclear" device

Sec Def Secretary of Defense

Shake 10<sup>-8</sup> seconds

SLBM Submarine Launched Ballistic Missile

SLCM Sea Launched Cruise Missile

SNL Sandia National Laboratories

SNM Special Nuclear Material - Pu, Oy

SP Strategic Programs - Navy SLBM office

Specified Command Combat command with a broad and continuing mission - usually a single service such as the Strategic Air Command

SRAM Short Range Attack Missile

SS Material Source Strength Material - DOE audits one kilogram quantities (includes depleted and natural uranium)

SSPO Strategic Systems Program Office - now SP

Standard Stockpile Item A nuclear weapon which meets the approved military characteristics to DoD's satisfaction

Stockpile Nuclear Test QA test of a system withdrawn from the stockpile. That rare instance that a stockpiled weapon is tested downhole at NTS - a stockpile "confidence test"

STS Stockpile-to-Target Sequence

TATB Triamino-Trinitro-Benzene; see IHE

TTR Tonopah Test Range - Sandia's testing range at Tonopah, Nevada

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED



~~SECRET~~

**TREE**

**Tritium**

**TTBT**

**Tu**

Transient radiation effects on electronics

Third isotope of hydrogen, radioactive gas used to boost weapons

Threshold Test Ban Treaty

Tuballoy - natural uranium. Sometimes also includes depleted uranium, i.e., essentially U<sup>238</sup>

**V-γ Map**

A contour depicting permissible velocity and reentry angle combinations for a missile RV/RB

**Unified Command**

A combat command with a broad and continuing mission composed of forces of two or more services under a single commander

**USANCA**

U.S. Army Nuclear and Chemical Agency

**USDR&E**

Under Secretary of Defense for Research and Engineering

**WR**

War Reserve nuclear weapons material (in DOE or DoD custody) intended for employment in the event of war

**Weapons Grade Pu**

Plutonium which has 6% or less Pu<sup>240</sup> content; Pu<sup>239</sup> is the good stuff

**WDCR**

Weapon Design and Cost Report

**WES**

Warhead Electrical System

**WS<sup>3</sup>**

Weapon Secure, Safe, Storage

**WSV**

Weapons Storage Vault (Weapons Security Vault)

**X-unit**

A device used to provide energy to initiate nuclear system detonators

UNCLASSIFIED

UNCLASSIFIED

~~SECRET~~



## WEAPONS/WEAPON APPLICATIONS

<u>WEAPON*</u>	<u>APPLICATION</u>	<u>SERVICE</u>
FATMAN	BOMB	AF
LITTLEBOY	BOMB	AF
Mk III	BOMB	AF
Mk 4	BOMB	AF
T-4	ATOMIC DEMONITION MUNITION	A
Mk 5	BOMB	AF,N
Mk 5	MATADOR	AF
Mk 5	REGULUS I	N
Mk 6	BOMB	AF
Mk 7	BOMB	AF,N
Mk 7	HONEST JOHN	A
Mk 7	CORPORAL	A
Mk 7	BOAR	N
Mk 7	BETTY	N
Mk 7	ATOMIC DEMONITION MUNITION	A
Mk 7	NIKE HERCULES	A
Mk 8	BOMB	N
Mk 9	280-mm AFAP	A
Mk 11	BOMB	N

\*Absence of entry indicates system not fielded

~~SECRET~~

UNCLASSIFIED

UNCLASSIFIED

~~SECRET~~

~~SECRET~~

UNCLASSIFIED

<u>WEAPON</u>	<u>APPLICATION</u>	<u>SERVICE</u>
Mk 12	BOMB	AF,N
Mk 14	BOMB	AF
Mk 15	BOMB	AF,N
Mk 17	BOMB	AF
Mk 18	BOMB	AF,N
Mk19	280-mm AFAP	A
Mk21	BOMB	AF
Mk23	16" AFAP	N
B24	BOMB	AF
W25	GENIE	AF
B27	BOMB	N
W27	REGULUS I	N
B28	BOMB	AF,N
W28	HOUNDDOG	AF
W28	MACE	AF
W30	TALOS	N
W30	ATOMIC DEMONITION MUNITION	A
W31	HONEST JOHN	A
W31	NIKE HERCULES	A
W31	ATOMIC DEMONITION MUNITION	A
W33	8" PROJECTILE	A,N

UNCLASSIFIED

~~SECRET~~

~~SECRET~~

UNCLASSIFIED

<u>WEAPON</u>	<u>APPLICATION</u>	<u>SERVICE</u>
W34	LULU	N
W34	ASTOR	N
B34	HOTPOINT	N
B36	BOMB	AF
W38	ATLAS	AF
W38	TITAN I	AF
B39	BOMB	AF,N
W39	B-58 pod	AF
W39	REDSTONE	A
W39	SNARK	AF
W40	BOMARC	AF
W40	LACROSSE	A
B41	BOMB	AF
B43	BOMB	N,AF
W44	ASROC	N
W45	BULLPUP	N
W45	TERRIER	N
W45	LITTLE JOHN	A
W45	MADM.	A
W47	POLARIS	N
W48	155-mm AFAP	A,N

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

<u>WEAPON</u>	<u>APPLICATION</u>	<u>SERVICE</u>
W49	ATLAS	AF
W49	THOR	AF
W49	JUPITER	A,AF
W49	TITAN I	AF
W50	PERSHING	A
W50	NIKE ZEUS	A
W52	SERGEANT	A
W53	BOMB	AF
W53	TITAN II	AF
W54	FALCON	AF
W54	DAVY CROCKETT	A
W54	SADM	A,N
W55	SUBROC	N
W56	MINUTEMAN	AF
B57	BOMB/DEPTH BOMB	AF,N
W58	POLARIS A3	N
W59	MINUTEMAN I	AF
B61	BOMB	AF,N
W62	MINUTEMAN II	AF
W66	SPRINT	A
W68	POSEIDON C3	N
W69	SRAM	AF

UNCLASSIFIED

~~SECRET~~

~~SECRET~~

UNCLASSIFIED

<u>WEAPON</u>	<u>APPLICATION</u>	<u>SERVICE</u>
W70	LANCE	A
W71	SPARTAN	A
W72	WALLEYE	AF
W76	TRIDENT I	N
W78	MINUTEMAN III	AF
W79	8" AFAP	A,N
W80	SLCM	N
W80	ALCM	AF
B83	BOMB	AF
W84	GLCM	AF
W85	PERSHING II	A
W87	PEACEKEEPER ICBM	AF
W88	TRIDENT II	N

UNCLASSIFIED

~~SECRET~~

# **SURVEY OF WEAPONS DEVELOPMENT AND TECHNOLOGY**

**WR708**

**SESSION II**

- REVIEW OF WEAPONS PHYSICS**
- THEORY OF NUCLEAR EXPLOSIONS**

~~**SECRET**~~

**UNCLASSIFIED**

**UNCLASSIFIED**

~~**SECRET**~~

# Weapons Physics and Nuclear Material

---

- Several basic nuclear physics concepts and the properties of the nuclear fissile material are very important to the understanding of weaponization
- The physics of fission
- Nuclear properties
- Availability of material
- How the fissile material is obtained
- Energy available and energy trades

~~SECRET~~

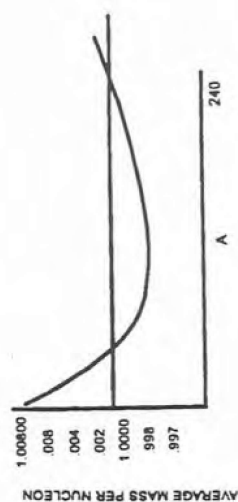
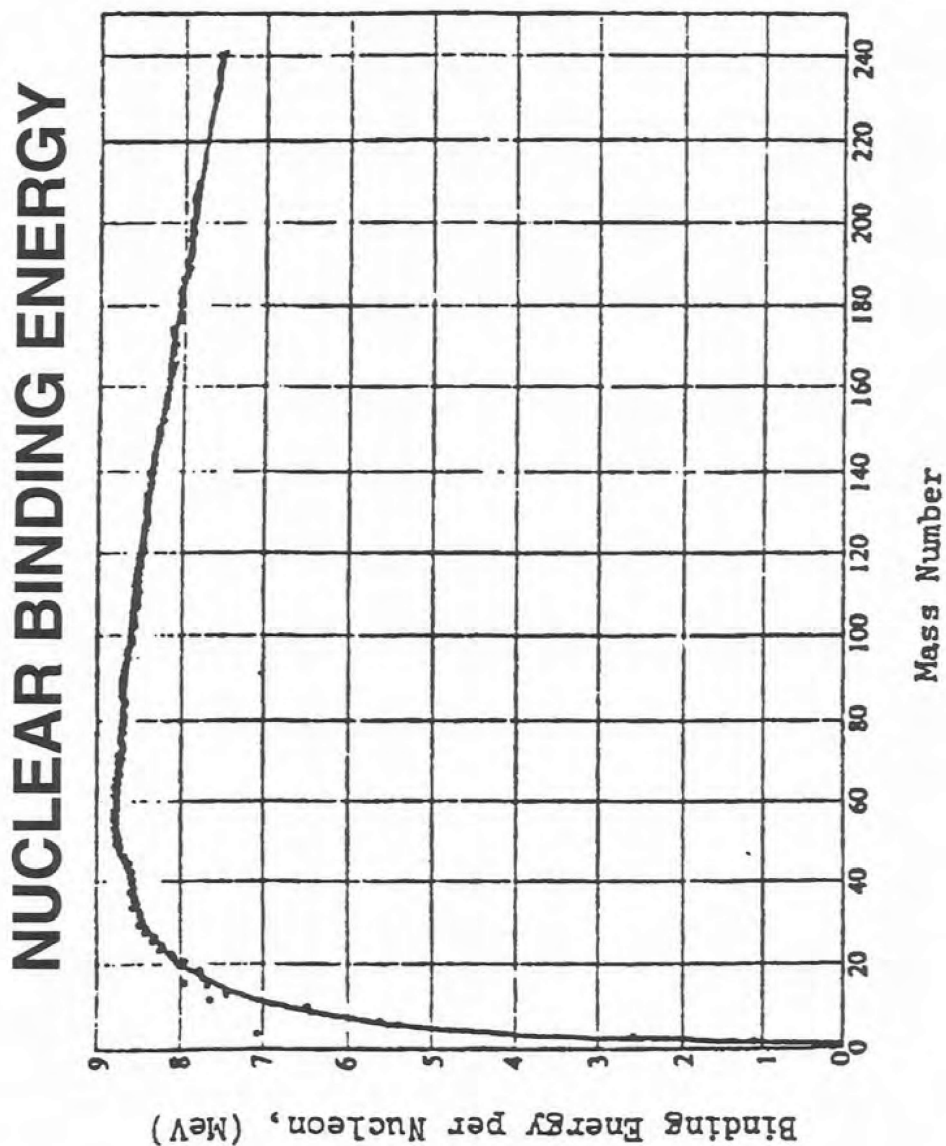
UNCLASSIFIED

UNCLASSIFIED

~~SECRET~~

~~SECRET~~

UNCLASSIFIED



UNCLASSIFIED

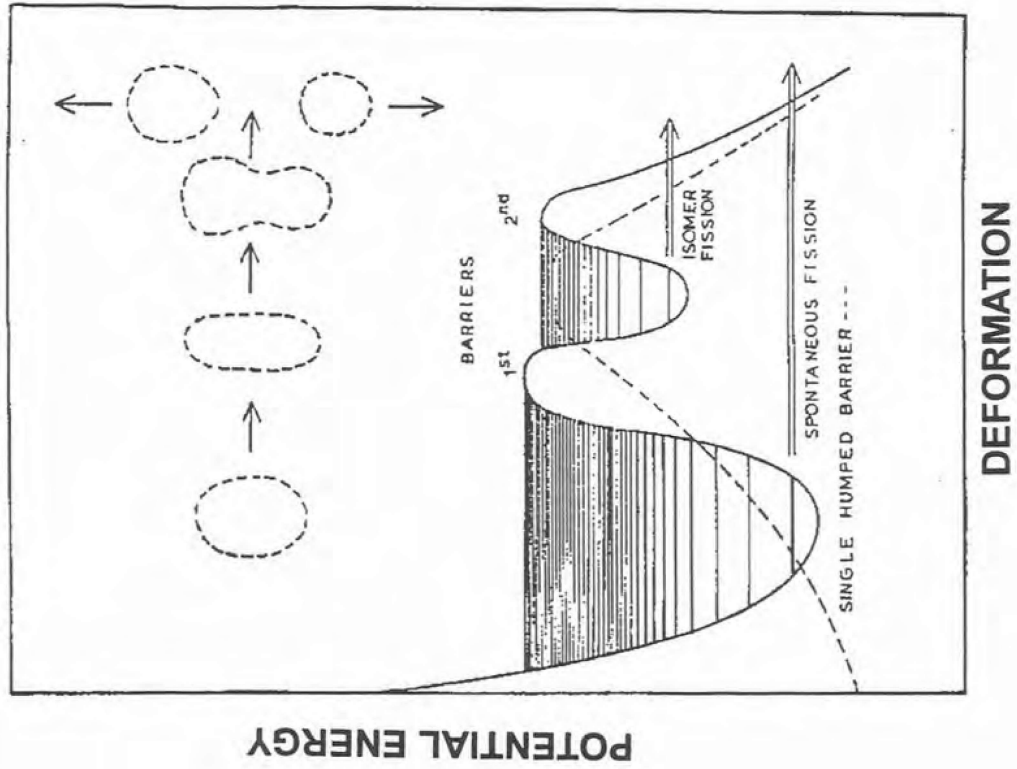
~~SECRET~~



~~SECRET~~

UNCLASSIFIED

# LIQUID DROP MODEL APPLIED TO POTENTIAL BARRIERS



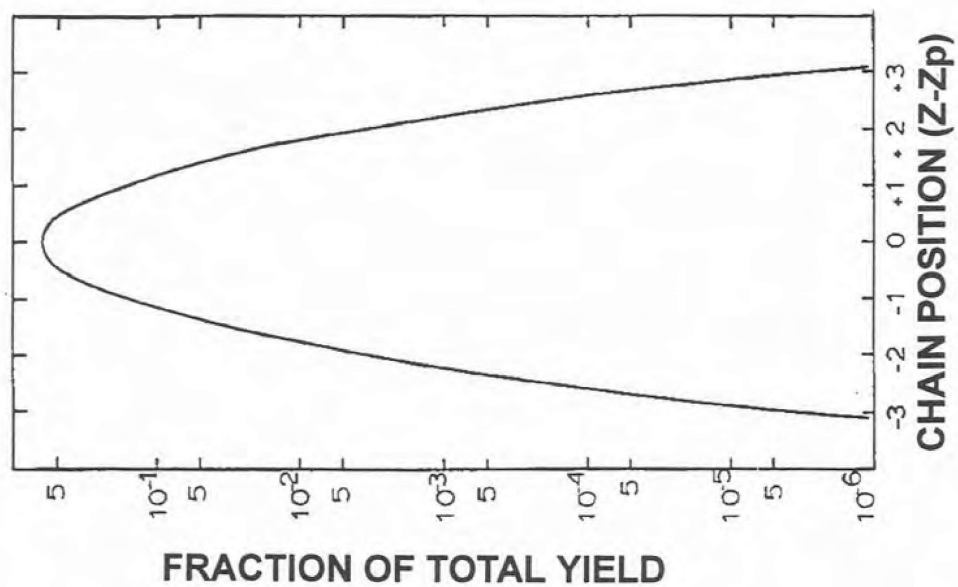
UNCLASSIFIED

~~SECRET~~

~~SECRET~~

UNCLASSIFIED

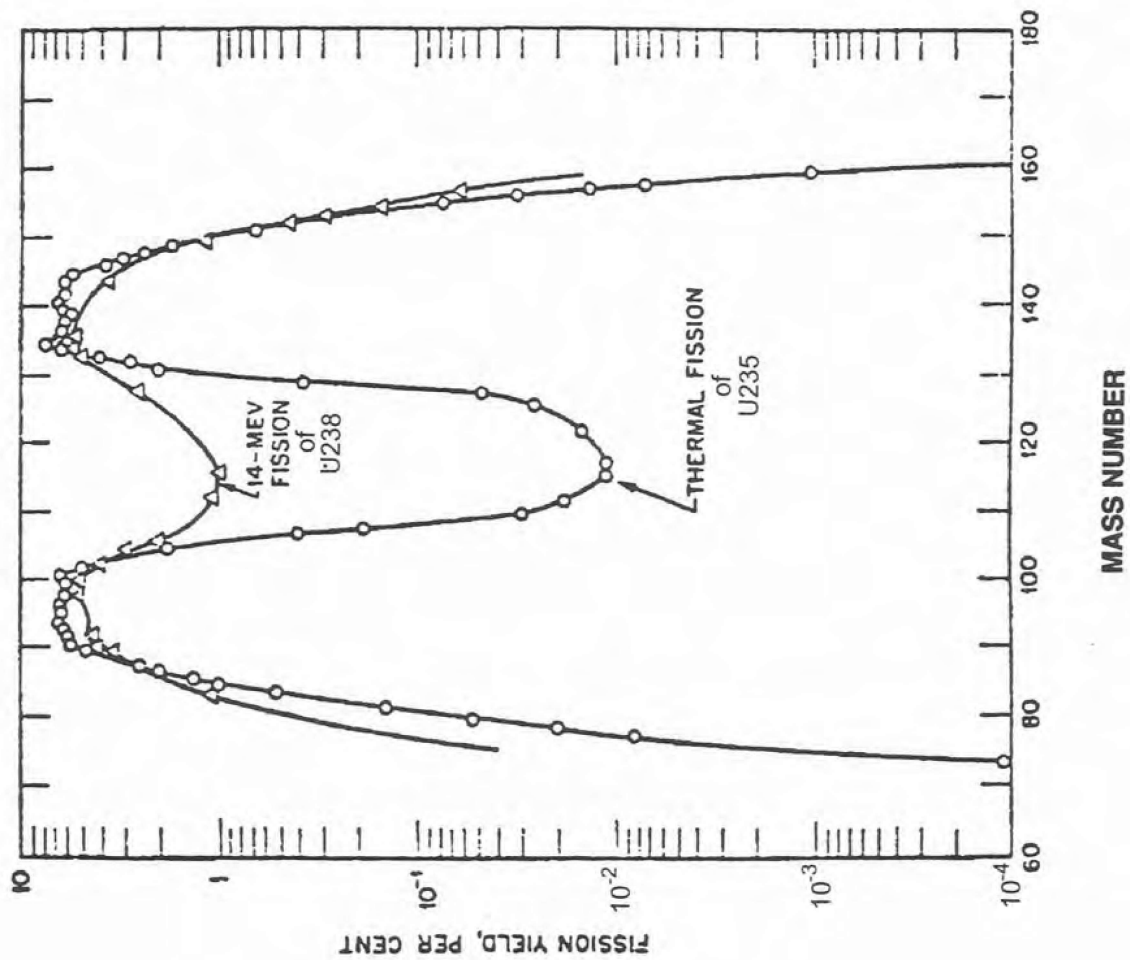
# CHARGE DISTRIBUTION CURVE



UNCLASSIFIED

~~SECRET~~

~~SECRET~~  
UNCLASSIFIED



LIKELIHOOD FOR FISSION FRAGMENT

UNCLASSIFIED

~~SECRET~~

001  
b(3)

~~SECRET~~

UNCLASSIFIED

b(3)

UNCLASSIFIED

~~SECRET~~

# Terminology

Asymmetric fission	-	division of excited nucleus into two unequal fragments with masses about 100 & 140 ama.
Binary	-	division at scission point into two parts.
Cross-Section	-	probability that a certain reaction between a nucleus and an incident particle or photon will occur, as in a neutron and $U^{235}$ (measured in "barns")
Fission Fragment	-	fragment after scission but before prompt neutron emission
Fission Product	-	fragment after prompt neutron emission

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

# The Gang of Four

<p><math>^{238}\text{U}_{92}</math></p> <p>% in nature - 99.27</p> <p>When the <math>^{238}\text{U}_{92}</math> is extracted, it is called depleted <math>^{238}\text{U}</math> or TUBALLOY or D38 (from UK WWII effort - TUBE ALLOY)</p> <p>Will fission but not fissile</p> <p>Physically separated</p>	<p><math>^{239}\text{Pu}</math></p> <p>% in nature - essentially zero (mine in South Africa)</p> <p>Made in reactor: <math>n + ^{238}\text{U} = ^{239}\text{Pu}</math></p>
<p><math>^{235}\text{U}</math></p> <p>% in nature - 00.73</p> <p>Concentrated to 93.5%</p> <p>Called ORALLOY for Oak Ridge Alloy</p>	<p><math>^{240}\text{Pu}</math></p> <p>% in nature - essentially zero</p> <p>Made by reactor</p> <p>If you leave the <math>^{239}\text{Pu}</math> in "too long," it will absorb a <math>n \rightarrow ^{240}\text{Pu}</math></p> <p>Spontaneously fissions (originally a problem for pre-ignition)</p>

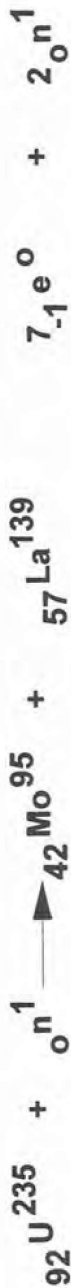
~~SECRET~~

UNCLASSIFIED

UNCLASSIFIED

~~SECRET~~

# CALCULATION OF ENERGY RELEASE



235.0439
<u>1.0087</u>

94.905837
138.906400
<u>.003850</u>
2.017340

236.0526 amu  $\longrightarrow$  235.8334 amu atomic mass unit

MASS DEFECT OF .219 amu

n = 1.00867 amu  
p = 1.00728 amu  
e = .00055 amu

(.219 amu) (931.4  $\frac{\text{MeV}}{\text{amu}}$ ) = 204 MeV

THE EXAMPLE STARTED WITH



FISSION CHAIN

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

# THEORETICAL FISSION ENERGY

- THERE ARE  $\frac{6.025 \times 10^{23}}{235.0439}$  ATOMS PER GRAM OF  ${}_{92}^{235}\text{U}$
- THEREFORE, 1 kg OF  ${}_{92}^{235}\text{U}$  HAS  $2.5634 \times 10^{24}$  ATOMS
- HENCE, @ 180 MeV PER FISSION 1 kg OF  ${}_{92}^{235}\text{U}$  WOULD PRODUCE  $4.6141 \times 10^{26}$  MeV IF EACH ATOM WERE FISSIONED.
- CONVERTING TO KILOTONS
- $(4.6141 \times 10^{26} \text{ MeV}) (3.824 \times 10^{-26} \frac{\text{kt}}{\text{MeV}}) \approx 18 \text{ kt}$

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

~~SECRET~~



~~SECRET~~

UNCLASSIFIED

**FACTORS AFFECTING CRITICAL MASS**

- **GEOMETRY**
- **AMOUNT OF MATERIAL**
- **TYPE OF MATERIAL**
- **PURITY OF MATERIAL**
- **SURROUNDING MATERIAL**
- **DENSITY**

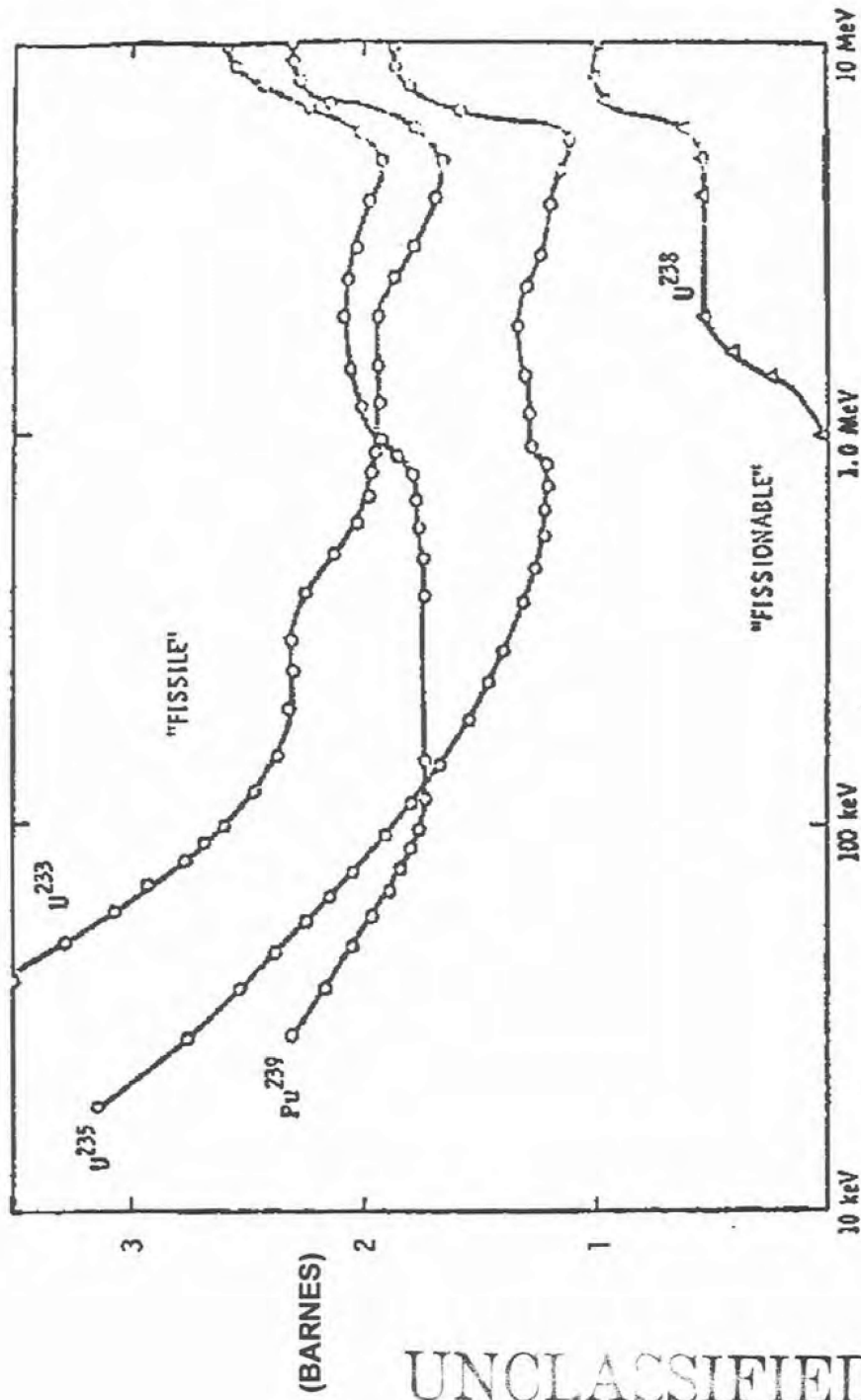
UNCLASSIFIED

~~SECRET~~

~~SECRET~~

UNCLASSIFIED

# FISSION CROSS SECTIONS



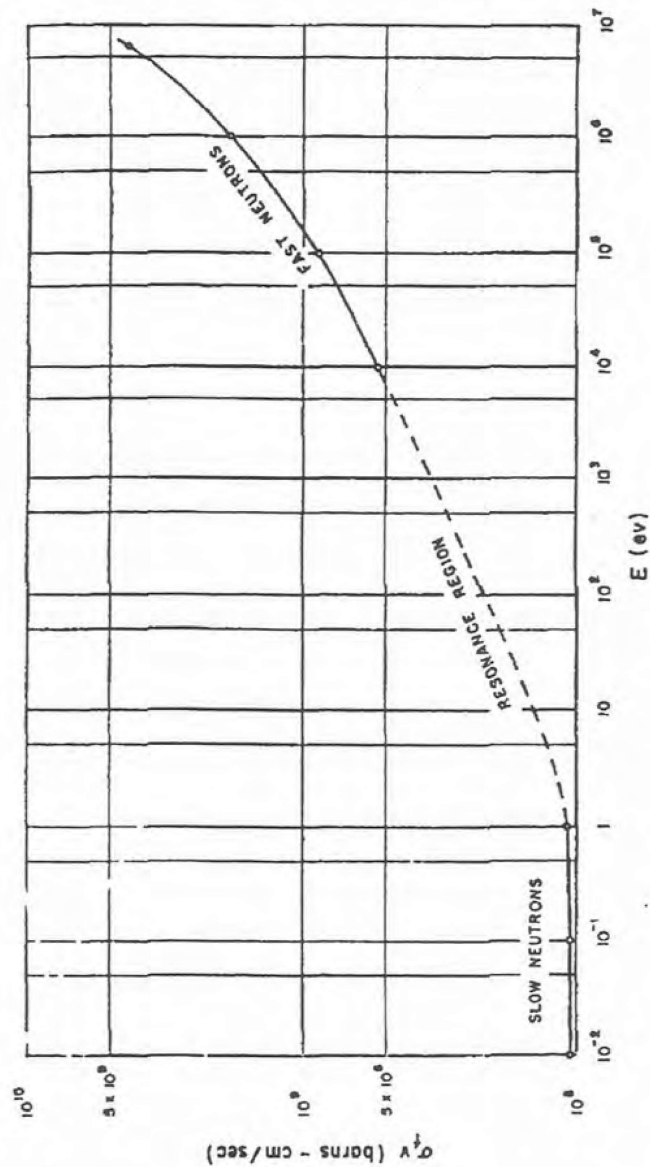
## INCIDENT NEUTRON ENERGY

NOTE: The thermal neutron energy is not on the chart

~~SECRET~~

UNCLASSIFIED

# Variation of Cross Section x Ave. # Neutrons for $^{235}\text{U}$



## Neutron Energy

Fission is more effective at higher energies  $N$

Smallest fission generation time at high energies  $(T = 1 / N\sigma_f \cdot v)$

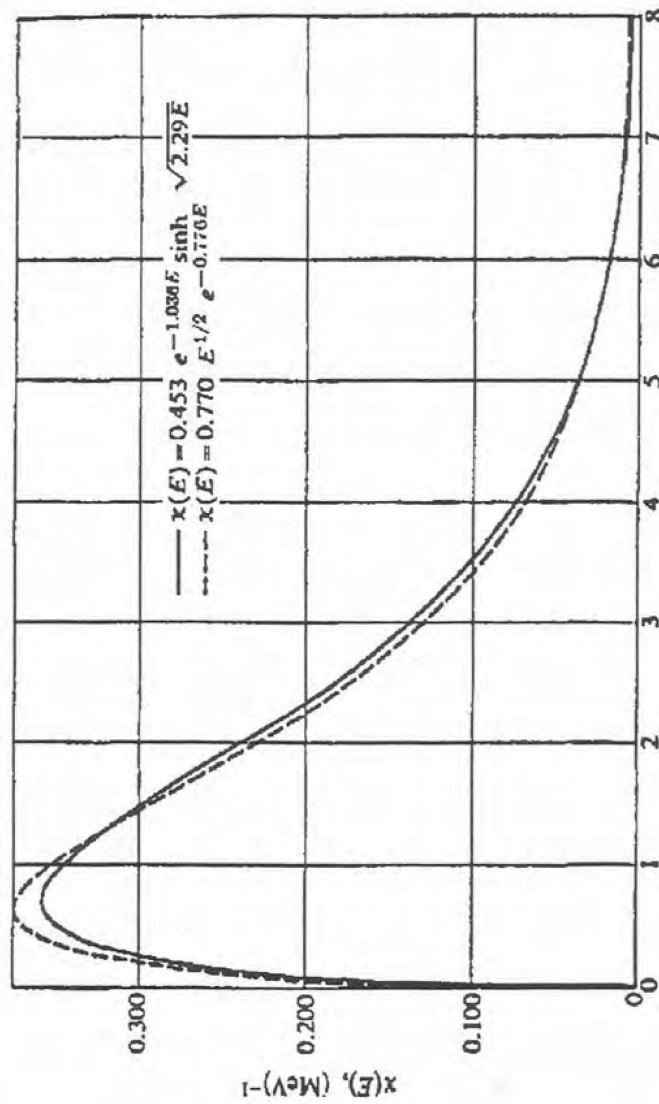
UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

# Neutron Energy (MeV) $U_{235}$ Fission Neutron Energy Spectrum



(Reference, Lamarsh, 1966)

UNCLASSIFIED

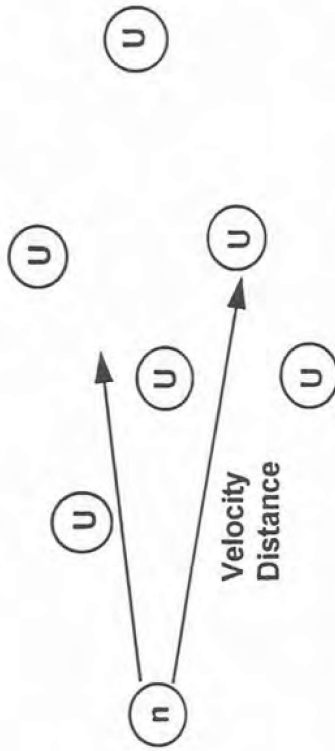
~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

## "A Shake"



- Fission mean free path - how long before it clobbers an atom like URANIUM
- Average velocity - how fast it is going

$$\tau = \frac{\text{fission mean free path}}{\text{average velocity of neutron}}$$

These values are derived experimentally and are related to the fission cross section and velocity of the neutron.

- $\tau = 10^{-8}$  Seconds or 1 shake  
(real fast like the shake of a lamb's tail)

UNCLASSIFIED

## We Care About Neutrons

- An efficient way to fission  $U^{235}$  or  $Pu^{239}$  is with neutrons.
- The fission of one atom of  $U^{235}$  or  $Pu^{239}$  releases approximately 200 MeV.
- To create an explosion by fission, a bunch of neutrons are required.
- The more neutrons--the more fission, i.e., We Care About Neutrons!
- Remember that each fission gives off integral numbers of neutrons--about 2-4, but over a bunch of fissions, we measure an average (i.e., 2.54 etc.) and this varies with input neutron energy.

$\nu$  = average number of neutrons

- The whole idea of sustaining the fission process is to get these fission neutrons to go fission more  $U^{235}$  or  $Pu^{239}$ .
  - If all the neutrons escape without fissioning anything, then the reaction fizzles! (The population becomes extinct.)
  - If at least one of the 2 to 4 neutrons fission something every generation, then we have a steady state condition--a reactor.
  - If most of the neutrons fission another atom etc., etc., we have a run-away condition--a nuclear explosion.

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

# We Care About the Neutrons that Escape

- 
- We call the escapees "lost neutrons," and the abbreviation is  $l$  (the letter after  $k$ ).
  - So the number of neutrons available for population growth is the average number per fission ( $u$ ), i.e., 2.54 minus the lost ones.
  - Someone called this  $k$ .
  - Therefore:  $k = u - l$   
—for every neutron causing fission in one generation  $k$  will cause it in the next generation.

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

## We Care About the Multiplication

---

- Now let's look at a bunch of fissions and bunch of neutrons.
- If we start with some number of neutrons (one or more), let that number equal  $n$ .
  - $n$  = number of neutrons at beginning of a generation
- Remember,  $k$  = number of neutrons available for Round 2...
- And  $k$  times  $n$  equals number of neutrons at the next generation.
- Don't forget we've used up the original neutrons ( $n$ ) in the first fission process..
- The gain of neutrons is thus:

$$n \cdot k - n$$

(number of neutrons we started with) • (average number in a fission of Round 2 (etc.)) minus the ones we used up in the previous round.

~~SECRET~~

UNCLASSIFIED

UNCLASSIFIED

~~SECRET~~



UNCLASSIFIED

~~SECRET~~

## Determine Growth Rate

---

- We still care about neutrons, but we really care about the rate (speed) that they are produced.
- The rate is the  $\frac{\text{change in the number of neutrons}}{\text{change in time}}$
- Mathematically this is represented  $\frac{Dn}{Dt} \longrightarrow \frac{dn}{dt}$
- To get the rate change, we divide the actual gain in neutrons by time (t)

$$\frac{nk - n}{t}$$

$$\text{• Therefore } \frac{dn}{dt} = \frac{nk - n}{t}$$

UNCLASSIFIED

~~SECRET~~

## Apply Basic Calculus

---

- $\frac{dn}{dt} = \frac{nk - n}{\tau} = \frac{n(k-1)}{\tau}$

- Let  $\alpha$  "alpha" =  $\frac{k-1}{\tau}$  substitution gives

- $\frac{dn}{dt} = n\alpha$ ; Rearrange (cross multiply and divide)

- $\frac{dn}{n} = \alpha dt$  Integrate from zero neutrons ( $N_0$ ) to  $N$  neutrons.

- $N = N_0 e^{\alpha t}$

If  $\alpha$  is known, one can calculate the number of neutrons at any time ( $t$ ).

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

~~SECRET~~

UNCLASSIFIED

## The Energy Released is Proportional to the Number of Fissions

$$\alpha \approx \frac{\mu - 1 - 1}{\tau} \approx \frac{3 - 1 - 1}{\tau} \approx \frac{1}{\tau} \text{ 1 gen / shake for 1 MeV neutron}$$

where:  $\mu$  = ave# Neutrons

$\rho$  = Post Neutrons

$$N = N_0 e^{\int_0^t \gamma dt} \approx N_0 e^{\gamma t} = e^g \text{ where } g = \text{Number of generations}$$

The energy released is proportional to the number of fissions  
 The number of fissions is proportional to the number of neutrons

1 fission  $\approx 7 \times 10^{-21}$  tons of TNT

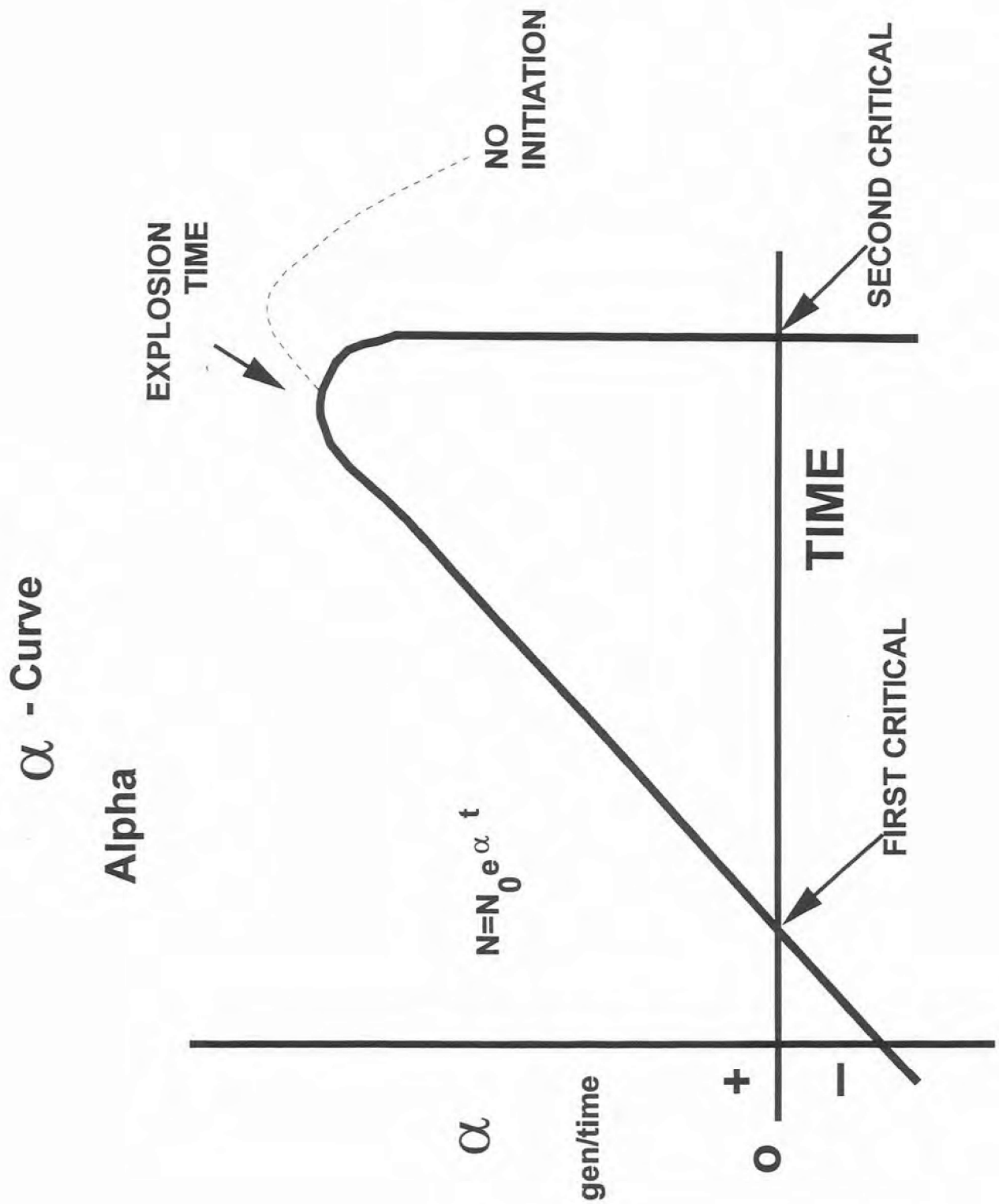
At  $g = 48$  we would have  $\approx 9800$  lbs.

UNCLASSIFIED

~~SECRET~~

~~SECRET~~

UNCLASSIFIED



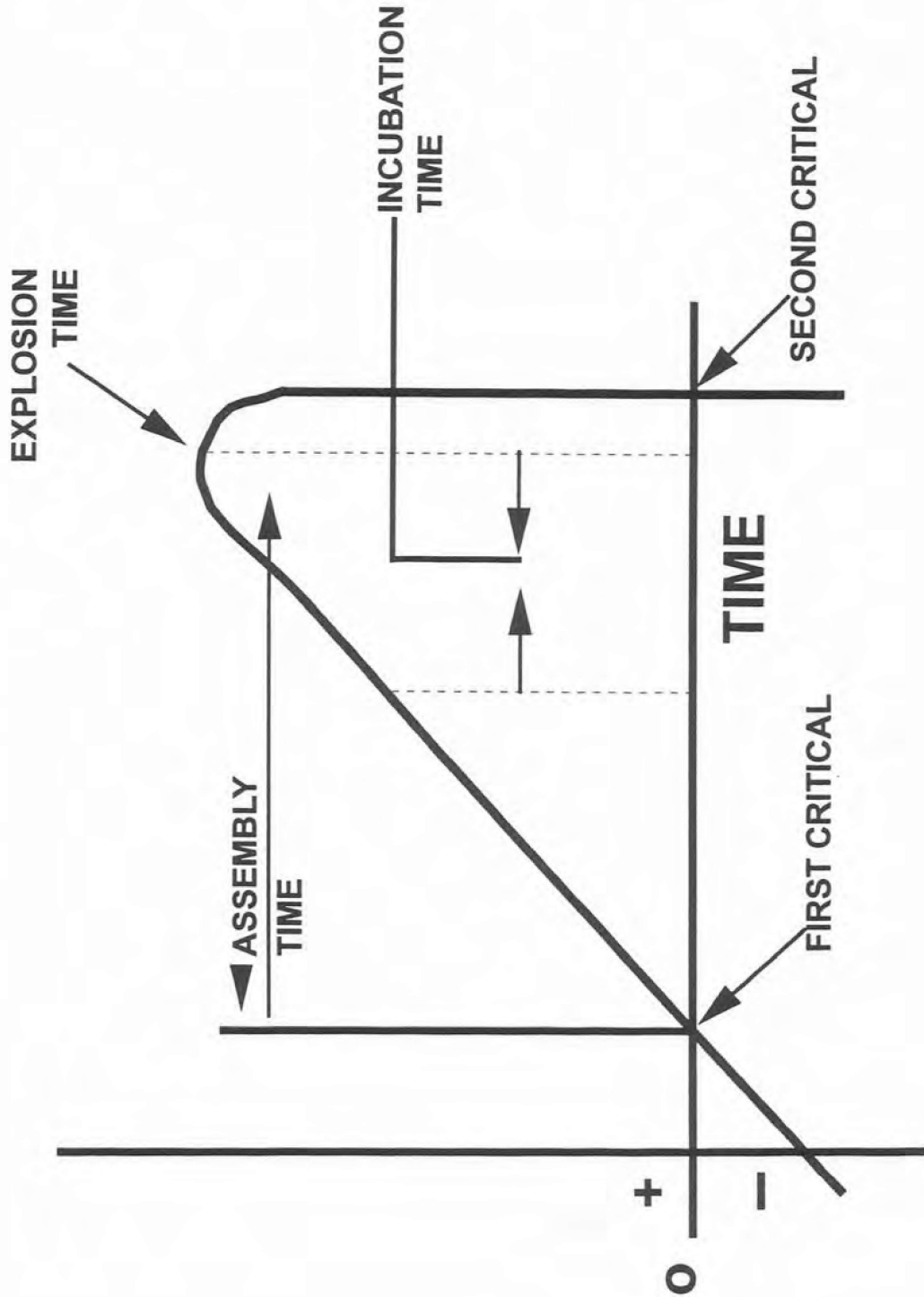
~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

# $\alpha$ - Curve

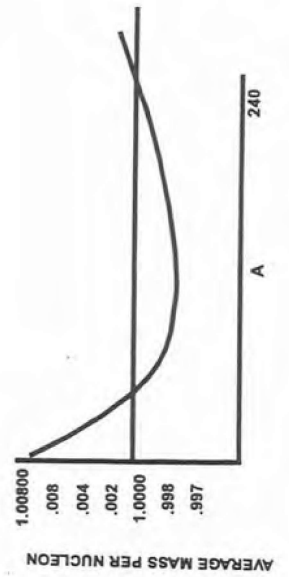
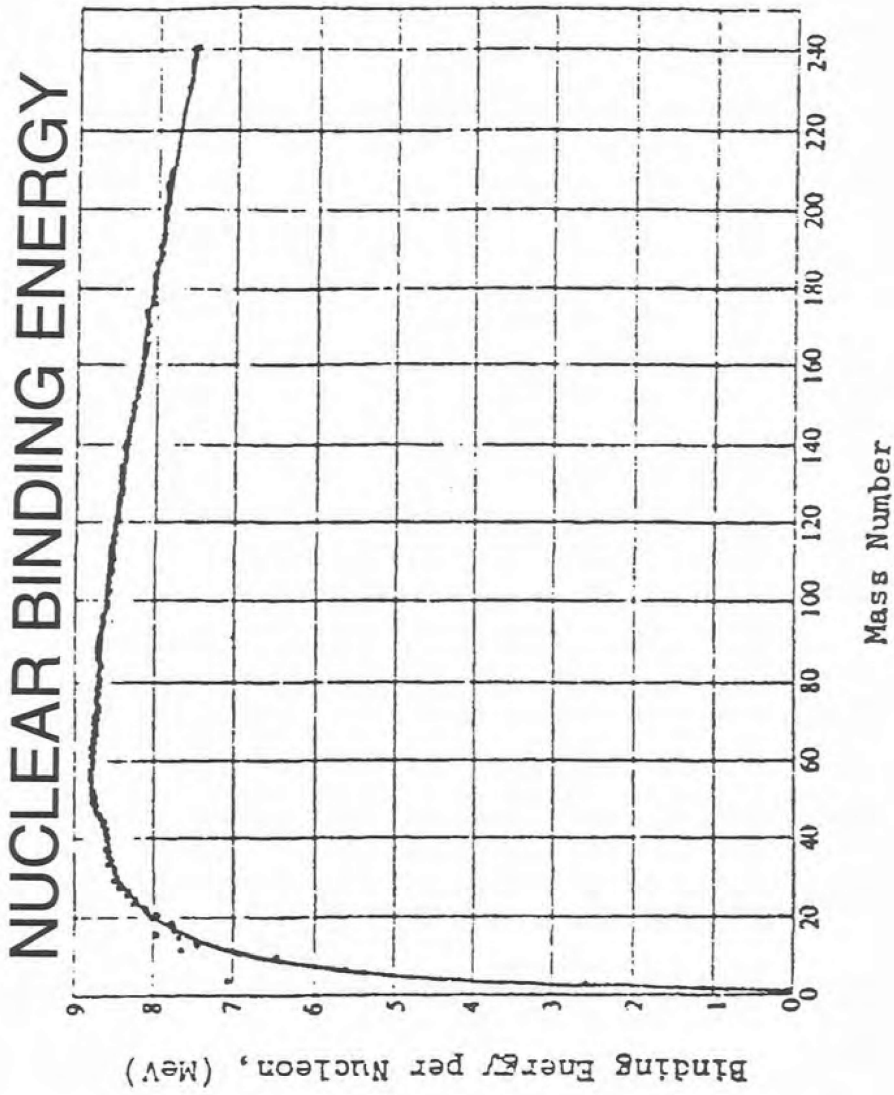


~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED



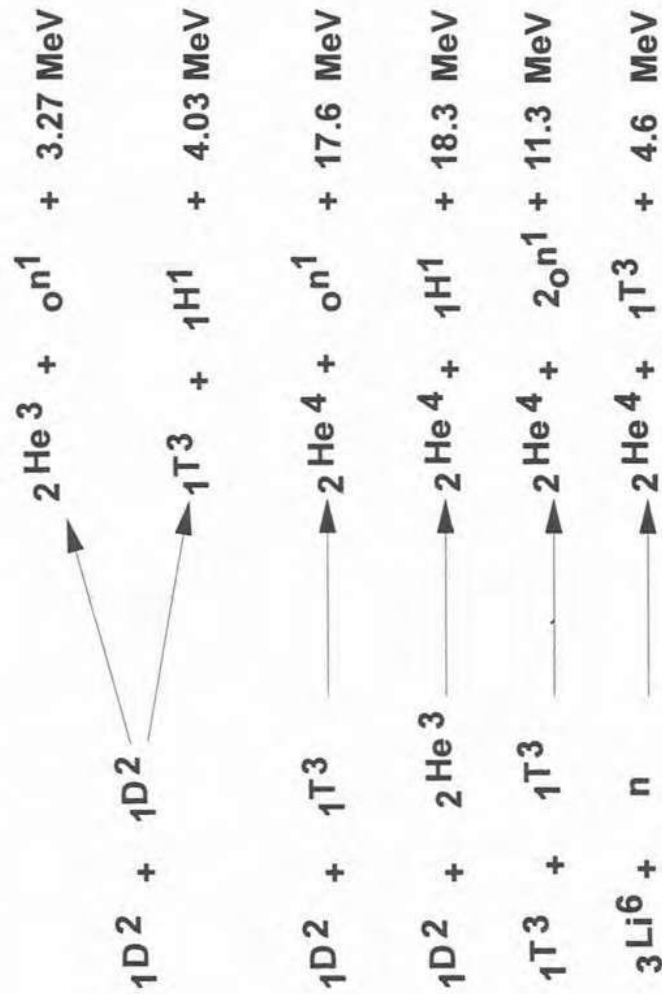
UNCLASSIFIED

~~SECRET~~

~~SECRET~~

UNCLASSIFIED

## Potential Fusion Reactions



UNCLASSIFIED

~~SECRET~~

## Theoretical Fusion Energy in Equal Atom Mixture of $\text{Li}^6\text{D}$

$$1 \text{ kg of } \text{Li}^6 \text{ has } \frac{6.025 \times 10^{26}}{6.0151} = 1.00165 \times 10^{26} \text{ Atoms}$$

$$1 \text{ kg of D has } \frac{6.025 \times 10^{26}}{2.0141} = 2.99141 \times 10^{26} \text{ Atoms}$$

Hence,

$$.25084 \text{ kg of D has } \left( \frac{2.01410}{6.01512 + 2.0141} \right) (2.99141 \times 10^{26}) \approx .750384 \times 10^{26} \text{ Atoms}$$

$$.7491 \text{ kg of } \text{Li}^6 \text{ has } \left( \frac{6.01512}{6.01512 + 2.0141} \right) (1.00165 \times 10^{26}) \approx .750390 \times 10^{26} \text{ Atoms}$$

$$\text{Li}^6 + {}_0^1\text{n} \Rightarrow (.75039 \times 10^{26}) (4.6 \text{ MeV}) \approx 13.2 \text{ kT}$$

$$\text{D} + \text{T} (.75039 \times 10^{26}) (17.6 \text{ MeV}) \approx 50.5 \text{ kT}$$

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

~~SECRET~~



# TEMPERATURE EXPRESSED IN kT (ENERGY)

UNCLASSIFIED

~~SECRET~~

$$\left. \begin{array}{l} 1.38 \times 10^{-16} \text{ erg/}^{\circ}\text{K} \\ 8.62 \times 10^{-8} \text{ keV/}^{\circ}\text{K} \end{array} \right\}$$

where K is Boltzmann Constant

$$T \text{ (in keV)} = 8.62 \times 10^{-8} T \text{ (in }^{\circ}\text{Kelvin)}$$

$$\text{Temperature of 1 keV} = 1.16 \times 10^7 \text{ degrees Kelvin}$$

UNCLASSIFIED

~~SECRET~~

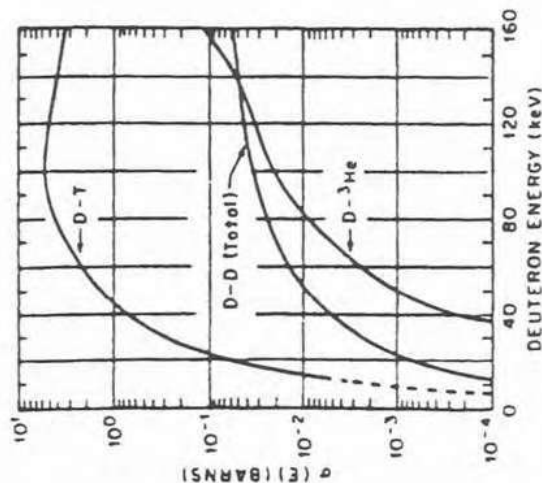
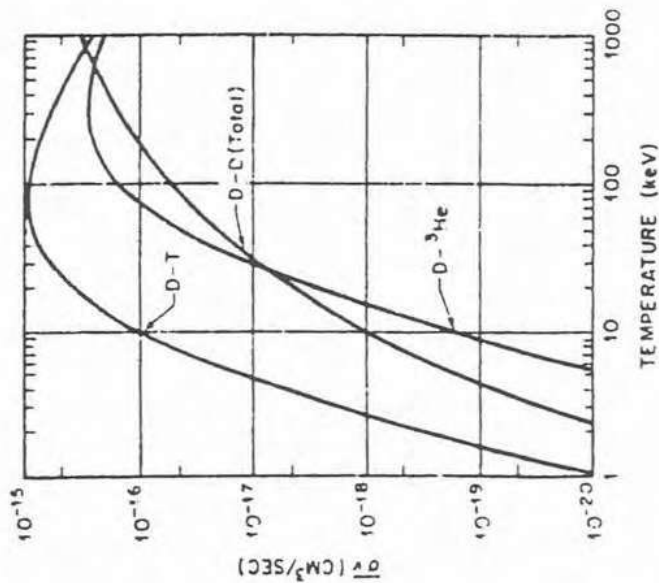
# Rational for Choice of Fusion Reaction

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

~~SECRET~~



UNCLASSIFIED

**FUEL**

---

•  ${}^6\text{LiD}$  (95%  ${}^6\text{Li}$ , 5%  ${}^7\text{Li}$ )

• Tritium



• Fusion



• Net Reaction

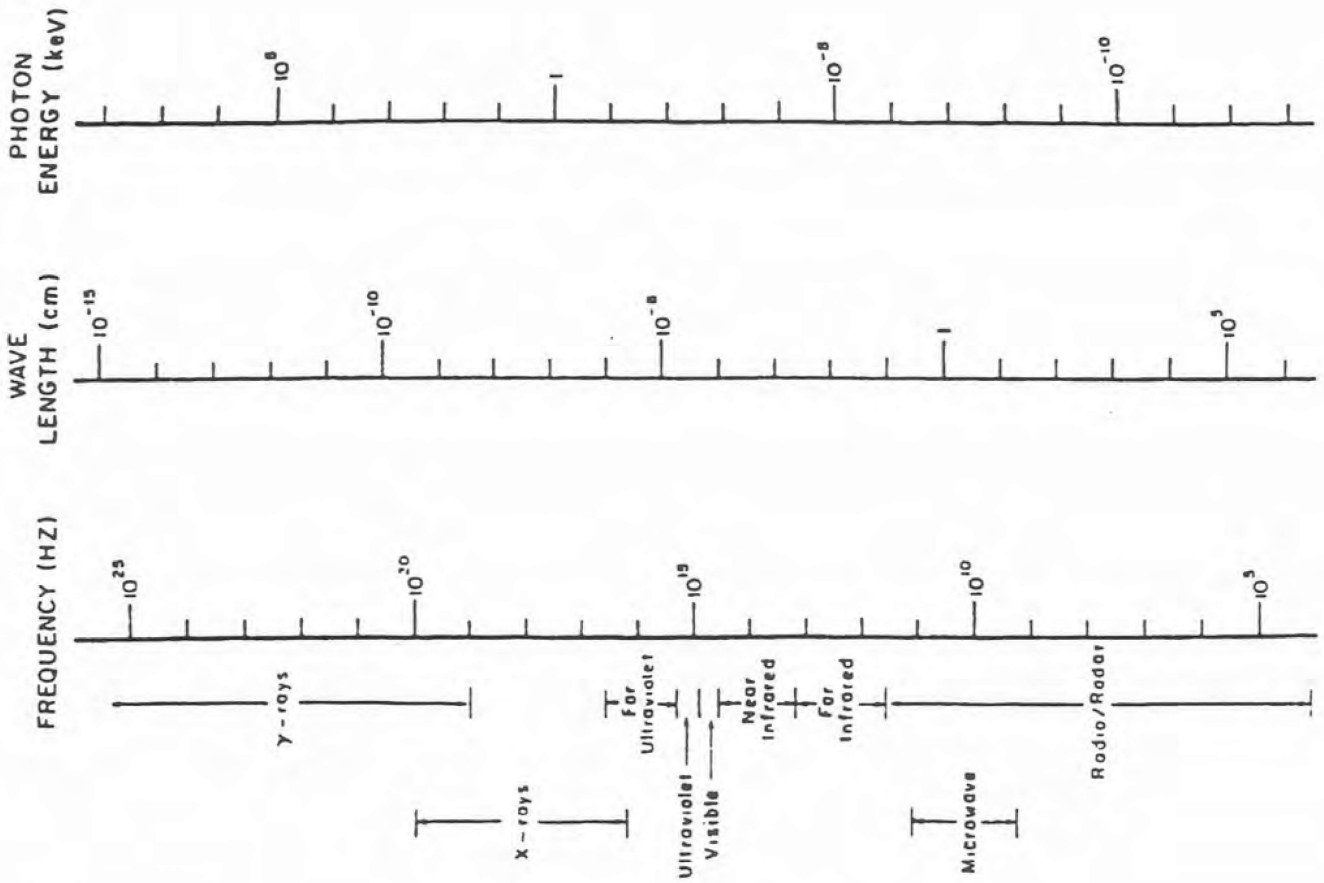


Net Energy = 22.3 McV per Event
---------------------------------

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED



UNCLASSIFIED

~~SECRET~~

## Thermal Nuclear Plasma

AT FUSION TEMPERATURES, WE HAVE A PLASMA OF IONS (NUCLEI AND ELECTRONS).

$$\text{ENERGY} = aT_{(\text{ion})} + bT_{(\text{electron})} + cT^4_{(\text{radiation})}$$

---

IF PLASMA IS IN THERMODYNAMIC EQUILIBRIUM  
THE THREE TEMPERATURES ARE EQUAL  $\blacksquare$  AT HIGH  
TEMPERATURES, RADIATION WILL DOMINATE.

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

## REFERENCES

AN INTRODUCTION TO NUCLEAR WEAPONS; WASH 1037 REVISED; SRD (n) SIGMA 1 etc.; GLASSSTONE AND REDMAN.

SOURCE BOOK ON ATOMIC ENERGY; GLASSSTONE; UNC 3<sup>rd</sup> EDITION

BASIC NUCLEAR PHYSICS; INTERSERVICE NUCLEAR WEAPONS SCHOOL

DNA PUBLICATIONS - TECHNOLOGY ANALYSIS REPORT

SANDIA, LLL, LANL TECHNOLOGY REPORTS

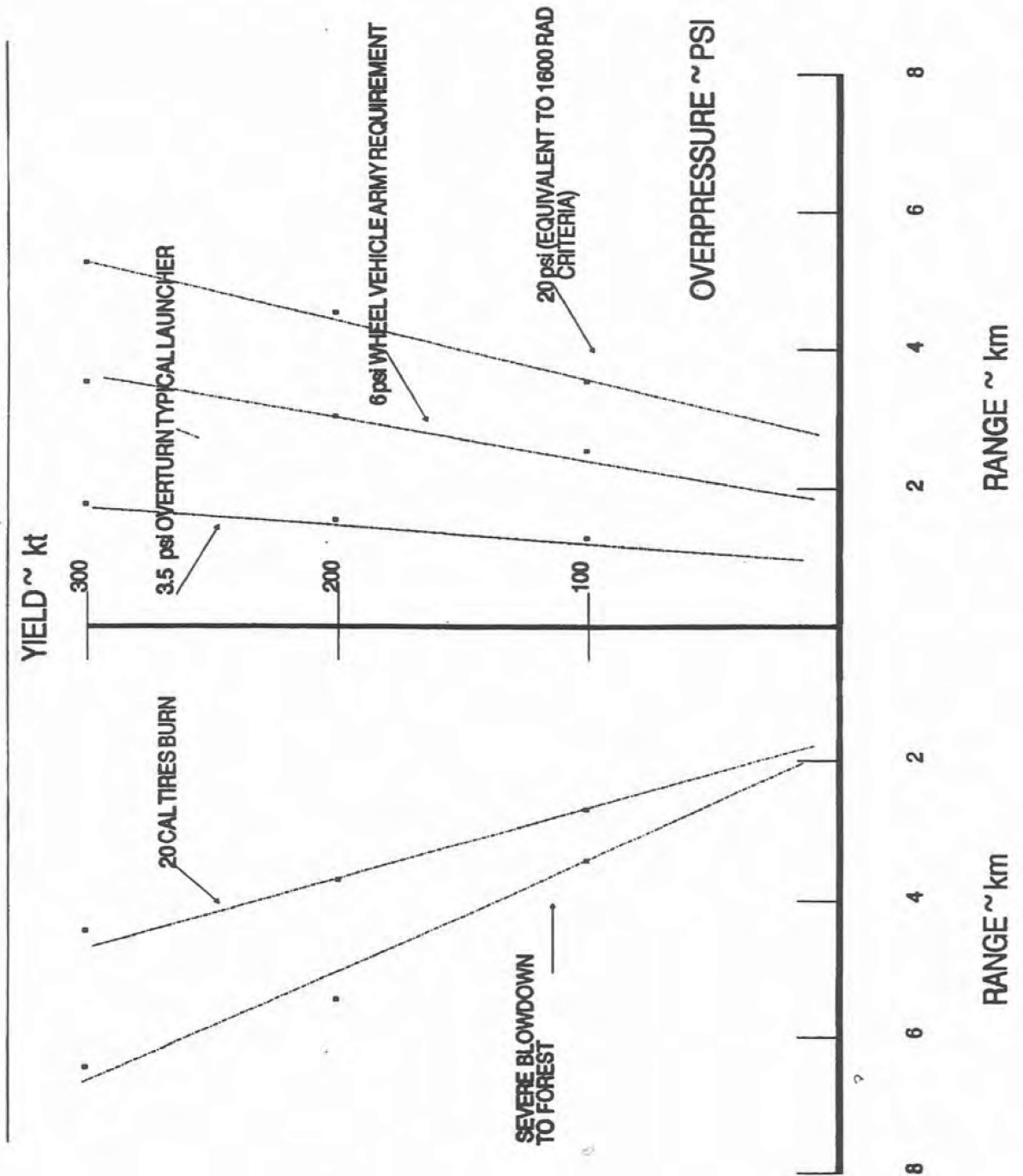
UNCLASSIFIED

~~SECRET~~

~~SECRET~~

UNCLASSIFIED

# NUCLEAR SEPARATION DISTANCE



tri 93 jch

~~SECRET~~

UNCLASSIFIED

## NEUTRONS COME DIRECTLY FROM

### Fission

N + fissionable material → two or more fission fragments  
+ neutrons + energy

And

### Fusion

D + T	▶	$\text{He}^4$ + neutron + energy
T + T	▶	$\text{He}^4$ + 2 neutrons + energy
D + D	▶	$\text{He}^3$ + neutron + energy

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

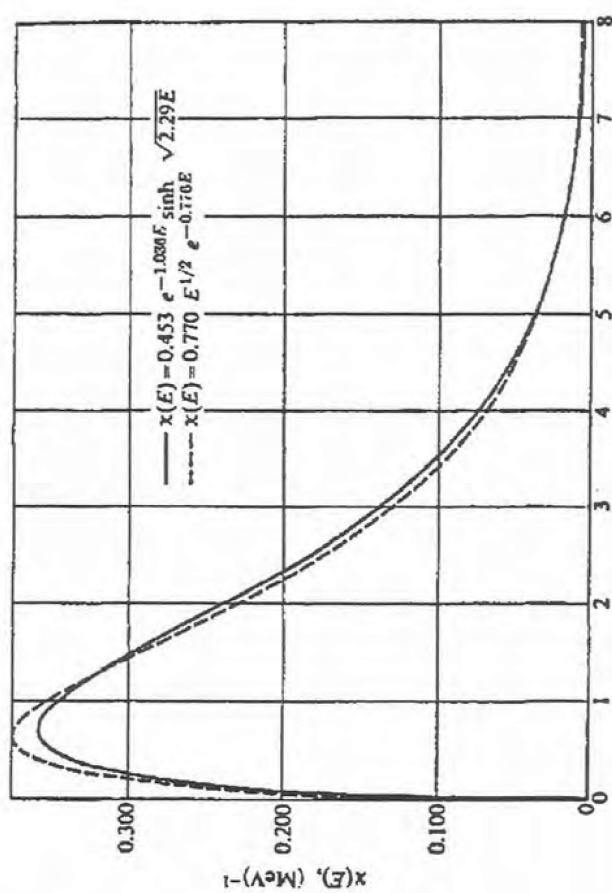
UNCLASSIFIED



~~SECRET~~

UNCLASSIFIED

## Fission Neutron Energy Spectrum

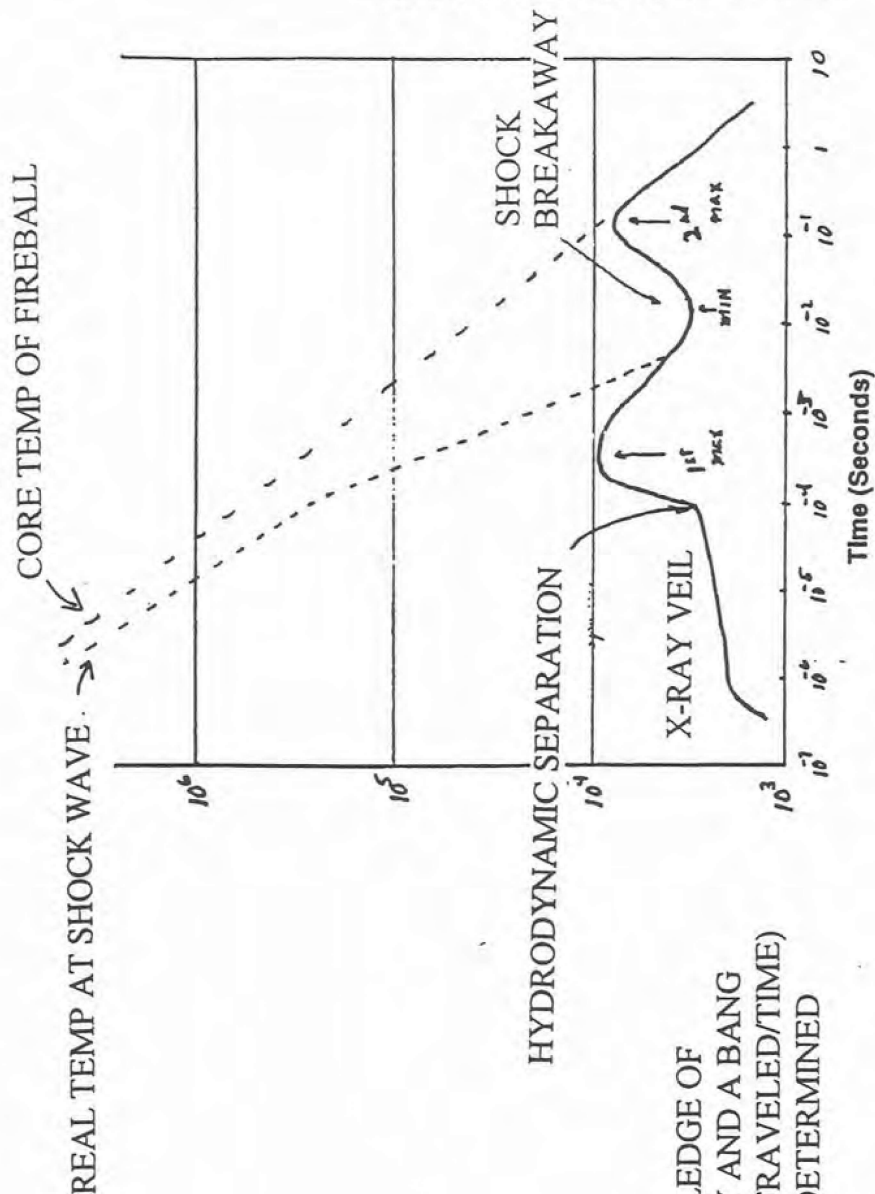


Neutron Energy (MeV)  
Reference: Lamarsh, 1966

UNCLASSIFIED

~~SECRET~~

# **THERMAL      Observed Thermal Pulse**



USE: FROM A KNOWLEDGE OF  
SHOCK BREAKAWAY AND A BANG  
METER (DISTANCE TRAVELED/TIME)  
THE YIELD CAN BE DETERMINED

UNCLASSIFIED

~~SECRET~~

~~SECRET~~

UNCLASSIFIED

## AWAY FROM SOURCE AIRBLAST

SCALABLE PHENOMENA — SACH'S SCALING  $\left[ \frac{D_1}{D_0} \right] = \left[ \frac{W_1}{W_0} \right]^{1/3}$

BASIS IS COMPLETE DATA FOR 1 CASE EX: 1 KT STANDARD

FOR ALTITUDES OTHER THAN SEA LEVEL  $\left[ \frac{D_1}{D_0} \right] = \left[ \frac{W_1}{W_0} \right]^{1/3} \left[ \frac{P_0}{P} \right]^{1/3}$

OTHER IMPORTANT ASPECTS:

MACHSTEM AND TRIPLE POINT PATH  
OPTIMAL HOB FOR MAXIMIZING OVERPRESSURE  
PRECURSOR

WILL BE COVERED LATER AND IN THE EFFECTS MOVIE

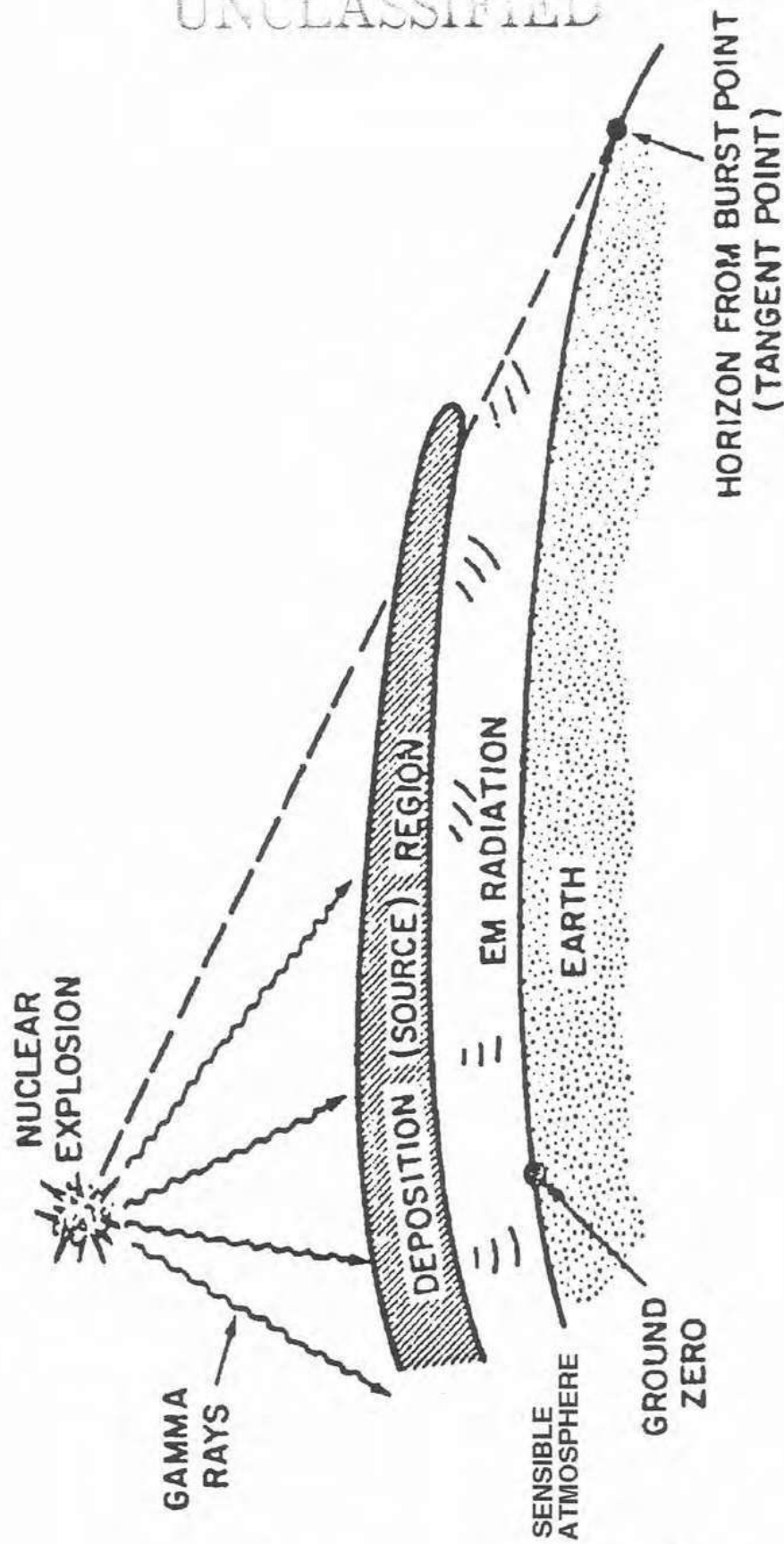
~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

# High Altitude EMP

~~SECRET~~

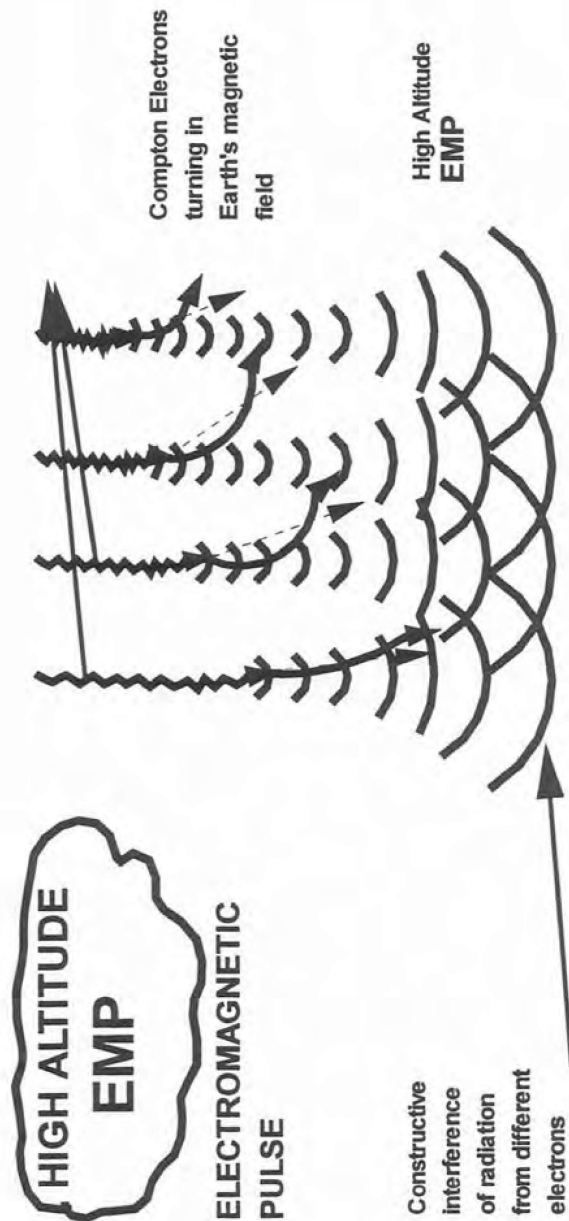
UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED



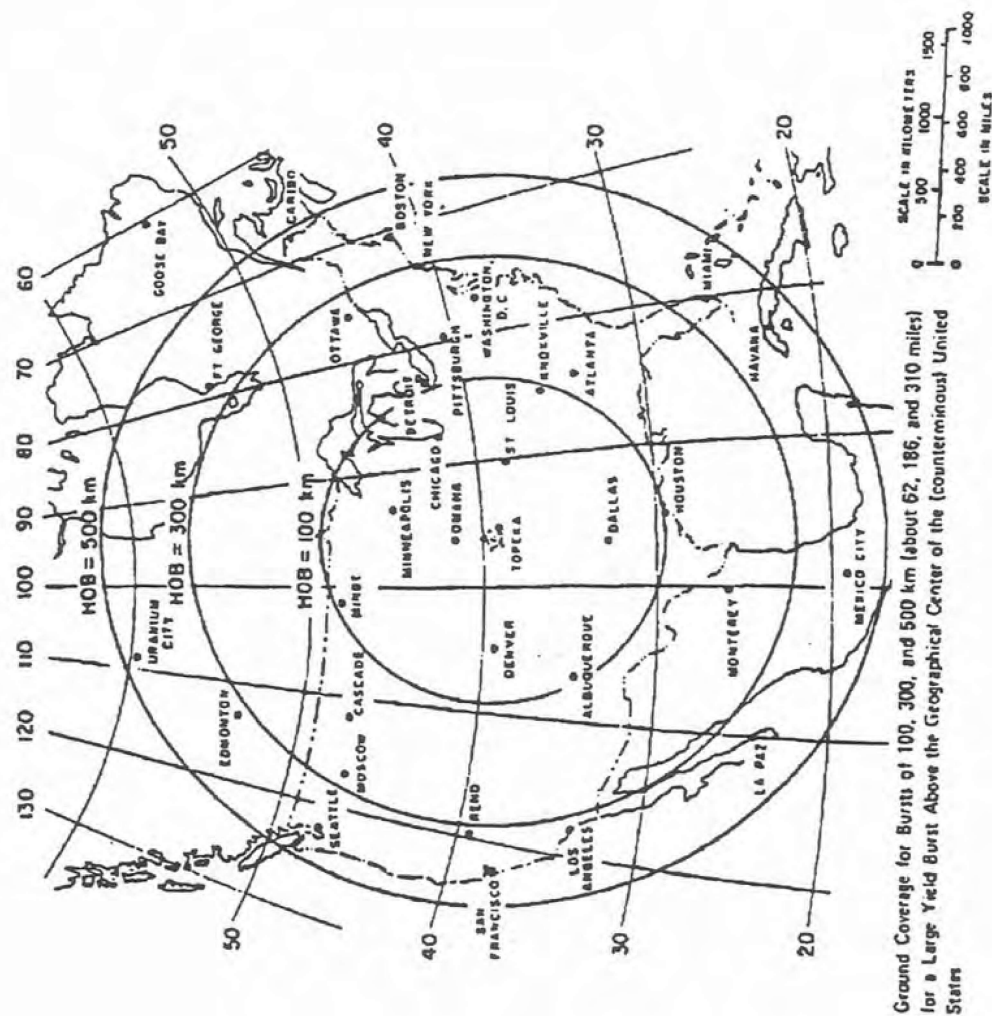
### KEY Points

1. Each  $\gamma$  gives a downward traveling compton electron.
2. The electrons are turned by the earth's magnetic field.
3. The relativistic electrons radiate energy downward.
4. The  $\gamma$ 's and EMP radiation travel at the same speed.  
This leads to constructive interference of radiation from all electrons.

~~SECRET~~

UNCLASSIFIED

# EMP PULSE



Ground Coverage for Bursts of 100, 300, and 500 km (about 62, 186, and 310 miles) for a Large Yield Burst Above the Geographical Center of the (contiguous) United States

UNCLASSIFIED

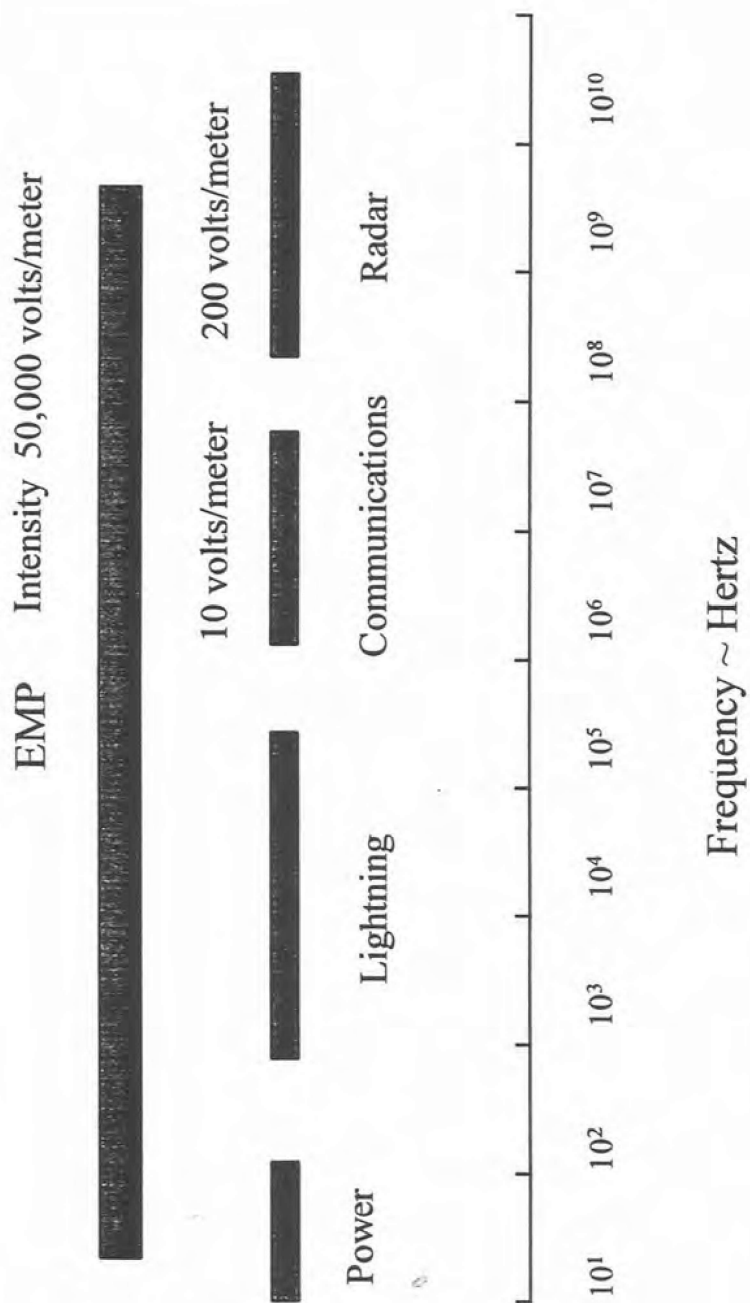
~~SECRET~~

~~SECRET~~  
UNCLASSIFIED

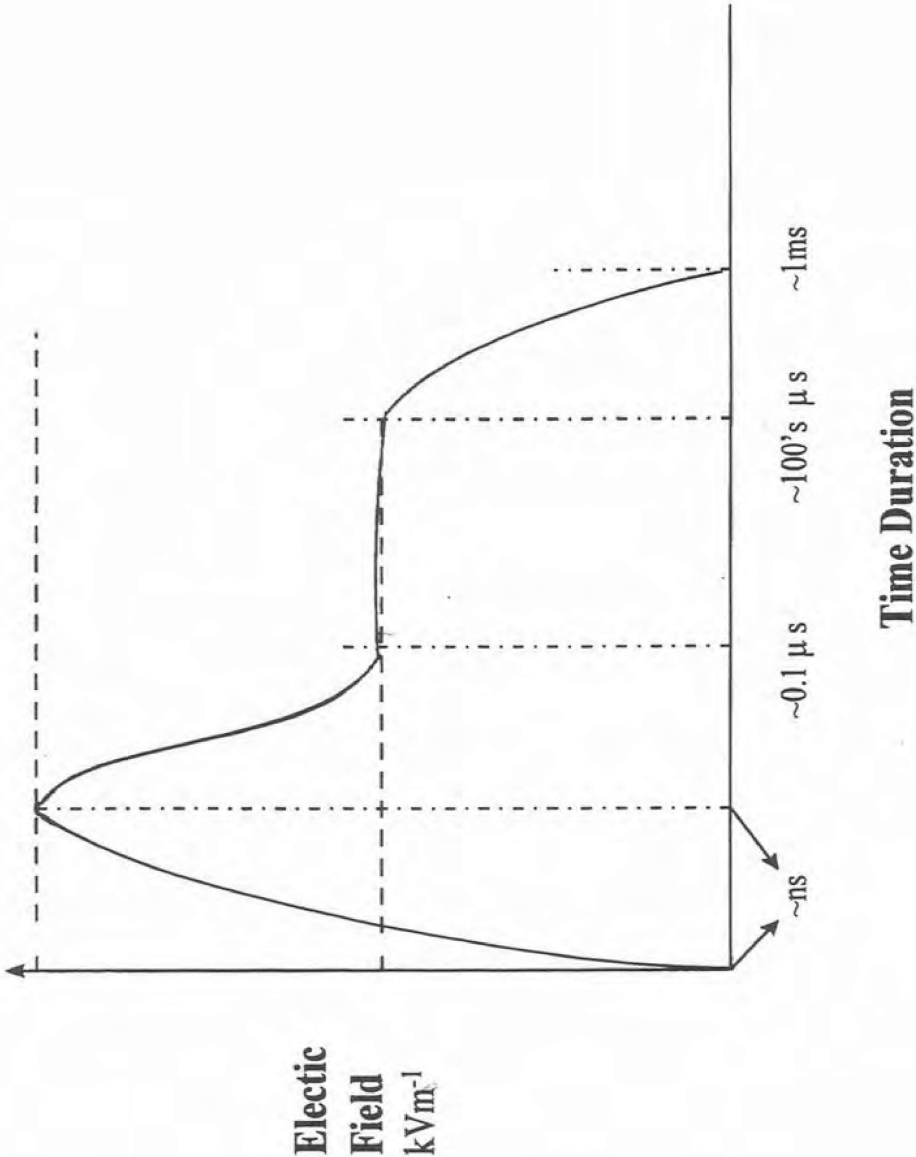
# Frequency Spectrum Comparison

~~SECRET~~  
UNCLASSIFIED

~~SECRET~~  
UNCLASSIFIED



# Representative EMP Pulse



~~SECRET~~

UNCLASSIFIED

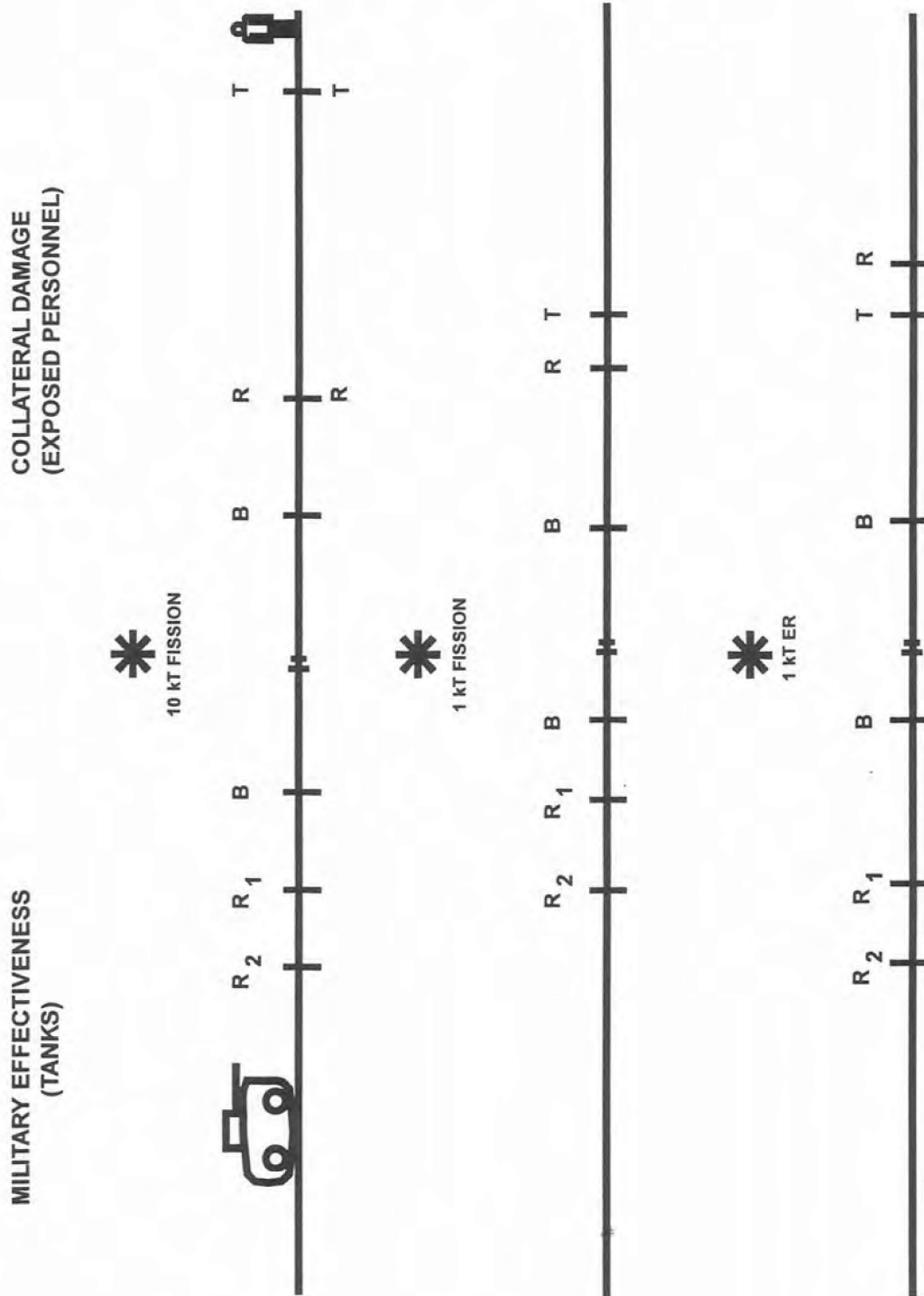
UNCLASSIFIED

~~SECRET~~



~~SECRET~~

UNCLASSIFIED



UNCLASSIFIED

~~SECRET~~

~~SECRET~~

UNCLASSIFIED

## 1 MT DETONATIONS AT VARIOUS HOB'S (CO-Altitude)

	$N$ $10^{12}$ $n/cm^2$	$N$ $10^{15}$ $n/cm^2$	$\dot{\gamma}$ $10^8$ $rad/sec$	$\dot{\gamma}$ $10^{13}$ $rad/sec$	X-ray $20$ $cal/cm^2$	X-ray $130$ $cal/cm^2$	Thermal $4$ $cal/cm^2$	Thermal $80$ $cal/cm^2$	Over $2$ $psi$	Over $10$ $psi$	Over $3000$ $psi$
Exoatmospheric	157	5.6	760	2.4	56.8	22.2	-----	-----	-----	-----	-----
100,000 ft	12.5	5.5	190	2.3	10.4	6.0	98	22	8.5	4.6	.7
1,800 ft	6.2	2.5	9.0	1.3	-----	-----	49	19	29.5	10.8	.8
Surface	5.6	2.3	8.5	1.3	-----	-----	40.4	12.1	25	10	1.1

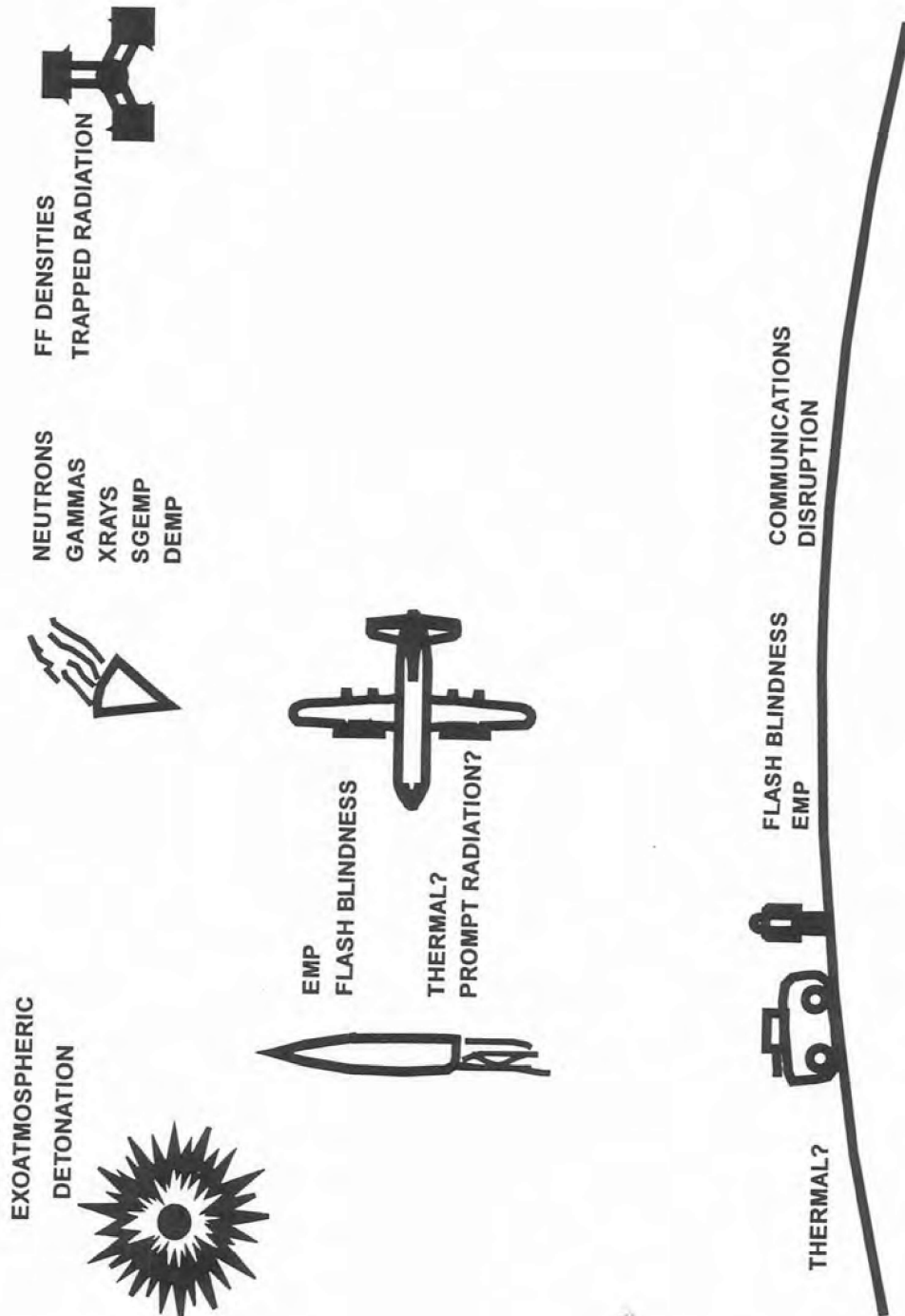
Distances to Effect Levels in kilo-feet

UNCLASSIFIED

~~SECRET~~

~~SECRET~~

UNCLASSIFIED

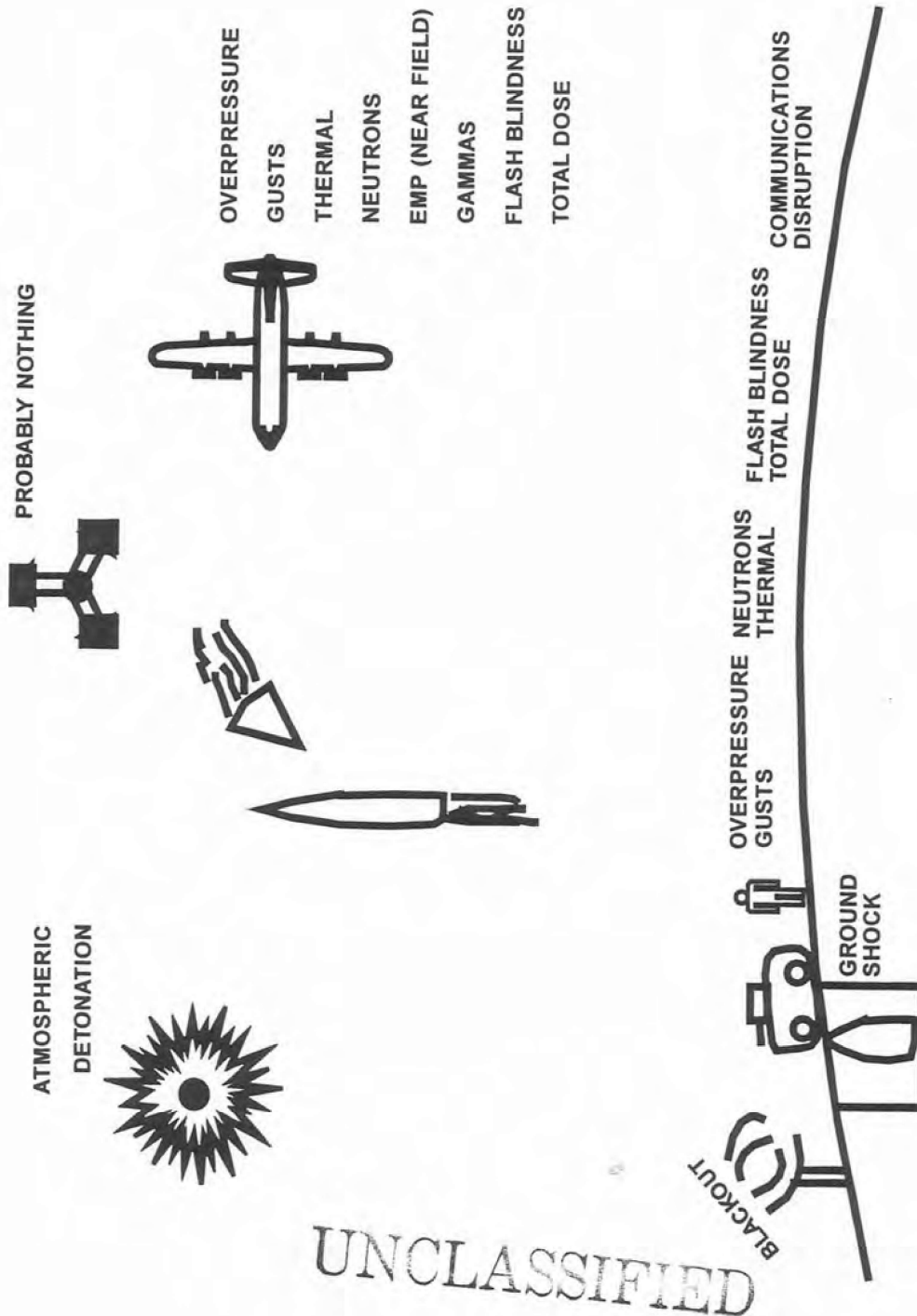


UNCLASSIFIED

~~SECRET~~

~~SECRET~~

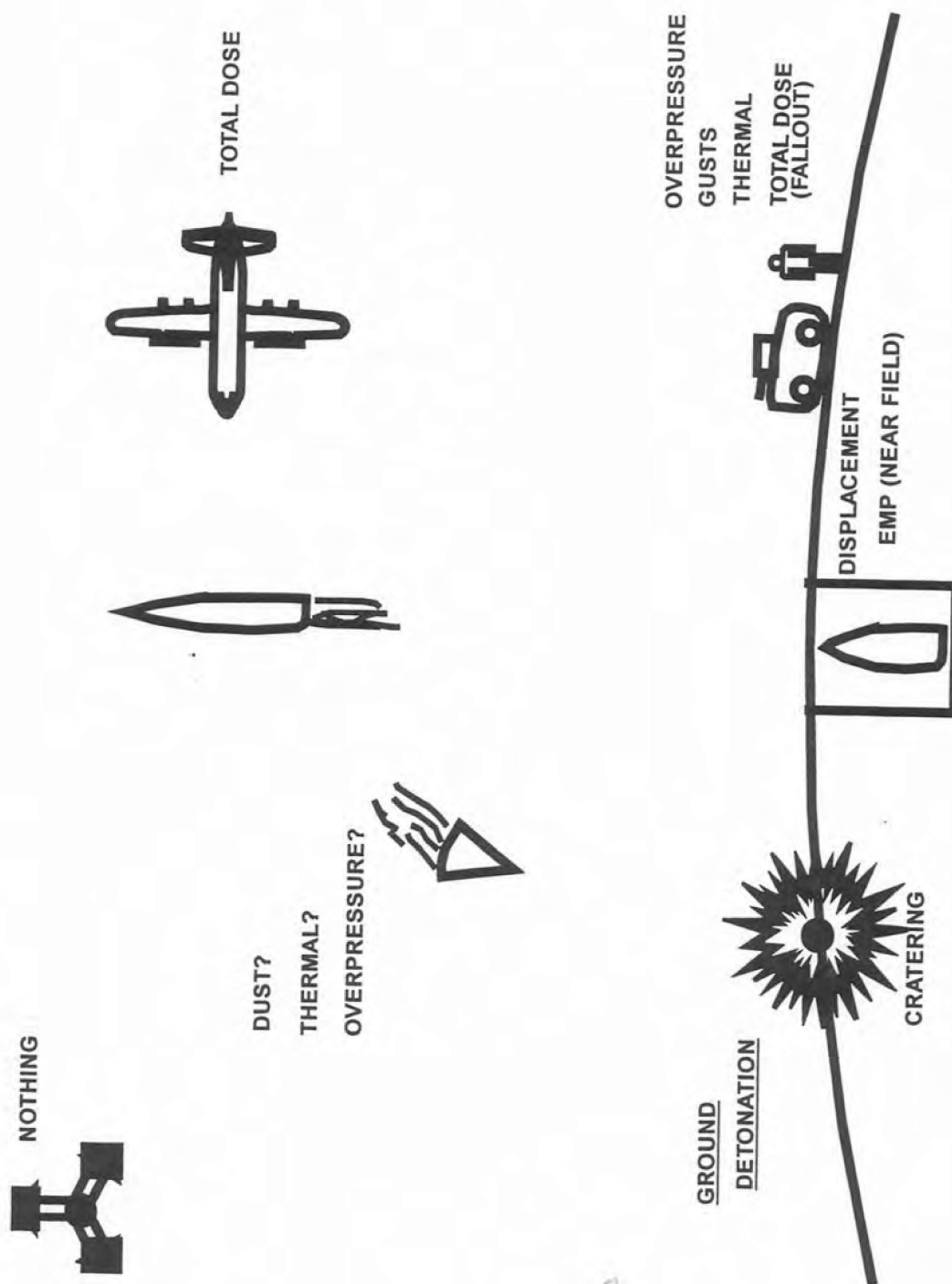
UNCLASSIFIED



~~SECRET~~

~~SECRET~~

UNCLASSIFIED



UNCLASSIFIED

~~SECRET~~

## Useful Rules-of-Thumb for Prompt Effects

---

- Emergency Risk
  - Thermal -- 3 cal/cm<sup>2</sup>
  - Blast -- 4 psi
- Casualty from Blast
  - Exposed personnel -- 18 psi
  - Severe Tank Damage -- 49 psi
- Radiation Dose
  - Casualty -- 8,000 rads
  - Emergency Risk -- 150 rads

~~SECRET~~

UNCLASSIFIED

~~SECRET~~  
UNCLASSIFIED

## Radiation Dose Immediate Casualty -- 8,000 rads

Range	Yield	Adjustment factor
~0.5 km	~1 KT fission	~100m range for every factor 2 in yield
~1 km	~ 1 KT enhanced Radiation	~100m range for every factor 2 in yield
~1 km	~ 25 KT typical Fission	~100m range for every factor 2 in yield

~~SECRET~~

UNCLASSIFIED

UNCLASSIFIED

~~SECRET~~

## Radiation Dose-Prompt Effects

---

Casualty	8,000 rads	~0.5 km	1 KT fission
Casualty	8,000 rads	~ 1 km	1 KT ER
Casualty	8,000 rads	~ 1 km	25 KT fission
Emergency Risk	150 rads	~1.5 km	1 KT ER
Emergency Risk	150 rads	~1.5 km	25 KT fission

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED



## Nuclear Targeting

---

- Through intelligence data, the targets have a vulnerability number associated with it that allows the DoD to assign a weapon VN number.
- Vulnerability Number (VN)

XXPA    XXQA

First 2 digits are related to the amount of pressure:

- P = over pressure (smash)
- Q = dynamic pressure (winds)
- A = adjustment for yield (tables geared to 20 kT)
- A typical VN:

Airfield = 12 P0 ~ 10 psi

~~SECRET~~

UNCLASSIFIED

UNCLASSIFIED

~~SECRET~~

~~SECRET~~

UNCLASSIFIED

## REFERENCES

•THE EFFECTS OF NUCLEAR WEAPONS 3RD EDITION,  
GLASSTONE AND DOLAN, 1977, UNC

•CAPABILITIES OF NUCLEAR WEAPONS, DNA EM-1  
PARTS I & II, SRD RS-3141 8798

UNCLASSIFIED

~~SECRET~~

Material <sup>a</sup>	Chemical name	Other designations	Color
*BTF	Benzotris-[1,2,5] oxadiazole-[4,4,7]-trioxide	Benzotrifuroxan,	Buff
*DATB	1,3-Diamino-2,4,6-trinitrobenzene	hexanitrosobenzene	Yellow
*DIPAM	3,3-Diamino-2,2',4,4',6,6'-hexanitrobiphenyl	Hexanitrodiphenyl-amine hexite, dipicrylamine	—
*DNPA	2,2-Dinitropropyl acrylate		Off-white
*EDNP	Ethyl-4,4-dinitropentanoate		Yellow
*FEFO	Bis(2-fluoro-2,2-dinitroethyl)-formal		Straw
**HMX	1,3,5,7-Tetranitro-1,3,5,7-tetraazacyclooctane	Cyclotetramethylene tetranitramine, octogen	White
*HNAB	2,2',4,4',6,6'-Hexanitroazobenzene		Orange
*HNS	2,2',4,4',6,6'-Hexanitrostilbene		Yellow
**NC (12% N) <sup>b</sup>	Partially nitrated cellulose		White
*NC (13,35% N, min) <sup>b</sup>	Partially nitrated cellulose		White
*NG	1,2,3-Propanetriol trinitrate	Nitrocellulose (lacquer grade), cellulose trinitrate, piroksilin	Clear
*NM	Nitromethane	Nitrocellulose, guncotton	Clear
*NQ	Nitroguanidine	Nitroglycerin	White
**PETN	Pentaerythritol tetranitrate	Aminomethaneamide	White
**RDX	1,3,5-Trinitro-1,3,5-triazacyclohexane, hexahydro-1,3,5-trinitro-s-triazine	Penthrate, TEN	White
*TACOT	Tetranitro-1,2,5,6-tetraazabenzocyclooctatetrene	Cyclotrimethylene trinitramine, hexogen cyclonite, Gh	White
**TATB	1,3,5-Triamino-2,4,6-trinitrobenzene	Tetranitrodibenzol-1,3a,4,6a-tetraazapentalene	Red-orange
**Tetryl	2,4,6-Trinitrophenylmethyl-nitramine		Bright yellow
**TNM	Tetranitromethane		Yellow
**TNT	2,4,6-Trinitrotoluene	Trotyl, T, tol	Clear buff to brown

UNCLASSIFIED

~~SECRET~~

~~SECRET~~  
UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

UNCLASSIFIED

~~SECRET~~

## Cast explosives: names and formulations.

Explosive <sup>a</sup>	Formulation (wt%) <sup>b</sup>		
	TNT	RDX	Other ingredients
Baratol	24		Ba(NO <sub>3</sub> ) <sub>2</sub> 76
Boracitol	40		Boric Acid 60
*Comp B, Grade A <sup>c</sup>	36	63	Wax 1
Comp B-3	40	60	
*Cyclotol <sup>d</sup>	25	75	
H-6	30	45	Wax 5
			Al 20
			CaCl <sub>2</sub> 0.5
*Octol	25		HMX 75
*Pentolite <sup>d</sup>	50		PETN 50
Tritonal	80		Al 20

<sup>a</sup>Properties of materials marked with asterisks are summarized in data sheets (Section IV).<sup>b</sup>The weight percent values given in the table are nominal and subject to some variation.<sup>c</sup>Comp B, Grade A is formulated as a 60/40 RDX/TNT mixture, but high-quality castings usually are higher in RDX content due to the removal of a TNT-rich section at the top of the casting.<sup>d</sup>There are several cyclotols and pentolites. The most common cyclotol is RDX/TNT 75/25. The most common pentolite is PETN/TNT 50/50.

~~SECRET~~

UNCLASSIFIED

Plastic-bonded explosives: Names and formulations.

Explosive <sup>a</sup>	Other ingredients	Formulation		Color
		Ingredient	wt%	
*LX-04-1	PBHV-85/15	HMX	85	Yellow
		Viton A	15	
*LX-07-2	RX-04-BA	HMX	90	Orange
		Viton A	10	
*LX-09-0	RX-09-CB	HMX	93	Purple
		pDNPA	4.6	
		FEFO	2.4	
LX-09-1		HMX	93.3	Purple
		pDNPA	4.4	
		FEFO	2.3	
*LX-10-0	RX-04-DE	HMX	95	Blue-green spots on white
		Viton A	5	
LX-10-1		HMX	94.5	Blue-green spots on white
		Viton A	4.5	White
*LX-11-0	RX-04-PI	HMX	80	Violet spots on white
		Viton A	20	
*LX-14-0		HMX	95.5	
		Estane		
		5702-FI	4.5	
*PBX-9007	PBX-9007 Type B	RDX	90	White or mottled gray
		Polystyrene	9.1	
		Di(2-ethylhexyl)-phthalate	0.5	

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

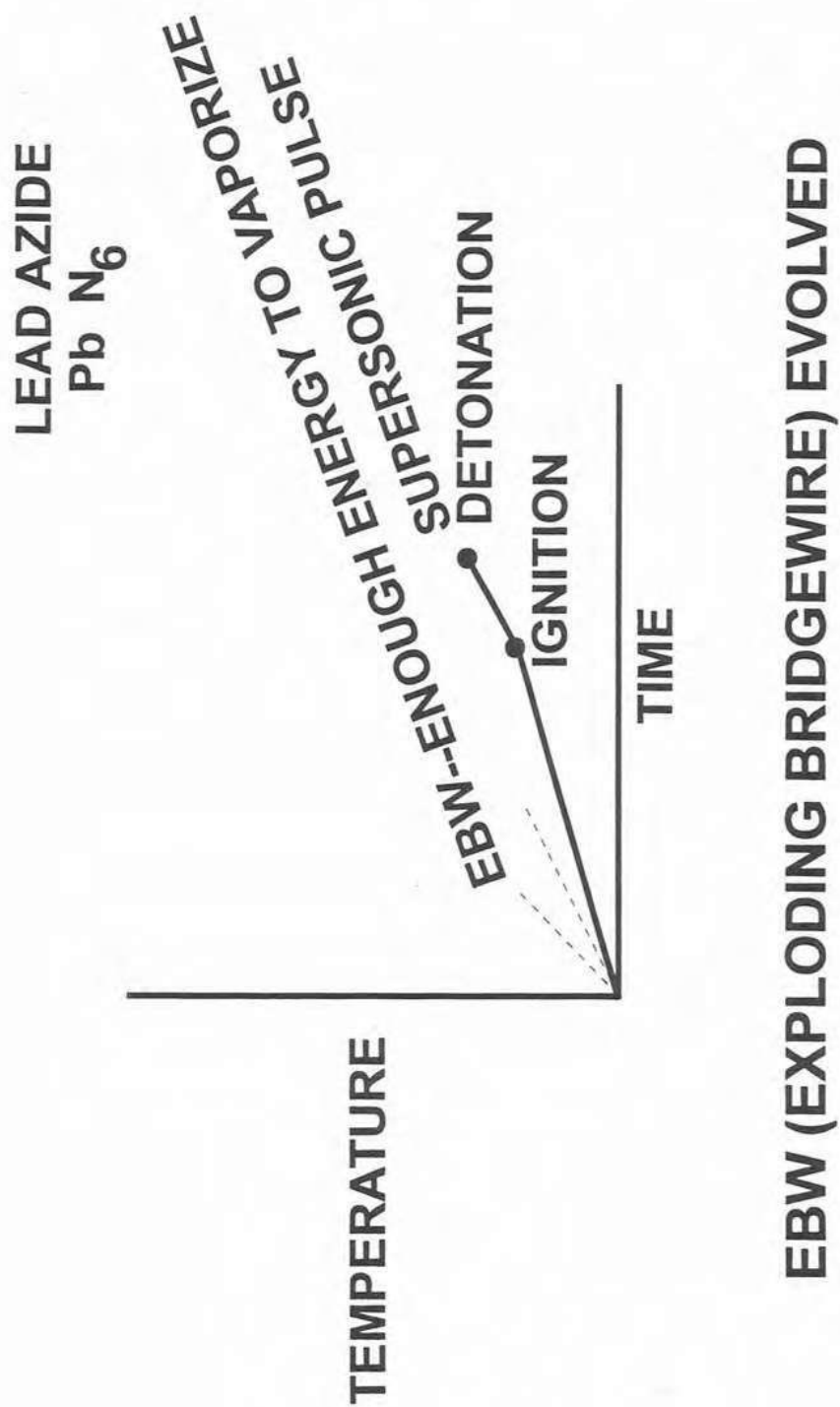
~~SECRET~~

## Plastic-bonded explosives: Names and formulations. (cont.)

		Formulation		
*PBX-9010		Rosin	0.4	
		RDX	90	White
		Kel-F	10	
*PBX-9011	X-0008	HMX	90	Off-white
		Estane		
		5740-X2		
*PBX-9205		RDX	92	White
		Polystyrene	6	
		Di(2-ethyl-hexyl)-phthalate		
		HMX	2	
		NC (12.0% N)	94	White or blue
*PBX-9404	PBX-9404-03	Tris (B-chloro-ethyl)-phosphate	3	
		RDX	94	
*PBX-9407		Exon 461	6	White or black
*PBX-9501		HMX	95	White
		Estane	2.5	
		BDNPA	1.25	
		BDNPF	1.25	
PBX-9502		TATB	.05 Kel F	
LX-17		TATB	.075 Kel F	

~~SECRET~~

UNCLASSIFIED



UNCLASSIFIED

~~SECRET~~

~~SECRET~~

UNCLASSIFIED

## REFERENCES

- AN INTRODUCTION TO NUCLEAR WEAPONS;  
WASH 1037 REVISED; GLASSSTONE, JUNE 1972
- PROPERTIES OF CHEMICAL EXPLOSIVES AND  
EXPLOSIVE SIMULANTS; LLL JULY 31, 1974,  
DOBRAZ UCRL - 51319, REV 1
- SENSITIVITY OF INITIATION-SYSTEM DETONATORS:  
REVIEW OF CURRENT AND ADVANCED TECHNOLOGIES;  
R. E. SETCHELL; SAND91-1590

UNCLASSIFIED

~~SECRET~~



## REFERENCES

- AN INTRODUCTION TO NUCLEAR WEAPONS;  
WASH 1037 REVISED, GLASSTONE, JUNE 1972
- SOURCE BOOK ON ATOMIC ENERGY;  
GLASSTONE, 3rd EDITION
- NUCLEAR TEST SUMMARY TRINITY — HARDTACK  
DASA 1220; RS3141/10349
- VARIOUS WEAPON DEVELOPMENT REPORTS

~~SECRET~~

UNCLASSIFIED

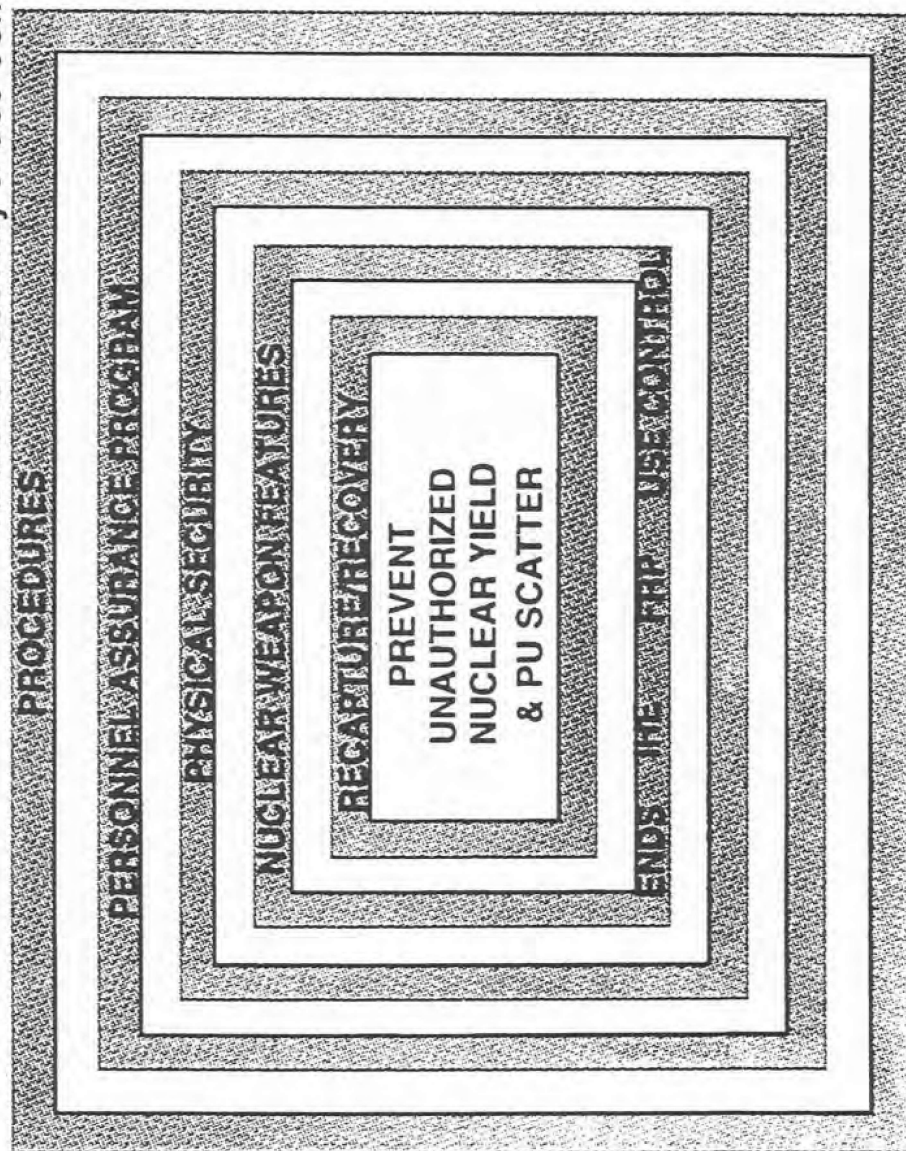
~~SECRET~~

UNCLASSIFIED

## Surety

PART OF A LAYERED NATIONAL PROGRAM PROTECTING AGAINST  
UNAUTHORIZED NUCLEAR DETONATION OR PLUTONIUM SCATTER

THE ADVERSARY: —▶ Accidents - Safety  
Humans - Security & Use Control



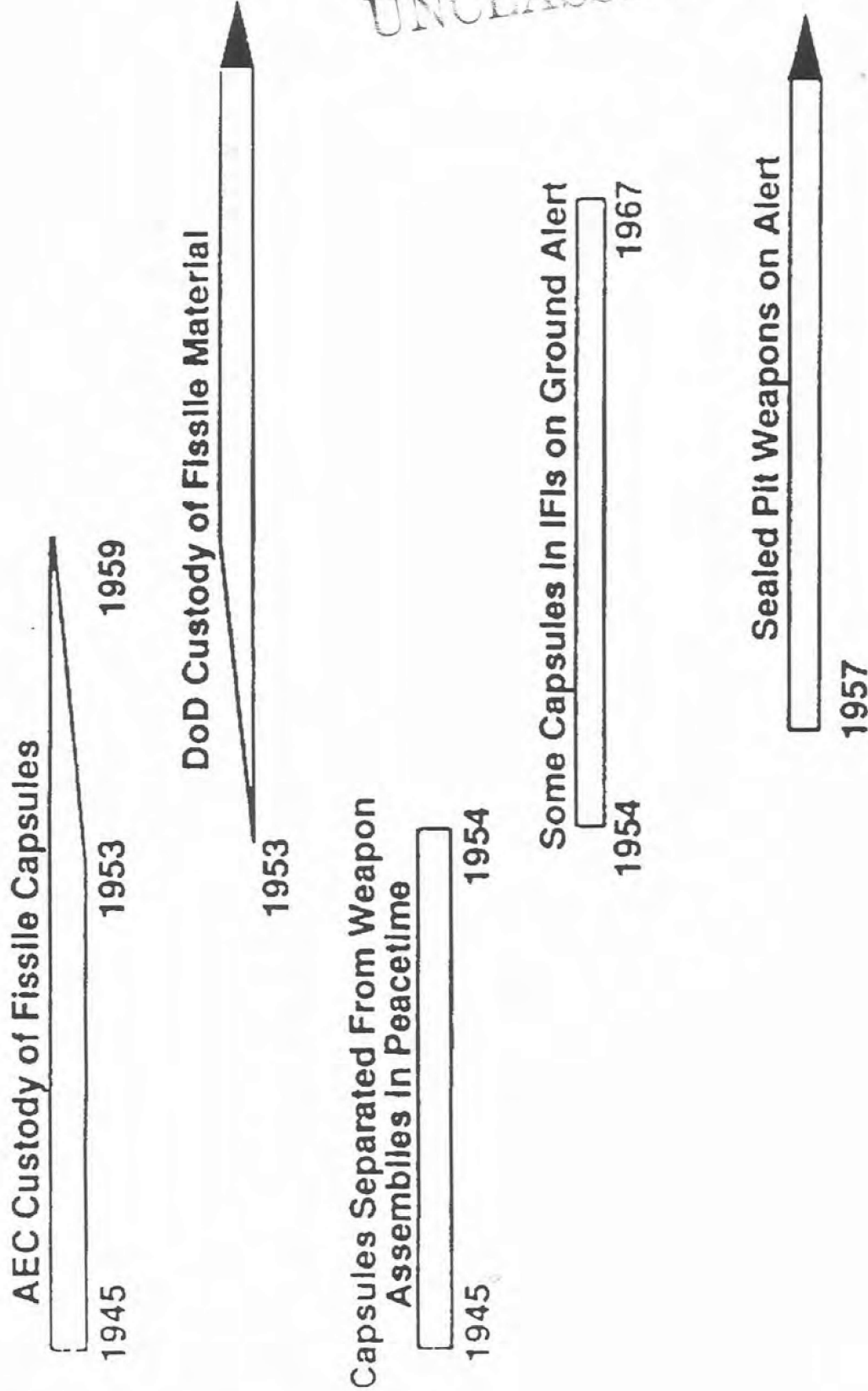
UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

# U. S. NUCLEAR DEPLOYMENTS CHANGED



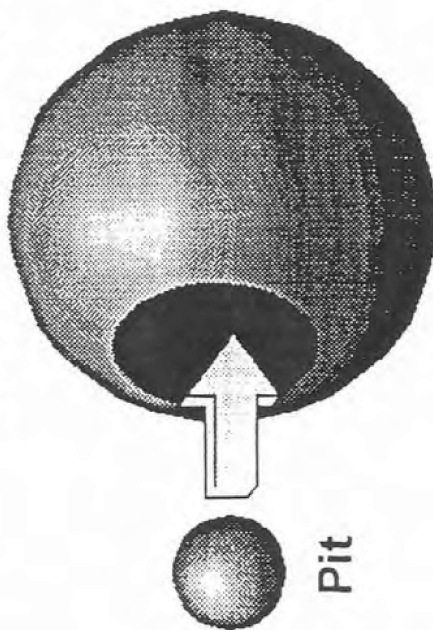
# Manually Inserted Capsules

---

1948 - 1951

- Safety Theme: Separation of fissile material and HE
- Analysis: Accident must assemble weapon

High-explosive shell



Pit

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

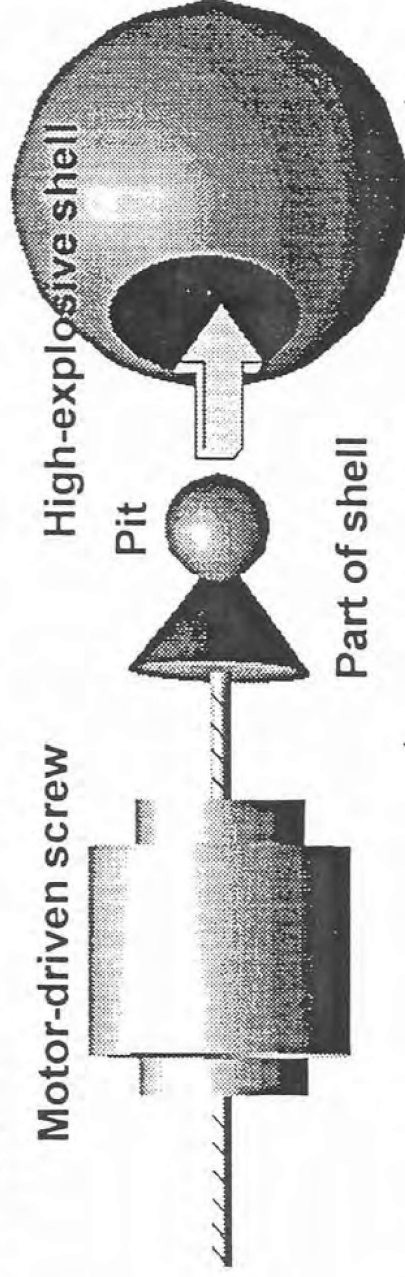
UNCLASSIFIED

# Mechanically Inserted Capsules

1952 - 1967

UNCLASSIFIED

UNCLASSIFIED



- Safety Theme: Separation of fissile material and HE and electrical isolation

- Analysis: Accident could assemble weapon by operating motor or by mechanical damage

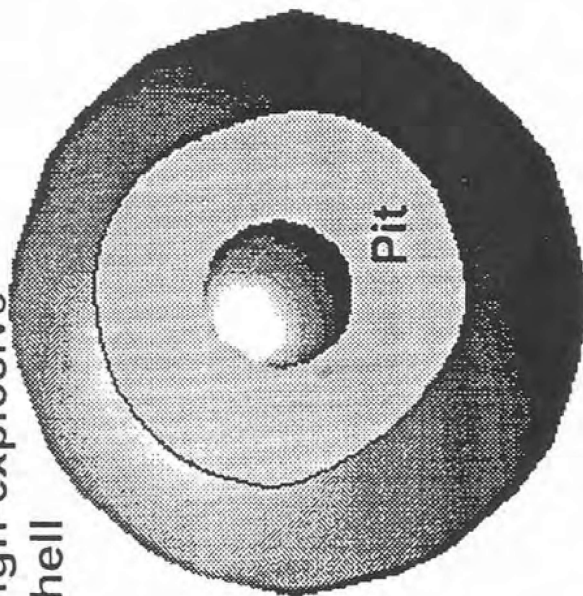
~~SECRET~~

# Sealed-pit Weapons

---

1957

High-explosive  
shell



- Safety Theme: Electrical isolation and one-point safety
- Analysis: Accident could generate firing signals; not one-point safe

~~SECRET~~

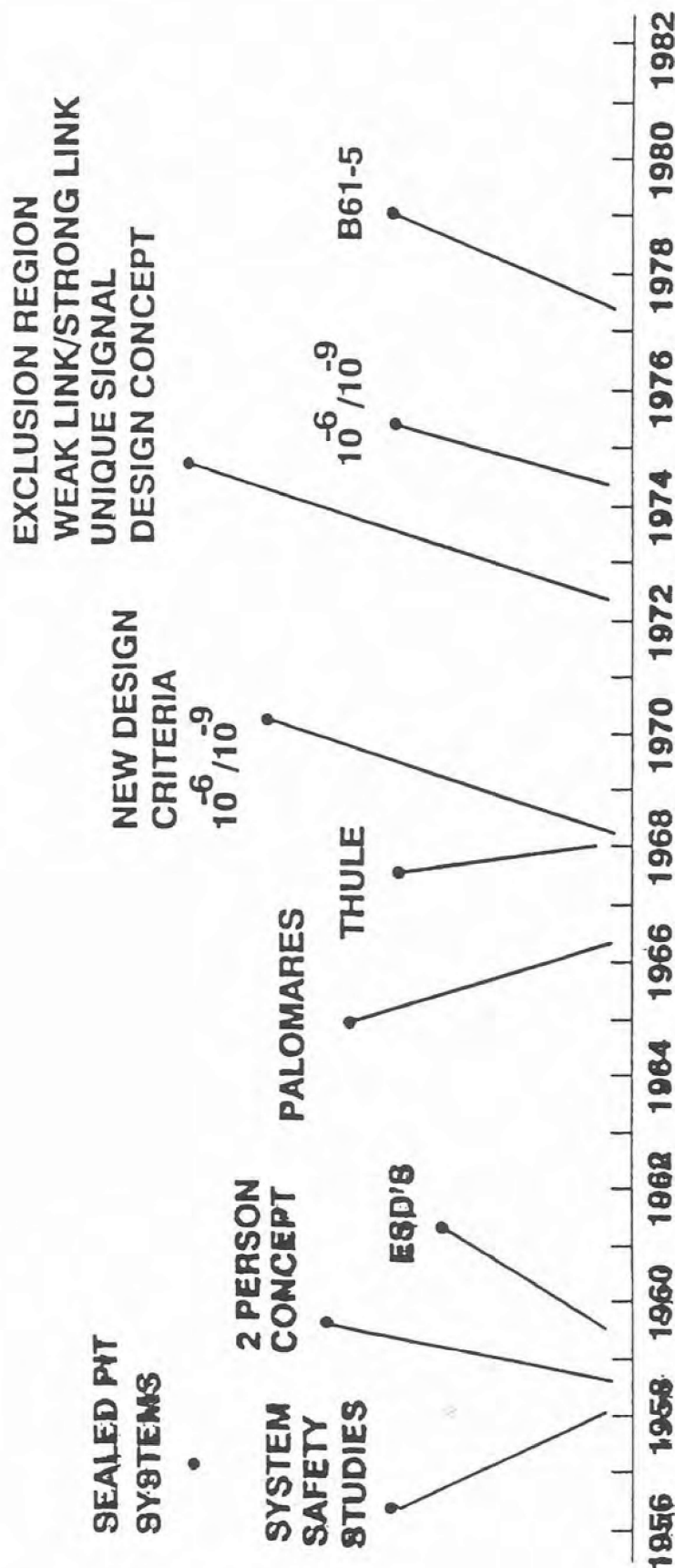
UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

UNCLASSIFIED

# EVOLUTION OF NUCLEAR SAFETY



~~SECRET~~

UNCLASSIFIED



# Early Electrical Isolation Safety Features

---

1950 - 1970

- Removable safing plugs
- Circuit board and cable isolation
- Removable or external power supplies
- Ready-safe switches
- Thermal fuses
- Environmental sensing devices

~~SECRET~~  
UNCLASSIFIED

UNCLASSIFIED

~~SECRET~~



# Environmental Sensing Devices (ESDs)

---

An open switch in the prearming circuits.

It is closed after sensing an environment experienced by the weapon system when enroute to the target.

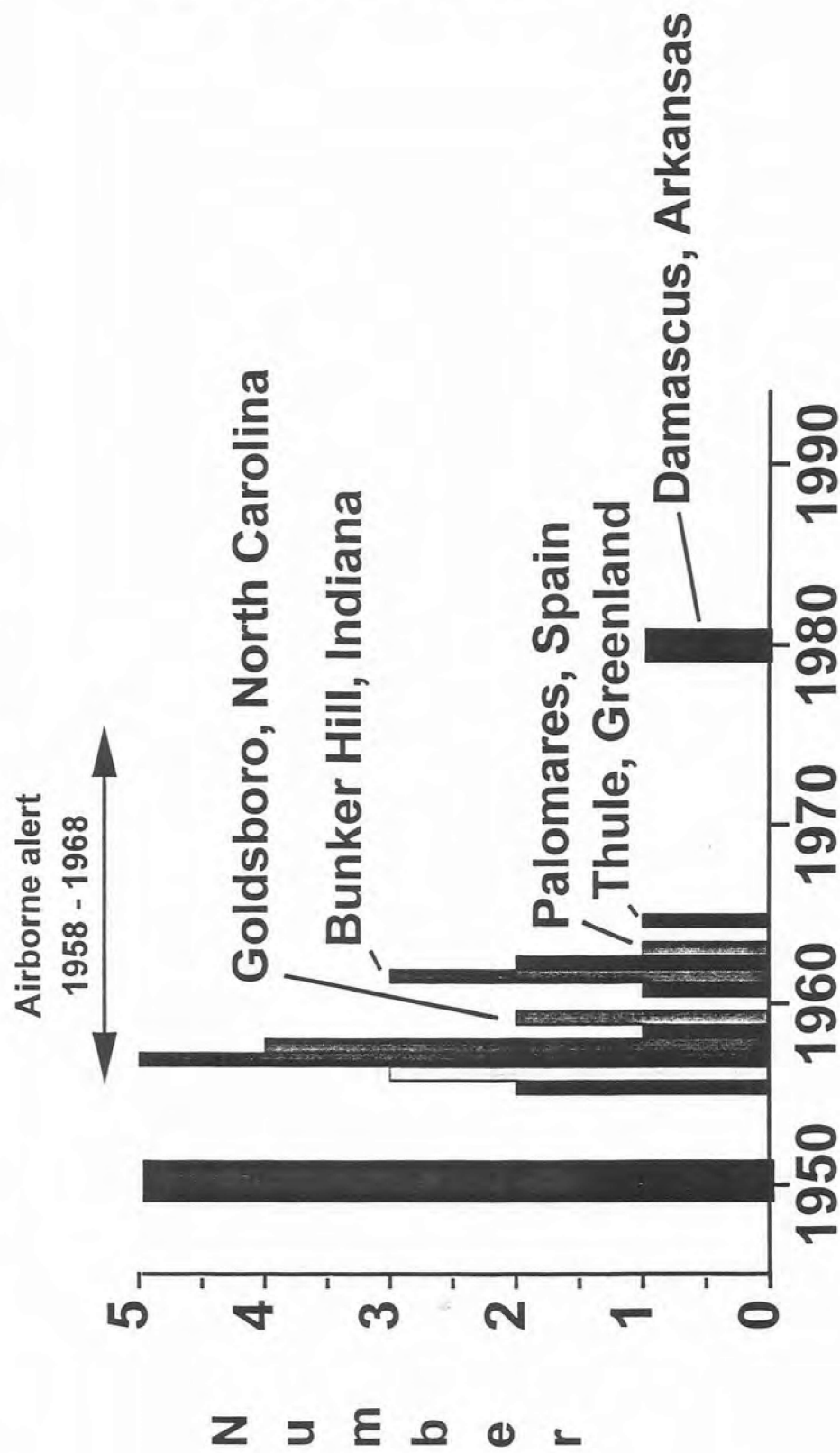
~~SECRET~~

UNCLASSIFIED

UNCLASSIFIED

~~SECRET~~

# US Nuclear Weapon Accidents



# Nuclear Weapon Accident--Definition

## DOD Directive 5100.52

---

An unexpected event involving nuclear weapons or nuclear components that results in any of the following:

- (1) Accidental or unauthorized launching, firing, or use by U.S. forces or U.S. supported allied forces of a nuclear capable weapon system.
- (2) An accidental, unauthorized, or unexplained nuclear detonation.
- (3) Non-nuclear detonation or burning of a nuclear weapon or nuclear component.
- (4) Radioactive contamination.
- (5) Jettisoning of a nuclear weapon or nuclear component.
- (6) Public hazard, actual or perceived.

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

## 1968 -- DoD/DOE Agree on Premature Nuclear Detonation Design Safety Criteria

---

- The probability of a premature nuclear detonation due to component malfunctions, in the absence of any input signals except for specified (e.g. monitoring and control), shall not exceed.

(1) For normal storage and operational environments described in the STS, 1 in 10<sup>9</sup> per weapon lifetime.

(2) For the abnormal environments described in the STS, 1 in 10<sup>6</sup> per weapon exposure or accident.

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

# 1968 -- DoD/DOE Agree on One-Point Detonation Design Safety Criteria

---

## One Point Safety

a. In the event of a detonation initiated at any one point in the high explosion system, the probability of achieving a nuclear yield greater than four pounds TNT equivalent shall not exceed one in one million.

b. One-point safety shall be inherent in the nuclear design, that is, it shall be obtained without the use of a nuclear safing device.

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

## Four Pounds

---

“The four pounds TNT equivalent evolved from a U.S. Navy requirement based upon personnel exposure in the engine room of an aircraft carrier resulting from a small nuclear yield occurring on the flight deck 50 feet above the engine room (Ref. 5). A study concluded that a detonation giving a nuclear contribution equivalent to 44 pounds of TNT would result in a 50% sickness dose ( $SD_{50}$ ) of 200 neutron rad to personnel in the engine room. To be conservative, a reliability factor of 10 was applied and the result rounded to four pounds. Another study, conducted in 1967 by the U.S. Army Nuclear Defense Laboratory, concluded that 8.5 pounds TNT equivalent would produce 200 neutron rad at 50 feet. This figure had a reliability factor of two applied and the result rounded to four pounds, also.”

Reference: “One-Point Safety,” Defense Science, LANL, March-April 1983

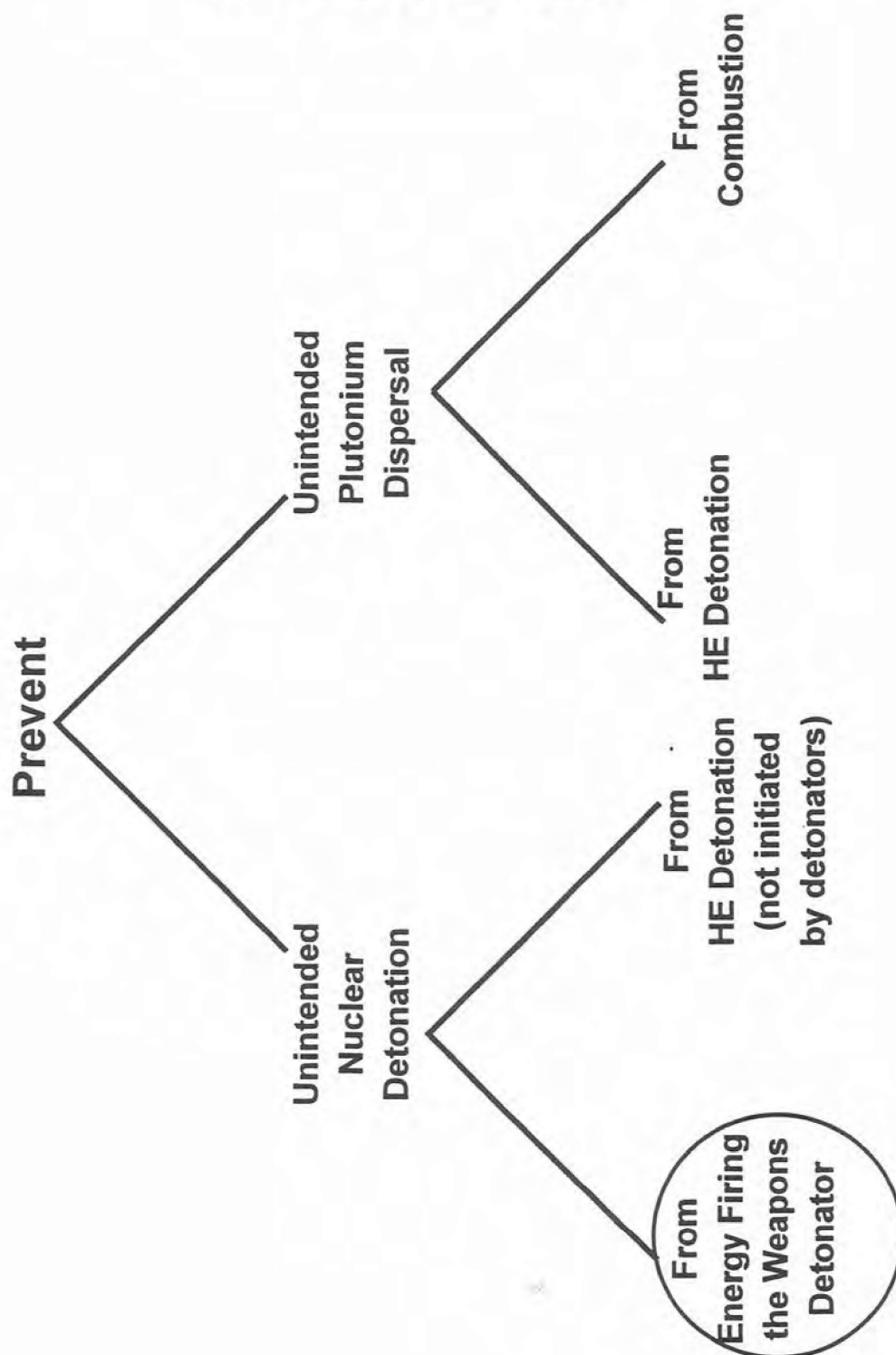
~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

MORE SPECIFICALLY THE SAFETY GOALS ARE TO



UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

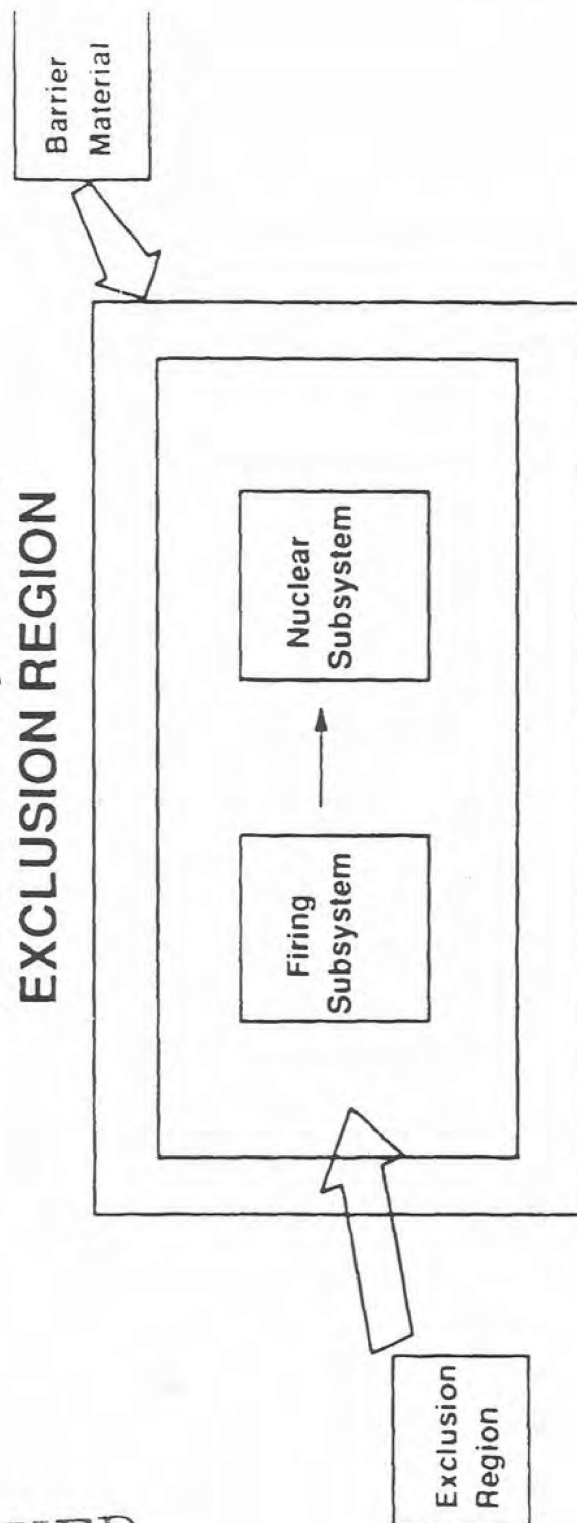
~~SECRET~~



## MODERN SAFETY DESIGN PHILOSOPHY

Co-locate detonation-essential components and protect them from abnormal environments by an exclusion region

Nuclear Safety Theme  
EXCLUSION REGION



~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

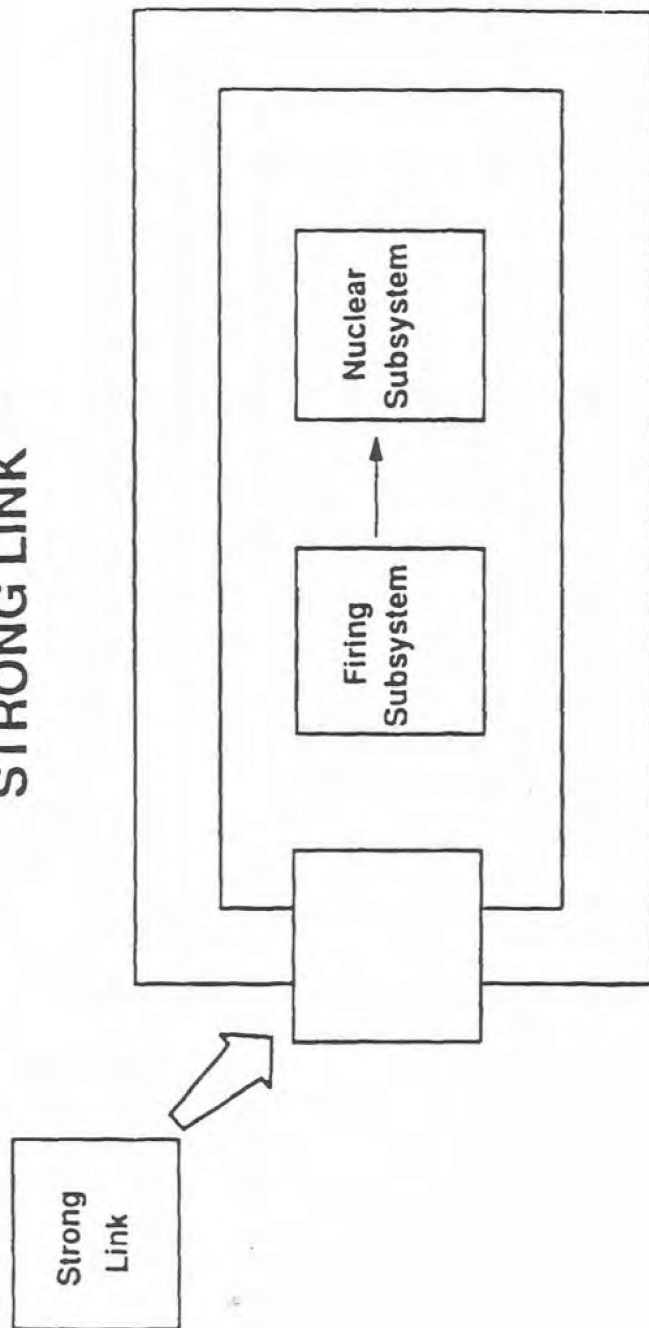


## *MODERN SAFETY DESIGN PHILOSOPHY (cont)*

---

Allow energy/signals into the exclusion region only through a strong link

Nuclear Safety Theme  
STRONG LINK



~~SECRET~~  
UNCLASSIFIED

UNCLASSIFIED

~~SECRET~~

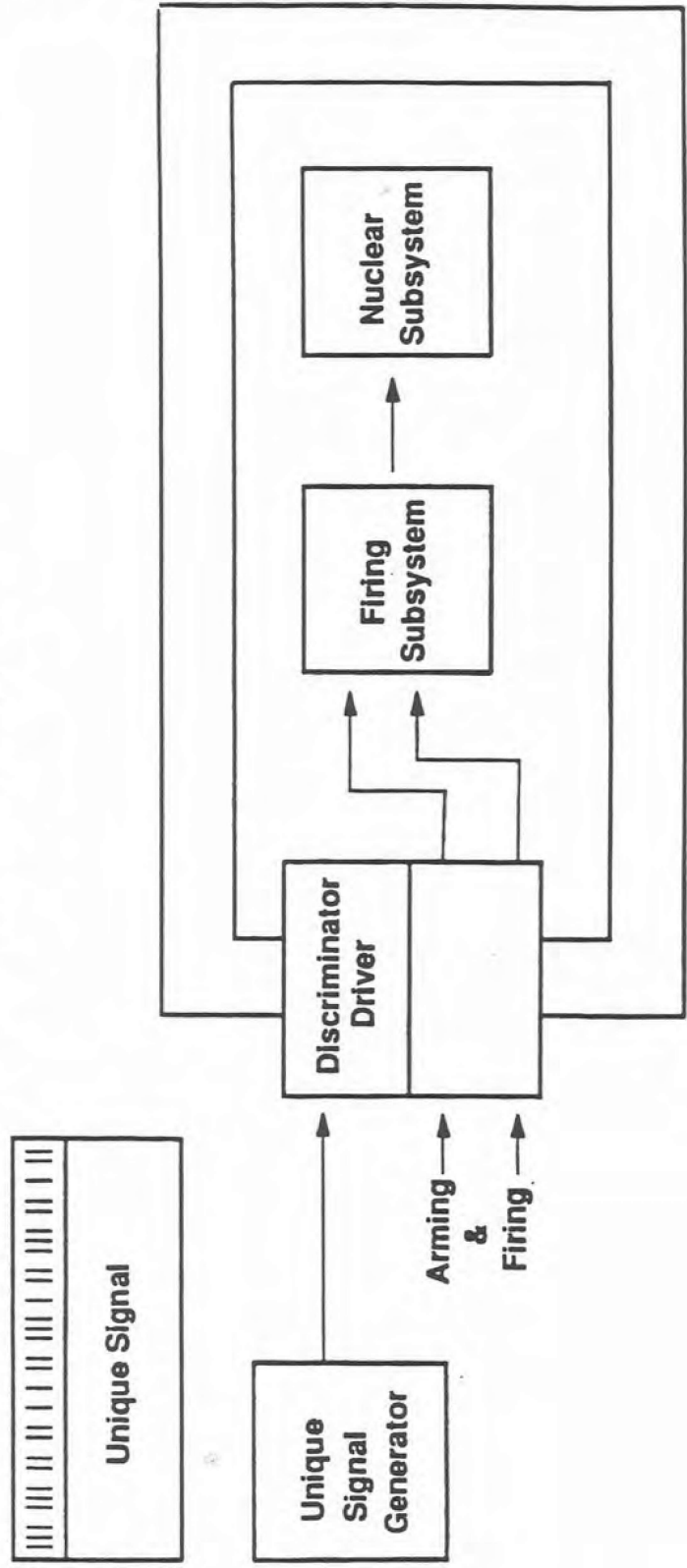
## MODERN SAFETY DESIGN PHILOSOPHY (cont)

Control the strong link(s) with a unique signal  
not duplicated elsewhere in the system

UNCLASSIFIED

~~SECRET~~  
UNCLASSIFIED

Nuclear Safety Theme  
UNIQUE SIGNALS

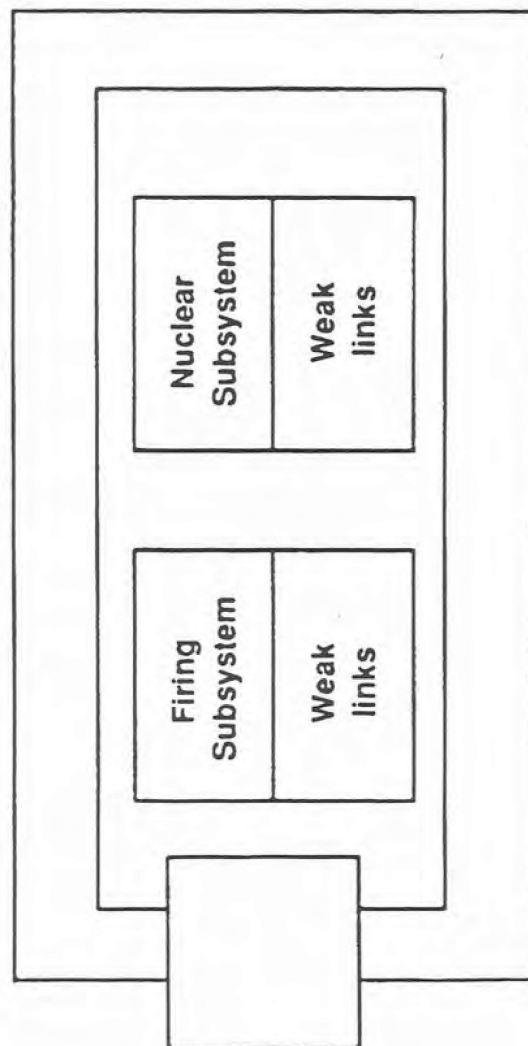


~~SECRET~~

## MODERN SAFETY DESIGN PHILOSOPHY (cont)

Finally, to address credible but catastrophically severe environments, co-locate *weak link* detonation-essential components which will predictably become inoperable prior to the barrier or strong links losing their integrity.

### Nuclear Safety Theme WEAK LINKS

~~SECRET~~

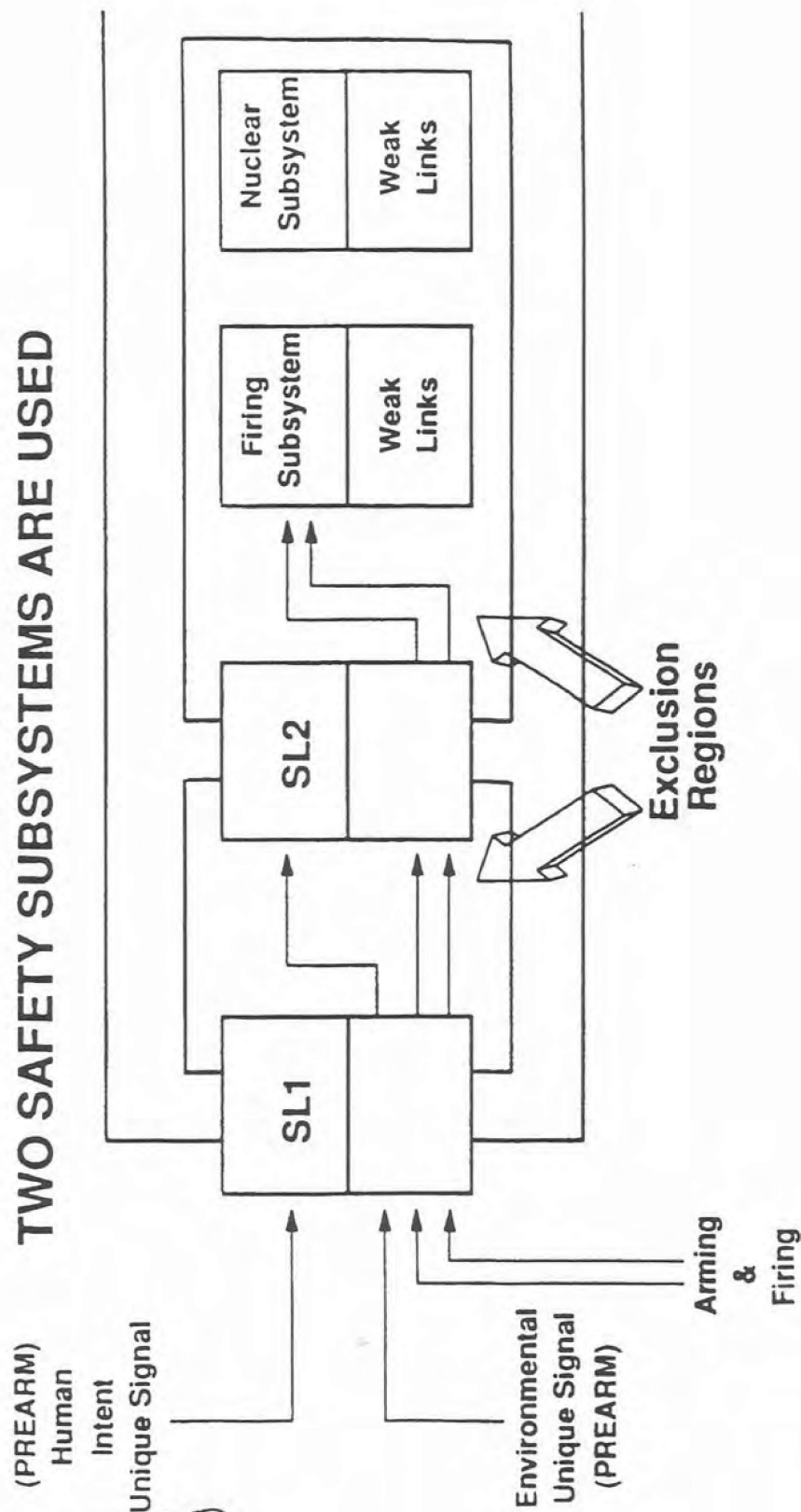
UNCLASSIFIED

UNCLASSIFIED

~~SECRET~~

# BECAUSE THE REQUIREMENT (LESS THAN ONE-IN-A-MILLION) IS QUITE STRINGENT

## Nuclear Safety Theme TWO SAFETY SUBSYSTEMS ARE USED



UNCLASSIFIED

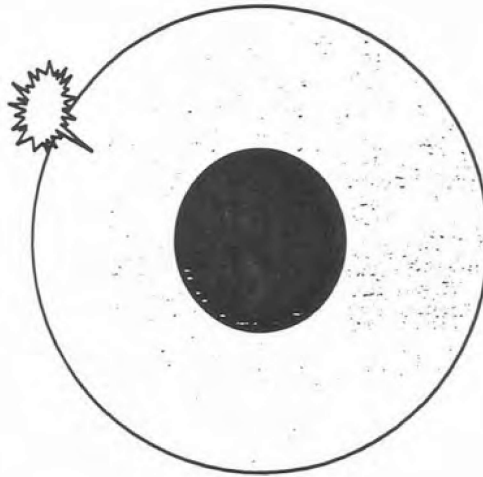
~~SECRET~~

~~SECRET~~  
UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

# ONE POINT SAFETY



psd 11/16/94  
tenasplash

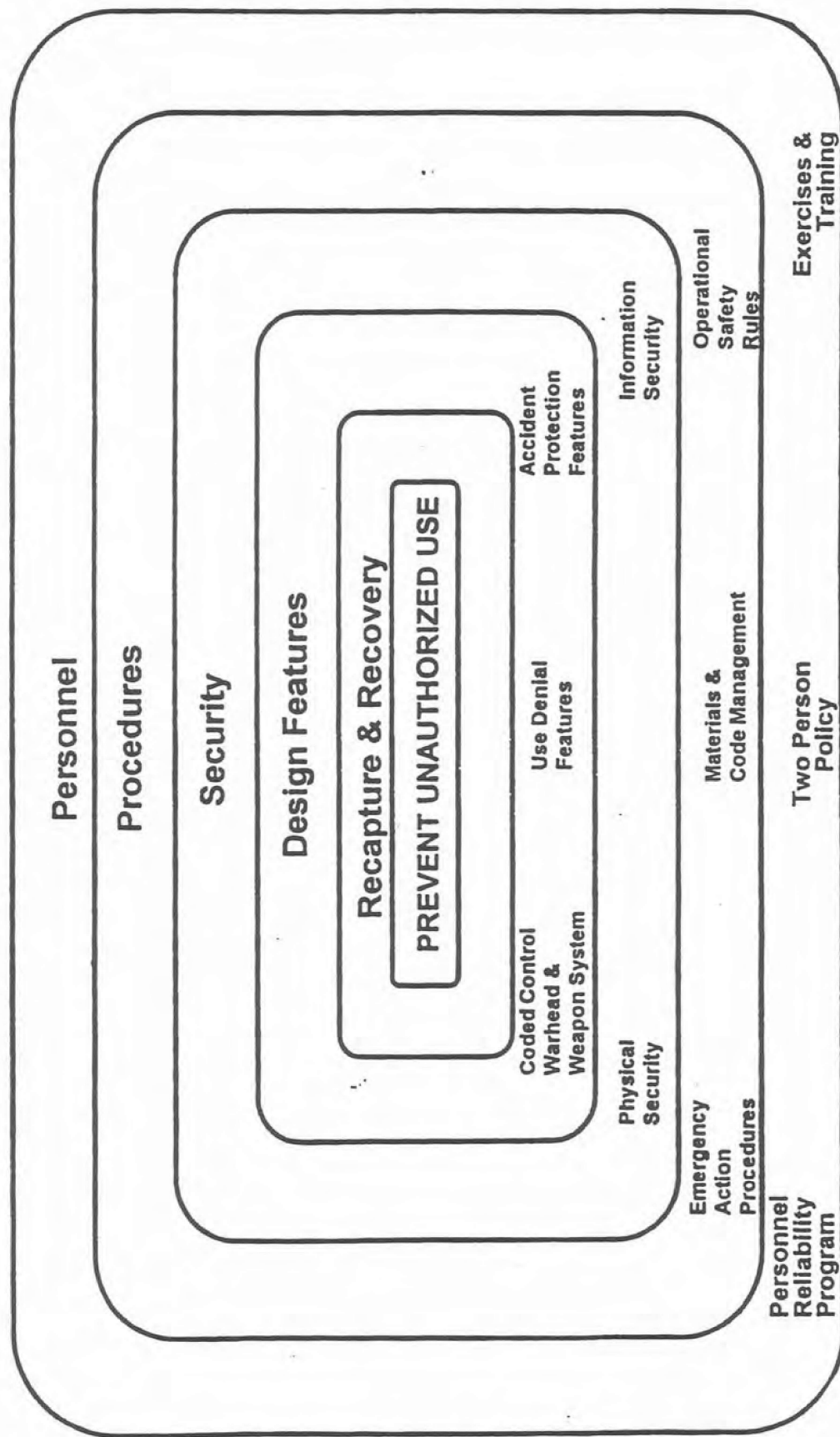
UNCLASSIFIED

~~SECRET~~

# Layered Positive Measures to Assure Against Unauthorized Use

---

The Adversary: Humans or Accidents



~~SECRET~~  
UNCLASSIFIED

~~SECRET~~  
UNCLASSIFIED

# PAL (Permissive Action Link)

A code controlled switch which interrupts the warhead's arming circuit

~~SECRET~~

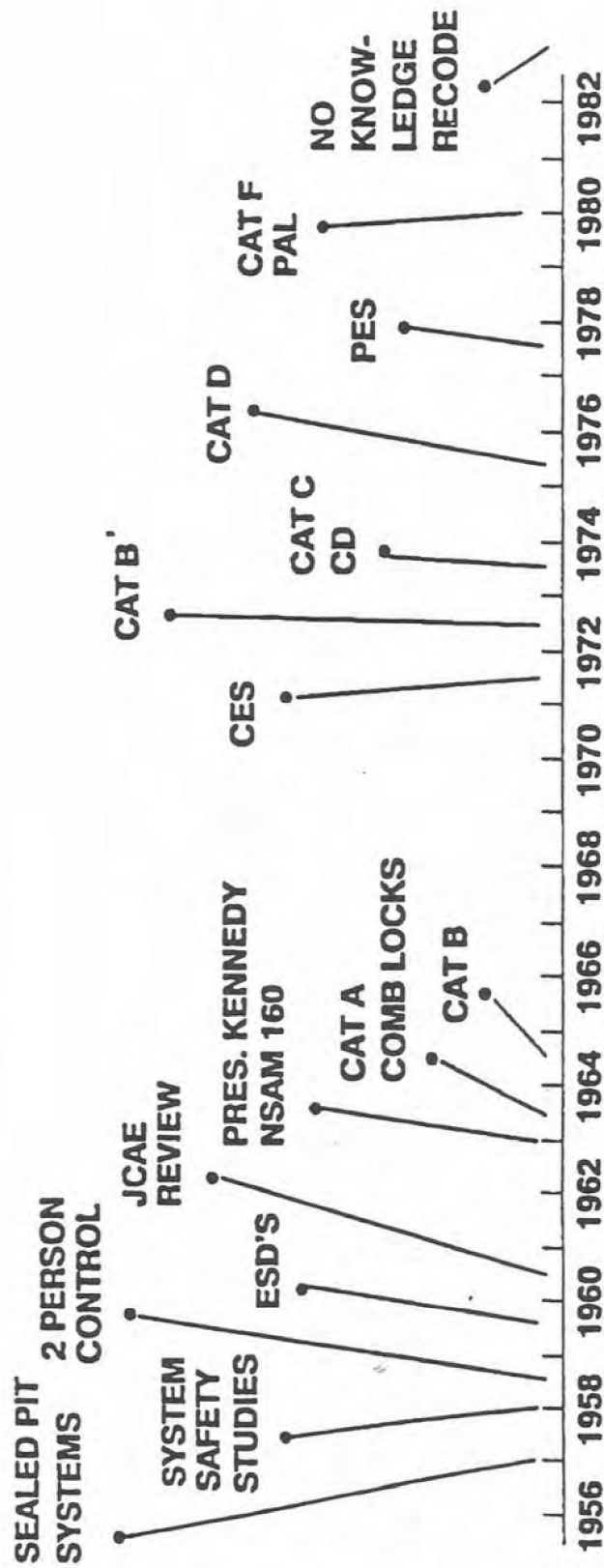
UNCLASSIFIED

UNCLASSIFIED

~~SECRET~~

# EVOLUTION OF NUCLEAR WEAPON USE CONTROL

PAL



~~SECRET~~

UNCLASSIFIED

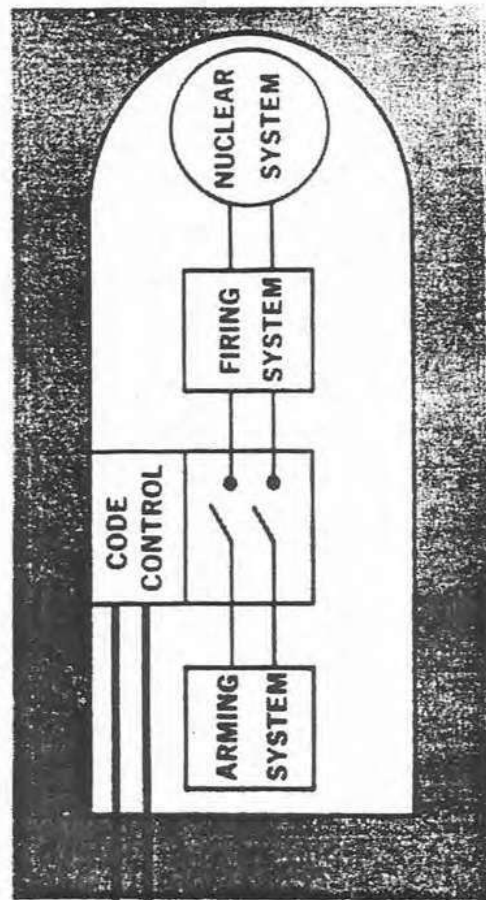
~~SECRET~~

UNCLASSIFIED

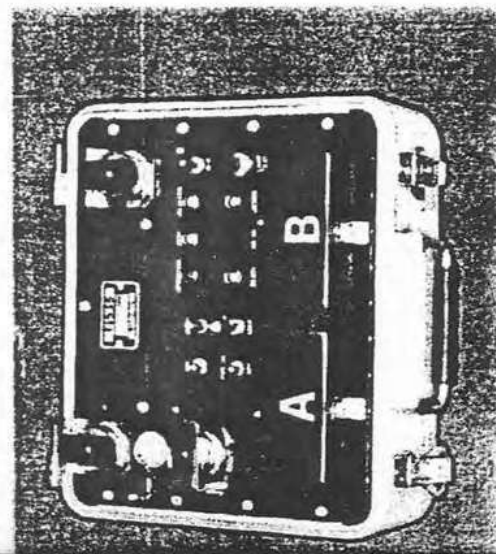
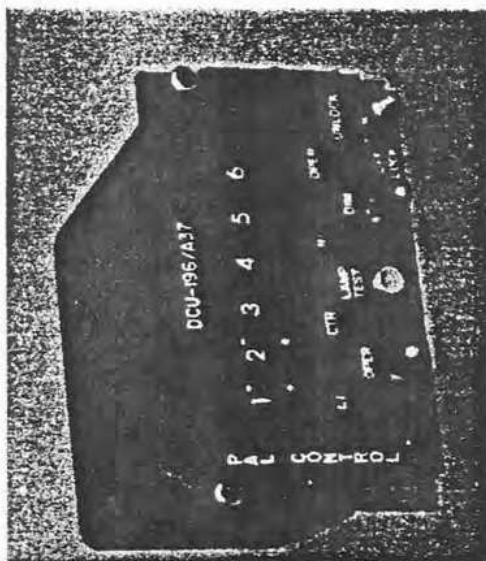


~~SECRET~~

UNCLASSIFIED



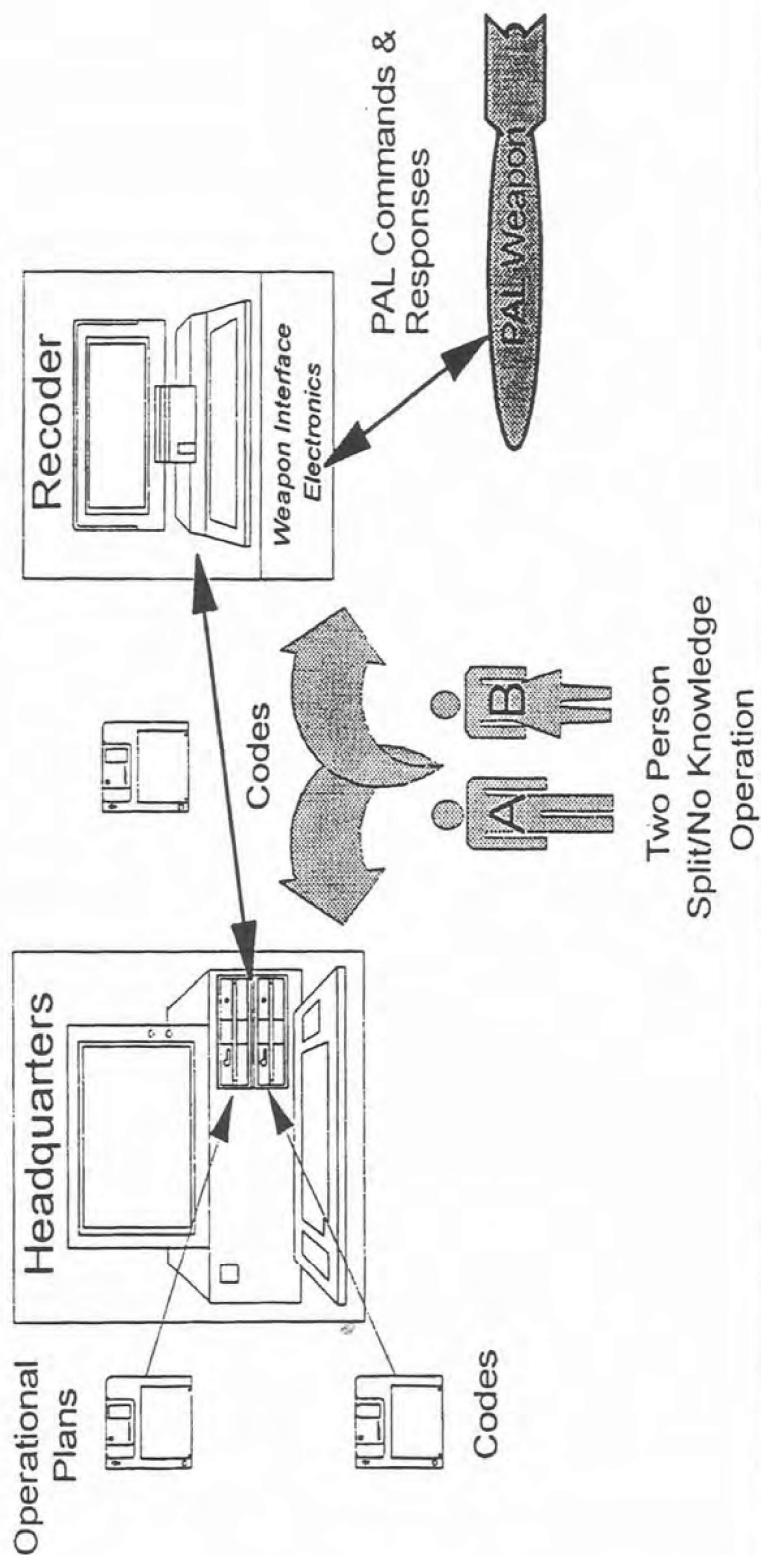
PERMISSIVE ACTION LINK



UNCLASSIFIED

~~SECRET~~

## PAL Code Management

~~SECRET~~

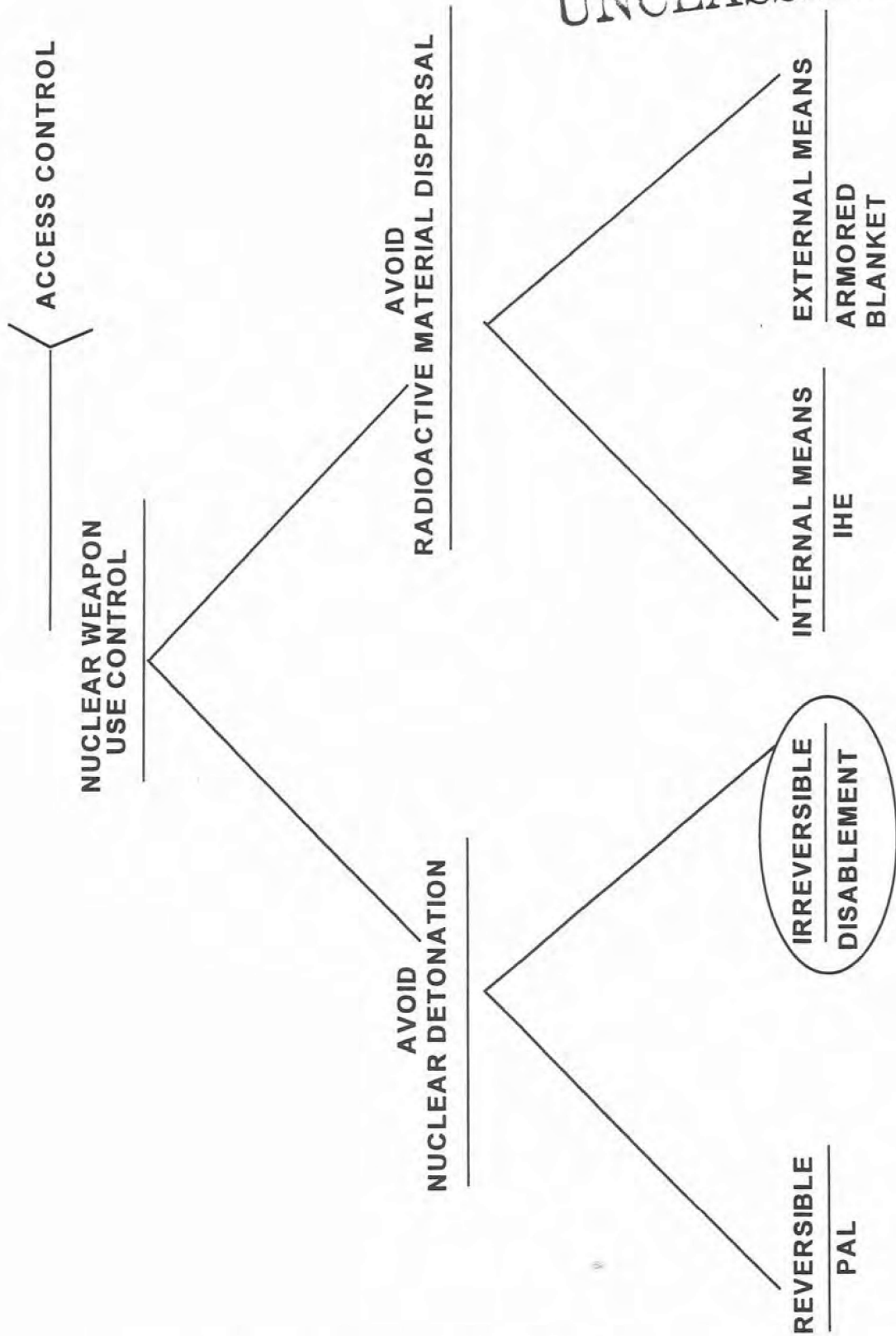
UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED



UNCLASSIFIED

~~SECRET~~

## ***DISABLEMENT***

---

- When initiated, disables certain key nuclear detonation-essential components.
- Non-violent outside the weapon case.

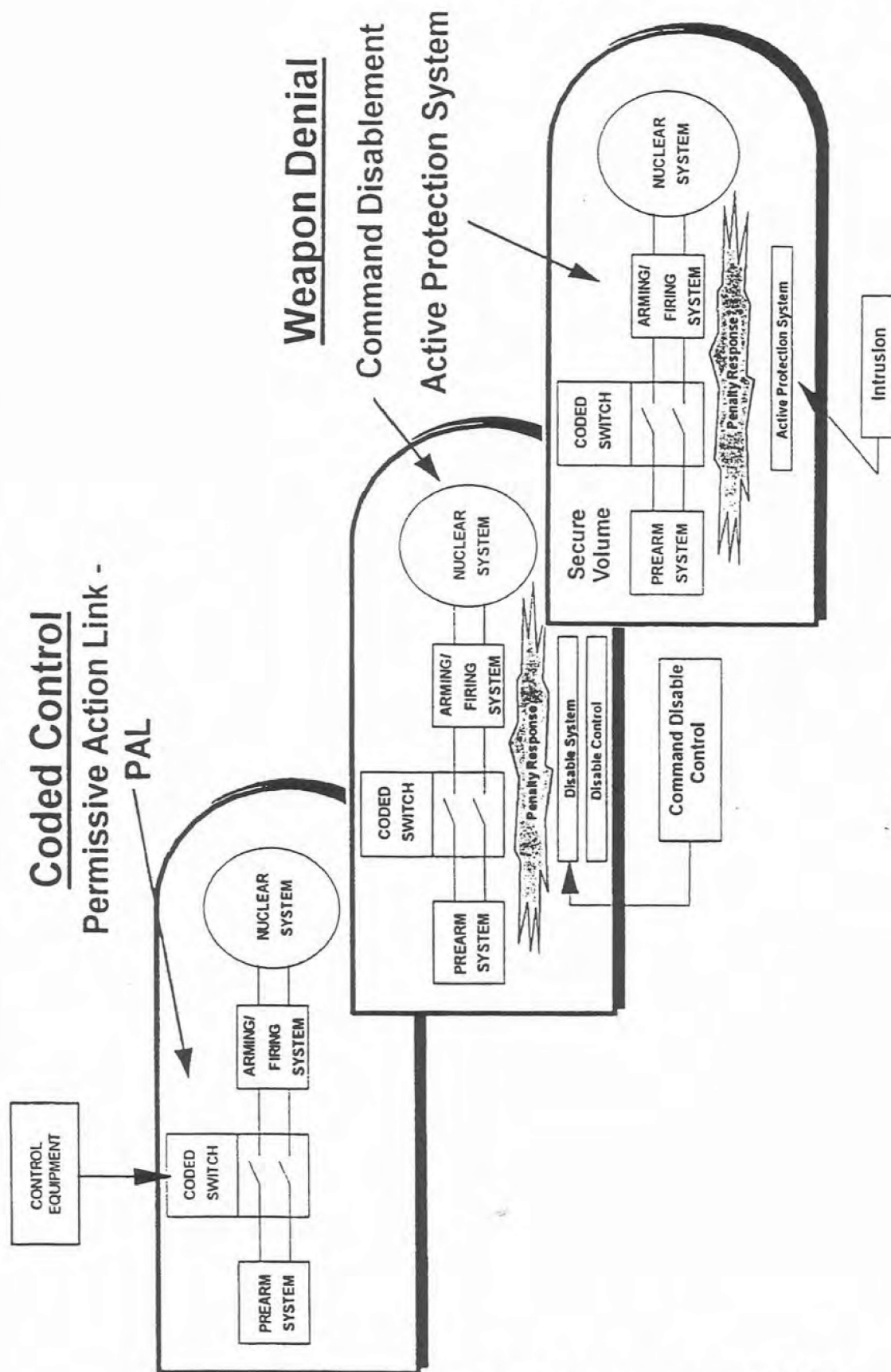
~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

# Warhead Use Control



~~SECRET~~

UNCLASSIFIED

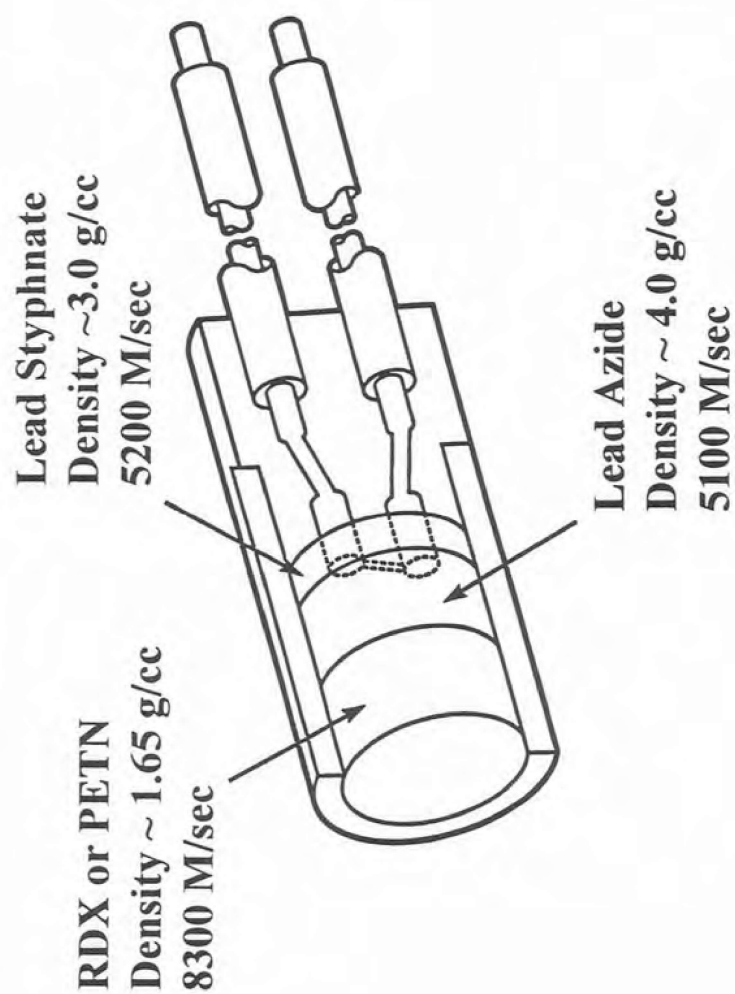
~~SECRET~~

UNCLASSIFIED

# Typical hot wire detonator (Firing current ~ 5 amps)

---

~~SECRET~~  
UNCLASSIFIED



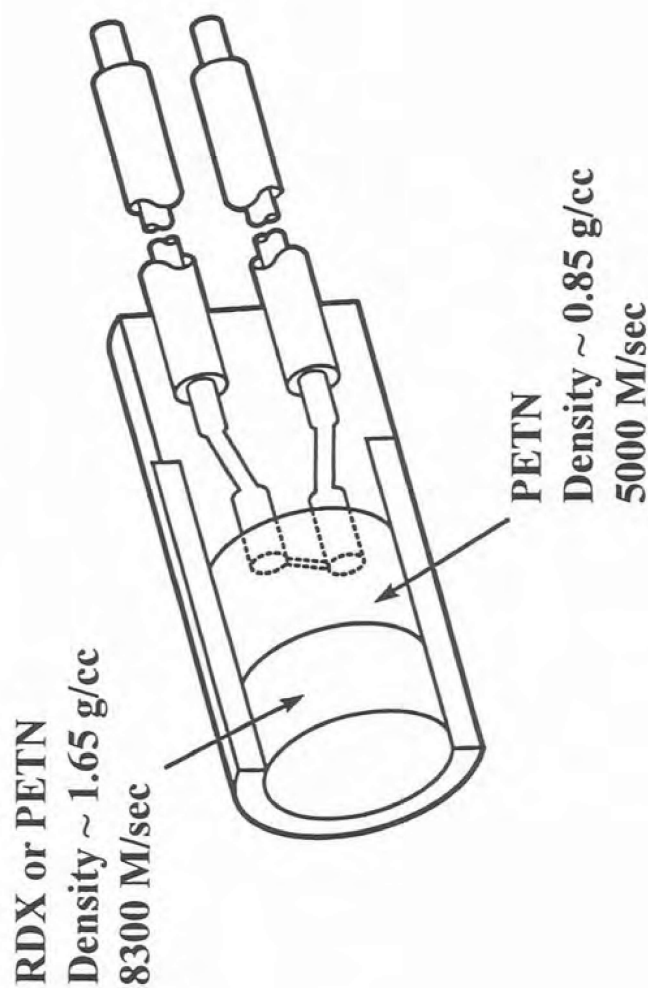
UNCLASSIFIED

~~SECRET~~

An exploding bridgewire (EBW) detonator  
(1.5 X 40 mil gold) initiation requires ~ 300

amps

---



UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

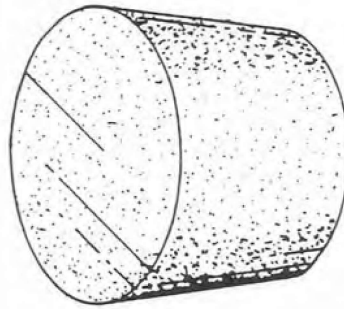
~~SECRET~~

~~SECRET~~

UNCLASSIFIED

A basic exploding foil initiator (EFI), slapper detonator, consists of three components

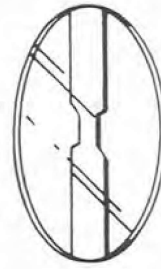
---



Secondary Explosive Pellet  
(Typically HNS IV)



Insulating disk with  
barrel (hole)



Etched metal foil  
with insulated flyer

UNCLASSIFIED

~~SECRET~~



**The Mechanical Safe and Arm Device (MSAD)  
controls the detonator pellet in the W84 and  
W87**

---

~~SECRET~~  
UNCLASSIFIED

UNCLASSIFIED

~~SECRET~~

# EBW and EFI comparison for detonators which requires approximately the same initiation

energy

	Exploding Bridge Wire	Exploding Foil Initiator
Energy	250 mJ	250 mJ
Current	1000 Amps	2,500 Amps
Function time	2.0 $\mu$ s	0.5 $\mu$ s
Energy coupled into explosive	~ 20 % of stored energy	~ 5 % of stored energy
Explosive	PETN (0.8 gm/cc)	HNS (1.6 gm/cc)
HE melting point	140° C	320° C
	(100° C degrades)	(doesn't degrade)

- \* EBWs need recovery; slappers don't.
- \* Slappers are more environmentally rugged.

UNCLASSIFIED

~~SECRET~~

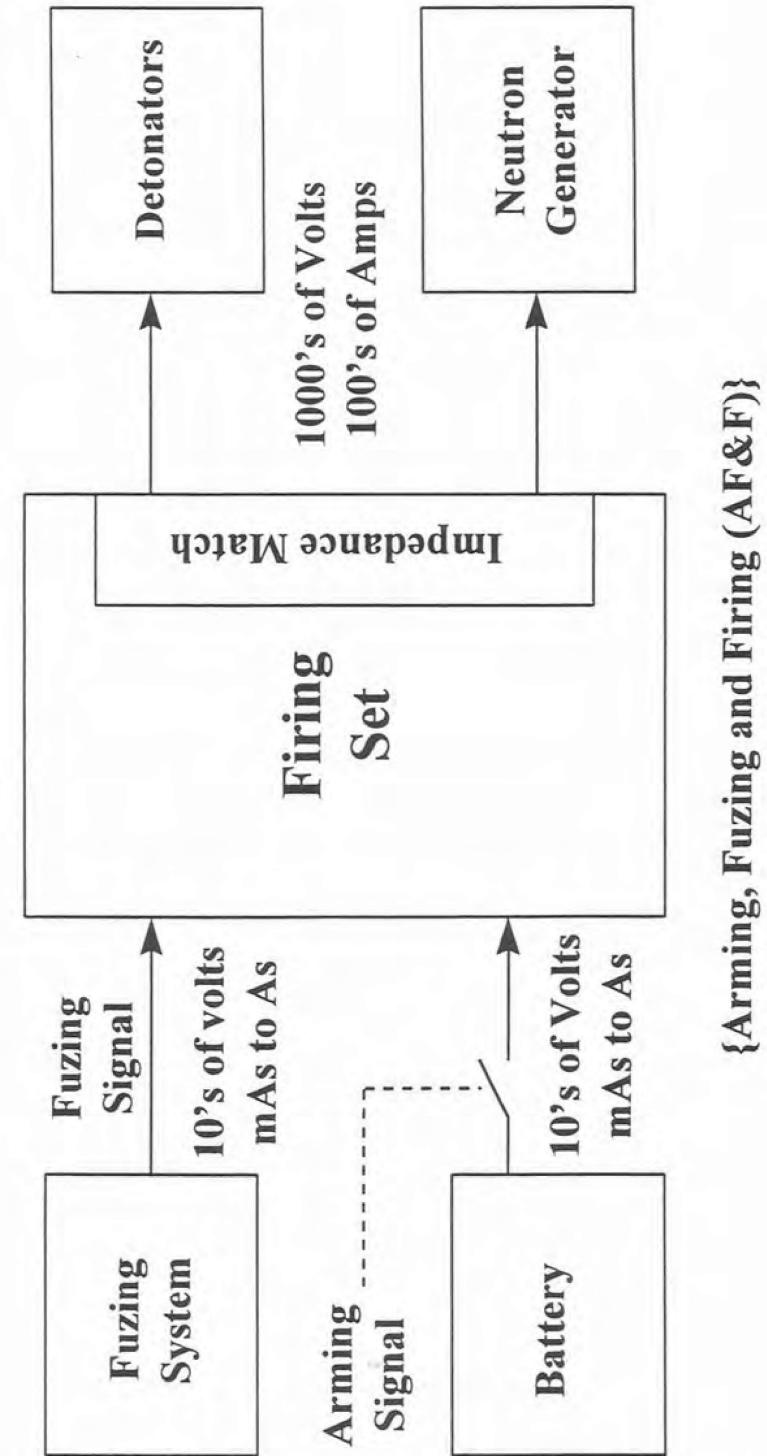
UNCLASSIFIED

~~SECRET~~

~~SECRET~~

UNCLASSIFIED

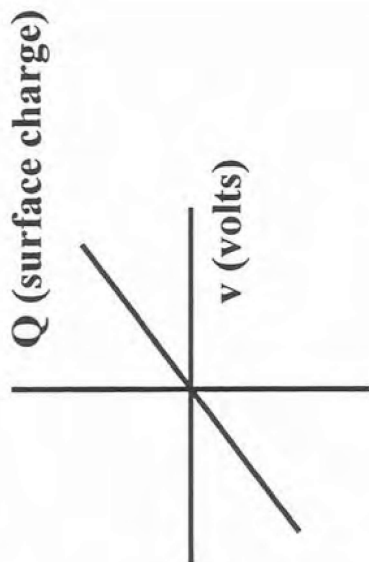
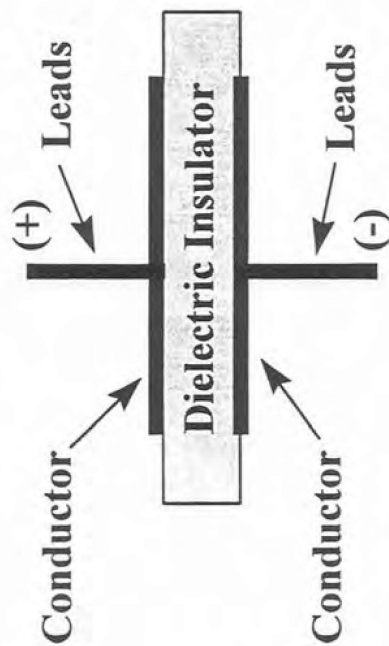
Firing set provides: 1) Low to high voltage/current conversion; 2) Fuze/Fire interface; & 3) Det/NG interface



UNCLASSIFIED

~~SECRET~~

## What is a capacitor? Basically two conductors separated by a dielectric



$$\text{Energy} = \frac{1}{2} CV^2 = \frac{Q^2}{2C}$$

- Q is the charge in coulombs
- C is the capacitance in farads
- V is the potential in volts

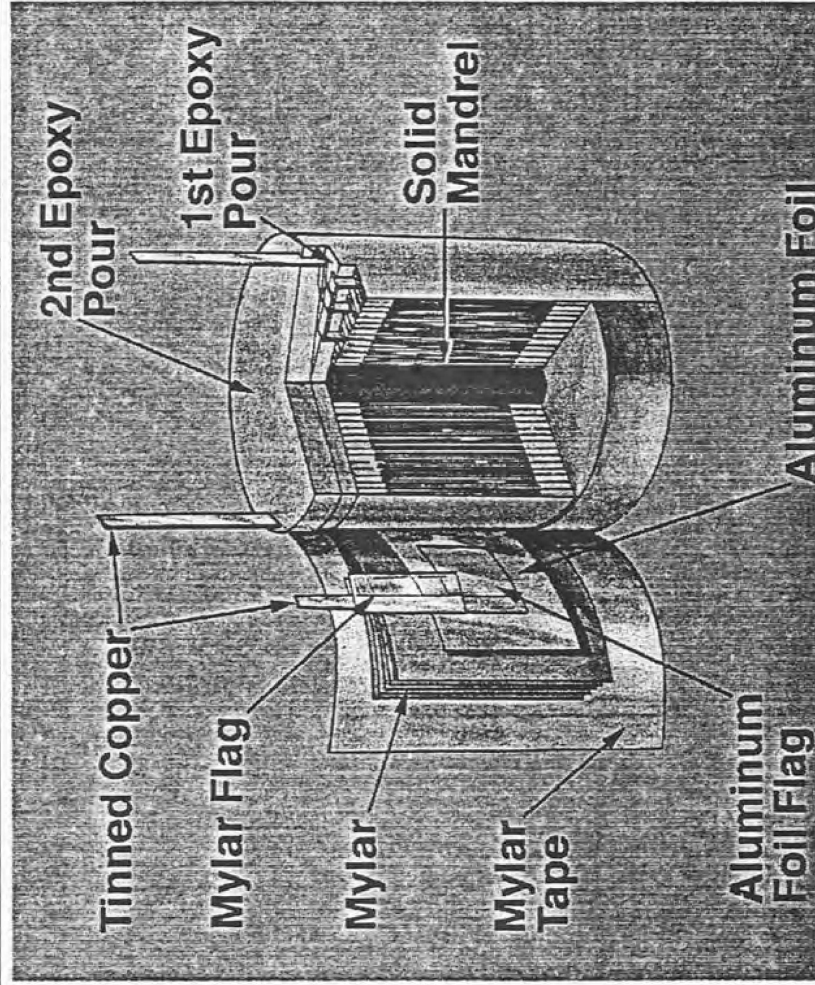
UNCLASSIFIED

UNCLASSIFIED

~~SECRET~~~~SECRET~~

## High voltage firing set capacitor (High Energy Density (HED) capacitor )

---

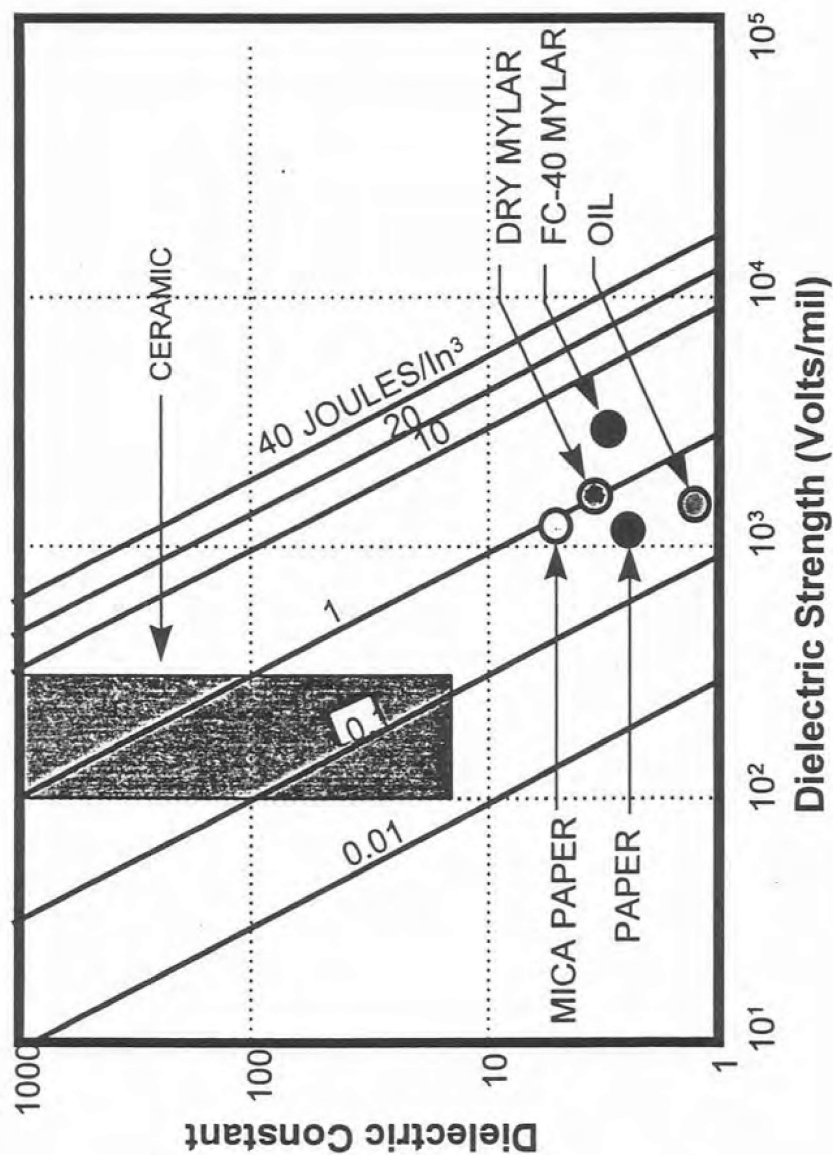


UNCLASSIFIED

~~SECRET~~

~~SECRET~~  
UNCLASSIFIED

## Tradeoff of dielectric strength and dielectric constant - at field use condition



UNCLASSIFIED

~~SECRET~~

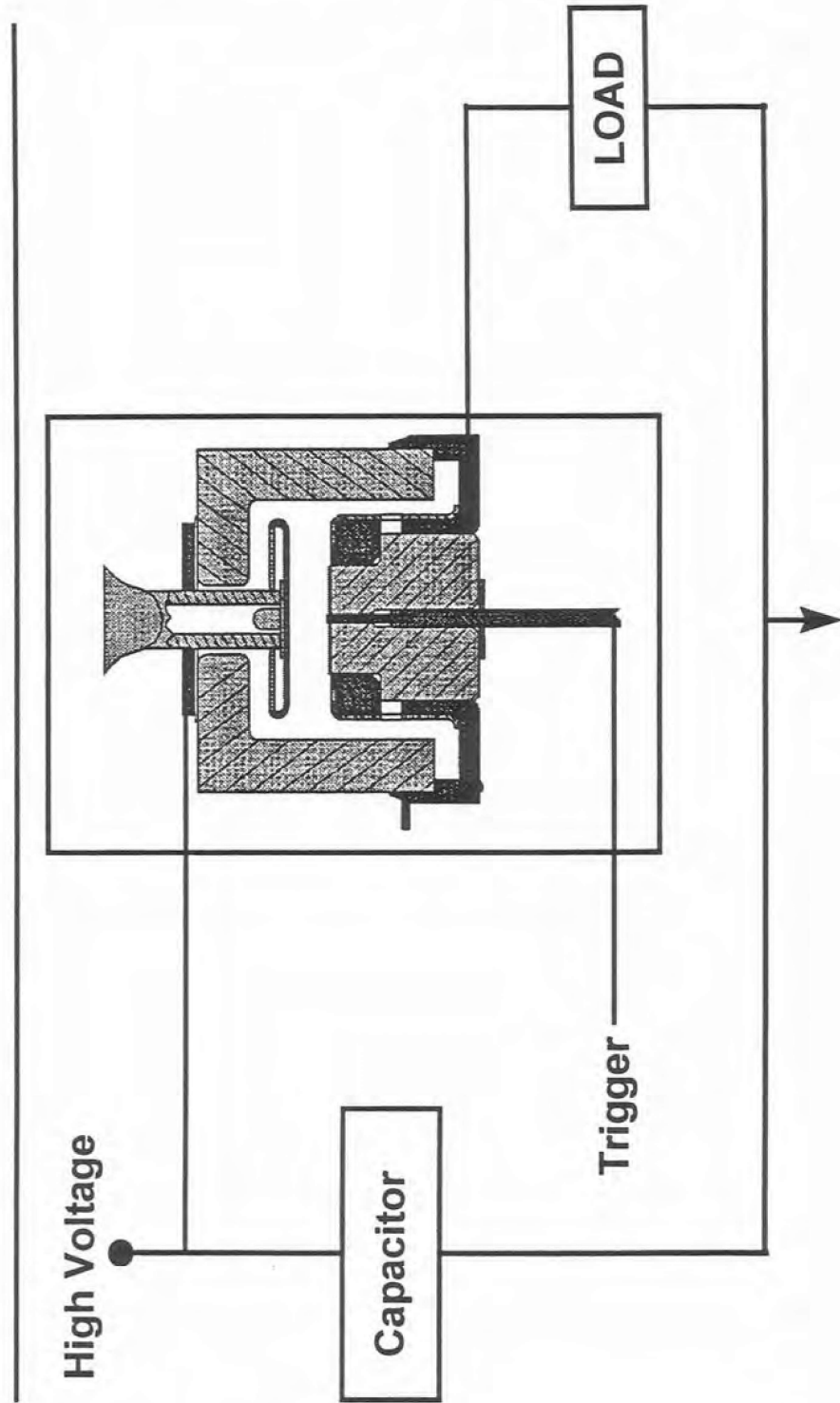
UNCLASSIFIED

~~SECRET~~

~~SECRET~~

UNCLASSIFIED

## Basic operation of a switch tube

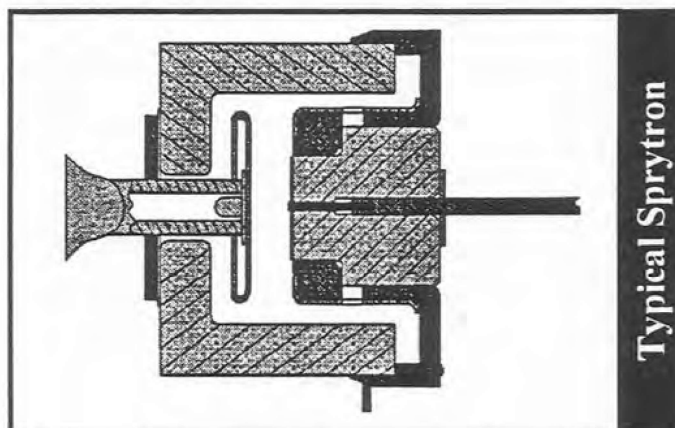


UNCLASSIFIED

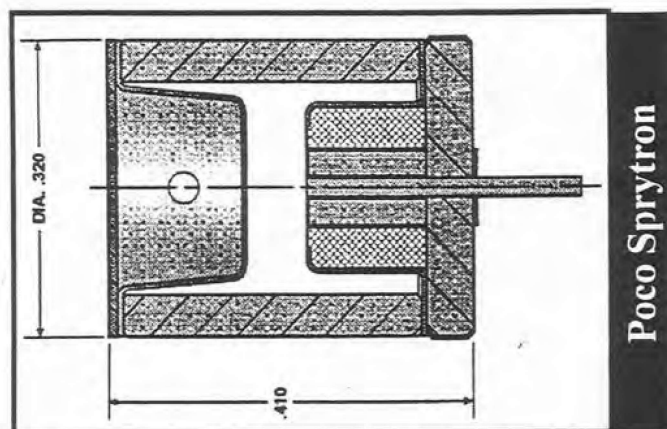
~~SECRET~~

# Technology shift has led to reduced complexity and more repeatable processes

- ① Fab/Test Cycle Time ~ 2-4 months
- ② Unit Cost ~ \$2-3K
- ③ Facility Space ~ 65,000 sq. ft.
- ④ Facility Cost ~ \$5M
- ⑤ Multiple operations to closure



- ① Fab/Test Cycle Time ~ 2-4 weeks
- ② Unit Cost ~ \$200-400
- ③ Facility Space ~ 5,000 sq. ft.
- ④ Facility Cost ~ \$1M
- ⑤ Single Step closure

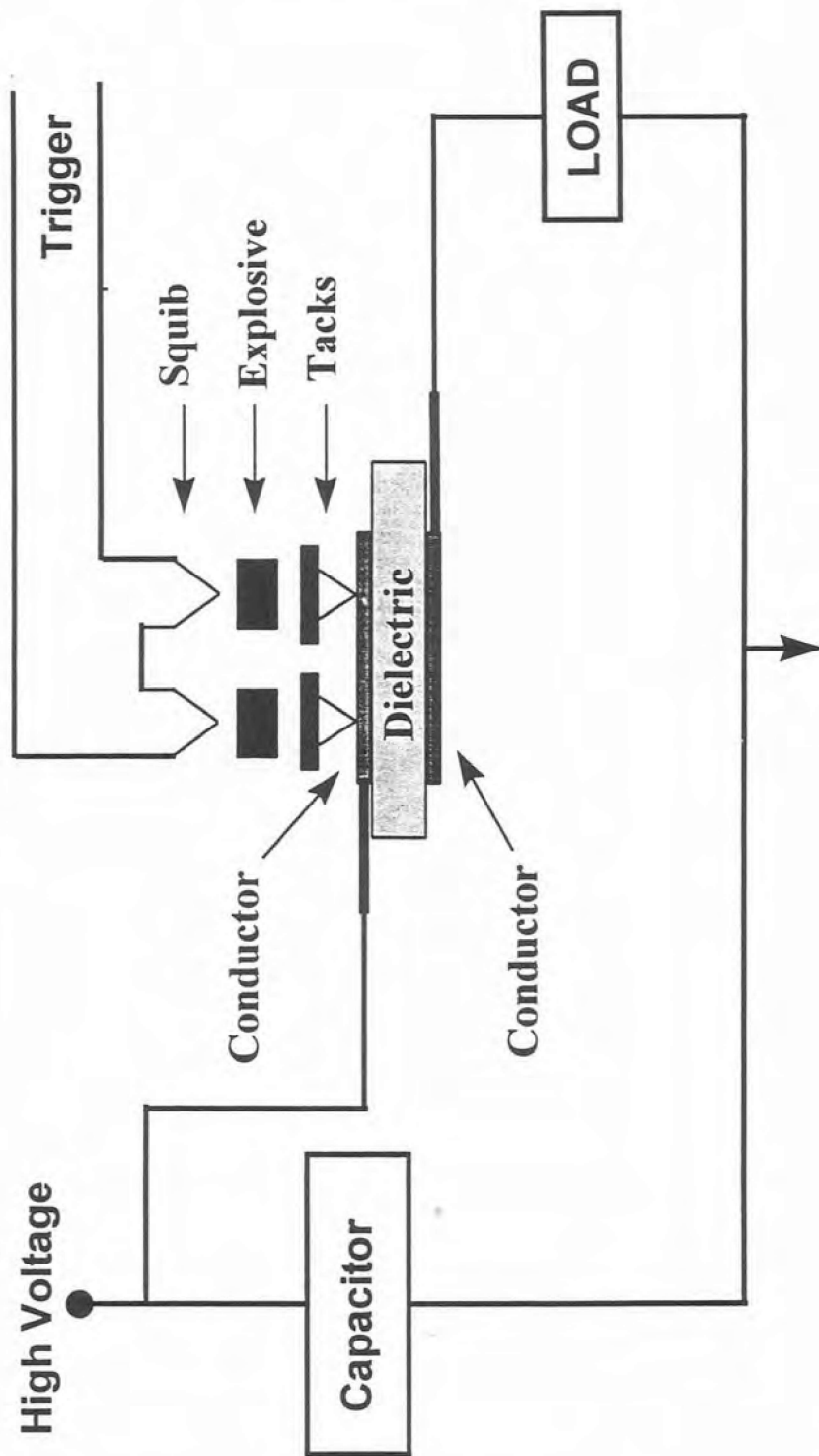


UNCLASSIFIED

~~SECRET~~



## Explosive tack switch system - (Solid dielectric switch (SDS), Explosively driven switch)

~~SECRET~~

UNCLASSIFIED

UNCLASSIFIED

~~SECRET~~

**There are two technology areas that have been employed in the stockpile**

---

- **Capacitor Discharge Unit (CDU) Firing Set**
  - Typically all electric
  - Re-testable when it is all electric
- **Explosive-to-Electric Transducers (EETs)**
  - Chemical energy from explosives are used in the production of electrical energy
  - Single pulse or one shot device

~~SECRET~~

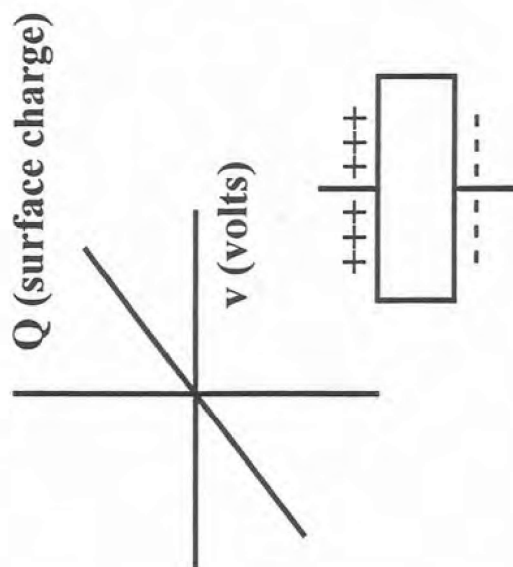
UNCLASSIFIED

UNCLASSIFIED

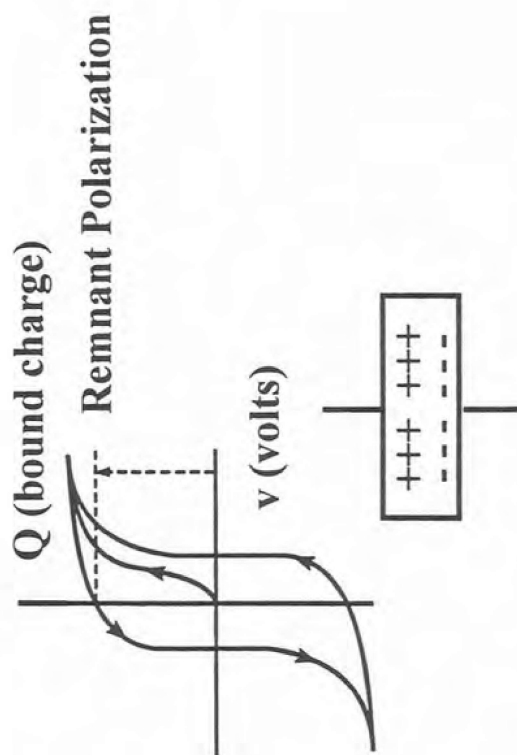
~~SECRET~~

# **Ferroelectric (FE) material retains a bound charge like a capacitor retains a surface charge**

CDU



FE



$$\text{Energy} = \frac{1}{2} CV^2 = \frac{1}{2} \frac{Q^2}{C}$$

UNCLASSIFIED

~~SECRET~~

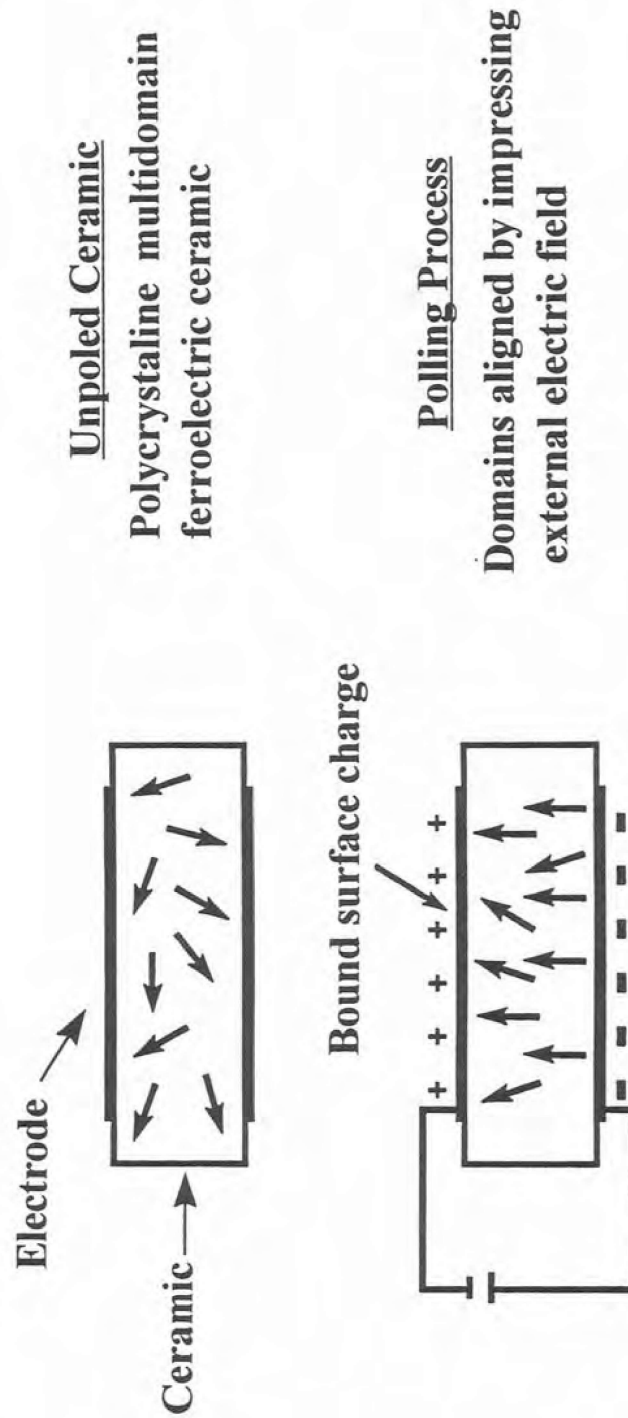
UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

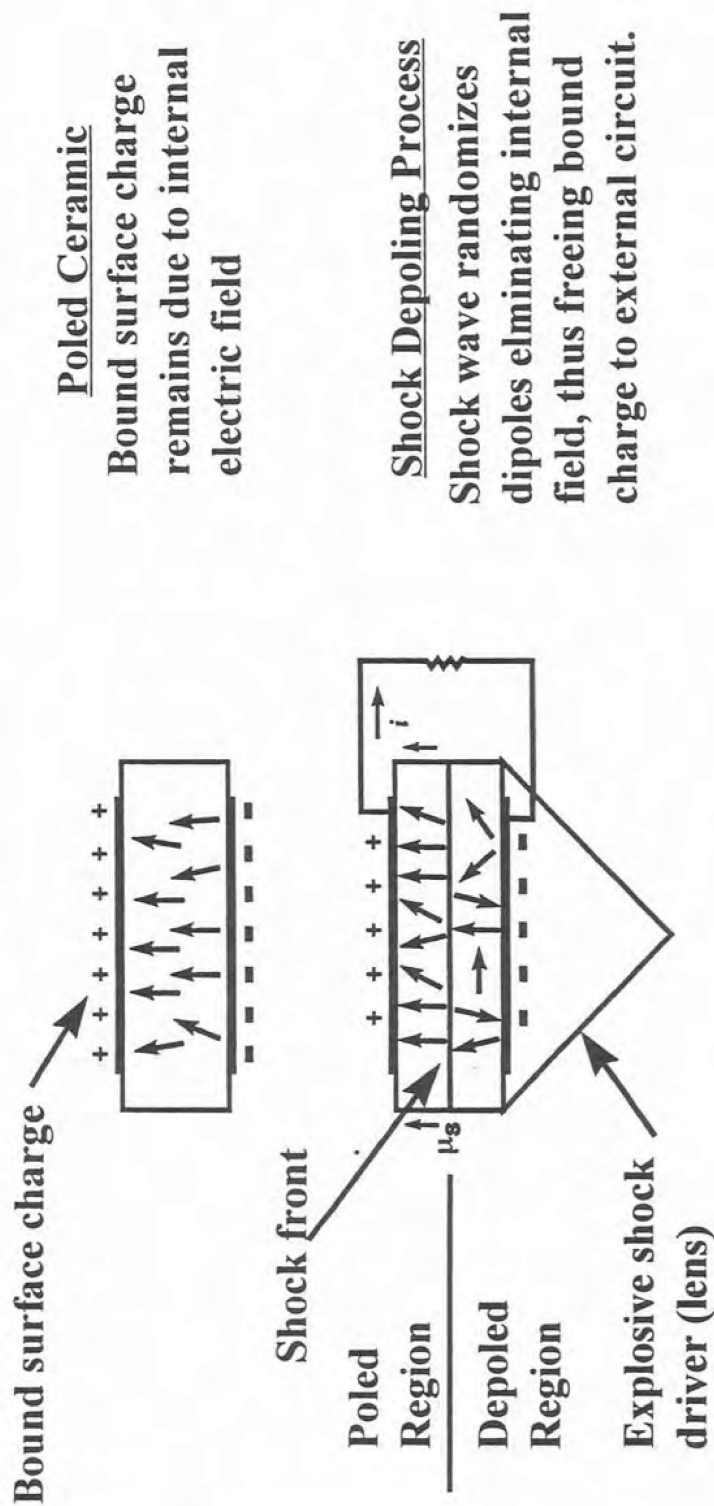
## Bound charges are formed in a ferroelectric (FE) material during poling process

---



UNCLASSIFIED

## A shock wave of the correct magnitude releases bound charges in ferroelectric (FE) material



UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

~~SECRET~~

UNCLASSIFIED

## Ferroelectric firing set

---

B54 and/or Isolator

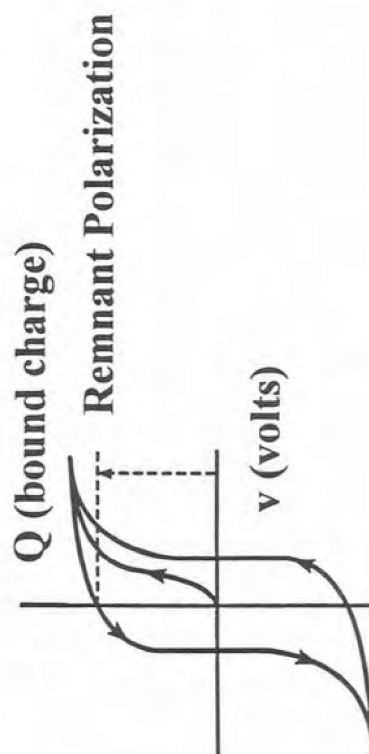
Define isolator and where it is used  
and why it is used

UNCLASSIFIED

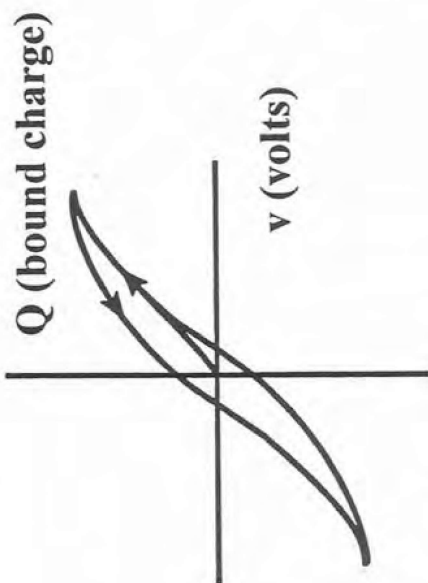
~~SECRET~~

# **Slim Loop Ferroelectric (SFE) material reduces remnant polarization to fraction of a micro coulomb** ---

**FE**



**SFE**



$$\text{Energy} = 1/2 CV^2 = 1/2 \frac{Q^2}{C}$$

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

## Firing set technology comparisons

<u>Firing Set Technology</u>	<u>Typical Application</u>	<u>Relative Advantages</u>	<u>Relative Disadvantages</u>
CDU	Bombs & Cruise missiles	Retestable no HE	Special effort to Harden
FE	Isolators	Power source not required, small, inherently rad hard	HE required Stored energy
SFE	Missiles (RBs, RVs)	Small, inherently rad hard	HE required Requires trigger
FM	Artillery shells (AFAPs)	Fastest arm/disarm Small, rad hard	HE required
CMF	Under ground testing (UGT)	Large output current & energy, rad hard	Long function time, HE required, requires timed trigger

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

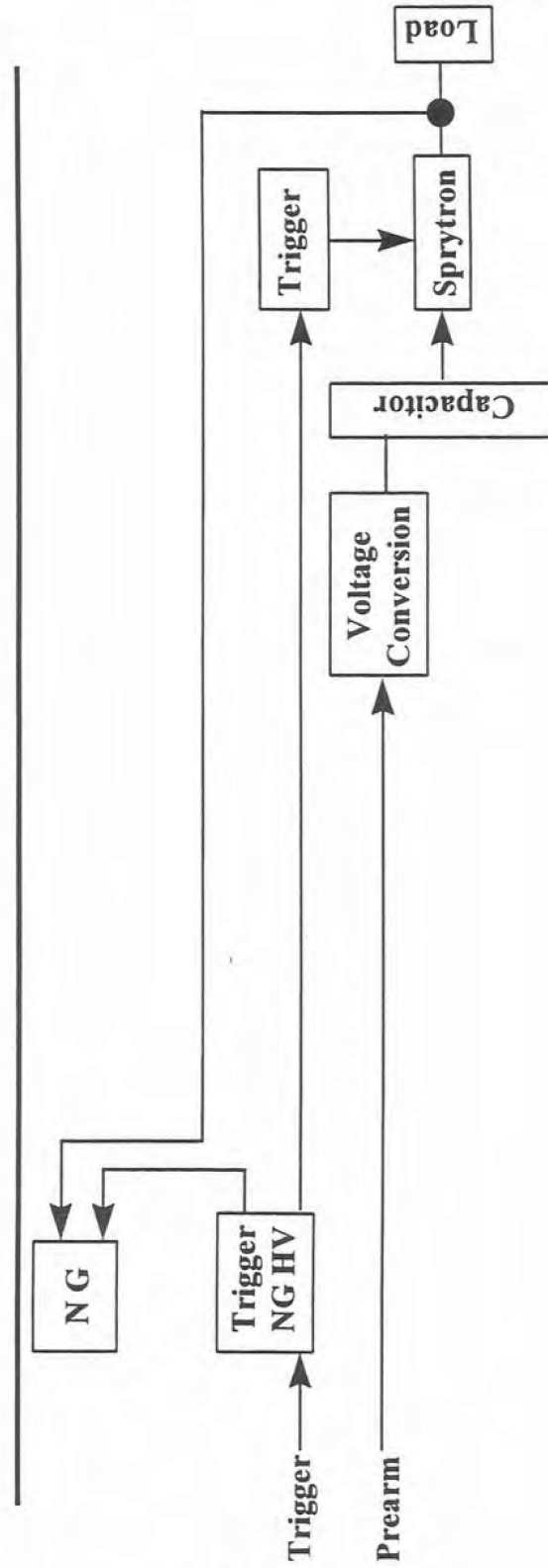
~~SECRET~~



~~SECRET~~

UNCLASSIFIED

## Simple nuclear weapon firing set



UNCLASSIFIED

~~SECRET~~

**Firing set production is ongoing at a low level**

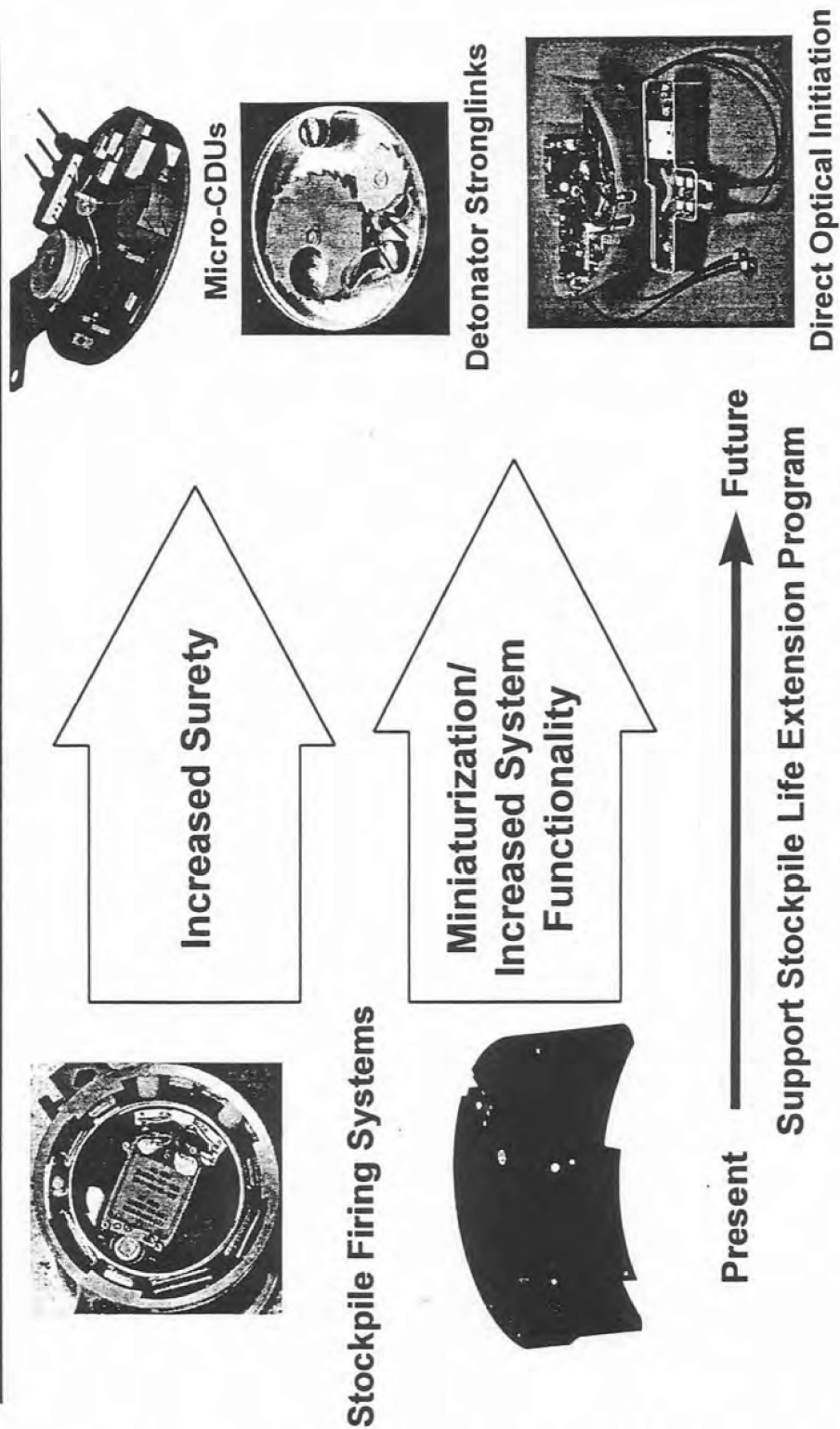
~~SECRET~~  
UNCLASSIFIED

<u>Weapon</u>	<u>MC Number</u>	<u>Technology</u>	<u>Quantity</u>
B83	MC3971A	CDU	~ 10/month ongoing
W87	MC3719	CDU	~ 3-4/month starting 1998

UNCLASSIFIED

~~SECRET~~

# Roadmap for Advanced Firing/Detonation Systems (AF/DS) supports future stockpile needs



~~SECRET~~

UNCLASSIFIED

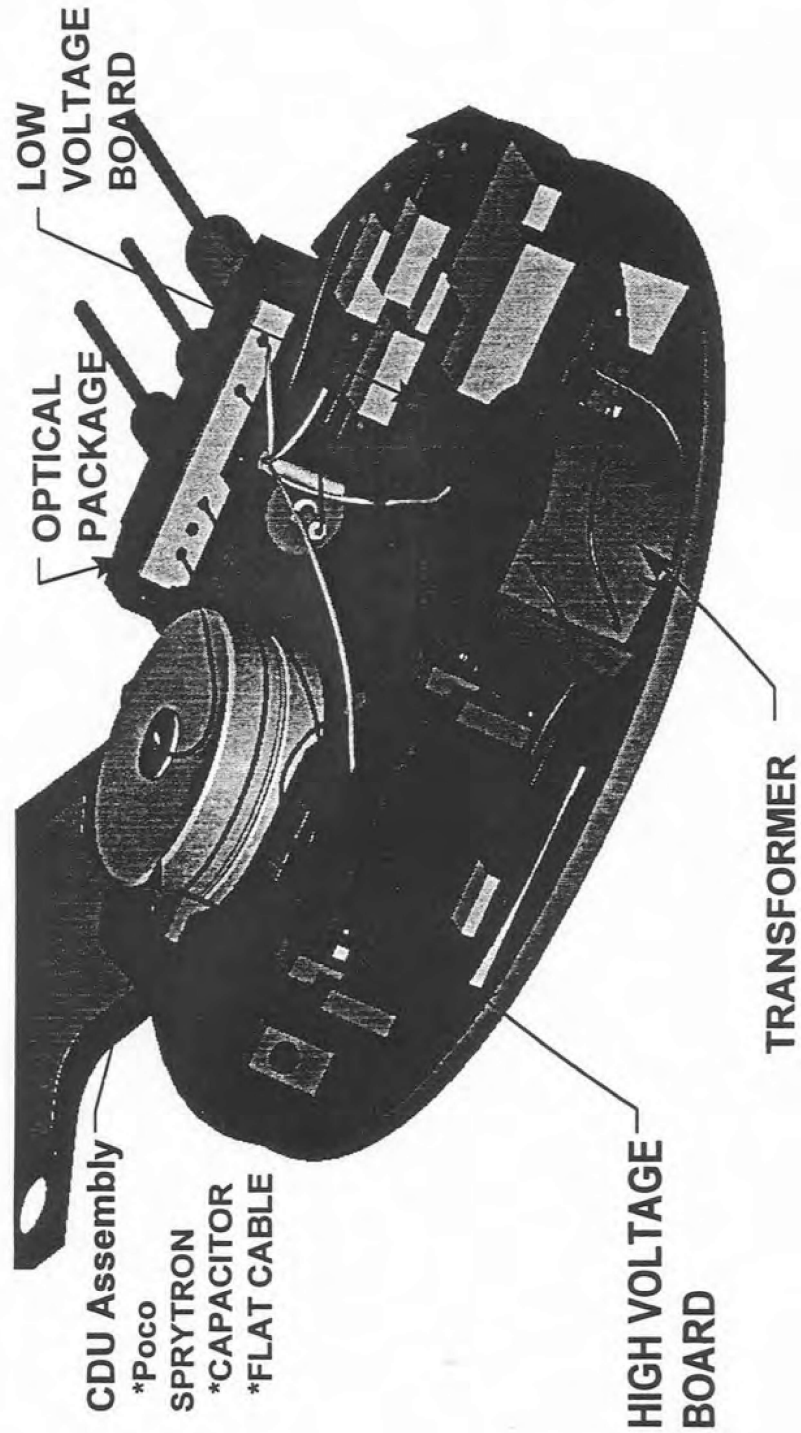
~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

## Micro firing set

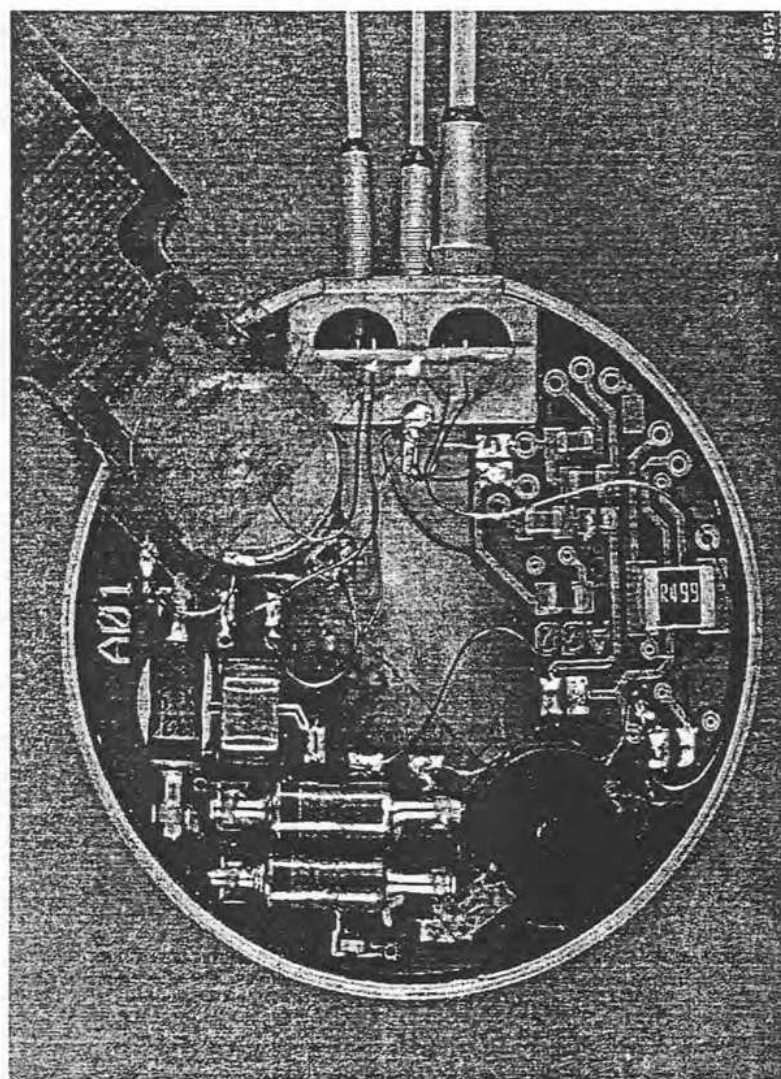


UNCLASSIFIED

~~SECRET~~

## Micro CDU firing set working prototype

---

~~SECRET~~

UNCLASSIFIED

UNCLASSIFIED

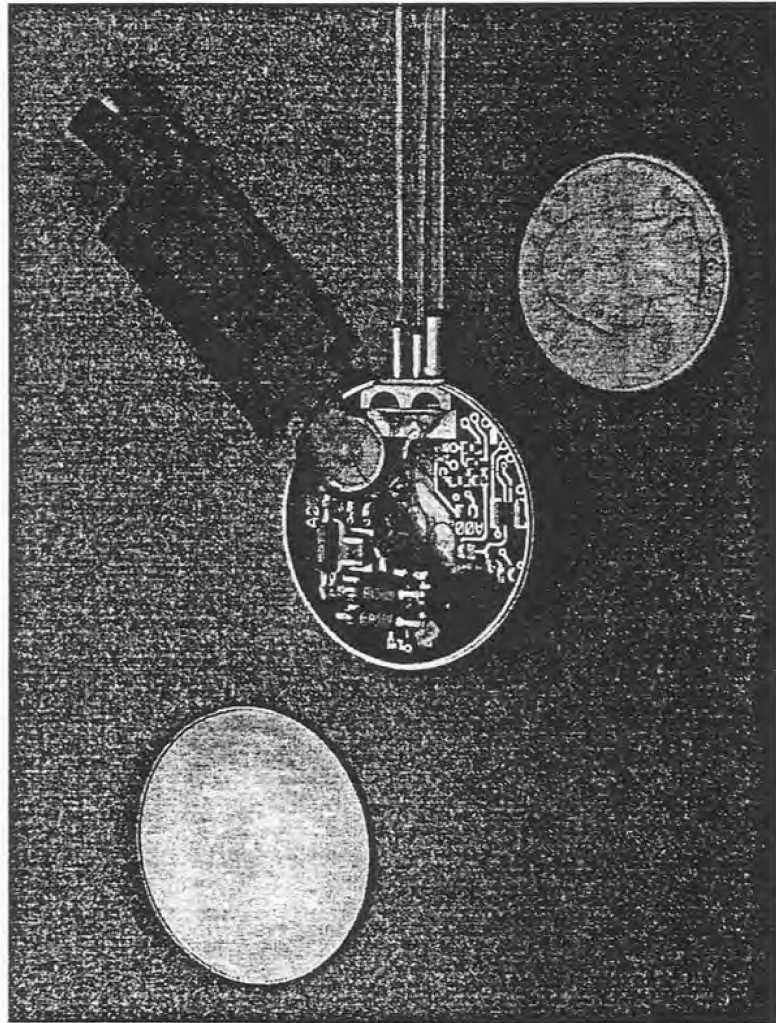
~~SECRET~~

~~SECRET~~

UNCLASSIFIED

## Micro CDU - 0.23 in<sup>3</sup> - Working prototype

---



UNCLASSIFIED

~~SECRET~~

## **Neutron Initiators**

### **Topics to be discussed**

---

- **Internal initiators**
- **External initiators**
- **Movie - An overview of neutron source technology**
- **Technology involved**
- **Evolution of neutron generator development**
- **Production**
- **Future systems**

~~**SECRET**~~

UNCLASSIFIED

~~**SECRET**~~

UNCLASSIFIED

**There are two fundamental reasons  
neutron sources are used in weapons**

---

- **Jump start the weapon**
- **Stabilizes the output**

~~SECRET~~

UNCLASSIFIED

UNCLASSIFIED

~~SECRET~~



## SNL is now the production agency for neutron generators

---

- The targets will be loaded at LANL
- The first production requirement is for the W76 (2000)
  - MC4277 Neutron Tube
  - MC4380 Neutron Generator
- Future need for a small tube/generator for W80
  - FY2008? (P&PD 96-0)
  - Requires the small neutron tube, MC4300
  - MC4600 neutron generator

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

## Power Systems

---

- Basic battery types
- Examples of non thermal batteries
- Thermal battery application
- Thermal battery operation
- Examples of thermal batteries
- Power supply design influences
- Battery performance
- Evolution of Battery Development
- Production
- Future Technology

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

## Basic battery types

---

- Primary: not rechargeable
  - Active: power immediately available
  - Reserve: must be activated
- Secondary: rechargeable
- Nearly all nuclear weapon batteries are primary batteries
- Most weapon batteries are reserve batteries

UNCLASSIFIED

~~SECRET~~

## Types of power sources in nuclear weapons

---

- Thermally activated
- Rechargeable - Ni/Cd
- Reserve - Zn/AgO
- Active - Li/SO<sub>2</sub>
- Active and reserve - Li/SOCL<sub>2</sub>
- RTG (fissionable heat source)
  - Radio isotropic Thermal electric Generator (RTG)
- Double-layer capacitor

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

## What is a thermal battery?

---

- Thermal batteries are primary reserve batteries that employ inorganic salt electrolytes, which are nonconductive solids at ambient temperatures, and integral pyrotechnic materials scaled to supply sufficient thermal energy to melt the electrolyte.

UNCLASSIFIED

~~SECRET~~

## **Thermal batteries are mechanically and environmentally robust**

---

- **Example of the W82 AFAP MC3714 environmental requirements**
  - **Spin: 18,000 rpm**
  - **Setback acceleration : 17,000 g's, 10 ms**
  - **Angular acceleration: 40,000 rad/sec<sup>2</sup>**
  - **Ramming shock: 440 g, 1.83 ms, haversine**
  - **Rebound acceleration: 4000 g's 0.3 ms**

~~SECRET~~

UNCLASSIFIED

UNCLASSIFIED

~~SECRET~~

## Typical thermal battery performance Values based on Li(Si)/FeS<sub>2</sub> system

<u>Battery Type</u>	<u>Active Life</u> (sec)	<u>Min Volts</u> (v)	<u>Current Density</u> (mA/cm <sup>2</sup> )	<u>Specific Power</u> (W/Kg)	<u>Volume</u> (cc)
Pulse	0.050	17.5	7500	8000	10
Pulse	5	26	1000	1700	10
Power	200	12	1800	740	1640
Power	60	25	300	260	137
Power	120	26	120	80	360
Power	1200	26	100	80	320
Long Life	4500	13	55	18	320

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

## Examples of batteries used in the US nuclear weapons program

<u>Weapon</u>	<u>Technology</u>	<u>Cell Voltage</u>	<u>Approx. Date</u>
Little Boy	Lead Acid	2.0 volts	1945
Fat Man	Lead Acid	2.0 volts	1945
MK4,5,6,7	Nickel-Cadium	1.2 volts	1953
MK15	Thermal CA-CaCrO <sub>4</sub>	2.5 volts	1955
W62	Silver-Zinc	1.8 volts	1970
W70	Thermal Li/FeS <sub>2</sub>	1.9 volts	1973
B83	Thermal Li/CoS <sub>2</sub>	1.8 volts	1980's

~~SECRET~~

UNCLASSIFIED

UNCLASSIFIED

~~SECRET~~



## Battery production is at a low level

<u>Company</u>	<u>Nomenclature</u>	<u>Type</u>	<u>Application</u>	<u>Quantity</u>
Eagle Pitcher	SA3562	Zn/AgO	JTA	~ 2 Dozen
	MC3471A	Thermal	B61	300-400
	MC2736A	Thermal	JTA	~ 2 Dozen
Enser	MC3323A	Thermal	W80 JTA	~ 2 Dozen
SNL	MC4152	Thermal	B61 Common JTA	~ 2 Dozen

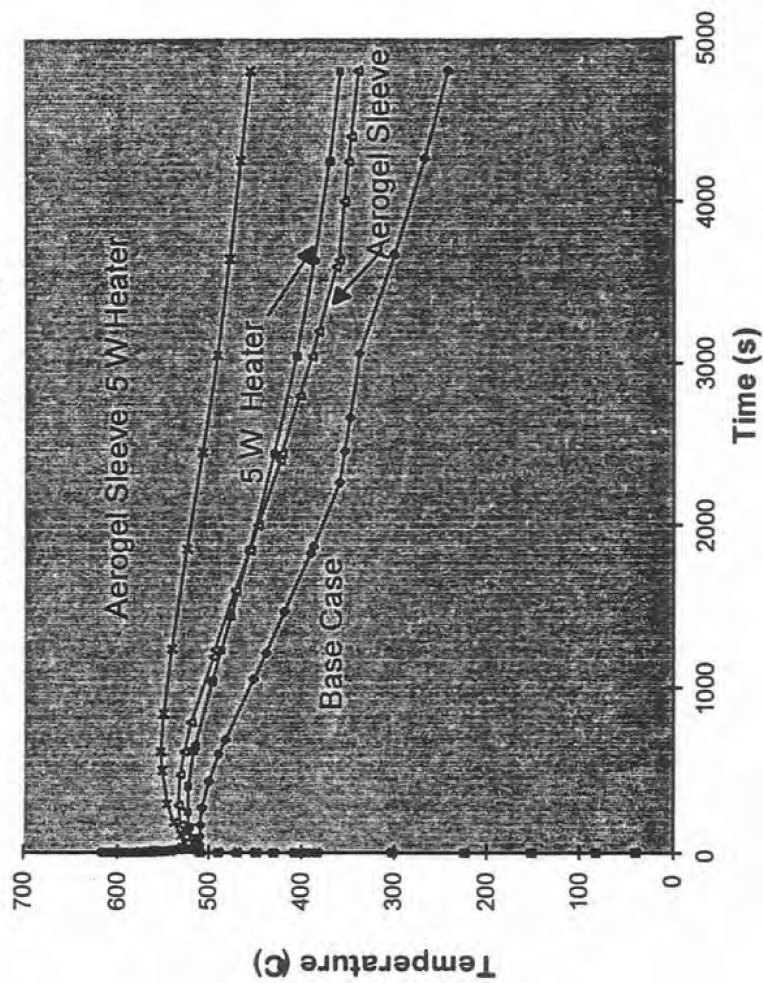
UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

## Aerogel and a heater may increase battery output without increasing volume

SWPP Thermal Battery



UNCLASSIFIED

~~SECRET~~

~~SECRET~~  
UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

NON-NUCLEAR IMPLOSION DIAGNOSTICS

• PHERMEX (RADIOGRAPHY)

• PIN DOME

• HIGH SPEED PHOTOGRAPHY

UNCLASSIFIED

~~SECRET~~

## DIAGNOSTICS

- YIELD
- “ALPHA”
- CHANNEL TEMPERATURES
- INTERSTAGE TIME
- OTHER

~~SECRET~~ UNCLASSIFIED~~SECRET~~ UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

REFERENCES

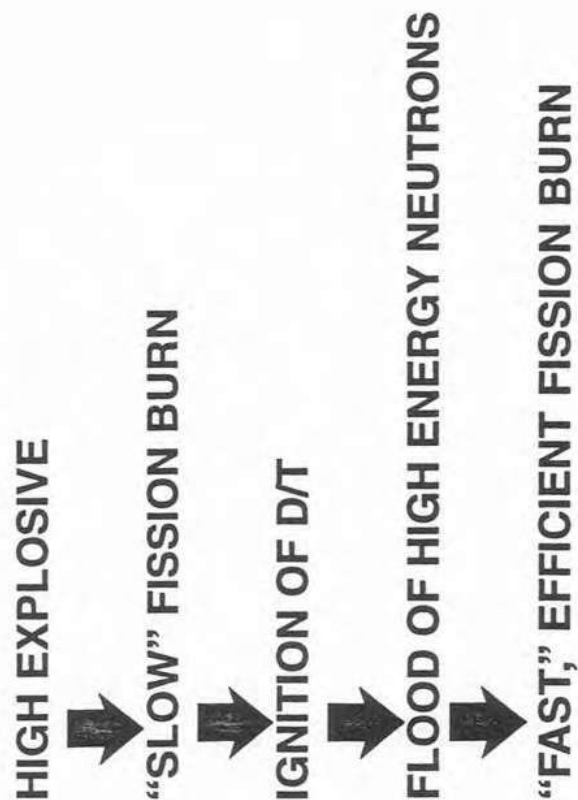
- LA2000 1947 SRD
  - WT900 DEC 1953 SRD
- FIREBALL YIELD
- SAND 77-0402 - "SHOCK PROPAGATION..." SLIPHER
  - DNA-119M REPORT
  - DASA 1211 - 1220 REPORTS
  - LLNL RESEARCH MONTHLY 3141-83-1033 (DIAGNOSTICS)
  - DNA 170M REPORTS
  - LASL-LLL SPECIFIC TEST REPORTS

UNCLASSIFIED

~~SECRET~~

## BOOSTING

DEUTERIUM AND TRITIUM ARE USED TO MAKE PLUTONIUM BURN MORE EFFICIENTLY (I.E., TO "BOOST" THE FISSION YIELD).



~~SECRET~~ UNCLASSIFIED

UNCLASSIFIED

~~SECRET~~

**WEAPON BOOSTING REQUIRES THE**  
**ABILITY TO STORE MIXTURES OF**  
**HYDROGEN ISOTOPES AND TO DELIVER**  
**THE APPROPRIATE MIXTURE ON DEMAND**

**THIS REQUIRES**

- Containment reservoirs
- Flow Systems
- Explosive Valves

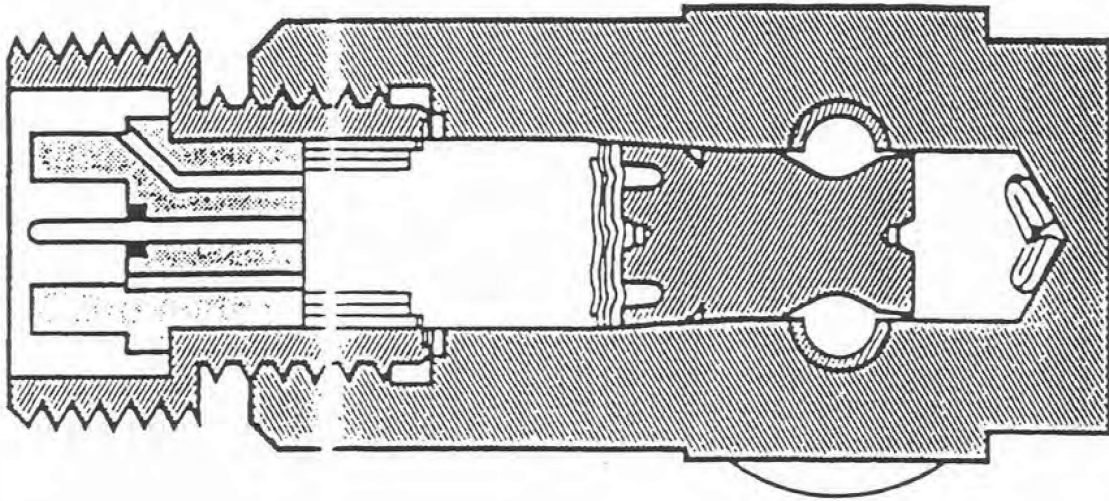
~~SECRET~~

UNCLASSIFIED

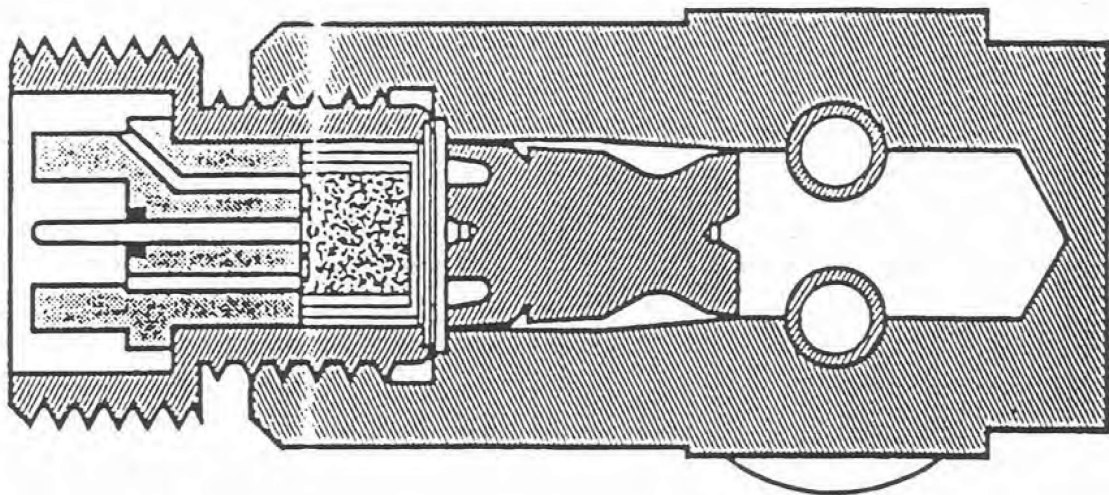
~~SECRET~~

UNCLASSIFIED

~~SECRET~~ UNCLASSIFIED



AFTER



BEFORE

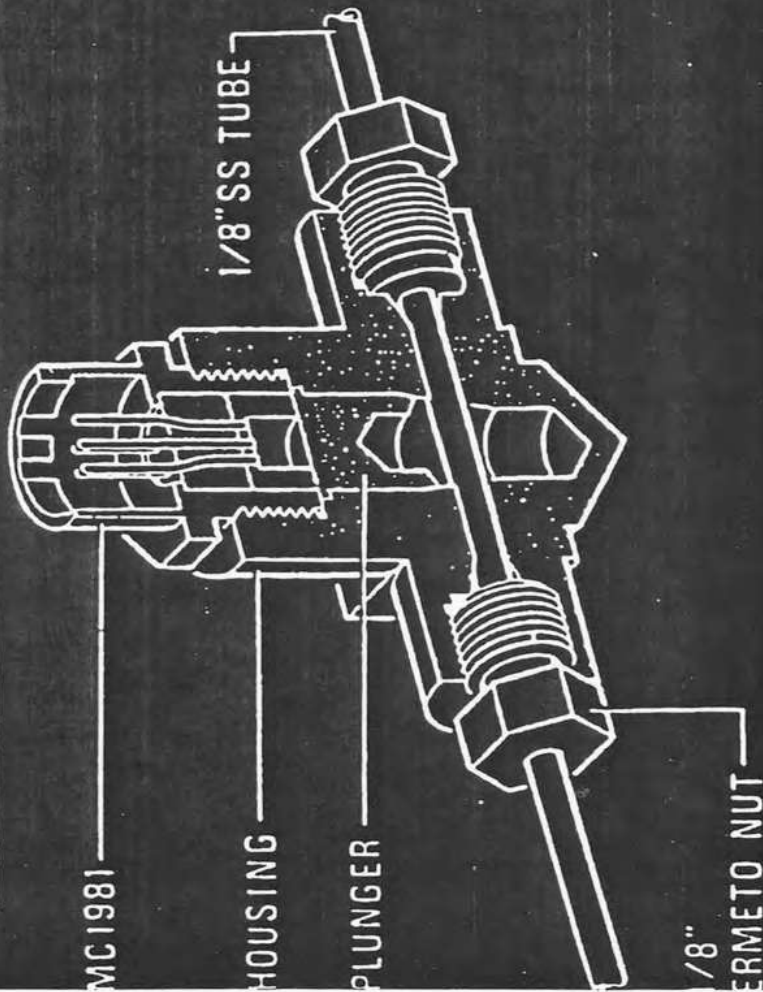
EXPLOSIVE VALVE OPERATIONAL SEQUENCE

UNCLASSIFIED  
~~SECRET~~

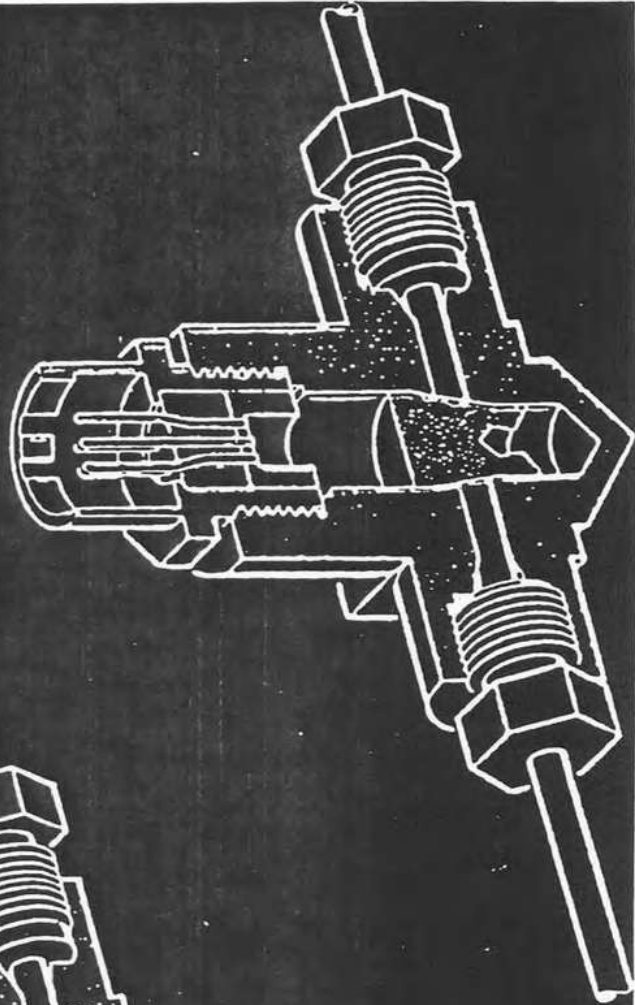


K 69632  
CLOSURE  
VALVE

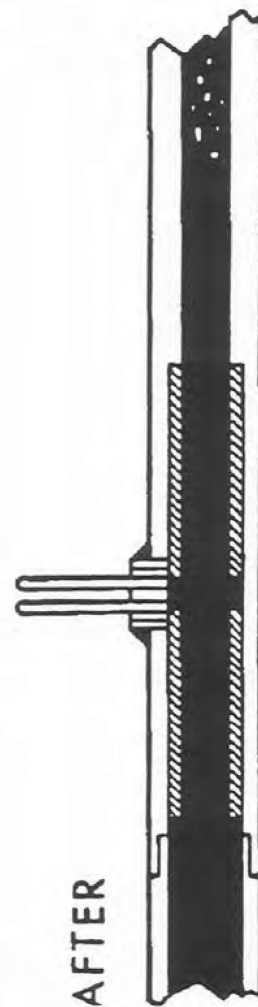
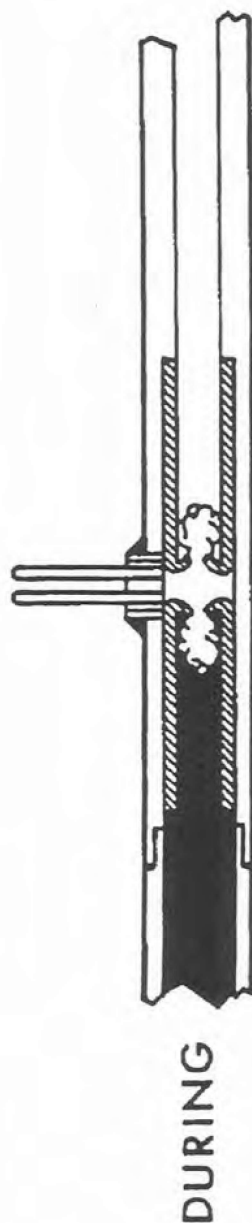
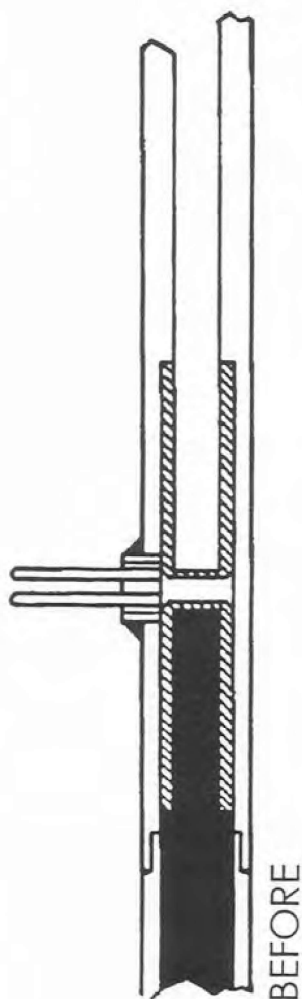
BEFORE ACTUATION



AFTER ACTUATION



# EXPLODING DISK VALVE OPERATIONAL SEQUENCE



~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

## UNIQUE DESIGN PROBLEMS IN TRITIUM RESERVOIRS (U)

- *System*
  - Must Deliver In Specified Time
  - Must Be Consistent
  - Satisfy Weight And Space Requirements
  - Fire And Accident Considerations
- *Long Term Degradation*
  - Subject To Hydrogen Embrittlement
  - Subject To Helium Embrittlement
  - Withstand Pressure Increase With Time
  - Subject to Radiation Induced Effects  
(Loss of Permeability, Stoichiometry)
- *Safety*
  - Must Be Super Safe Against  
Burst  
Permeation (Walls, Welds, Stringers)

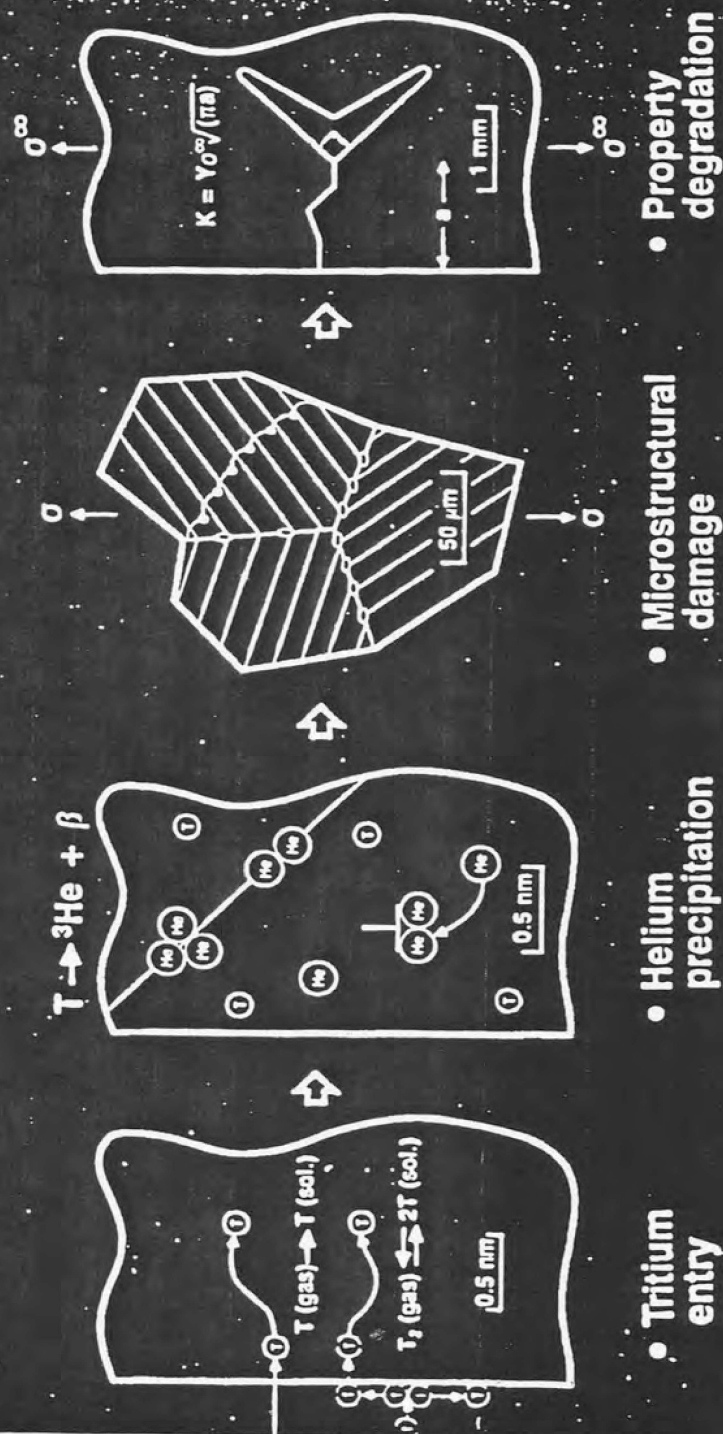
~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

# Helium from tritium decay produces cumulative, irreversible damage in stockpile materials

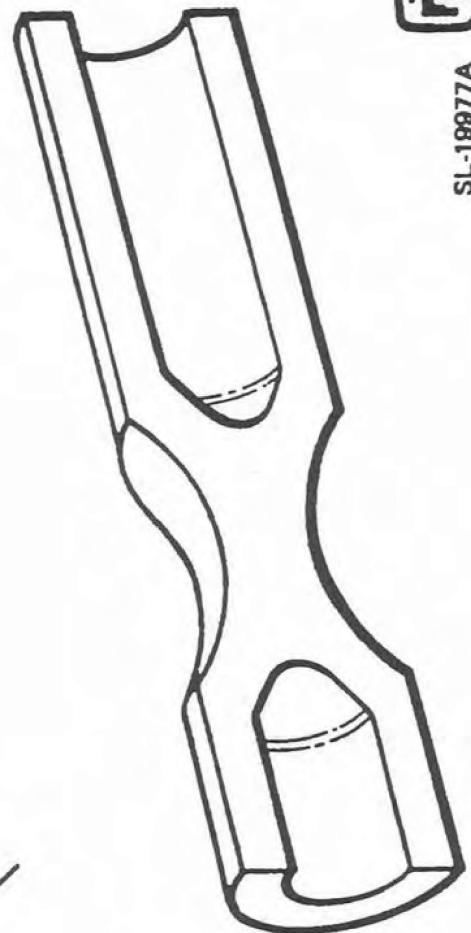
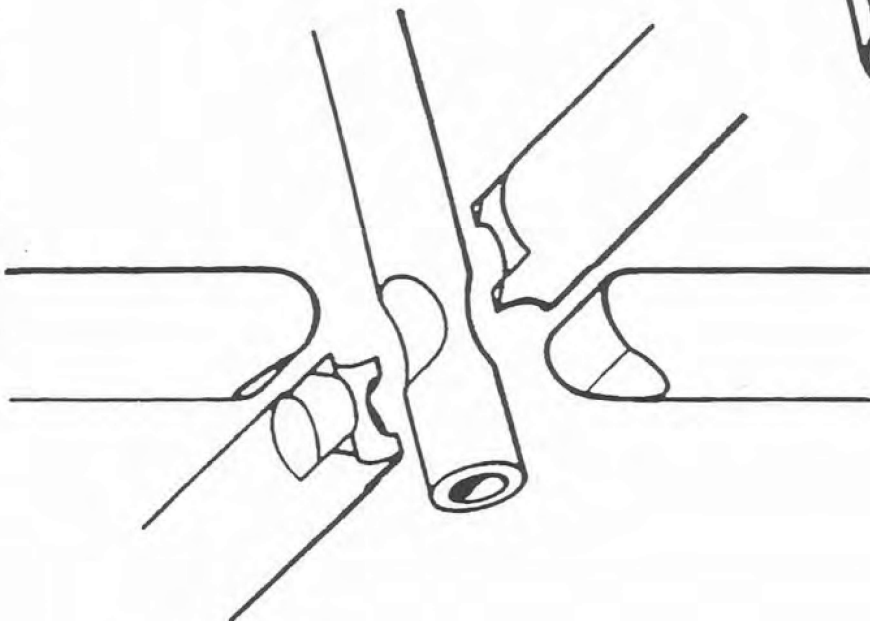
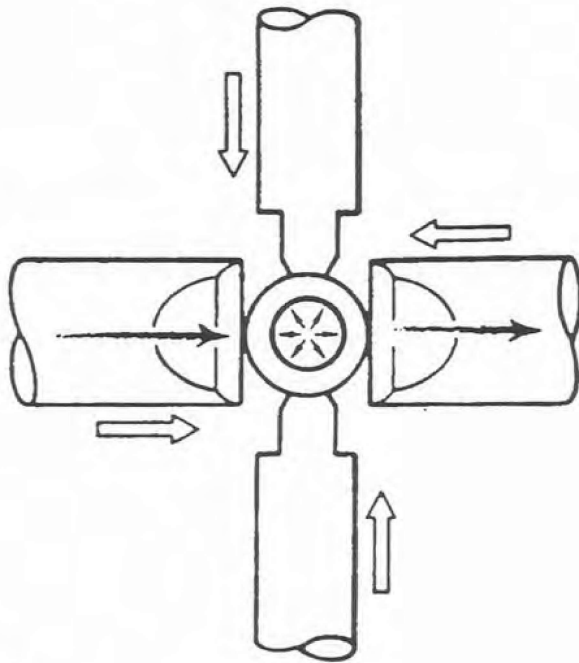


~~SECRET~~  
UNCLASSIFIED

UNCLASSIFIED  
~~SECRET~~

~~SECRET~~ UNCLASSIFIED

# PINCH WELDING



  
SL-19977A

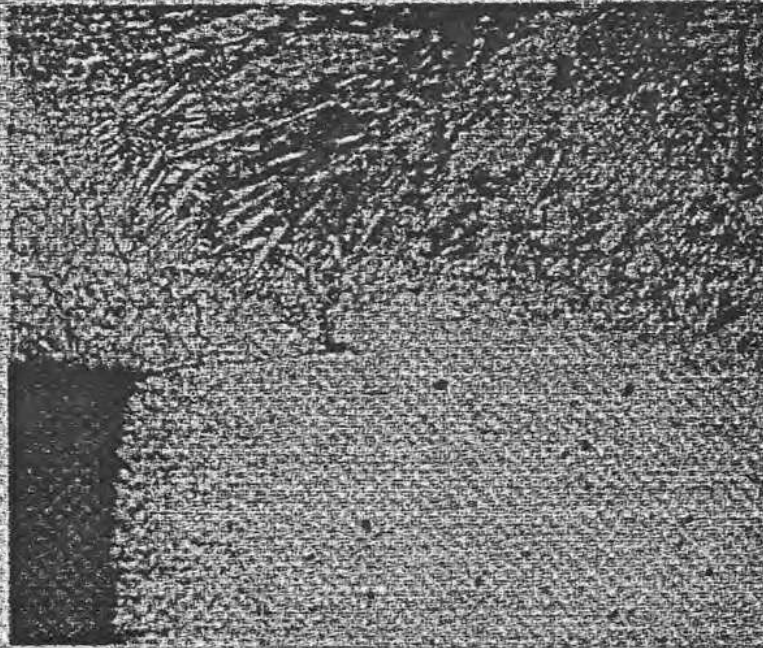
~~SECRET~~ UNCLASSIFIED



~~SECRET~~

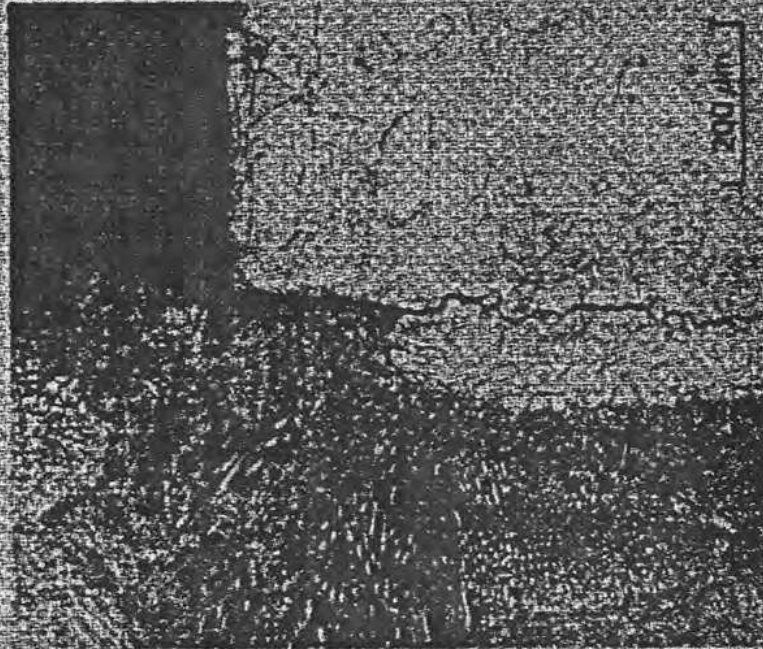
UNCLASSIFIED

Crack growth experiments show tritium ( and helium ) to be much more deleterious than hydrogen or deuterium.



No crack growth is seen in

HYDROGEN



Crack growth is seen in

TRITIUM

~~SECRET~~

UNCLASSIFIED

---

WE HAVE NO REASON TO ASSUME WE FOUND  
ALL THE TRITIUM SURPRISES

It is not possible to extrapolate with  
adequate confidence, tritium effects on components

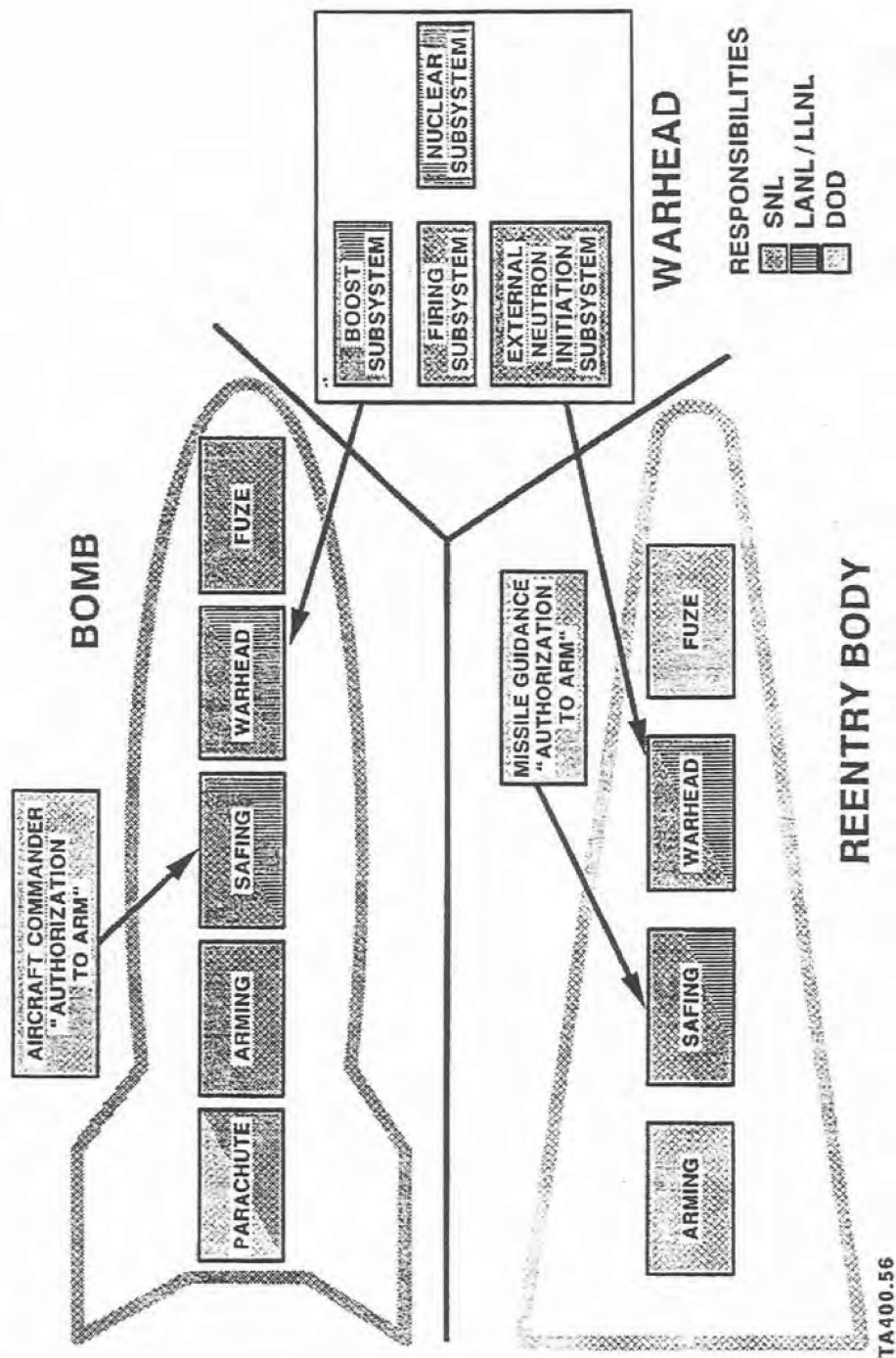
---

~~SECRET~~ UNCLASSIFIED

~~SECRET~~ UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED



~~SECRET~~

UNCLASSIFIED



# Fuzing System Hierarchy

---

## Components:

Radars  
(Antennas)

Clocks

G-switches

Pressure sensors  
(Baro/hydro)

Accelerometers

Programmers

Crush sensors

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

## Fuzing System Hierarchy

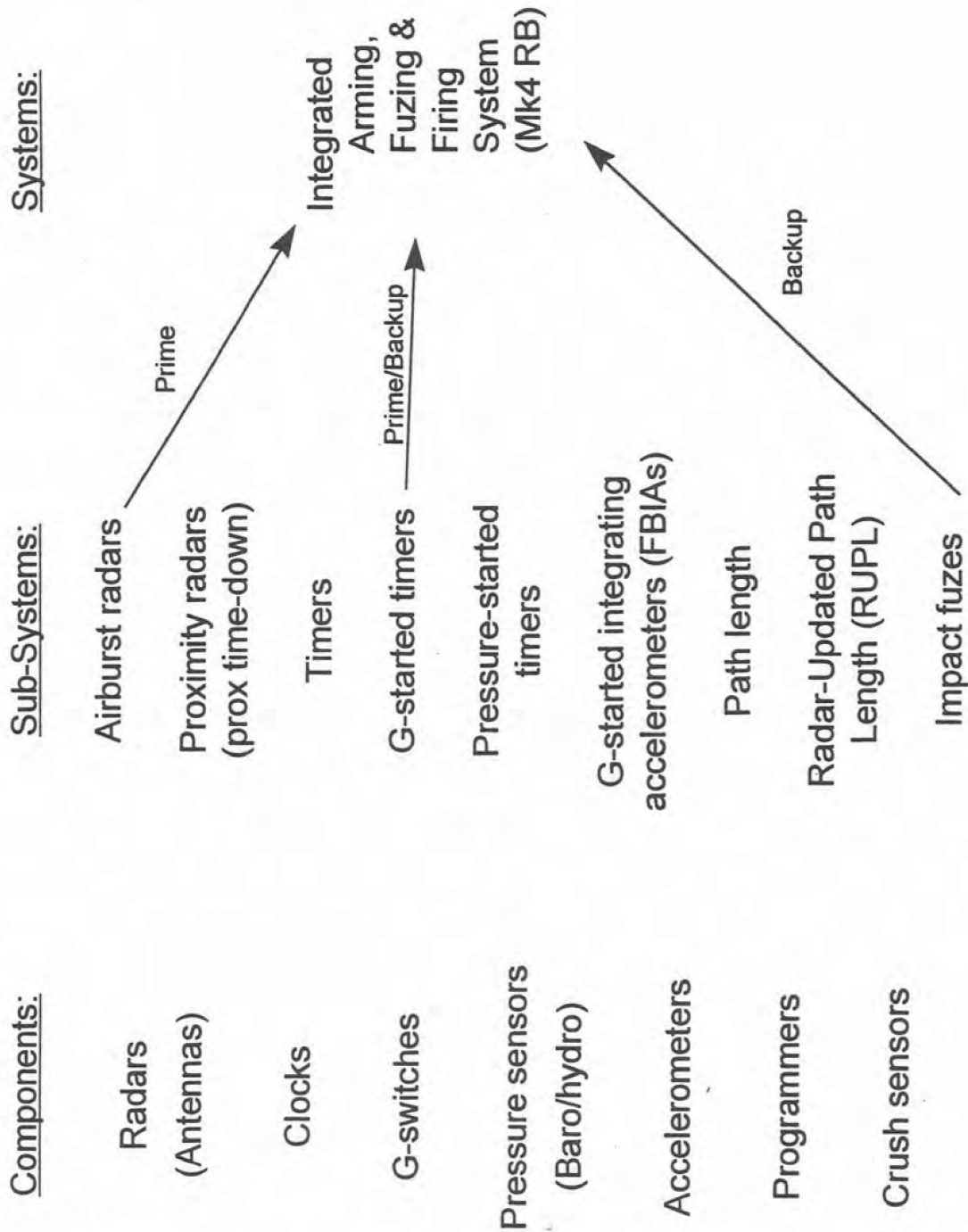
---

<u>Components:</u>	<u>Sub-Systems:</u>
Radars (Antennas)	Airburst radars
Clocks	Proximity radars (prox time-down)
G-switches	Timers
Pressure sensors (Baro/hydro)	G-started timers
Accelerometers	Pressure-started timers
Programmers	G-started integrating accelerometers (FB/As)
Crush sensors	Path length
	Radar-Updated Path Length (RUPL)
	Impact fuzes

~~SECRET~~ UNCLASSIFIED

~~SECRET~~ UNCLASSIFIED

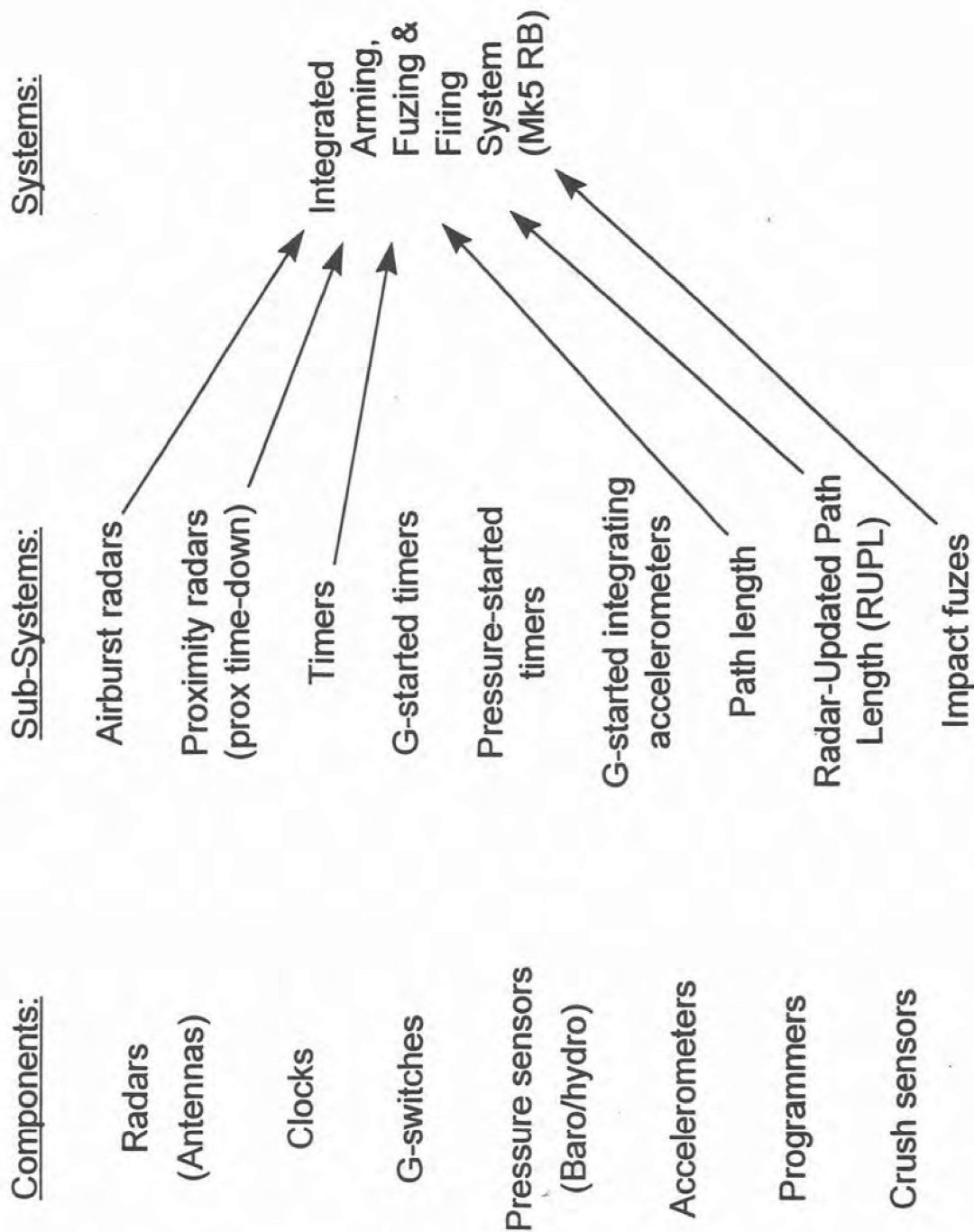
# Fuzing System Hierarchy



~~SECRET~~ UNCLASSIFIED

~~SECRET~~ UNCLASSIFIED

# Fuzing System Hierarchy



~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

## How is a Fuze selected?

---

Traditional fuzing system priorities:

- Reliable
- Light weight (reentry body)
- Accurate
- Small (reentry body)
- Flexible
- Testable
- Producing
- Inexpensive

~~SECRET~~ UNCLASSIFIED

~~SECRET~~ UNCLASSIFIED

## How is a Fuze selected?

---

*Future fuzing systems must be:*

- Inexpensive
- Producible
- Reliable
- Accurate
- Certifiable (test & analysis)
- Flexible
- Small (reentry body)
- Light weight (reentry body)

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

## Radar Fuzing

---

- Role of radar fuzing
- Basic radar fuze operation
- Radar design issues
- Current technology

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

## Why use a radar ?

---

- Height of burst precision to maximize extent of low overpressure levels
  - setability
  - accuracy
- Height of burst control to minimize fallout
- Dependable surface fuzing
  - Ensure detonation prior to collision
- Accurate altitude reference for improving inertial fuze accuracy (radar-updated path length fuze)

~~SECRET~~

UNCLASSIFIED

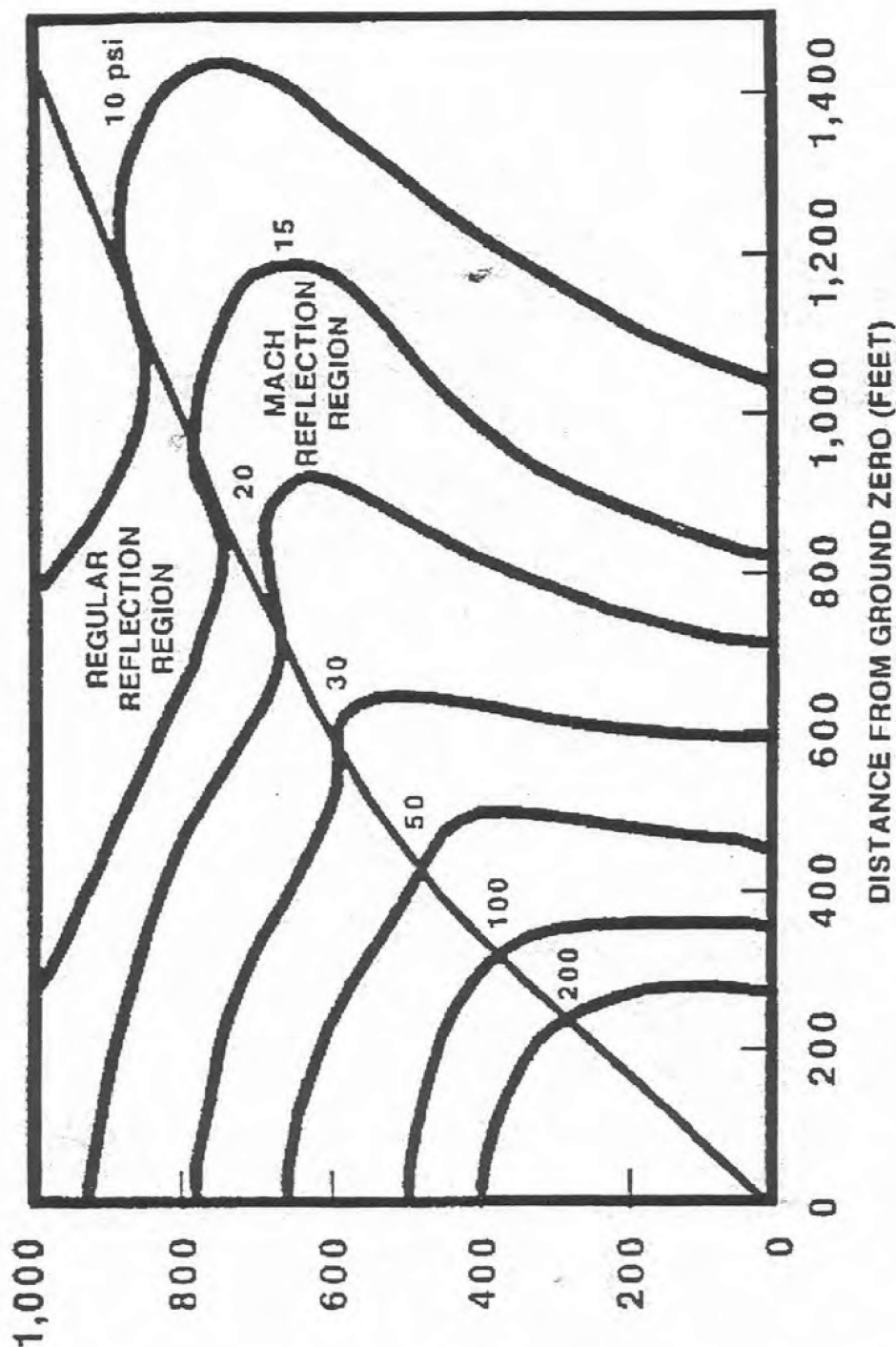
~~SECRET~~

UNCLASSIFIED



~~SECRET~~ UNCLASSIFIED

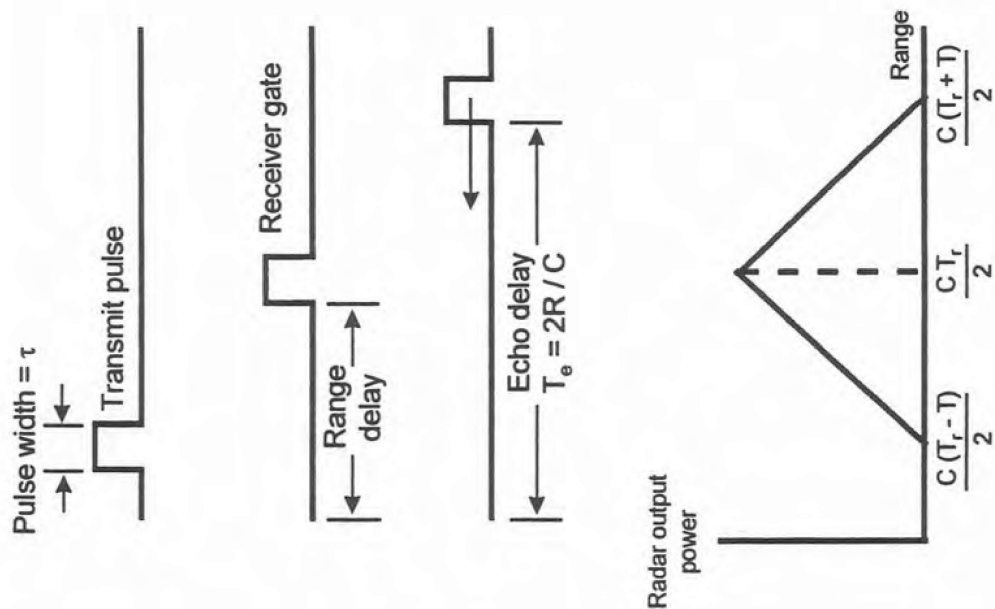
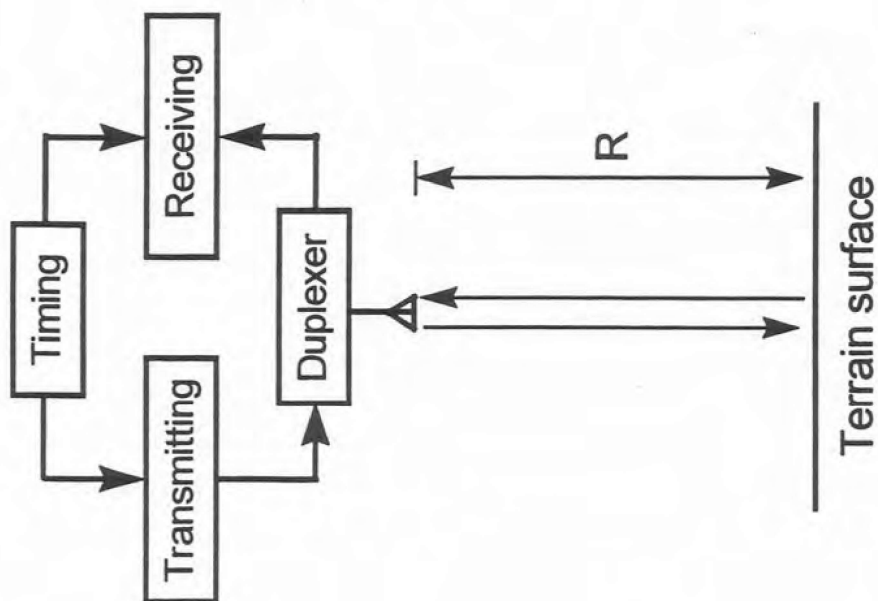
# PEAK OVERPRESSURES ON THE GROUND FOR A 1-KILOTON BURST



REFERENCE: GLASSSTONE AND DOLAN, THE EFFECTS  
OF NUCLEAR WEAPONS, 3RD EDITION US DOD AND DOE, 1977

~~SECRET~~ UNCLASSIFIED

## Basic Radar Operation



~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

## Radar design considerations

---

- Immunity to electronic countermeasures
  - prevent premature detection of "radar-like" signals ("spoofing")
  - ensure detection of radar return in presence of RF energy saturation ("dudding")
- Plasma loss (space shuttle "black-out")
  - affects both transmit *and* receive
  - varies with: velocity  
altitude  
nosedip and heat shield materials

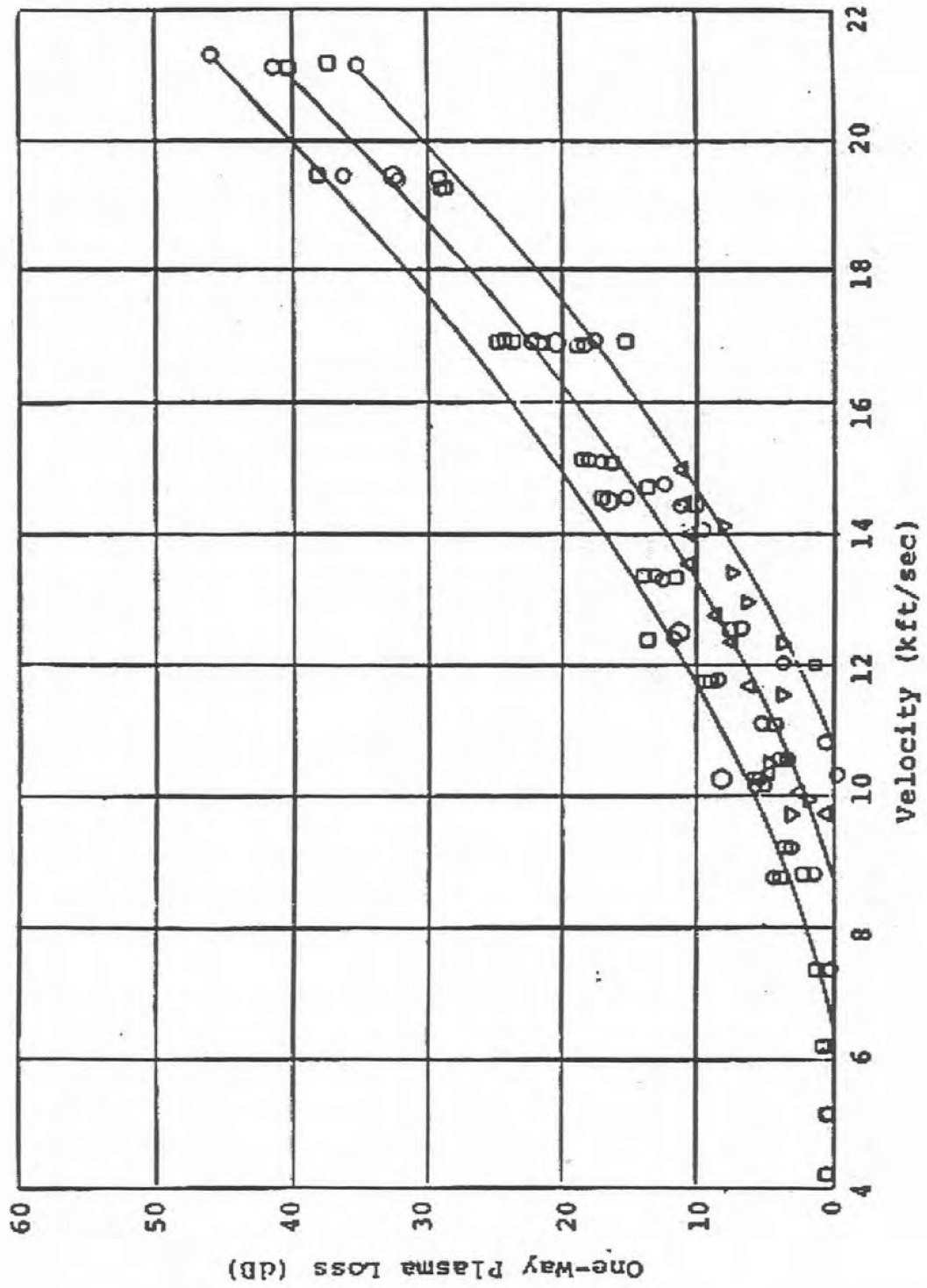
~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

~~SECRET~~ UNCLASSIFIED



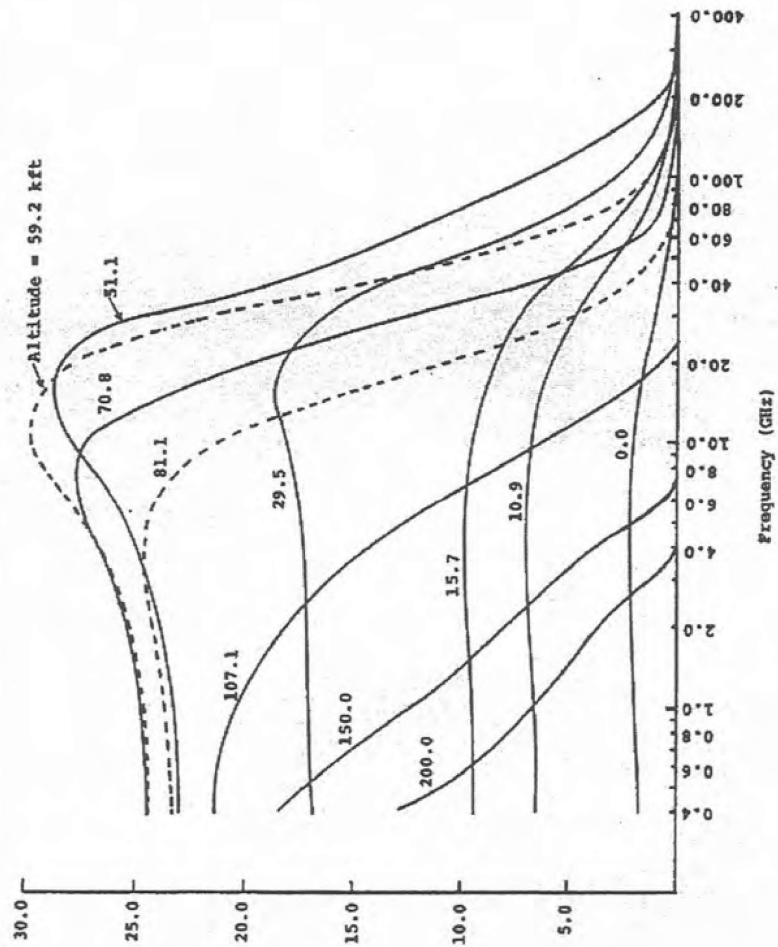
UNCLASSIFIED

~~SECRET~~

~~SECRET~~

UNCLASSIFIED

One-way plasma loss vs. frequency for ABRV-3 trajectory



~~SECRET~~

UNCLASSIFIED

## Radar design considerations, cont'd

---

- Antenna gain patterns
  - affects both transmit *and* receive
  - must accommodate all flight path angles and roll orientations
- Target reflectivities
  - peak reflectivity & angular attenuation
- Frequency
  - Higher frequencies required for proximity fuze narrow pulse width
  - Higher frequencies require less "real estate" for antenna windows
    - Smaller antennas thought to have less impact on reentry body flight
  - Lower frequencies have lower "path loss" requiring less receiver loop sensitivity

~~SECRET~~

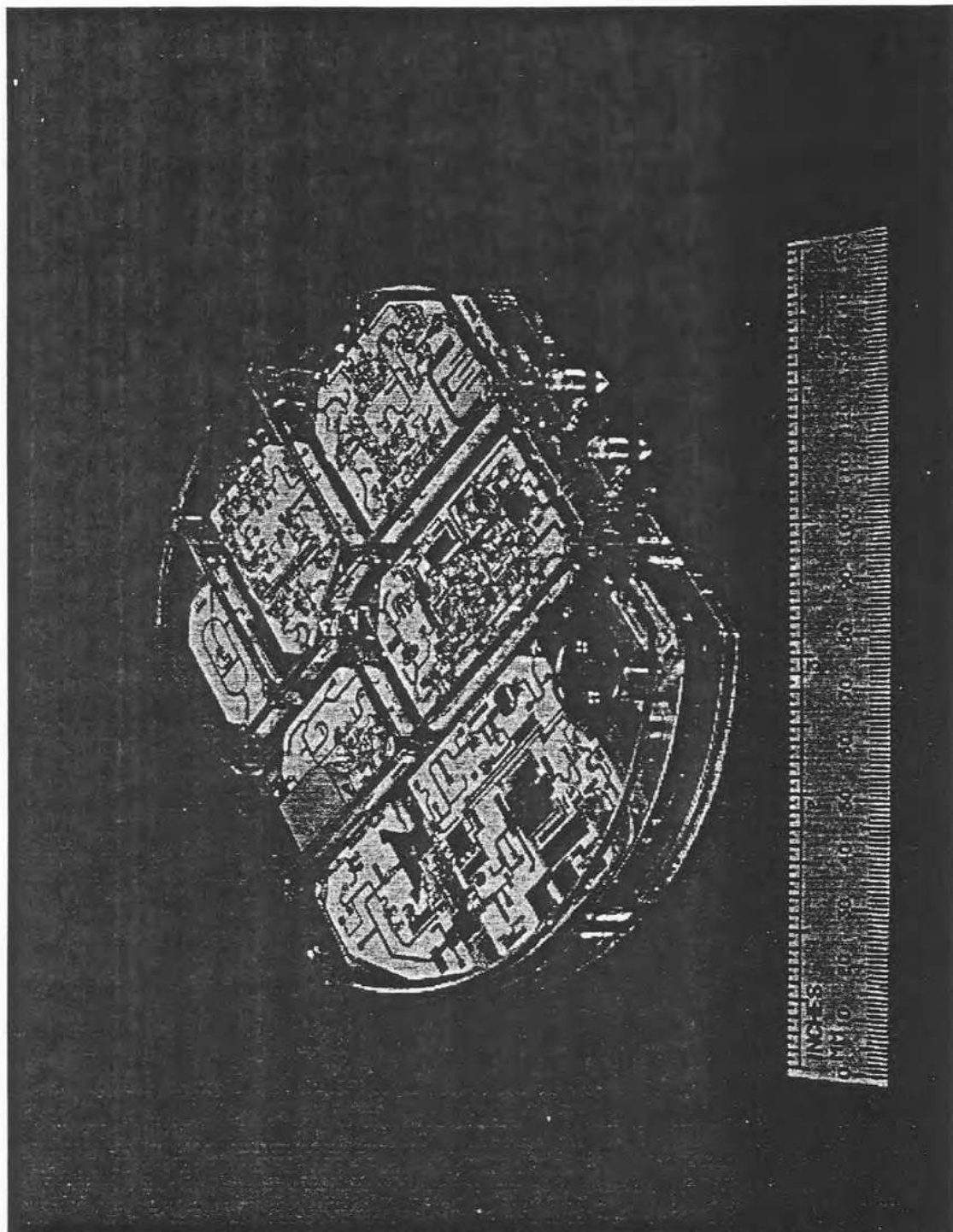
UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED



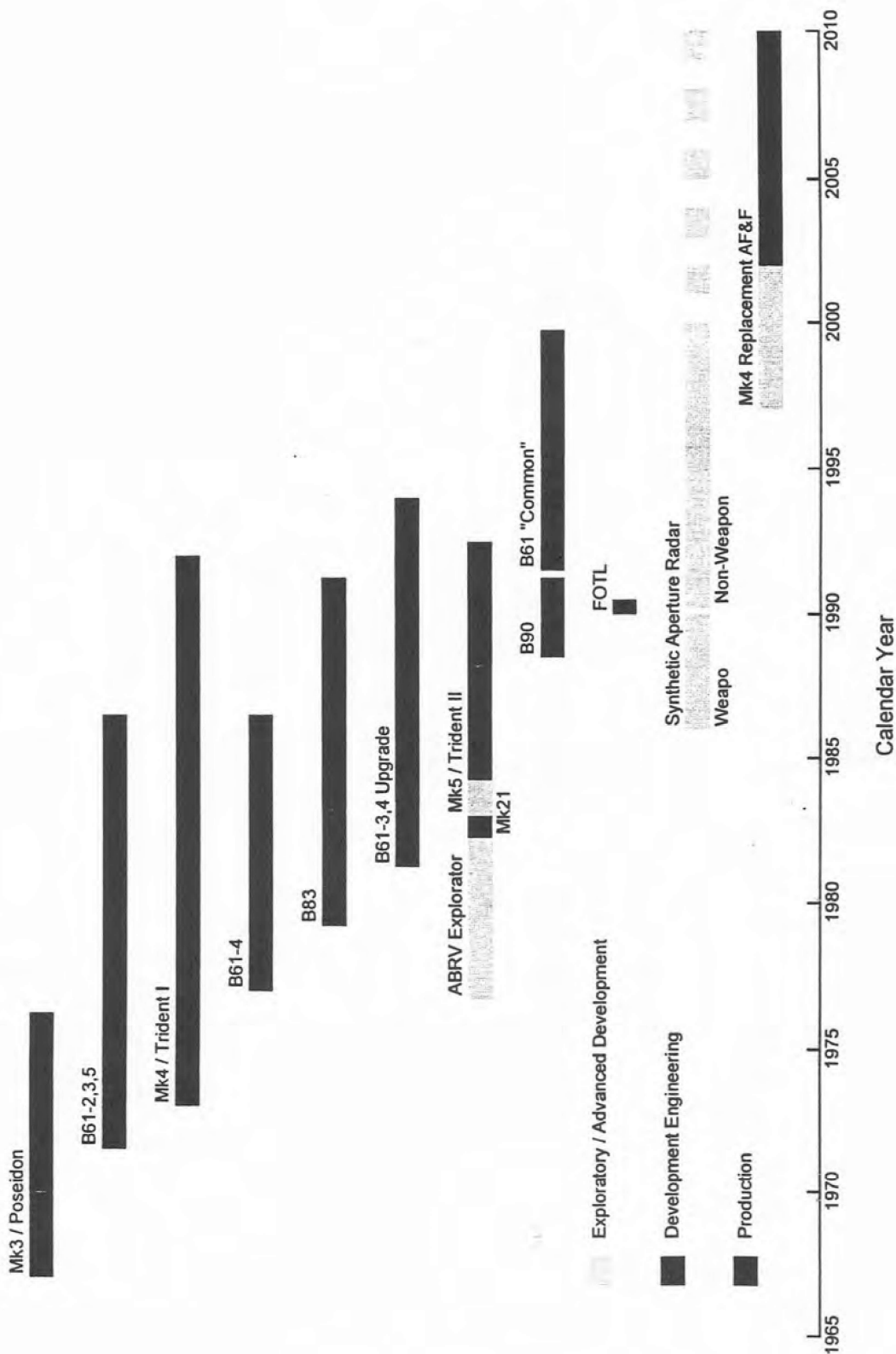
UNCLASSIFIED

~~SECRET~~

~~SECRET~~

UNCLASSIFIED

# Sandia Fuze Development & Production (1965 - 2010)



~~SECRET~~

UNCLASSIFIED



~~SECRET~~

UNCLASSIFIED

## Contact fuze characteristics

---

- Output directly triggers firing set for fast operation

OR

initiates delay mechanism for weapon designed for impact survivability

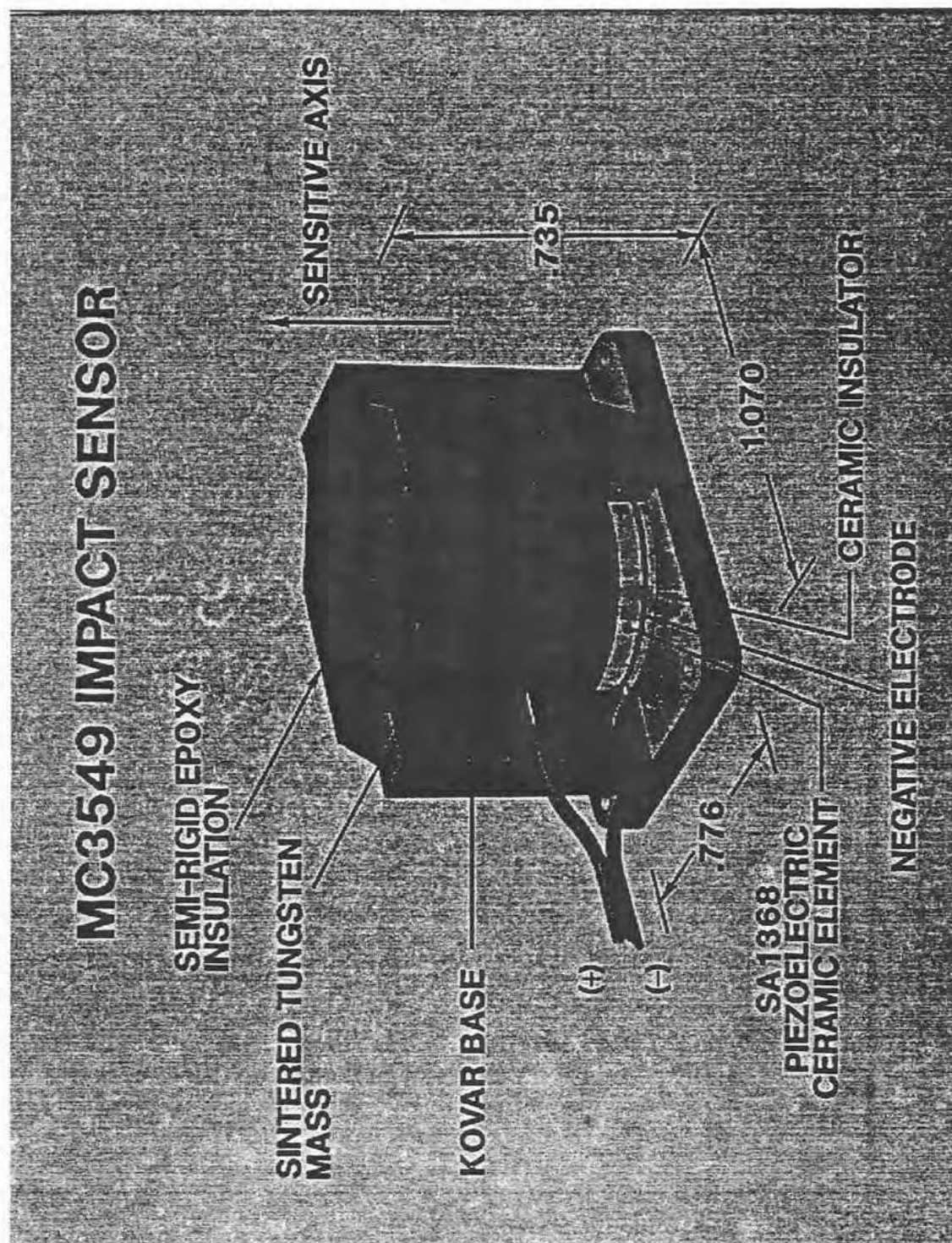
- Piezoelectric materials release charge (voltage) when shocked
  - generally not requiring external "poling" or charging
- Use pervasively throughout the stockpile for both selectable and backup fuzing

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

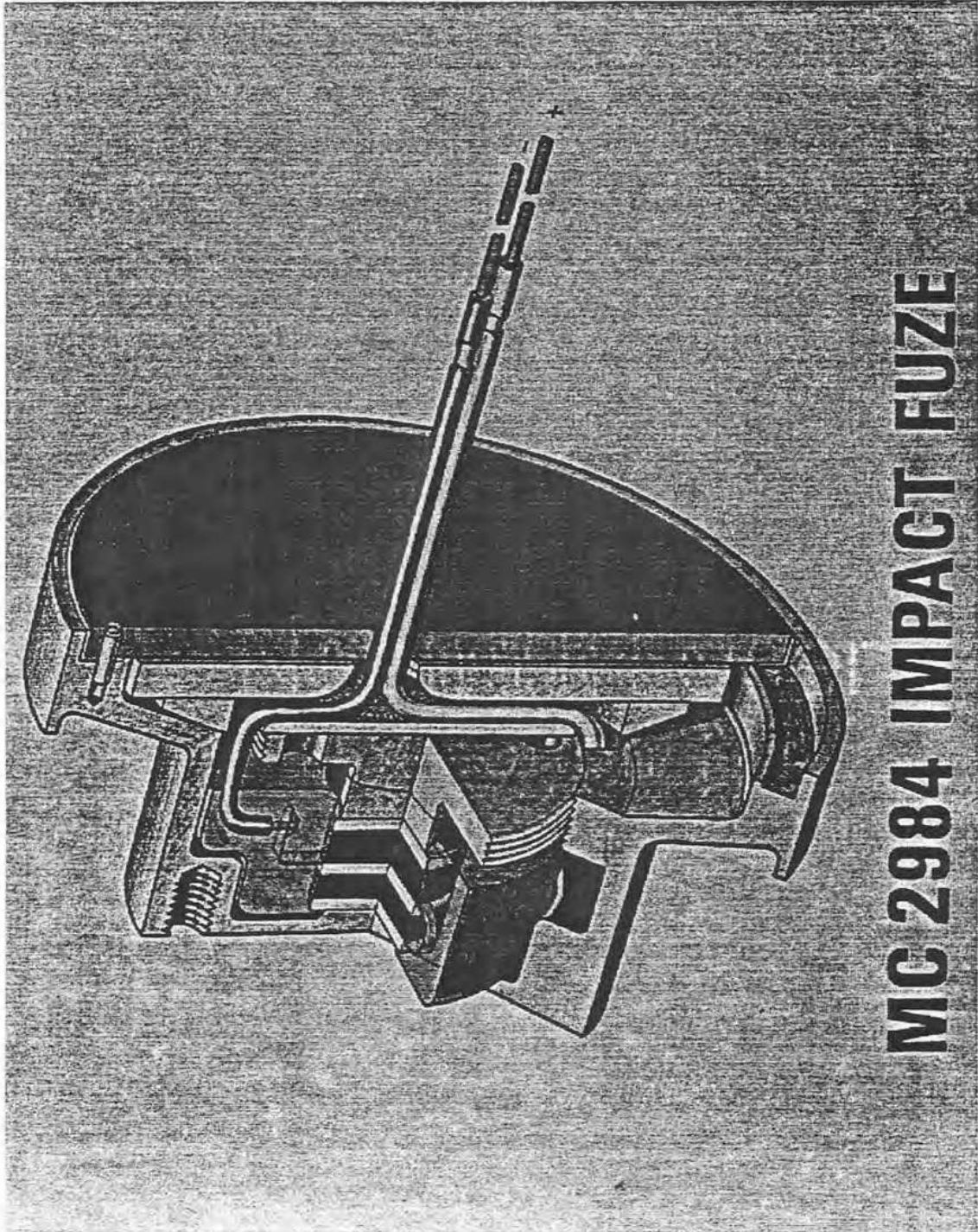
UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED



~~SECRET~~

UNCLASSIFIED

## Contact Fuze Characteristics

---

- Advantages
  - Very little penalty in weight, cost or volume
  - Desirable as backup to air burst fuzing
  - Radiation hardened and immune to jamming
  - Very reliable as a component
  - Maximizes crater volume and ground motion in comparison to other air burst options
- Disadvantages
  - Reduced "effects radius" for air burst targets
  - Range offset associated with backup role
  - Qualification / testing has been costly
  - Dependability concerns (system reliability)

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

## Contact fuzing degree of difficulty

---

	Component	System
Design	Easy	Easy
Validate	Fairly easy	Very difficult

~~SECRET~~

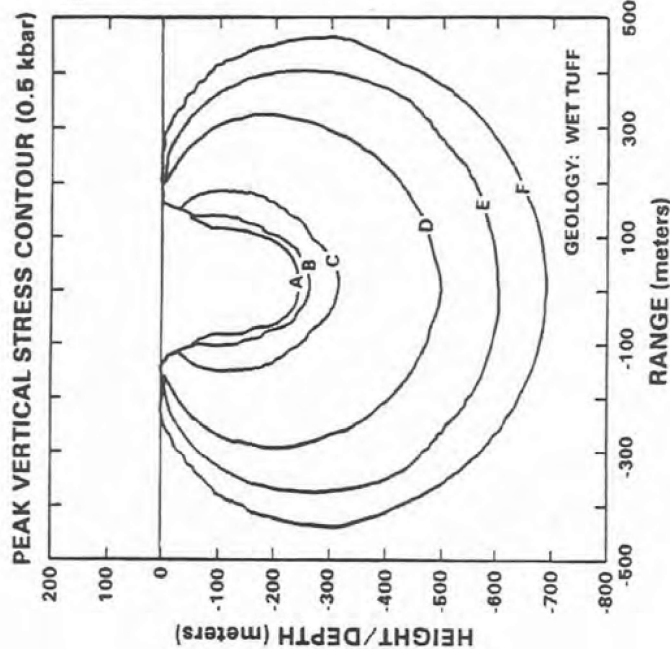
UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

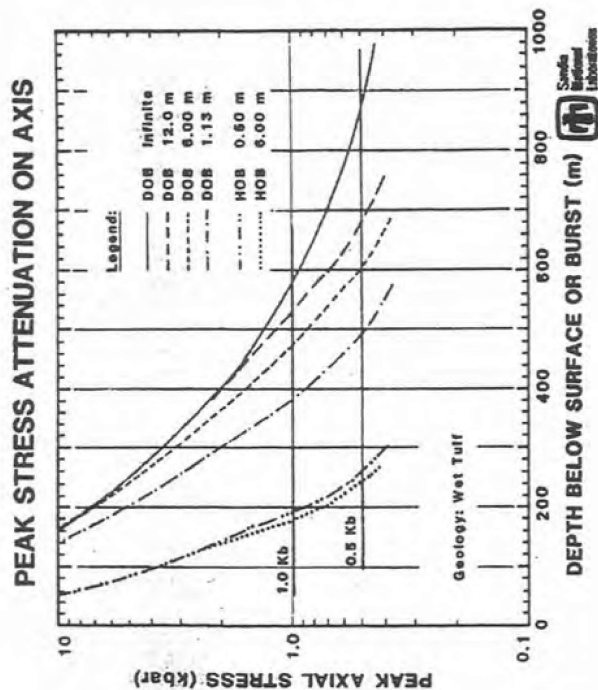


## Contact vs. Proximity - Ground shock environments



Proximity fuzing consistently results in minimal degradation in ground shock environments when compared to contact

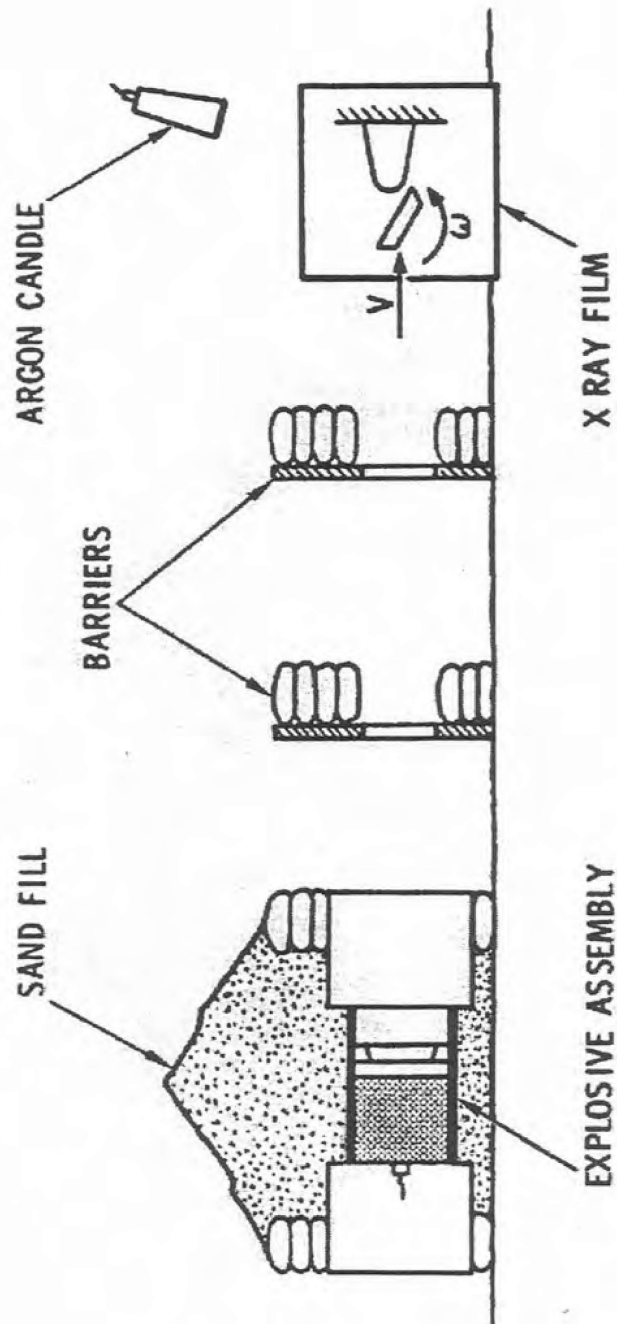
~~SECRET~~ UNCLASSIFIED



~~SECRET~~

UNCLASSIFIED

~~SECRET~~ UNCLASSIFIED

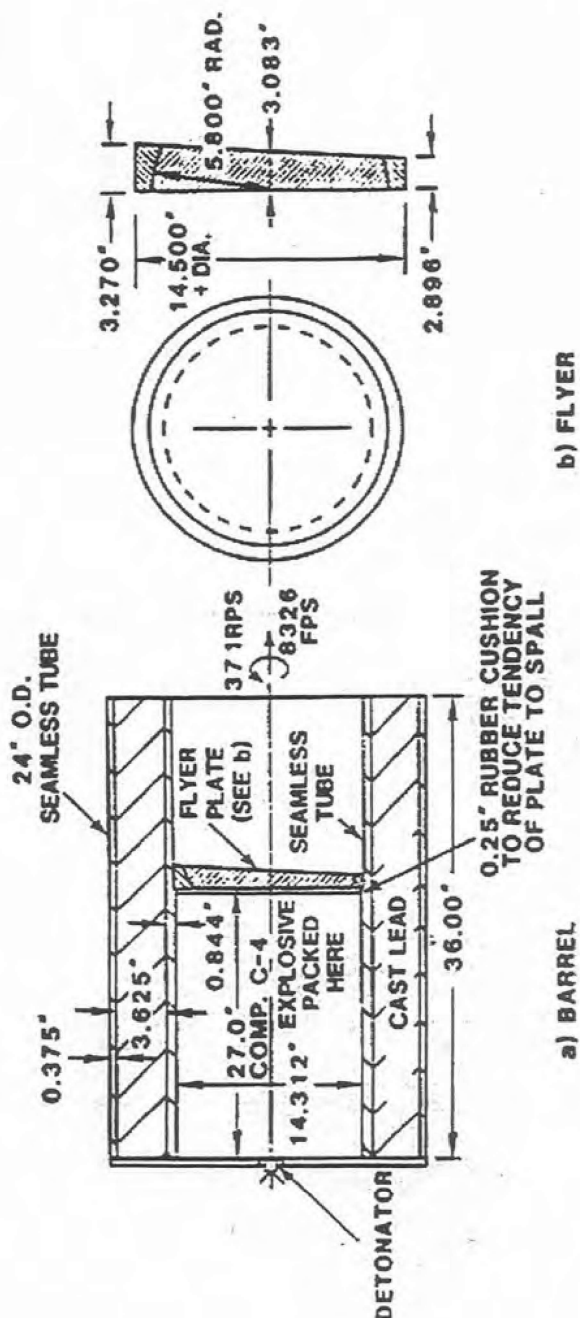


~~SECRET~~

UNCLASSIFIED

SECRET

UNCLASSIFIED



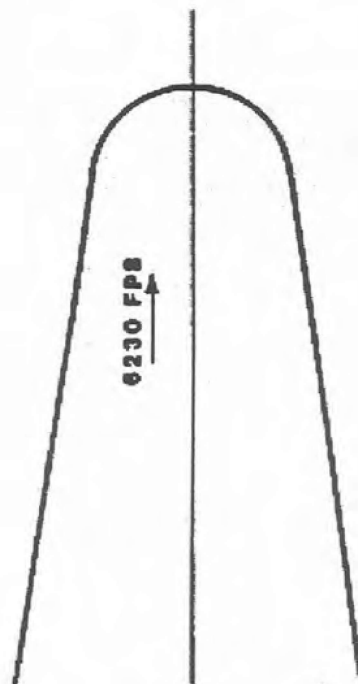
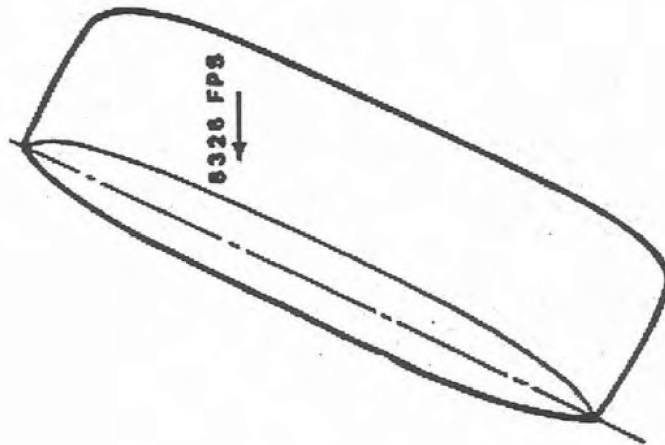
UNCLASSIFIED

SECRET



~~SECRET~~

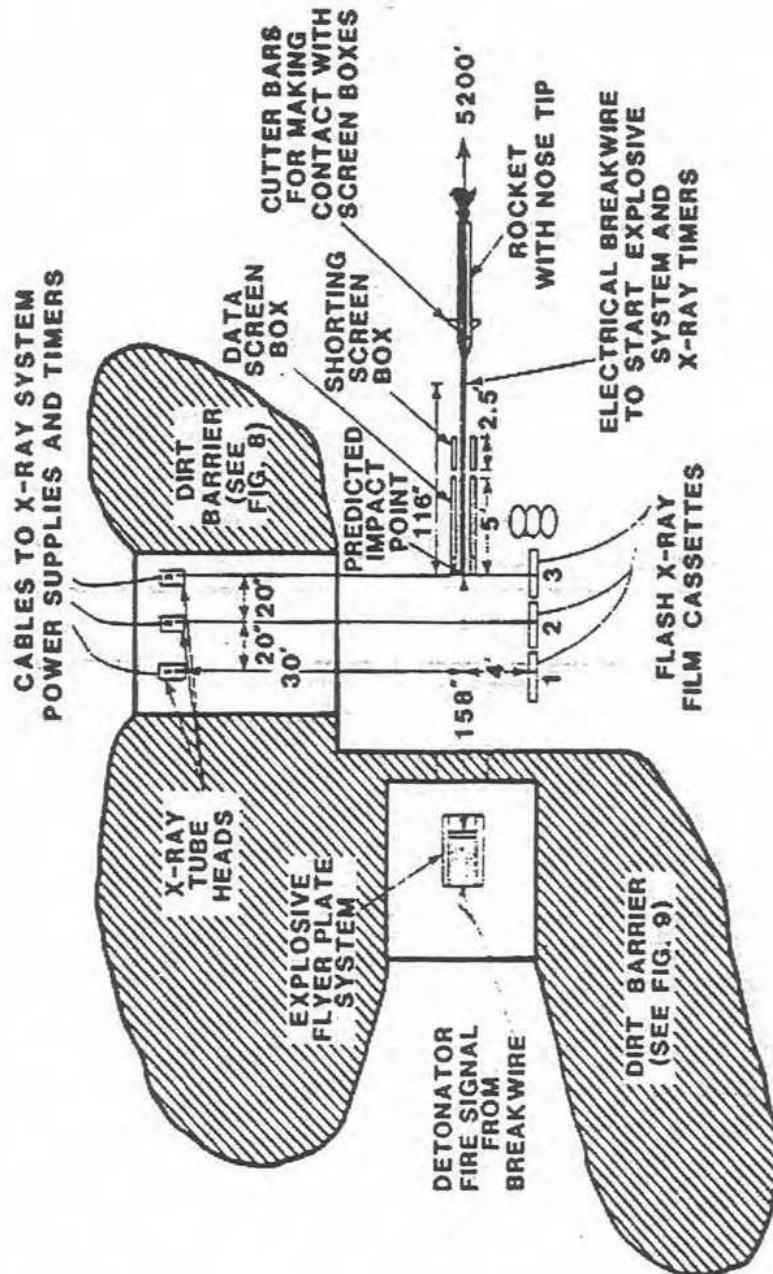
UNCLASSIFIED



UNCLASSIFIED

~~SECRET~~

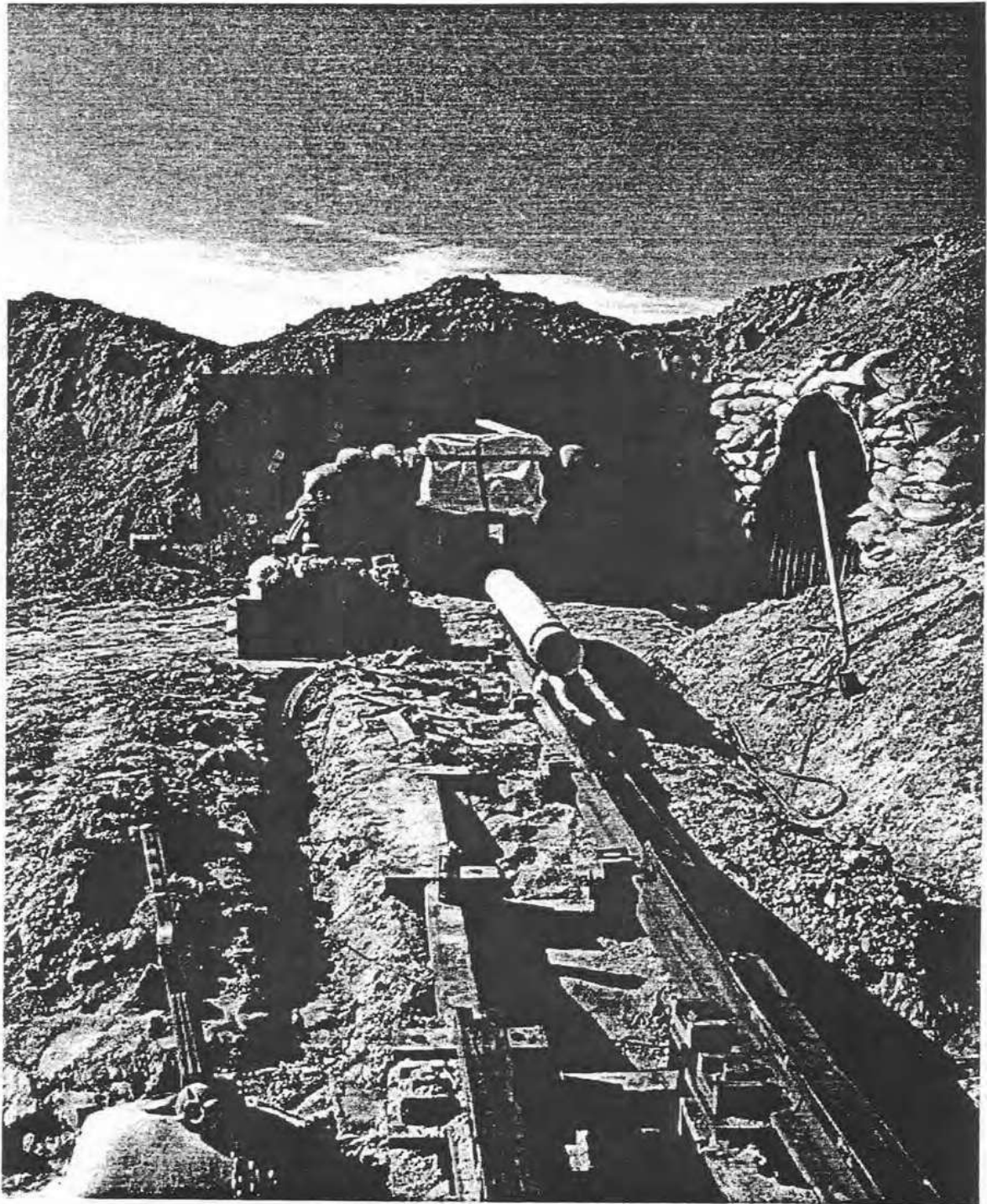
~~SECRET~~ UNCLASSIFIED



~~SECRET~~

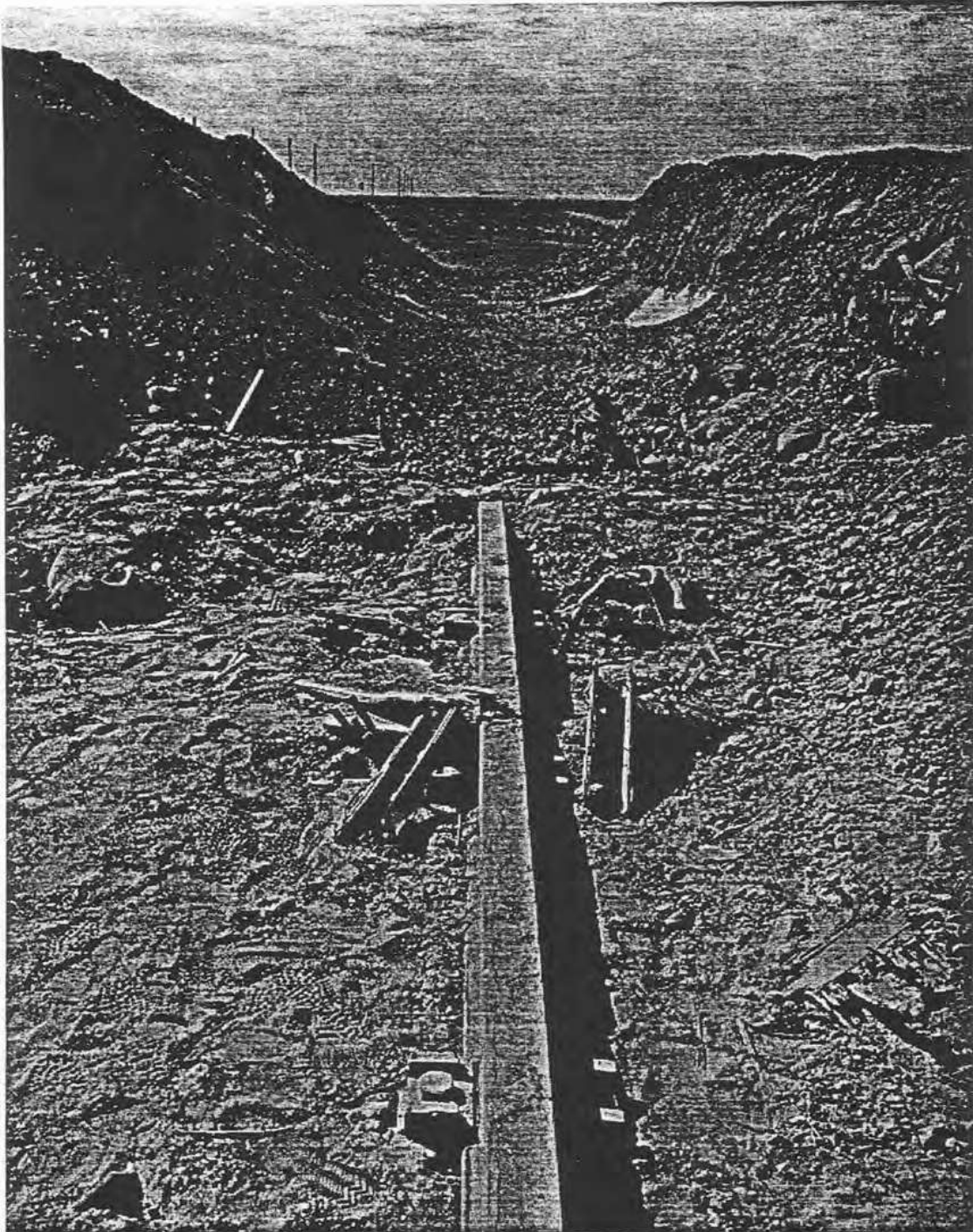
UNCLASSIFIED

~~SECRET~~ UNCLASSIFIED



UNCLASSIFIED  
~~SECRET~~

~~SECRET~~ UNCLASSIFIED



UNCLASSIFIED

~~SECRET~~

## Inertial Devices

---

- **Mechanical** g-switches & integrating accelerometers
  - Stand-alone inertial fuze or initiation of reentry timer fuze
  - Closure of electrical contacts cause by completion of sensing mass travel
  - Features to attain minimum g's and g-seconds
    - Fluid-metering
    - Escapement mechanism
  - Mechanical feature variations limit accuracy to 1%
  - Extensive use as nuclear safety switches
- **Electronic** integrating accelerometers
  - Stand-alone inertial fuze or part of "path length" mechanization
  - Control circuitry generates "restoring current" proportional to acceleration
  - Provides continuous measurement of integrated deceleration
  - Electrical circuit tolerancing controls accuracy to 0.1%

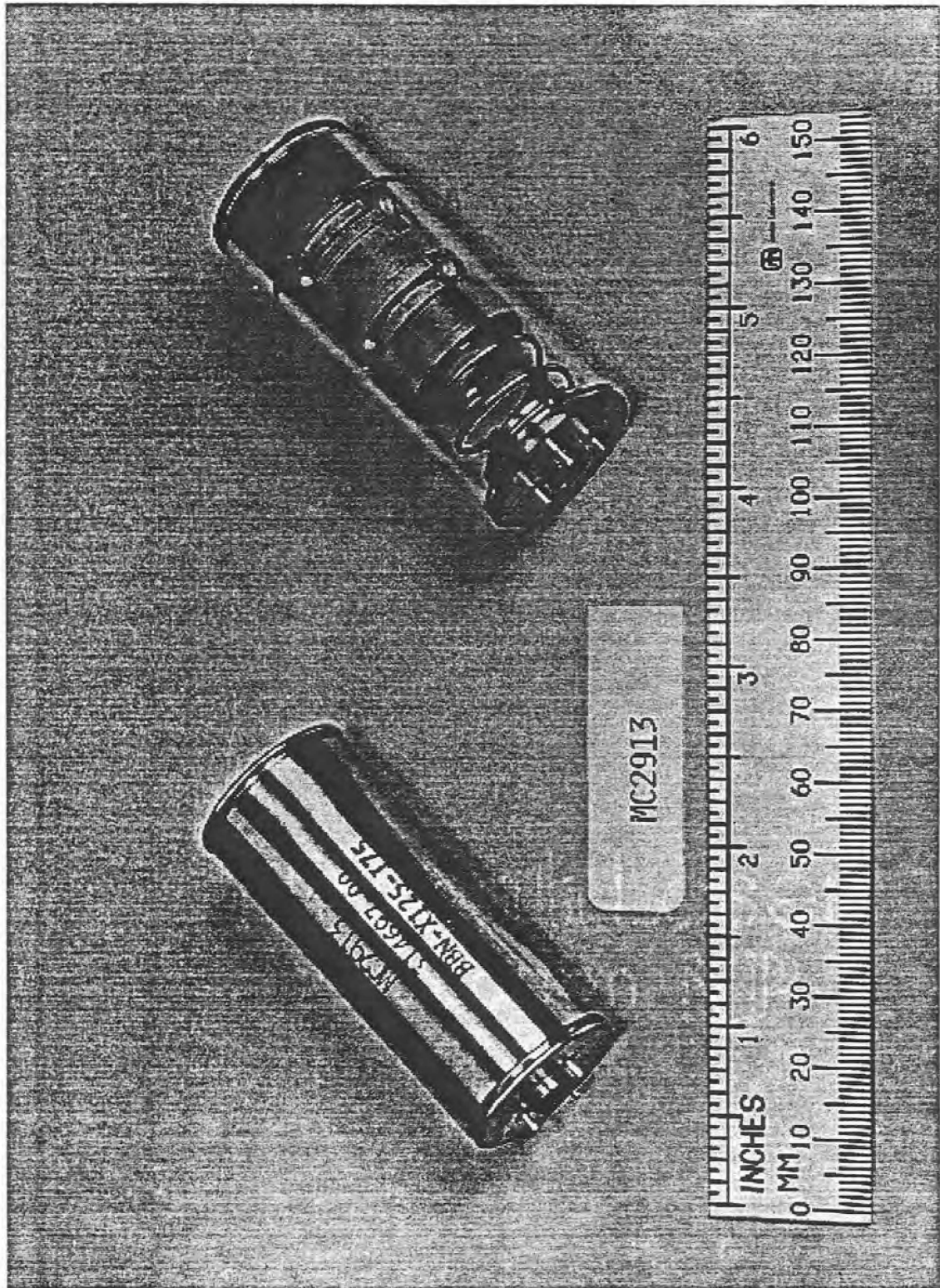
~~SECRET~~ UNCLASSIFIED

~~SECRET~~ UNCLASSIFIED



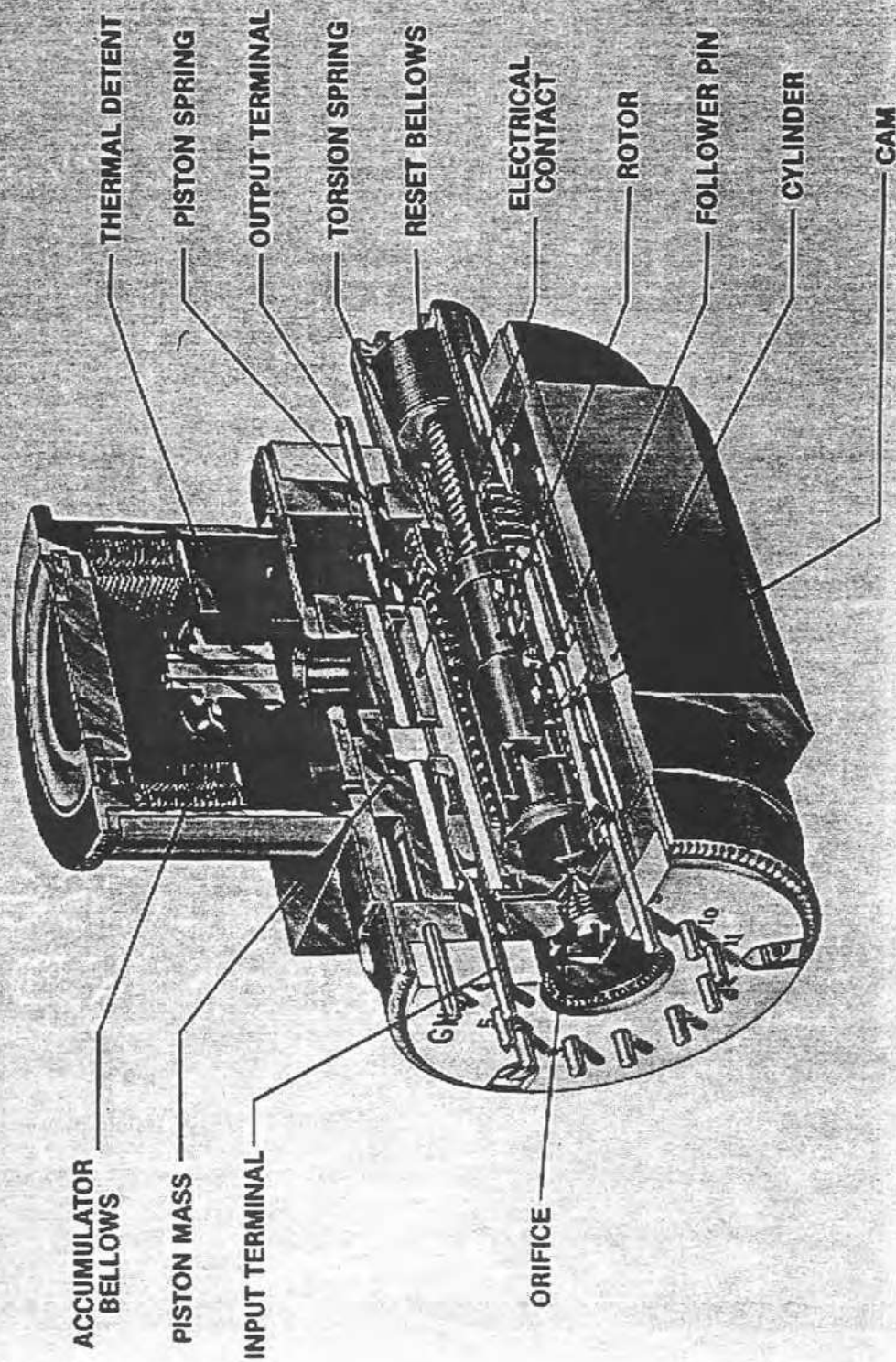
~~SECRET~~

UNCLASSIFIED



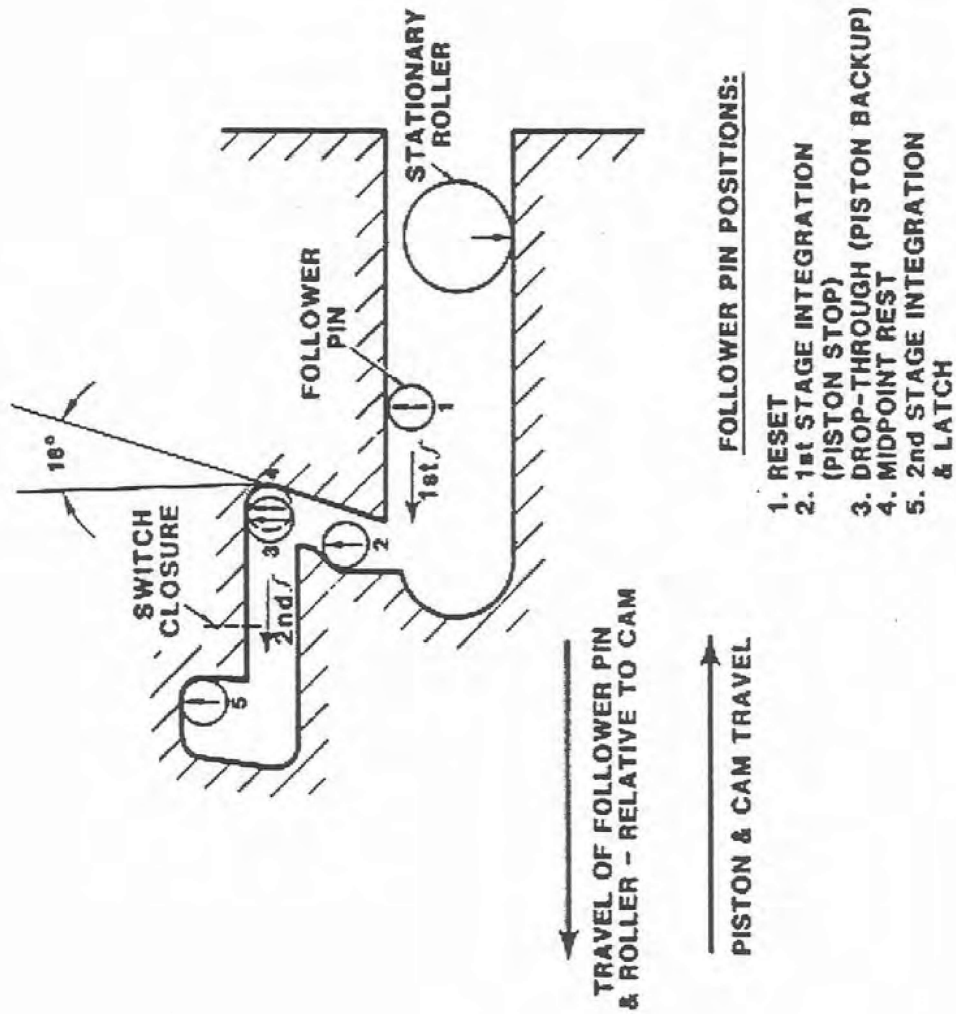
UNCLASSIFIED  
~~SECRET~~

# MC3600 INERTIAL SWITCH



~~SECRET~~ UNCLASSIFIED

~~SECRET~~ UNCLASSIFIED




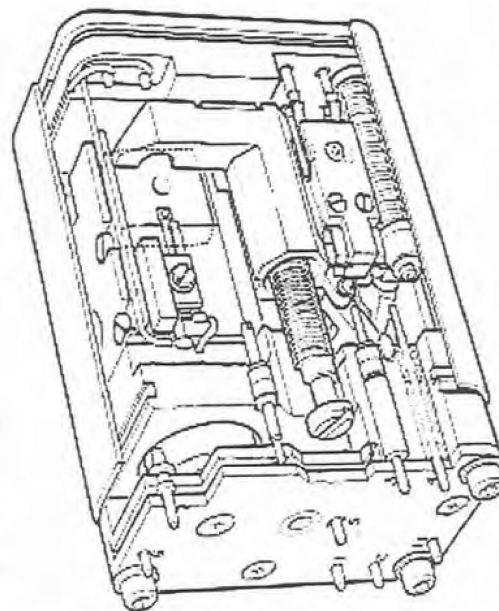
TWO-STAGE CAM SCHEMATIC

~~SECRET~~ UNCLASSIFIED

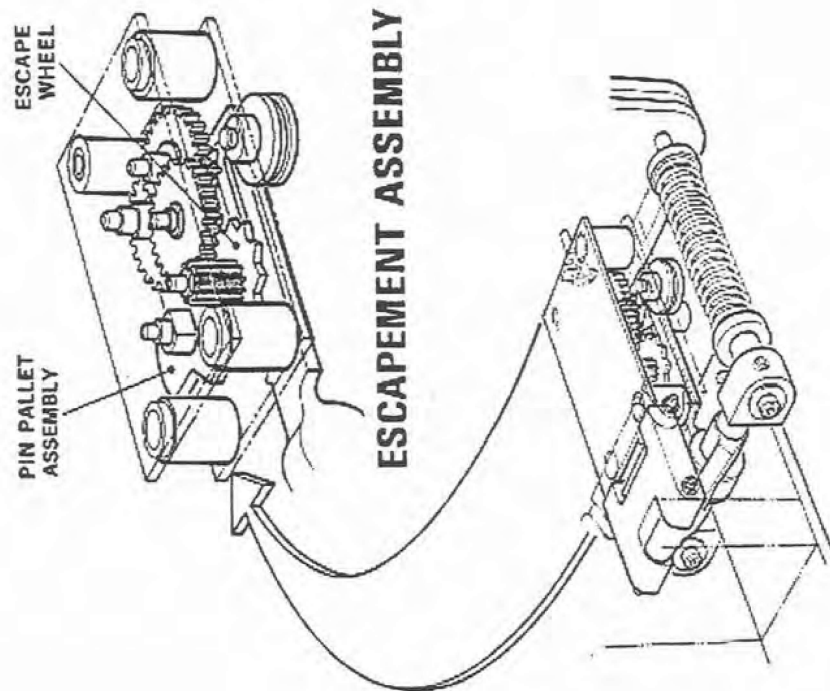


~~SECRET~~ UNCLASSIFIED

 Sandia Laboratories



MC 2897 INERTIAL SWITCH

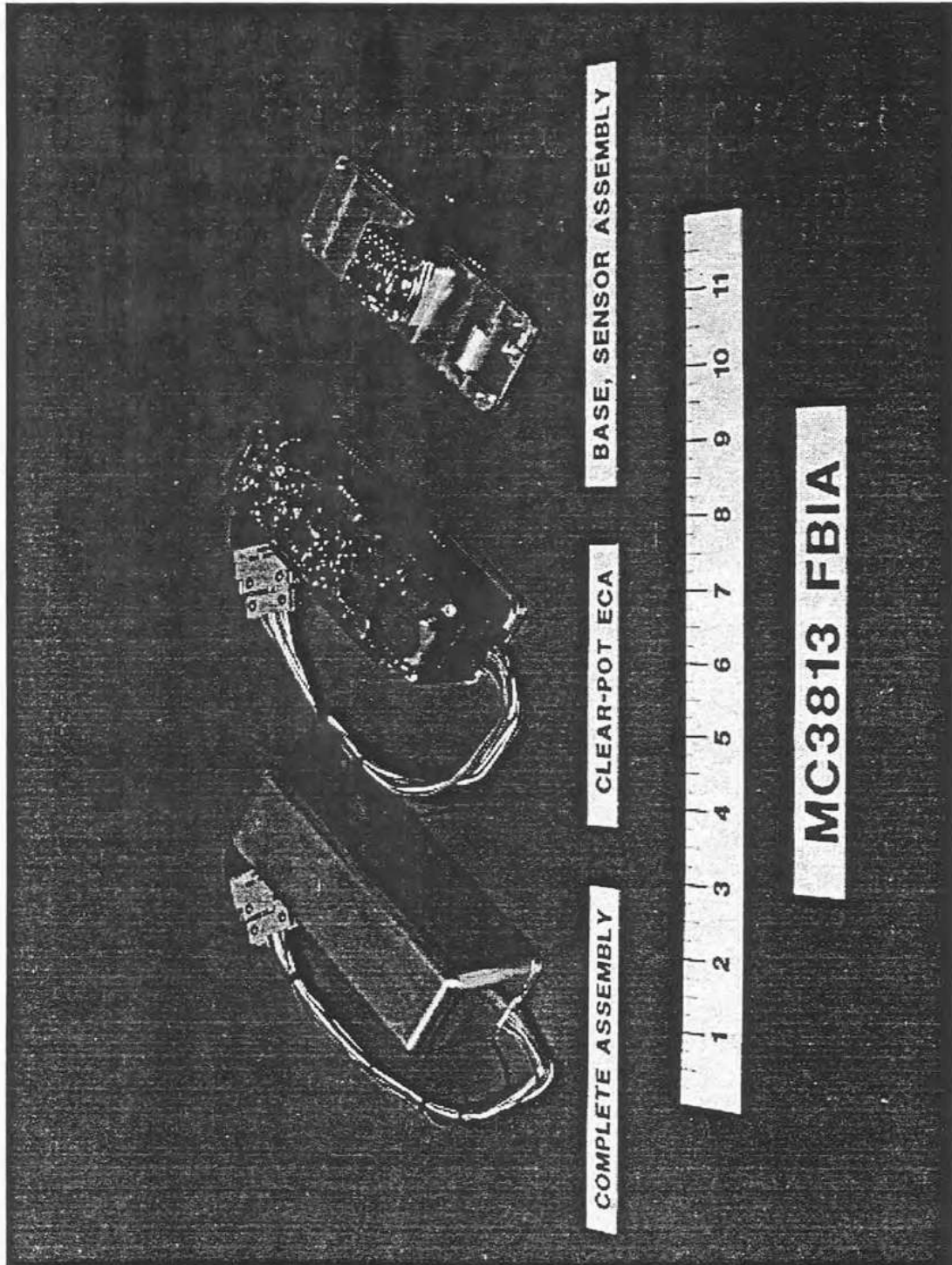


ESCAPEMENT ASSEMBLY

UNCLASSIFIED

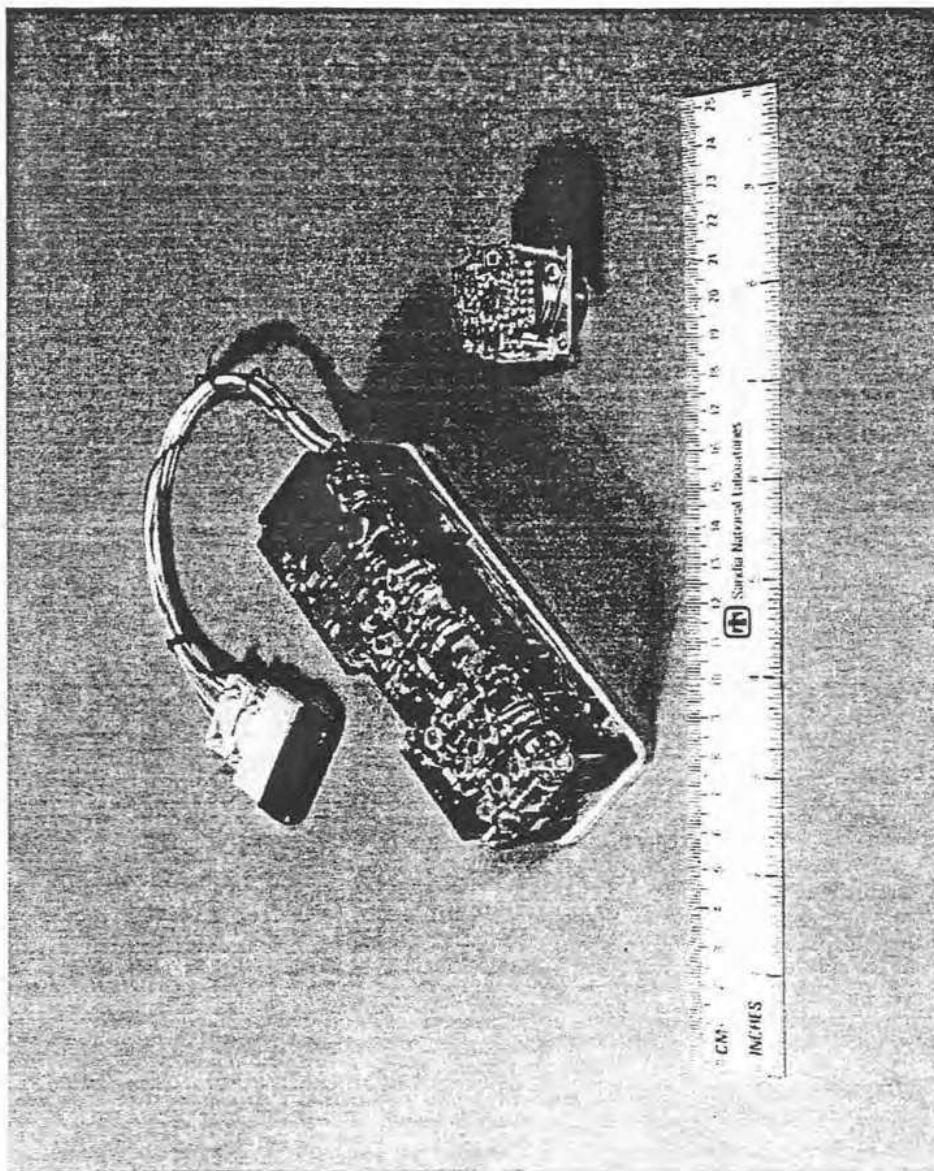
~~SECRET~~

~~SECRET~~ UNCLASSIFIED



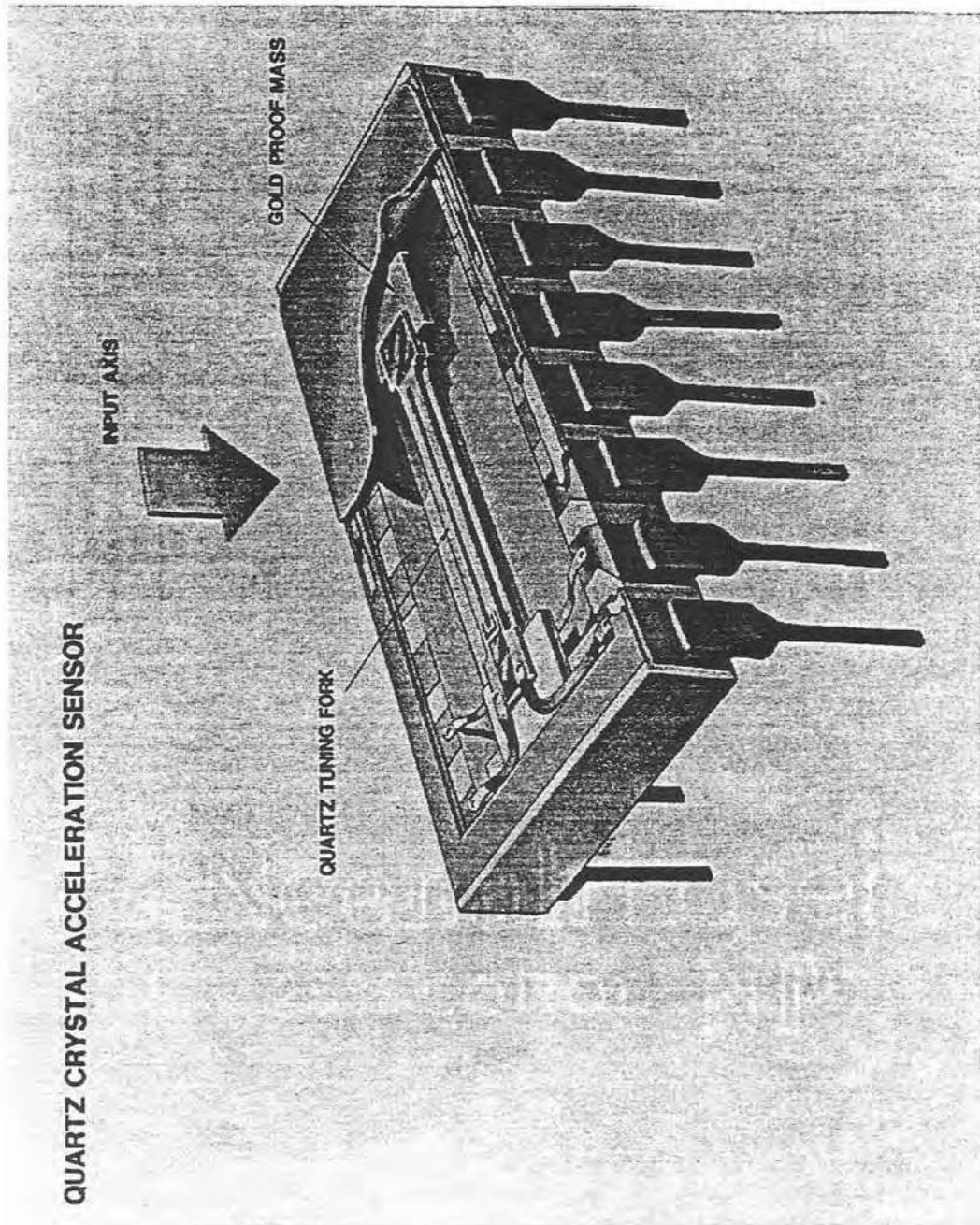
UNCLASSIFIED  
~~SECRET~~

~~SECRET~~ UNCLASSIFIED



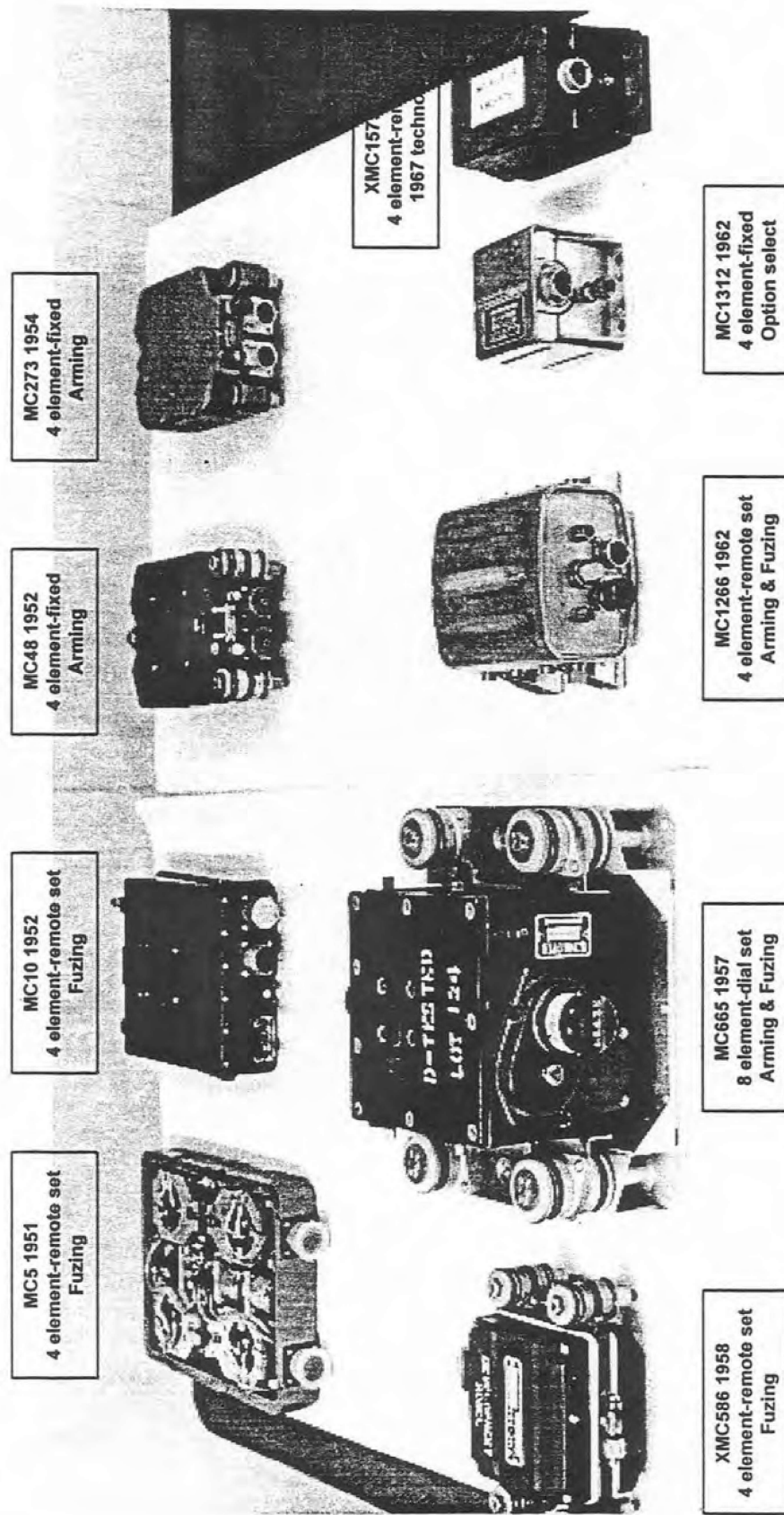
UNCLASSIFIED  
~~SECRET~~

~~SECRET~~ UNCLASSIFIED



UNCLASSIFIED  
~~SECRET~~

## Barometric Switches



~~SECRET~~ UNCLASSIFIED

~~SECRET~~ UNCLASSIFIED

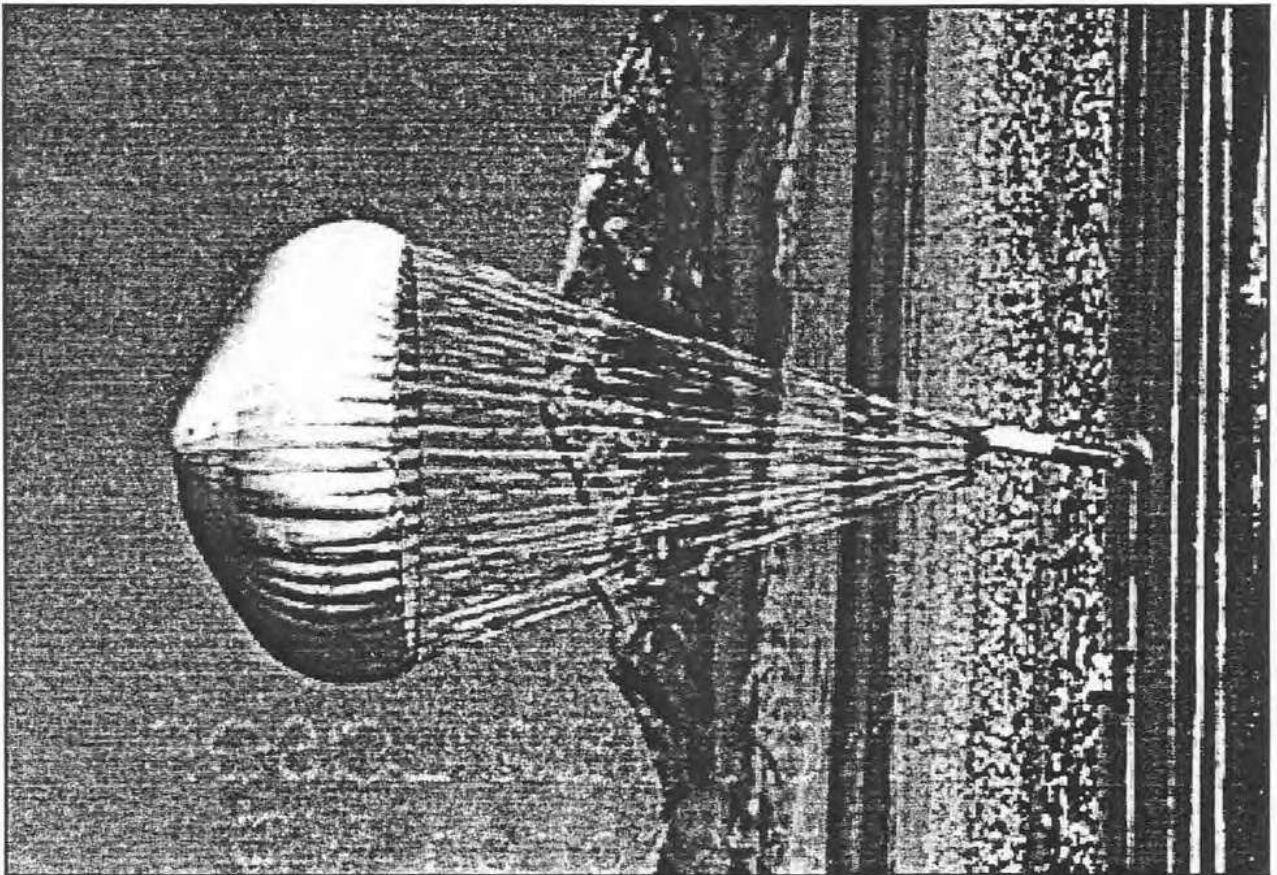


## Timers

---

- Reentry body fuzing
  - Primary fuze on older systems
  - High altitude fuze and/or backup to radar on recent systems
  - Candidate fuze for earth penetrating weapons
- Bomb fuzing
  - Also uses timer for safe escape in laydown mode
- Artillery projectiles and special munitions
- Depth bombs
  - Timer initiated by water impact or hydrostatic pressure

~~SECRET~~ UNCLASSIFIED



UNCLASSIFIED  
~~SECRET~~

~~SECRET~~

UNCLASSIFIED

## Timers (cont'd)

---

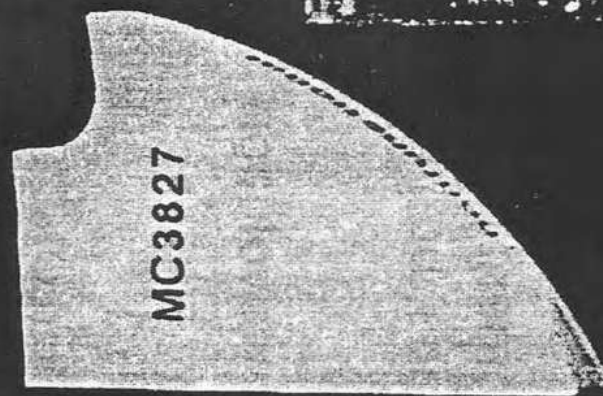
- Mechanism for initiating arming functions, i.e., batteries
- Critical element of any programmer and/or computer for warheads, bombs, guidance platforms, etc.
- Technology evolution
  - Mechanical      Approximately 5% accuracy
  - Electronic (LC)      Smaller with approximately 2% accuracy
  - Crystal      Smallest with accuracy measured in parts million

~~SECRET~~

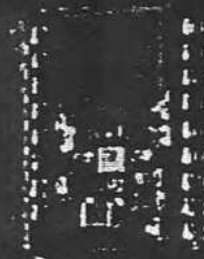
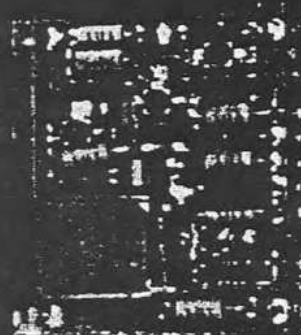
UNCLASSIFIED



# Some Clocks In Stockpile



MC3827

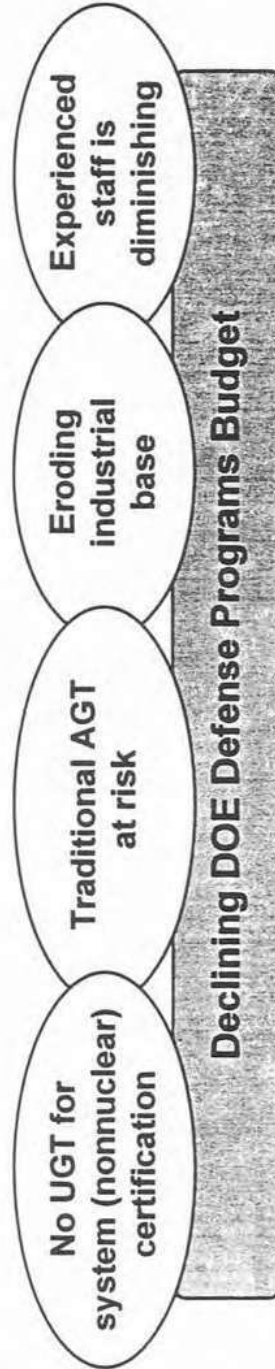
MC3648  
B61-7MC3827  
Trident IIMC4178  
B61JTAMC4081  
B61-3,4,10MC3852  
Code  
Activated  
Processor

## Stockpile Stewardship will require Maintenance, Refurbishment & Repair

### Future:

- Performance certification (both current & new)
- Design & manufacturing (when required)

### Environment:



### Current need:

- Stockpile design options
- Capability sustainment

~~SECRET~~  
UNCLASSIFIED

~~SECRET~~  
UNCLASSIFIED

# SWPP DoD/DOE MOU (draft)

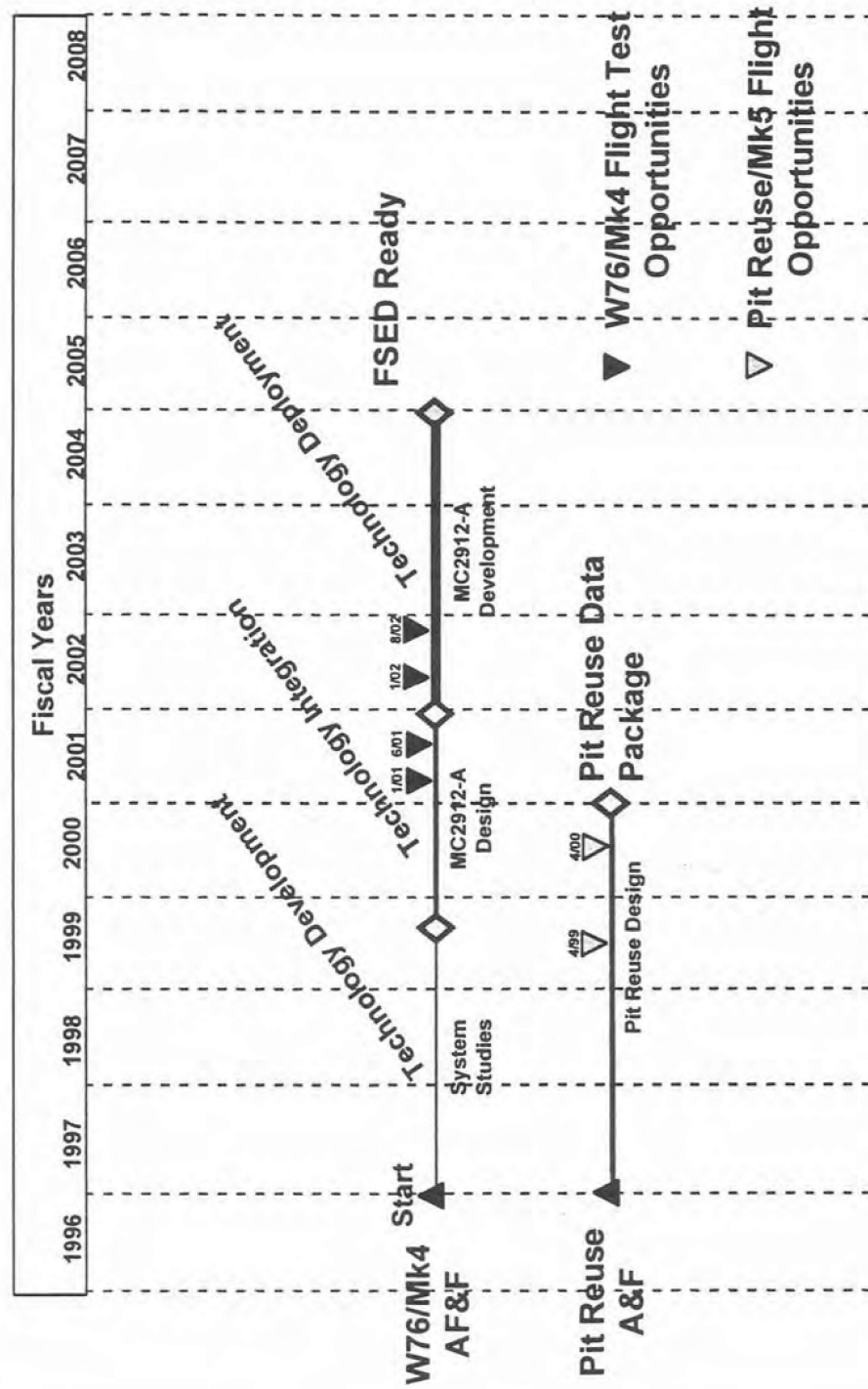
---

- Purpose for MOU
  - Program authorization
  - Roles & responsibilities
- Program Objectives
  - Exercise DOE capabilities relevant to SLBM
  - Demonstrate viability of system & component replacement options for W76 & W88
  - Emphasis on non-producible hardware and development of certification methods
  - Does not include fabrication of stockpile hardware
- Deliverable
  - Design Data Package for each option -- design definition, manufacturing & certification feasibility, identification of subsequent activities

~~SECRET~~ UNCLASSIFIED

UNCLASSIFIED  
~~SECRET~~

# Reentry systems advanced AF&F project



~~SECRET~~ UNCLASSIFIED

UNCLASSIFIED  
~~SECRET~~

## Fuzing options for replacement Mk4 AF&F

---

### Mk4

---

- airburst radar, 3 ranges
- inertial airburst, g-started timer
- contact backup

### Mk5

---

- radar-update path length (RUPL)
- airburst radar, 5 ranges
- inertial airburst, path length
- high airburst, timer
- proximity radar
- contact backup

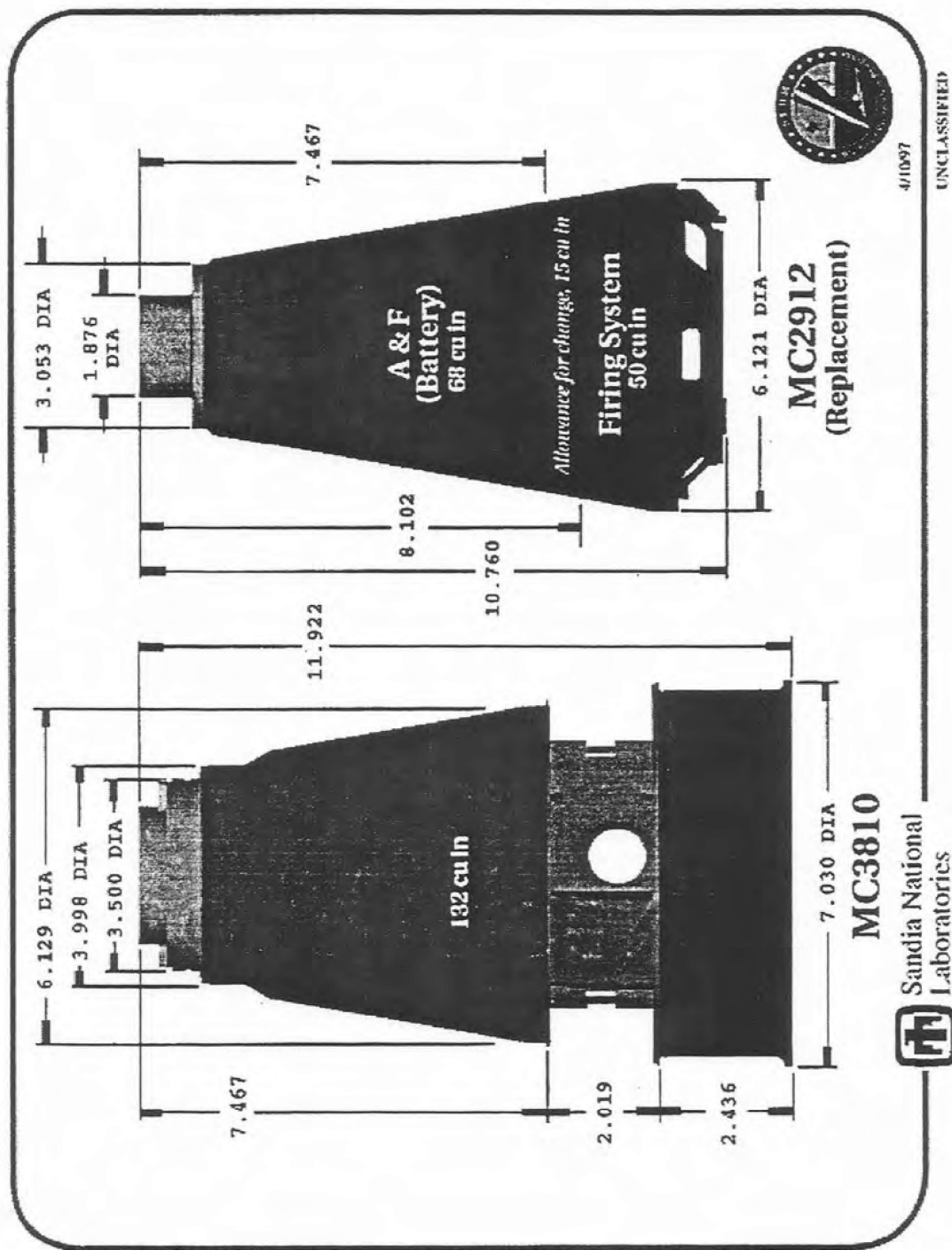
~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

~~SECRET~~ UNCLASSIFIED



~~SECRET~~ UNCLASSIFIED

# Fuzing options for replacement Mk4 AF&F

---



Mk4

Mk5

~~SECRET~~

UNCLASSIFIED

~~SECRET~~ UNCLASSIFIED



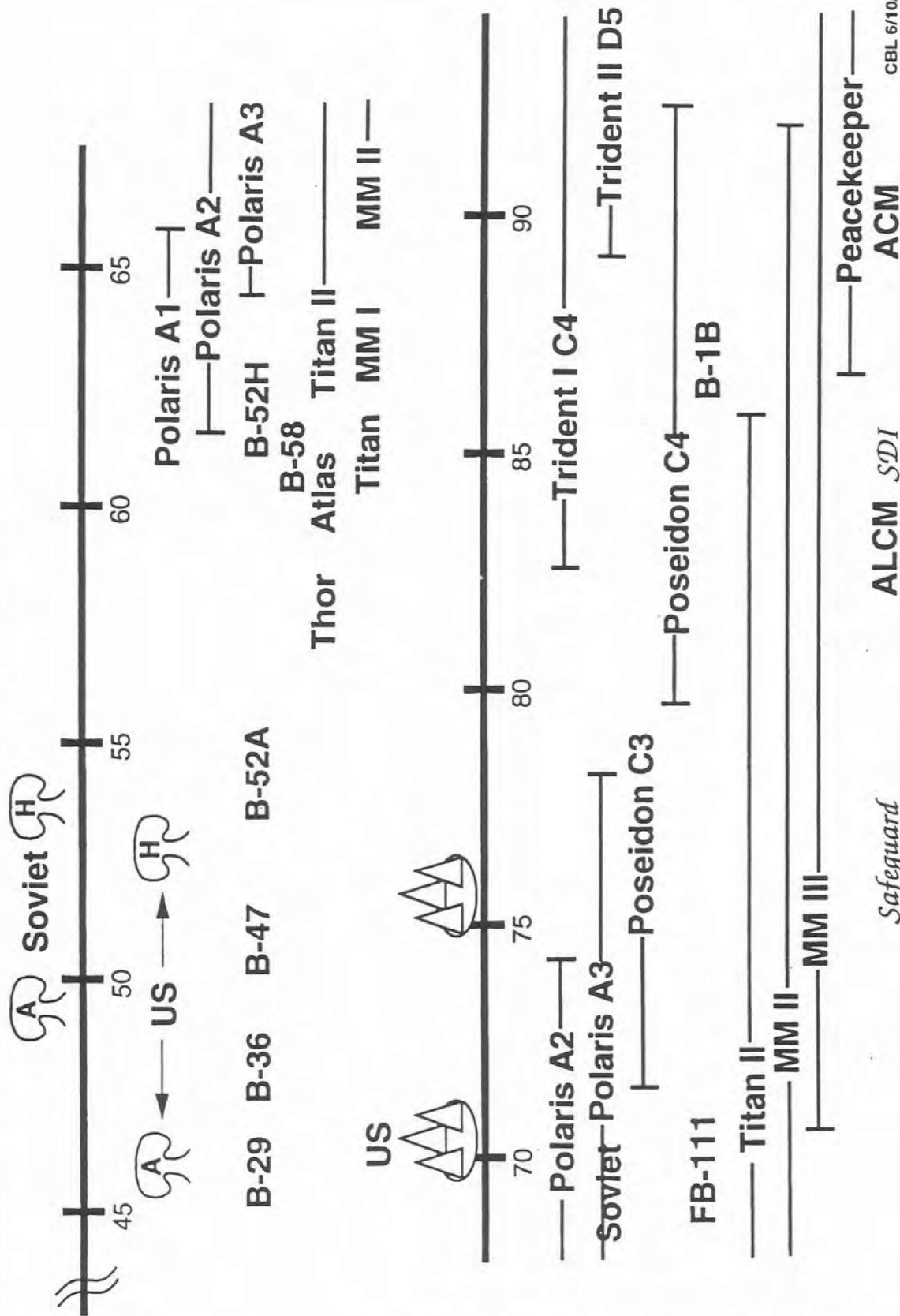
**SECRET**



**Sandia National Laboratories**



# Strategic Delivery Systems



CBL 6/10/94

UNCLASSIFIED

UNCLASSIFIED

# The Evolution of Response Time

---

1948	Berlin blockade	2 days to assemble
1957	Suez	few hours to launch
1959	DEFCON established	
1960	JSTPS & SIOP	1/3 of bombers ready for immediate take-off
1962	Cuban missile crisis	1/8 on airborne alert

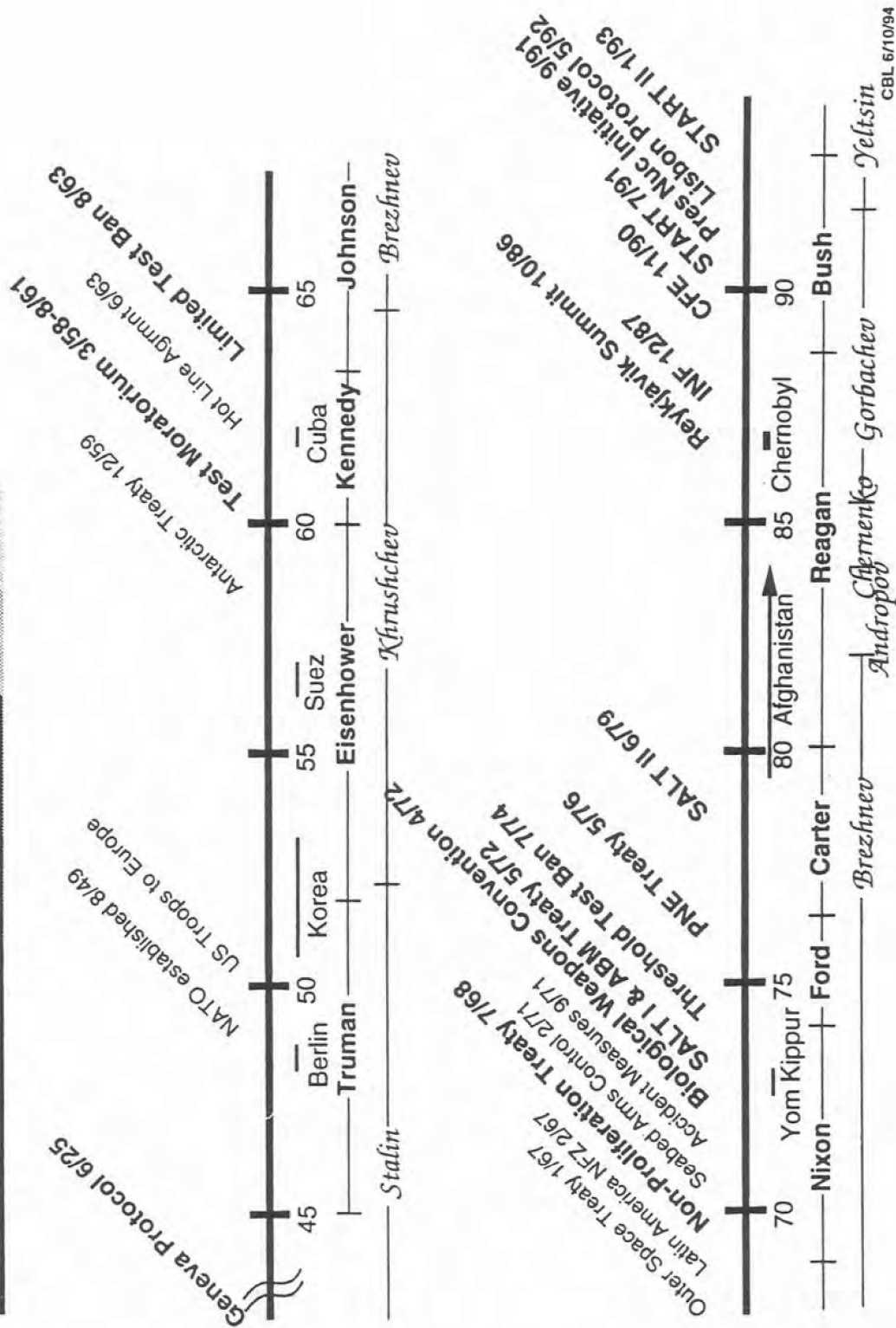
~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

# Arms Control Treaties



CBL 6/10/94

SECRET

UNCLASSIFIED

SECRET

UNCLASSIFIED

# **The Geneva Protocol - 1925**

---

**Banned the use in war of asphyxiating, poisonous, or other gases and of bacteriological methods of warfare**

**US ratified in 1975**

**All major states now parties**

**UN Conference on Disarmament is working toward a ban on production and stockpiling**

~~SECRET~~ UNCLASSIFIED

~~SECRET~~ UNCLASSIFIED

## **Test Moratorium - 1958 to 1961**

**In March 1958, Soviets declared moratorium**

**In October, negotiations on CTBT began &  
Eisenhower announced 1-yr U. S. moratorium**

**May 1960 U-2 incident scrubbed planned summit**

**Kennedy Administration resumed talks**

**August 1961, citing French test, Soviets resumed  
testing**

**Soviets conducted over 50 tests in the last 3 months of  
1961**

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

# **The Limited Test Ban Treaty - 1963**

---

**Limited nuclear tests to underground**

**Original signatories were US, Soviet Union, and UK**

**US ratified 10/63**

**More than 100 parties now**

**France ceased above ground tests in 1974,  
China in 1980**

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

## The Nonproliferation Treaty - 1968

---

- Eisenhower proposed "Atoms for Peace" in 1953
- IAEA established in 1957 to promote and monitor
- Nuclear Nonproliferation Treaty was negotiated from 1965 and signed in 1968
- NPT Review Conferences every 5 years
- After 25 years (April 1995) the Review and Extension Conference (Chaired by Amb. Dhanapala) decided on indefinite extension
  - without a vote
- In exchange for peaceful use of atomic energy, signatories agree to safeguards

~~SECRET~~ UNCLASSIFIED

~~SECRET~~ UNCLASSIFIED

## States not party to the NPT (as of 1/23/97)

---

- Brazil
- Cuba
- India
- Israel
- Macedonia
- Pakistan
- Serbia/Montenegro

~~SECRET~~

UNCLASSIFIED

CBL 5/28/97

~~SECRET~~

UNCLASSIFIED



## **Biological and Toxin Weapons Convention**

---

**Outlaws development, production, stockpiling of all biological or toxin weapons and requires destruction of existing stocks**

**No specific verification provisions**

**Signed in 1972 and ratified by the US in 1975**

**Nixon ended US program in 1969 and destroyed stocks**

**Soviet incident at Sverdlovsk in 1979**

~~SECRET~~ UNCLASSIFIED

~~SECRET~~ UNCLASSIFIED

# **SALT I - 1972**

---

## **Interim Agreement on Strategic Offensive Arms**

**Limited launchers (silos and sub tubes) to the then current number**

**US - 1710      SU - 2347**

**Limit on heavy launchers (SS-9 and later SS-18)**

**Five year duration**

**US ratified in Oct 1972**

**Reagan repudiated SALT I and II in May 1986**

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

## **Joint Statement on the ABM Treaty - March 21, 1997**

---

- **Preserve the ABM Treaty, prevent circumvention, and enhance viability**
- **TBM systems may be deployed, but must not threaten strategic nuclear forces**
- **TBM systems will not be deployed against each other (?)**
- **SCC to complete demarcation between TBM and ABM**
  - **target missile velocity < 5 km/s, range < 3500 km**
  - **no space based TBM interceptors based on OPP**

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

# ABM Treaty - 1972

---

Johnson and McNamara tried to convince Kosygin at Glassboro to limit ABM systems - June 1967

US announced Sentinel program in September 1967

ABM talks were postponed by Soviet invasion of Czechoslovakia in 1968

Nixon changed concept to Safeguard, protecting ICBMs and Washington, DC

Treaty prevents defense of territory, limits to 2 sites with 100 interceptors, limits LPARS

Forbids mobile ABMS or sea, air, or space systems

OPP, Krasnoyarsk, SCC, capabilities questions

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

## **Threshold Test Ban Treaty - 1974**

---

**Signatories are the US, Soviet Union, and UK**

**Limits nuclear tests to 150kT**

**Verification by NTM (seismic)**

**A two page treaty**

**Joint Verification Experiment in 1988**

**US ratified in 1989**

~~SECRET~~  
UNCLASSIFIED

UNCLASSIFIED  
~~SECRET~~

# Peaceful Nuclear Explosives Treaty - 1976

---

Limited peaceful nuclear explosives to 150kT  
Permitted maximum aggregate yield of 1.5 MT,  
with on site monitoring for yields above 150kT  
Plugged a loophole in the TTB

~~SECRET~~

UNCLASSIFIED

UNCLASSIFIED

~~SECRET~~

## SALT II - 1979

---

### Limited and reduced SNDVs

All SNDVs	2250	(2504 actual)
MIRVed ICSSs, SLs, bombers	1320	
MIRVed ICs, SLs	1200	
MIRVed ICs	820	

One new type, no new heavies, MIRV limits

CM counting rules, FRODs, Backfire statement

Verification by NTM, no encryption

12/79 Afghanistan, withdrawn from ratification

"Fatally flawed," no undercut, then terminated 5/86

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

## **Conventional Forces in Europe - 1990**

---

**MBFR talks ended after 15 years in February 1989**

**CFE talks formally opened March 1989, with the 23 members of NATO and the Warsaw Pact**

**Treaty signed November 1990**

**Treaty limits equipment in the Atlantic to the Urals (ATTU) region**

**Limits on tanks, artillery, ACVs, combat aircraft, attack helicopters**

**Wide-ranging and intrusive verification regime**

~~SECRET~~  
UNCLASSIFIED

UNCLASSIFIED  
~~SECRET~~



# START Treaty - 1991

---

Signed July 31, 1991, 5 months before the end of SU

Lisbon Protocol, signed May 1992, committed Russia, Ukraine, Belarus, and Kazakhstan to START (and NPT)

START limits SNDVs and deployed warheads:

	START	US forces*	Soviet forces*
SNDVs	1600	2246	2500
ICBM & SLBM Warheads	4900	8210	9416
Total Warheads	6000	10563	10271
Heavy ICBM Warheads	1540	-----	3080
Mobile ICBM Warheads	1100	-----	618
Throw-wt ICs & SLs	3600	2631	6626

\*as of 9/90

(metric tons)

~~SECRET~~  
UNCLASSIFIED

~~SECRET~~  
UNCLASSIFIED

## Nuclear Posture Review - 9/94

---

- Strategic Forces
  - No more than 20 B-2 bombers
  - Reduce B-52 force from 94 to 66
  - Reduce Trident fleet from 18 to 14
  - Maintain single RV MM III
- Non-Strategic Nuclear Forces
  - Maintain European NSNF at current level  
( $<10\%$  of Cold War levels)
  - Eliminate nuclear weapons capability from surface Navy
  - Retain cruise missile capability on subs
  - Retain land-based DCA

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

## Comprehensive Test Ban Treaty - 200?

---

- Adopted by the UNGA 9/10/96
  - CD could not reach consensus (India)
- EIF requires 44 states with reactors
  - includes India, Iran, Egypt, Israel, North Korea, Pakistan
- Activities not prohibited - finessed
  - US “true zero” yield
- Zero not verifiable, less than 1kT too expensive
- International Monitoring System
  - Seismic, Radionuclide, Hydroacoustic, Infrasound
  - OSI requires 30 of 51 Executive Council votes

~~SECRET~~ UNCLASSIFIED

~~SECRET~~ UNCLASSIFIED

## START III - 200?

---

- Clinton and Yeltsin at Helsinki Summit, March 21, 1997
  - Immediate START III negotiations upon START II EIF
  - 2,000 - 2,500 strategic warheads by end of 2007
  - Transparency of strategic warhead inventories
  - Measures to promote irreversibility of warhead reductions
  - Deactivation of SNDVs under START II by end of 2003
  - Elimination deadline for SNDVs extended to end of 2007

*Joint Statement on Parameters on  
Future Reductions in Nuclear Forces*

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

# The President's Nuclear Initiative-1991

---

## Sept 1991

Eliminate ground launched tactical nuclear weapons

Lance and AFAPs

Withdraw tactical nuclear weapons from surface ships, subs and P-3 bases

B-57, SLCM, B-61

Stand down strategic bombers from alert

Stand down MMII

Cancel mobility for PK and SICBM

Cancel SRAM II

Propose joint elimination of MIRVed ICBMs

## Jan 1992

Build only 20 B-2s

Cancel SICBM

Halt production of ACM

Halt production of W88 for Trident II

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

## START II - 1993

---

Treaty between the Russian Federation and US, signed by Bush and Yeltsin January 3, 1993, codified agreements of the Washington summit of June 17, 1992.

START II builds on START - and requires START

	<u>START</u>	<u>START II Ph1</u>	<u>START II Ph Ph2</u>
Start Warheads	6000	3800-4250	3000-3500
ICBM & SLBM Warheads	4900	no sublimit	no sublimit
MIRVed ICBM Warheads	N/A	1200	0
SLBM Warheads	N/A	2160	1700-1750
Heavy ICBM Warheads	1540	650	0
Mobile ICBM Warheads	1100	1100	1100

Phase one to be complete 7 years after entry-into-force,

Phase two by 2003

~~SECRET~~ UNCLASSIFIED

~~SECRET~~ UNCLASSIFIED

# Comprehensive Test Ban

---

- Negotiations ongoing at the UN CD
- China testing through '96
- France resumed (8 tests) 9/95 - 5/96
- Activities not prohibited
  - US - "true zero"    UK - soon, US codes
  - France - OK                      Russia - eventually
  - China - waffling, still wants PNEs
- Zero not verifiable, less than 1kT too expensive
- International Monitoring System
  - Seismic - 50 stations, 50 - 150 auxiliaries
  - Radionuclide - Ba140, 75 - 100 stations, US wants Xe
  - Hydroacoustic
  - Infrasound - 50 - 60 stations
- Implementing agency - IAEA or ?

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED



## Books of interest

---

**The Making of the Atomic Bomb**, Richard Rhodes, 1986.

Pulitzer prize winner, follows the scientific discoveries that led to the bomb, particularly good at the personalities involved, finishes with vivid descriptions of Hiroshima and Nagasaki. Excellent and entertaining.

**At the Highest Levels**, Michael R. Beschloss and Strobe Talbott, 1993.

Intimate details of the end of the Cold War, as seen at the top.

**Lenin's Tomb**, David Remnick, 1993.

Details the end of the Soviet Union from the viewpoint of the Russian people and their legacy. Choppy, but a very human picture of the great event.

**The Wizards of Armageddon**, Fred Kaplan, 1983.

Follows the policy and strategy decision regarding nuclear weapons, much emphasis on the early RAND personalities. Very good and readable.

~~SECRET~~  
UNCLASSIFIED

~~SECRET~~  
UNCLASSIFIED



~~SECRET~~  
UNCLASSIFIED

Nonproliferation Initiative

# Nonproliferation

A New Challenge to the US Nuclear Weapon Program

SESSIONS XVI

John Taylor

National Security Policy Research Department  
Sandia National Laboratories

~~SECRET~~

UNCLASSIFIED

## Some Definitions

Proliferation is the spread of weapons of mass destruction (WMD)-- typically nuclear, biological, and chemical weapons--and the systems which deliver them.

Nonproliferation is the use of the full range of political, economic and military tools to prevent proliferation, reverse it diplomatically, or protect our interest against an opponent armed with WMD or missiles.

Counterproliferation measures are the activities of the DoD across the full range of U.S. efforts to combat proliferation.

~~SECRET~~  
UNCLASSIFIED

~~SECRET~~ UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

Nonproliferation Initiative

## The Changing Context

New

Old

Bipolar Rigidity	Multipolar Complexity
Predictable	Uncertain
Communism	Nationalism/Religious Extremists
U.S. Dominant Western Power	U.S. Militarily No.1 - Not Economical
Fixed Alliances	Ad Hoc Coalitions
"Good Guys and Bad Guys"	"Grey Guys"
U.N. Paralyzed	U.N. Viable

Ref.: National Security in the 1990s: Defining a New Basis for U.S. Military Forces, Rep. Les Aspin, Chrmn  
House Armed Services Committee, January 6, 1992

~~SECRET~~

UNCLASSIFIED

## The Changing Threat

Old

Single (Soviet)

Survival at Stake

Known

Deterrable

Strategic Use of Nukes

Overt

Europe-Centered

High Risk of Escalation

New

Diverse

American Interests at Stake

Unknown

Non-Deterrable

Terroristic Use of Nukes

Covert

Regional, Ill-Defined

Little Risk of Escalation

Ref.: National Security in the 1990s: Defining a New Basis for U.S. Military Forces, Rep. Les Aspin, Chrmn  
House Armed Services Committee, January 6, 1992

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

# A Snapshot of the World

- 253 Sovereign nations, dependent areas, etc.
- 189 (+) Countries
- 177 Members in the United Nations
- (171 Members in FIFA!)
- 60 conflicts in progress involving more than 130 states or subnational entities

~~SECRET~~

UNCLASSIFIED



# All the World's Conflicts - May 1996

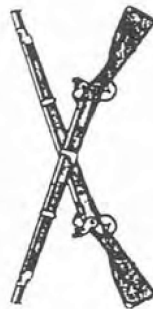
Area	Countries	Intensity	Nature of Conflict
------	-----------	-----------	--------------------

## Summary and Analysis

### Intensity by type and percent of total

High	1	(0)	1%	(0%)
Medium	17	(18)	28%	(30%)
Low	42	(40)	71%	(70%)
Totals	60	(58)		

Numbers in ( ) from last reporting period (2/96).



### Number and Percentage by Conflict Type

Territory	15	28%
Ethnic	31	53%
Oil	4	7%
Civil War	30	52%
Religious	9	16%

### Percent of Total by Region

Europe	12%
Latin America	19%
Africa	31%
Middle/Near East	12%
South Asia	8%
Southeast Asia	7%
Far East	10%



~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

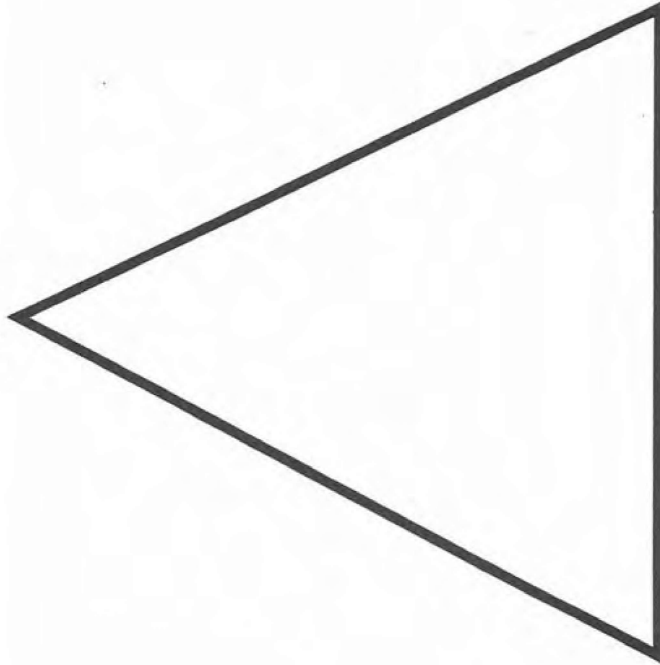
~~SECRET~~

UNCLASSIFIED

Nonproliferation Initiative

## Alva Myrdahl's Historical View of Nuclear Weapon Controls

CTBT



~~SECRET~~  
UNCLASSIFIED

## What Constitutes a Weapon of Mass Destruction

- Indiscriminate nature of use
- Effect not confined to belligerents
- Excessive injury -- "cruel and unusual"
- Inability to defend against effectively
- Use would overwhelm medical and evacuation resources
- Notion of "terror"

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED



## Motivation to Acquire Weapons of Mass Destruction

Great Powers have always countered the weapons of other great powers (e.g., USSR in the late 1940s)

Fear that a great power ally will not follow through (e.g., UK, France)

Fear over nuclear capabilities of potential adversaries (e.g., PRC, India, Pakistan, Iran, perhaps US in 1940s)

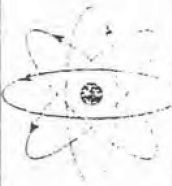

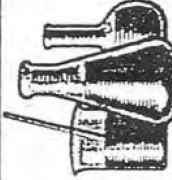

Fear of adversaries conventional strength (e.g., Israel, perhaps US in 1940s)

Cheaper than conventional defense (e.g., US in 1950s)

Desire for offensive capability (e.g., US in 1940s?)

Status in world or region (e.g., Iraq)

## Some Proliferants of Concern

Country				
China				
India				
Iran				
Iraq				
Israel				
Libya				
Pakistan				
North Korea				
Russia				
Belarus, Kaz., Uk.				

	Thought to possess capability
	May possess capability
	Thought not to possess capability

~~SECRET~~  
UNCLASSIFIED

~~SECRET~~  
UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

Nonproliferation Initiative

## **“Cost Effectiveness” of Weapons of Mass Destruction**

The cost of producing, storing and delivering weapons can be estimated as the amount of money to deliver one lethal dose.

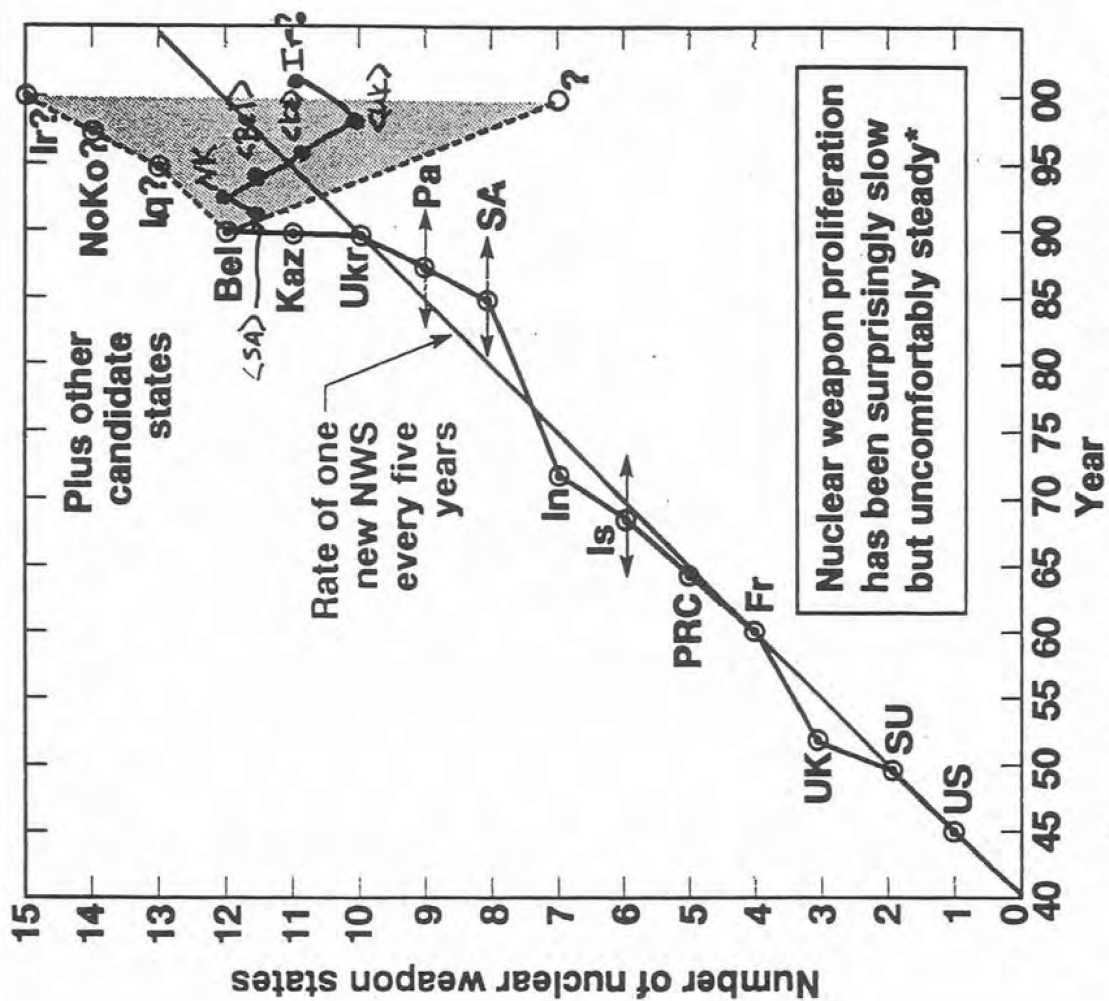
For nuclear weapons = \$2000

For chemical weapons = \$100

For biological weapons = \$1

~~SECRET~~  
UNCLASSIFIED

## How many nuclear weapons states will there be in the year 2000?



\*Data from news and journal articles in 1992

## Nuclear Proliferation: A Current Status

- Acknowledged/Declared Nuclear Weapon States
  - US, UK, China, France, Russia
- Undeclared but widely suspected Nuclear Weapon States
  - India, Pakistan, Israel
- "Inheritors" of Soviet weapons
  - Ukraine, Kazakhstan, Belarus
- Virtual Nuclear Weapon States (e.g., weapon capabilities but no weapons)
  - Japan, Germany
- Threshold Nuclear Weapon States
  - North Korea
- Aspiring Proliferators
  - Iraq, Iran, Libya, Algeria, various terrorist organizations
- Rollback cases
  - Argentina, Brazil, Sweden, Switzerland, Egypt, Taiwan, South Africa(?)

~~SECRET~~

UNCLASSIFIED

~~SECRET~~  
UNCLASSIFIED

## There have been some Nonproliferation Successes

- Sweden abandoned its programs in the 1970s.
- South Africa stopped its programs in 1992 ( 6 weapons).
- Argentina and Brazil renounced their programs.
- Taiwan and South Korea abandoned their programs in the 1980s.
- Iraq's program "put on hold" by Desert Storm and UN Resolution 687 and 715.
- Belarus, Kazakhstan, and Ukraine (?) have agreed to return the FSU weapons to Russia.
- NPT indefinitely extended by "pseudo consensus"

~~SECRET~~  
UNCLASSIFIED

~~SECRET~~  
UNCLASSIFIED

~~SECRET~~  
UNCLASSIFIED

Information Initiative

# WMD Technological Capabilities

## Nuclear:

5 acknowledged possessors, 30 countries with "capability"

## Chemical:

20-24 possessors, 80-90 countries and some subnational entities with "capability"

## Biological:

10-12 possessors, virtually every state and several subnational entities are "capable"

## (Conventional weapons:

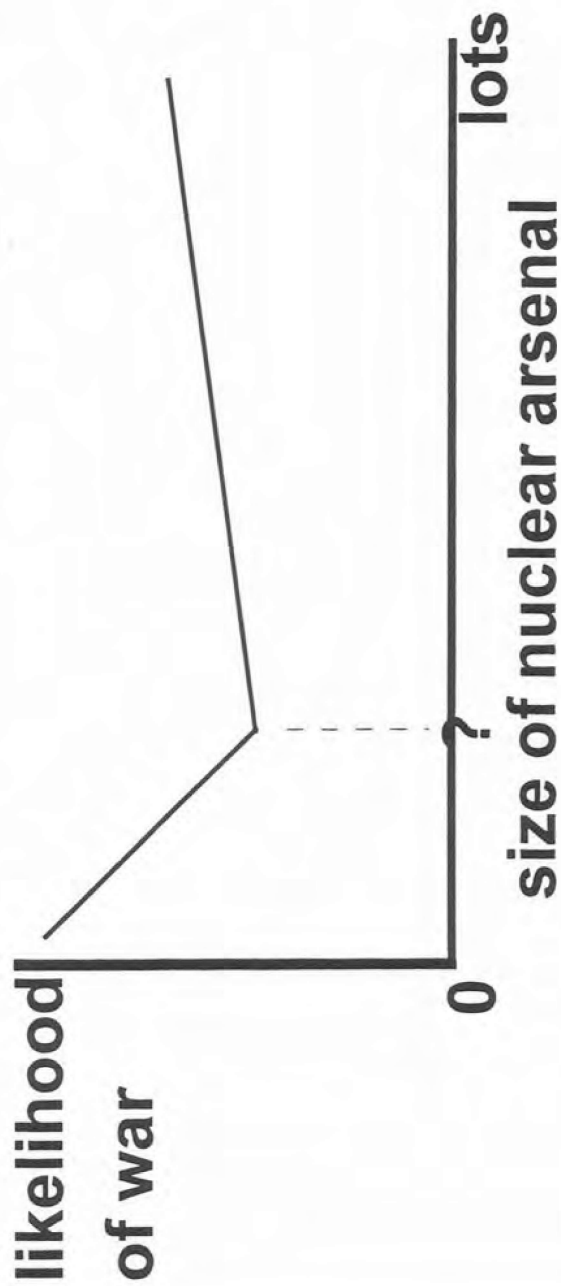
virtually every country possess, 10-40 are major suppliers)

~~SECRET~~  
UNCLASSIFIED



## Why Not Zero?

Many nations and individuals want us to completely eliminate weapons -- attractive philosophy but dubious policy:



There may be things worse than nuclear weapons (e.g. biologicals)

~~SECRET~~  
UNCLASSIFIED

~~SECRET~~  
UNCLASSIFIED



## Qualitative Level of Proliferation Concern

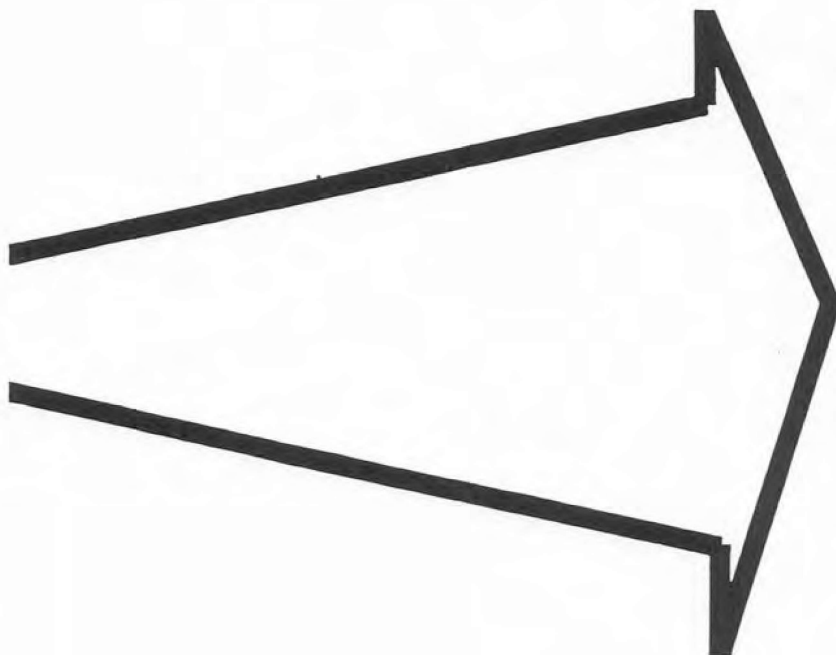
Cold War (20,000)

START I (10,000)

START II (5,000±1500)

NAS (1,500)

Zero (0)



In the land of the blind, the one-eyed man is king.

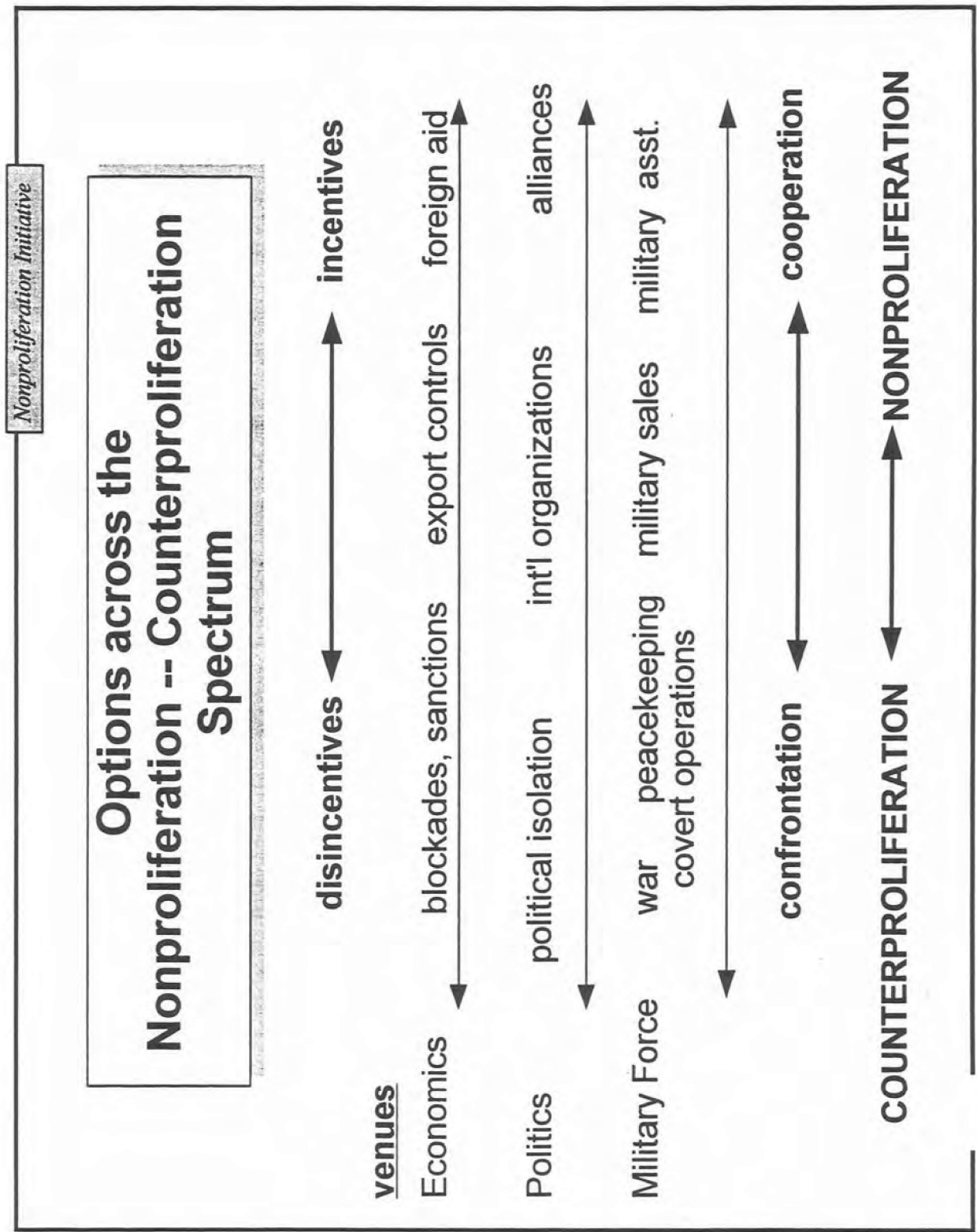
~~SECRET~~  
UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED



~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

Nonproliferation Initiative

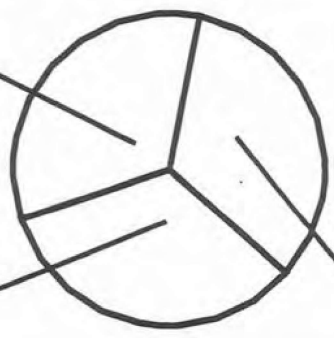
# Activities Which Accomplish Objectives

## Reduce Demand

- International agreements
- Regional security agreements
- Transparency and confidence building
- Responsible behavior by nuclear weapon states
- Penalties for violating international norms
- Minimizing utility

## Control Supply

- International Export Control Regimes
- IAEA Safeguards
- Elimination of sources of supply
- Monitoring and enforcement of export controls or embargoes
- Responsible behavior by nuclear weapon states



## Mitigate Consequences

- Sanctions and embargoes
- Military activities
- Covert operations

~~SECRET~~

UNCLASSIFIED

## Goals of Proliferation

### Controls (non → counter)

-- REMOVE MOTIVATION FOR POSSESSION OF NUCLEAR WEAPONS

-- INTERDICT DEVELOPMENT AND ACQUISITION

-- DETER EMPLOYMENT OF KNOWN OR SUSPECTED STOCKPILES OF NUCLEAR WEAPONS

-- ELIMINATE INFRASTRUCTURE BY PERSUASION, INTERNATIONAL SANCTIONS (e.g., Res 687)

-- PROACTIVELY DESTROY FACILITIES (e.g., Osirak)

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

## Secondary Impacts of Nonproliferation Initiatives

- o NPT/NPT Extension Conference (1995):
  - Mandates for movement toward global reductions
  - Mandate for a CTB by 1996
  - Mandate for "FISS\_BAN"
  - Mandate for Negative Security Assurances
  - Improved Safeguards
- o Negotiations on control on fissile materials:
  - Codify in-place current US and Russian practices
  - Inspection regimes and transparency
  - Possible attempts to restrict tritium production
- o Export Controls
  - Heightened concern over "dual use" systems and commodities

~~SECRET~~

UNCLASSIFIED

UNCLASSIFIED  
~~SECRET~~

## Issues on the Nonproliferation platter

- Control over the nuclear arsenal (and direction) of the FSU
- North Korea--good deal? bad deal?
- CTBT--linkage to NPT formalized during EXCON
- China, France--steadfastly continuing to test
- The Israeli nuclear arsenal
- The nuclear relationship between India and Pakistan--imminent missile deployment (M11 vs Prithvi)?
- Iran--a new reactor (Bushehr) for Israel to target?

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

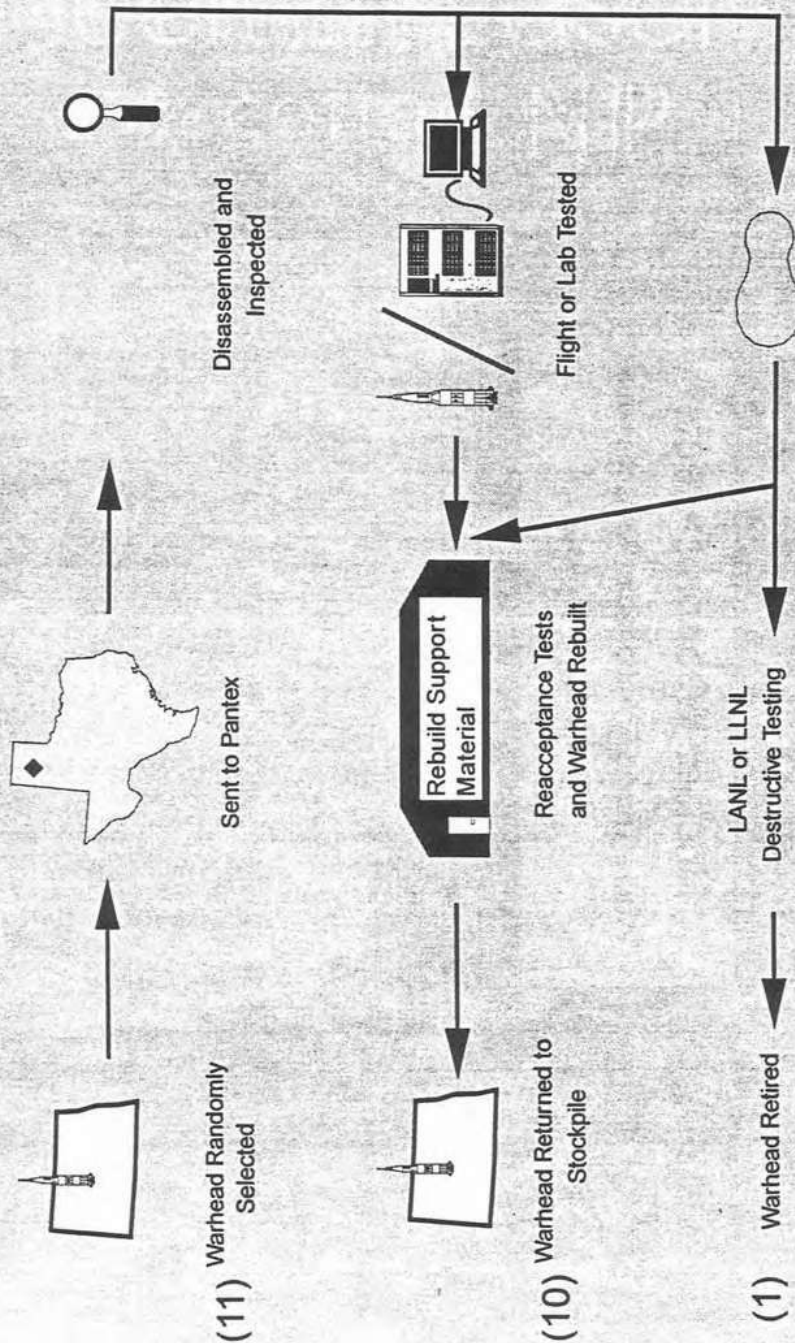


~~SECRET~~

UNCLASSIFIED



## The Stockpile Evaluation Process



UNCLASSIFIED

~~SECRET~~

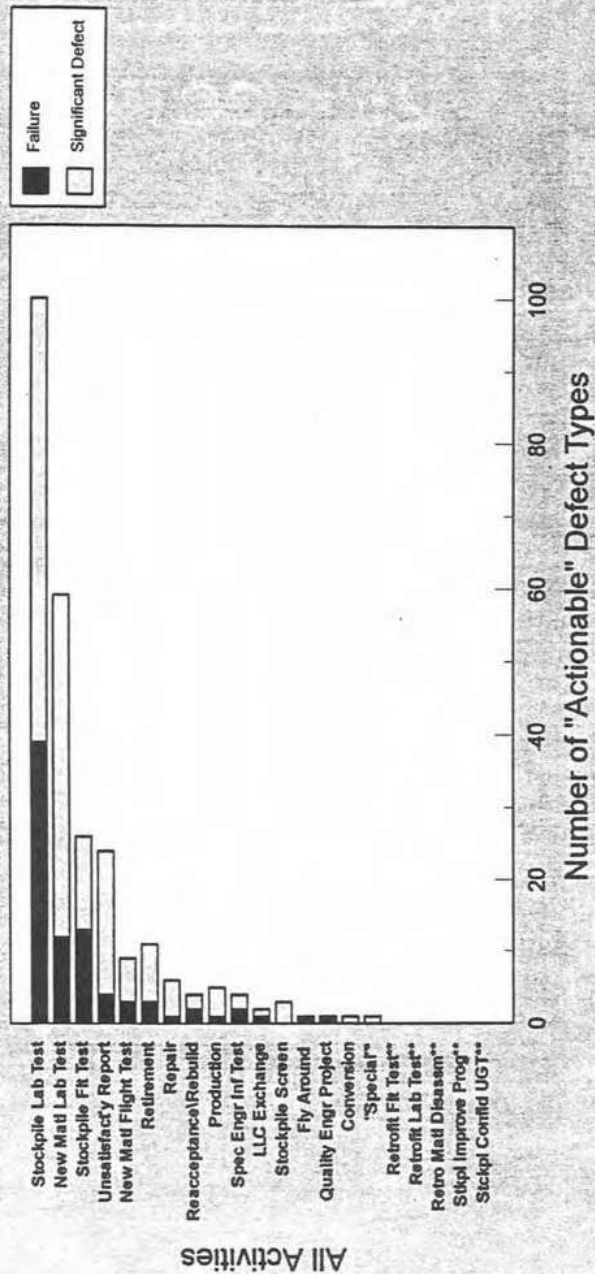
~~SECRET~~

UNCLASSIFIED



# Nuclear Weapon Defects

Where The 257 "Actionable" Defect Types  
Were First Discovered



\* Designation in the Historical Summary  
\*\* No "Actionable" Defect Types first discovered

UNCLASSIFIED

~~SECRET~~

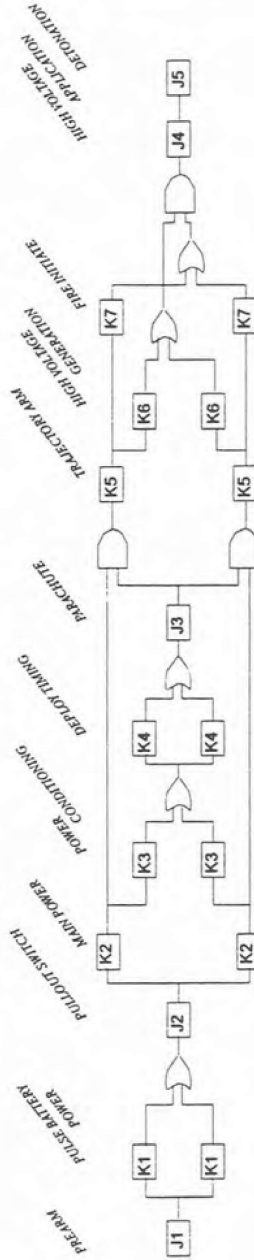




## Reliability Impact Assessed For All Defects

- CONTINUAL PROCESS TO DEFINE WEAPON RELIABILITY -

- Reliability assessment first established during weapon development
  - Reliability model developed



- Sandia + Physics Lab inputs
- Reliability impact assessed during formal defect investigation (SFI)
  - Data collected from relevant sources
  - Added to existing data base
  - New assessment made (some defects assessed with no reliability impact)

UNCLASSIFIED  
~~SECRET~~



## PCP Includes MOD & ALT

- Product Change Proposal (PCP)
  - Initiates & authorizes any accountable change to a War-Reserve (WR) weapon & its associated gear or non-WR units
  - Range in importance from (H1324 for the W71)
  - Normally includes MOD & ALT
- Modification Number (MOD)
  - Assigned to any change to a WR weapon that alters its operational capability
- Alteration Number (ALT)
  - Assigned to any accountable change to a WR weapon & its associated gear or non-WR units

Change in Wrench

~~SECRET~~

UNCLASSIFIED

~~SECRET~~

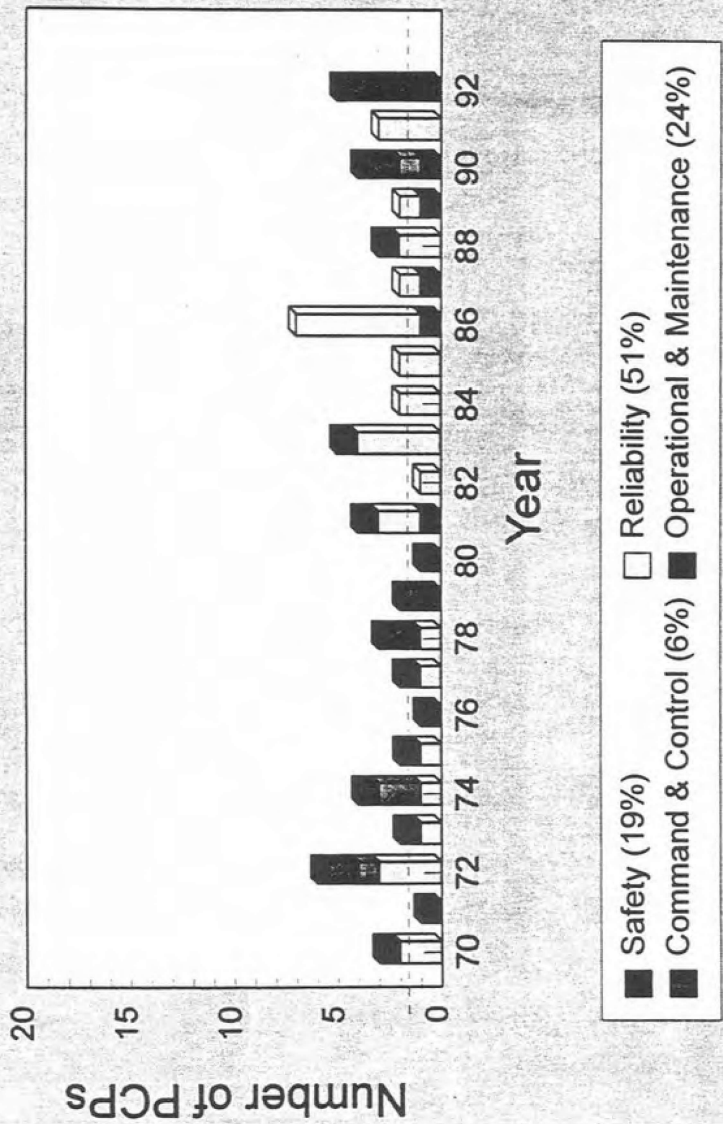
UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED



**"Major" PCPs (1970 - 1993)**  
67 PCPs by Type of Change



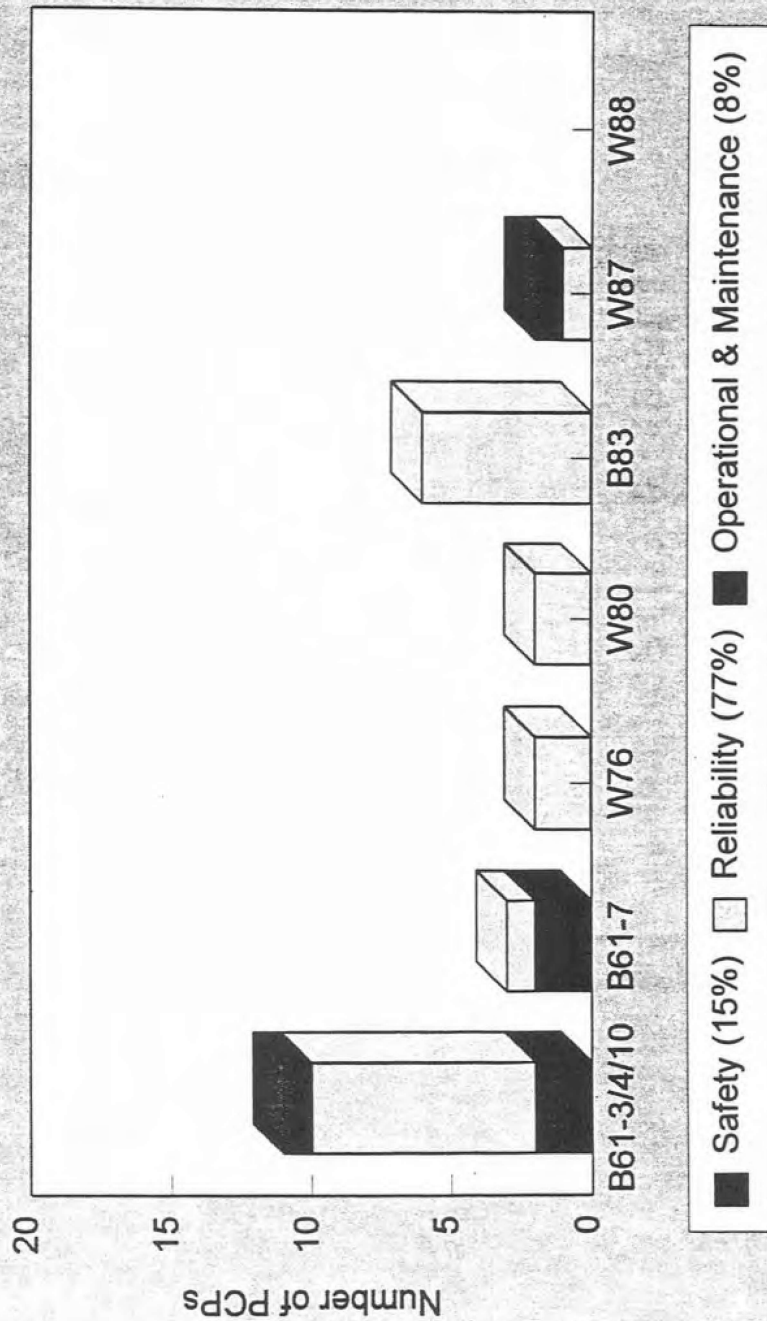
UNCLASSIFIED

~~SECRET~~



## Stockpile Weapons in 2004

"Major" (26) PCPs by Type of Change



UNCLASSIFIED

~~SECRET~~ UNCLASSIFIED



~~SECRET~~

UNCLASSIFIED



## Future Workload Issues

historical data suggest that:

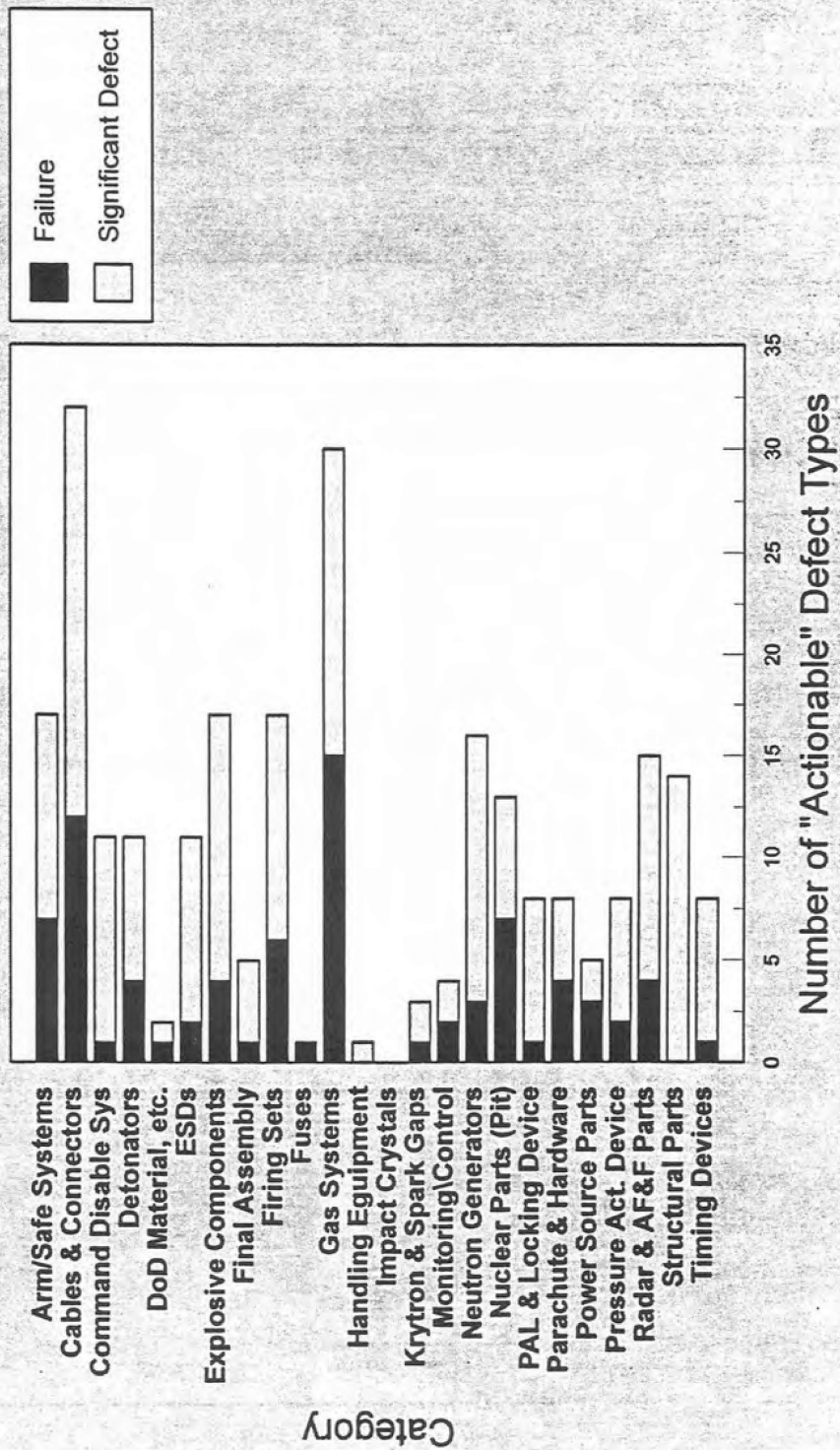
- 1 "actionable" defect will be discovered each year.
- About 2 PCPs will be approved each year - 1 of these will constitute a major change.

UNCLASSIFIED

~~SECRET~~



## 257 "Actionable" Defect Types Grouped By Design Skill Categories



UNCLASSIFIED

~~SECRET~~~~SECRET~~ UNCLASSIFIED

~~SECRET~~

UNCLASSIFIED

### REFERENCES

- Nuclear Weapons Production and Planning Directive (P & PD), (MA)
- Annual Weapons Program Report (AL)
- Nuclear Weapons Characteristics Report HQ DNA-48M
- Individual Weapon Development Reports
- History Of The Nuclear Weapons Stockpile OMA, SRD (1992)
- AL Workload Planning Guidance AWLPG, SRD

~~SECRET~~

UNCLASSIFIED